

卷五十九 “ポートガス・D・エース死す”

JUMP COMICS



ワンピース



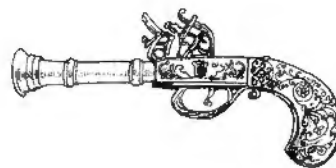
尾田栄一郎

ETICHIRO ODA



Why am I drinking alone? Didn't someone once sing that if we *imagine* a more peaceful world that we'd have peace? Will you join me? Today's the anniversary of John's death. Wait, I'm actually talking about a dog named John. Anyway, let's start volume 59!

-Eiichiro Oda, 2010



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



かん
卷五十九

“ポートガス・D・エース死す、”
お だ え い い ち ろ う
尾田栄一郎

かいぐんほんぶ
海軍本部【マリノフォード】



かいぐん
海軍

かいぐんほんぶ しろ かいぞくだん げきとつ
海軍本部にて白ひげ海賊団と激突!!



かいぐんほんぶ げんすい
【海軍本部元帥】

ほとけ
仏のセンゴク



かいぐんほんぶ たいしやう
【海軍本部大将】

あおキジ
青雉【クザン】



かいぐんほんぶ たいしやう
【海軍本部大将】

あかイヌ
赤犬【サカズキ】



かいぐんほんぶ たいしやう
【海軍本部大将】

きザル
黄猿【ボルサリーノ】



かいぐんほんぶ ちやうしやう
【海軍本部中将】

ガープ

【中将】**モモンガ**

【准将】**スモーカー**

【大佐】**黒檻のヒナ** **Tボーン**

【少尉】**たしぎ**

あに 兄・エースを救う為、大監獄から脱出
し、海軍本部の戦いに参戦!!
【麦わらの一味 船長】

ディー
モンキー・D・ルフィ



きせき ひと い キングオブニュー
奇跡の人と言われる新人類の
カマー かくめい か どうほう
王様。革命家ドラゴンの同胞。
【カマバッカ王国女王(永久欠番)】

エンポリオ・イワンコフ



インベルダウン しやうかんちやう で あ
大監獄に収監中、ルフィと出会
い、共にエースを追う。
【元王下七武海】

かいぎやう
海侠のジンベエ



もとやう かしち ぶ かい もと 10177-12 しやしやちやう
元王下七武海で元B・W社社長
【Mr.0】。ルフィと共に脱獄。
【海賊】

サー・クロコダイル



クロコダイルに誘われ、同行。
【元B・W。殺し屋ダズ・ボネス】

ミスター ワン
通称**Mr.1**



インベルダウンに投獄される
も、脱獄を敢行。ルフィ達と脱
出し、海軍本部へ。

どう け
道化のバギー



バギーと意気投合し、同行中。
【元バロックワークス】

ミスタースリー
Mr.3

ついに 救出に成功!!
だが.....



ルフィの兄。海賊王ゴールド・ロ
ジャーの実の息子。
【白ひげ海賊団2番隊隊長】

ディー
ポートガス・D・エース

よんこう 四皇

しろ かいぞくだん 白ひげ海賊団



世界最強の海賊。エース
霧隠の為、海軍と激突!!
[白ひげ海賊団船長]

エドワード・ニューゲート



[白ひげ海賊団1番隊隊長]

マルコ



[白ひげ海賊団3番隊隊長]

ジョズ



「新世界」にて、カイドウと
小競り合いを起こす。
[赤髪海賊団船長]

あかがみ
赤髪のシャンクス

と 捕らわれの兄・エースを救う為、
インベルダウン センリウ
大監獄へ潜入したルフィは、エース
かいぐんほん ぶ ごそう こと し
が海軍本部に護送された事を知り、
しゅうかんちゅう おおものかいぞくたち とも インベルダウン
収監中の大物海賊達と共に大監獄を
だっしゅつ かいぐんほん ぶ む
脱出し、海軍本部へ向かう。

しろ かいぞくだん どうちやく あい ず たたか
白ひげ海賊団の到着を合図に、戦
ひ ぶた き お
いの火蓋は切って落とされた!!そ
こヘルフィ達も参戦するが、白ひげ
さ けいせい ふ り
が刺され、形勢不利に。だが、ルフィ
あに つよ おも しろ かいぞくだん
の兄への強き想いと、白ひげ海賊団
インベルダウンだっしゅつぐみ
や大監獄脱出組のサポートにより、
つい エース かいしゅつ せいこう ちよく
遂にエース救出に成功した!!その直
ご 後、エースが赤犬の攻撃により、腹を
つらぬ 貫かれてしまい…。



おう かしち ぶ かい 王下七武海



世界最強の剣士。ルフィ
たり りょうみ しの
達に興味を示している。

ジュラキュール・ミホーク



「力が全て」との考えを持
つ、未だ謎多き男。

ドンキホーテ・ドフラミンゴ



別名「暴君」くま。ルフィ達
たい なぞ こうどう
に対し、謎の行動をとる。

バーソロミュー・くま



ルフィ達に敗れるも、この
戦いの召集に応じる。

ゲッコー・モリア



アマゾン・リリー皇帝、九
ジャかいぞくだんせんちよう
蛇海賊団船長。

ボア・ハンコック

ーワンピースー
ONE PIECE
vol.59

“ポートガス・^{ディー}ロ・^しエース死す、

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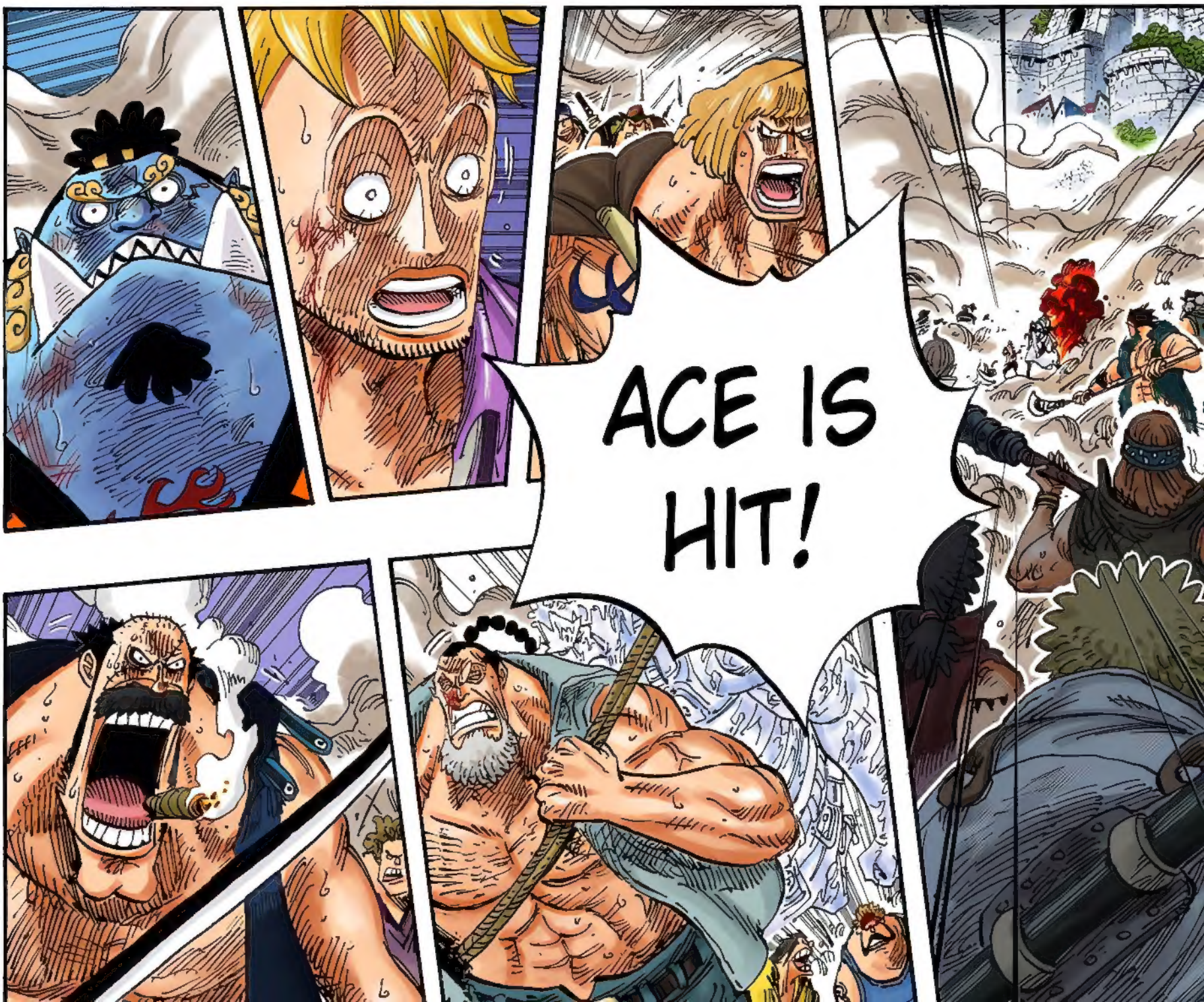
※ 1話のページ数が少ない為、
今巻は11話収録されています。

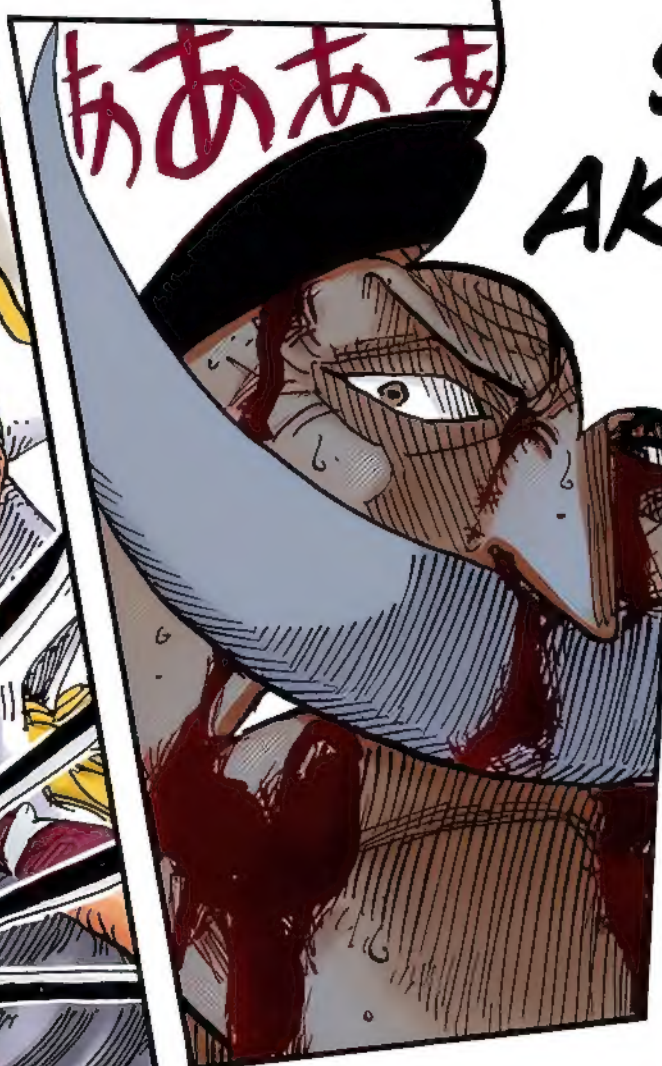
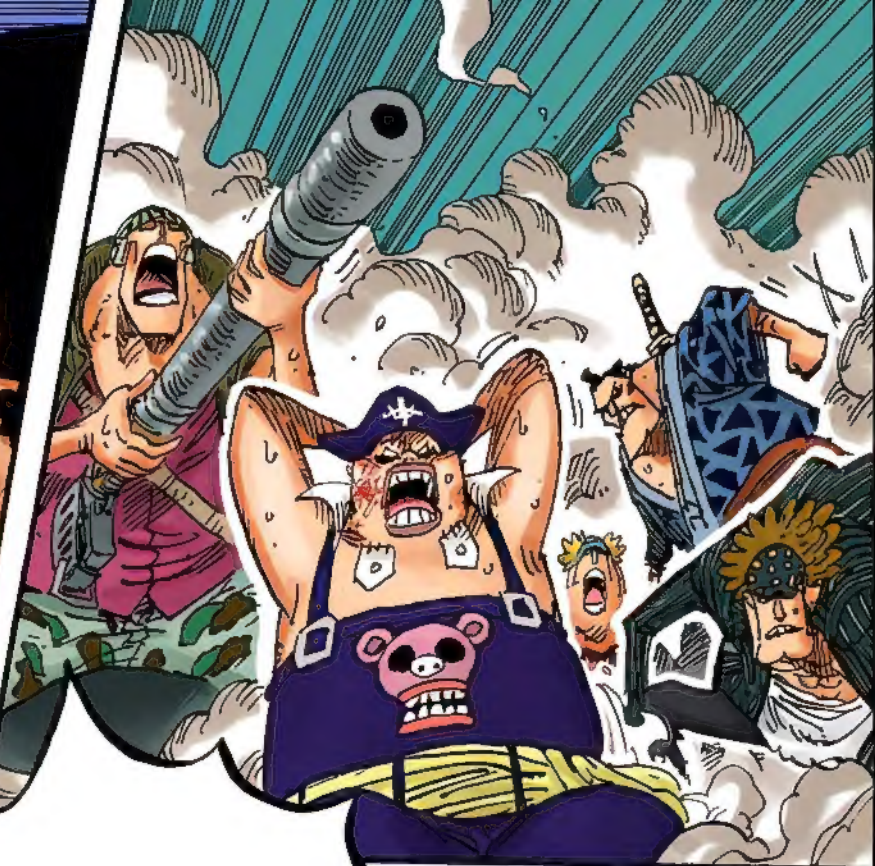
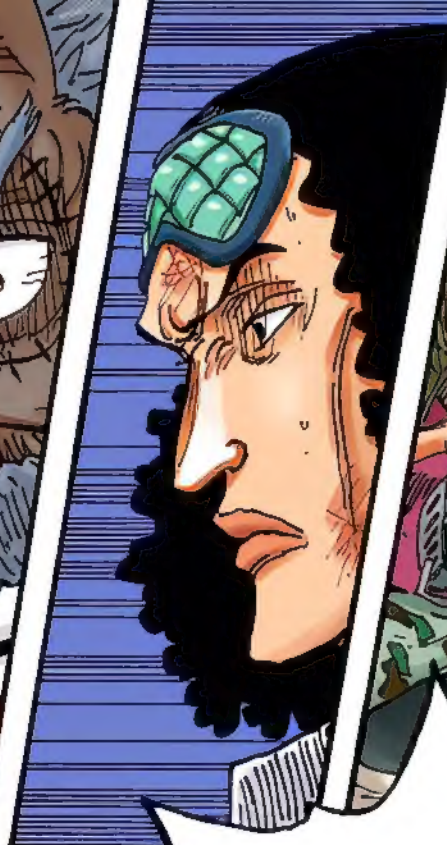
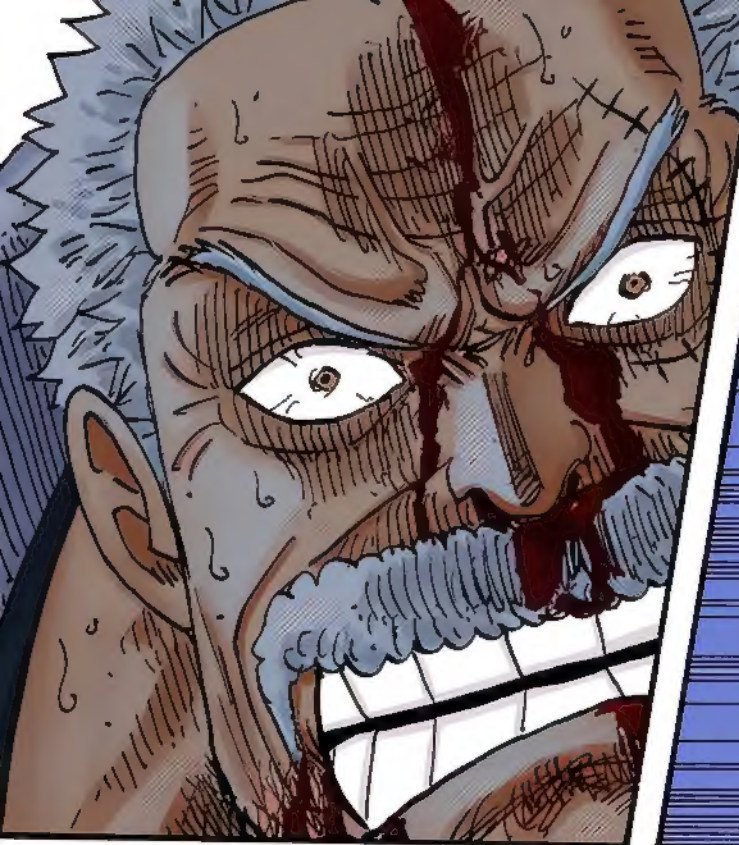
Chapter 574:

THE DEATH OF

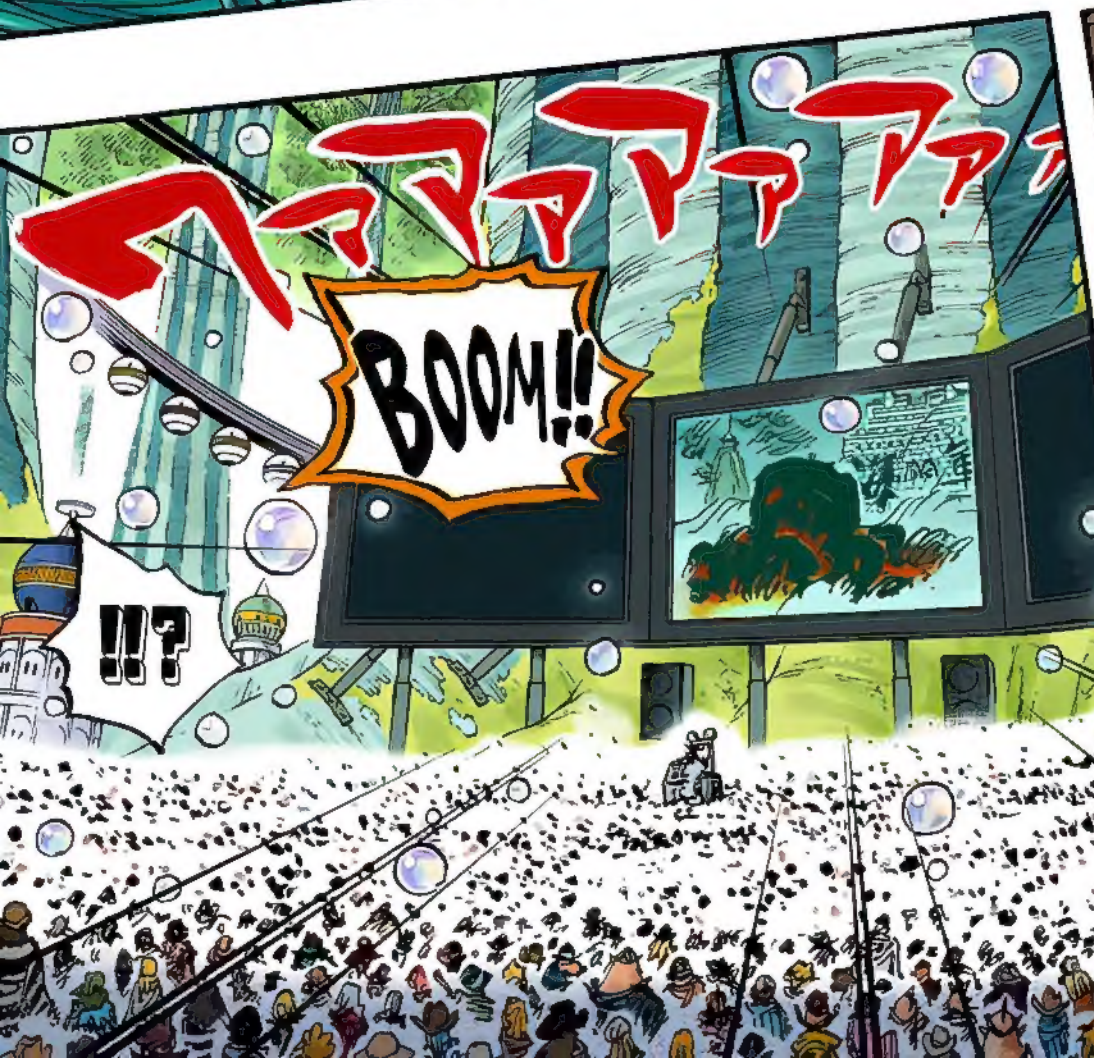
PORTGAZ D. ACE

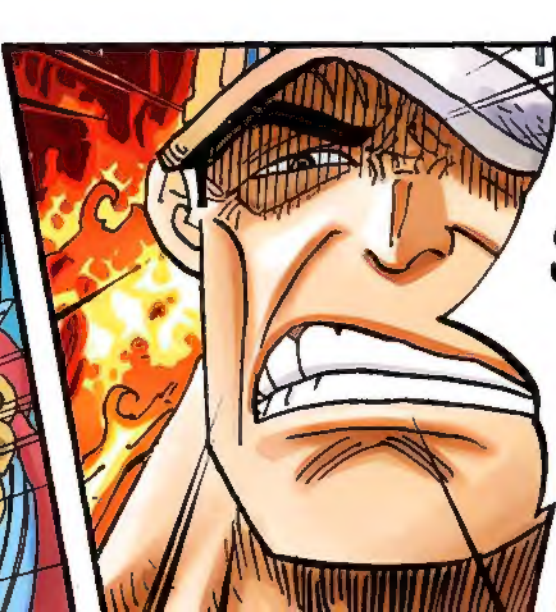
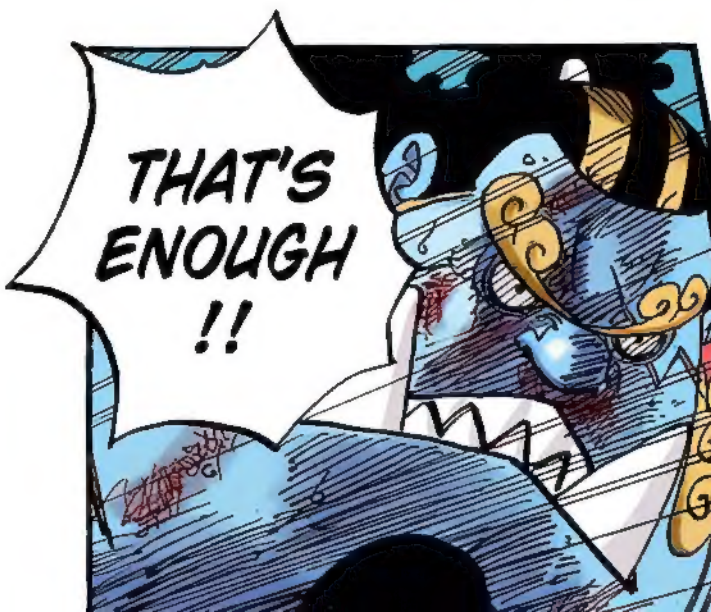
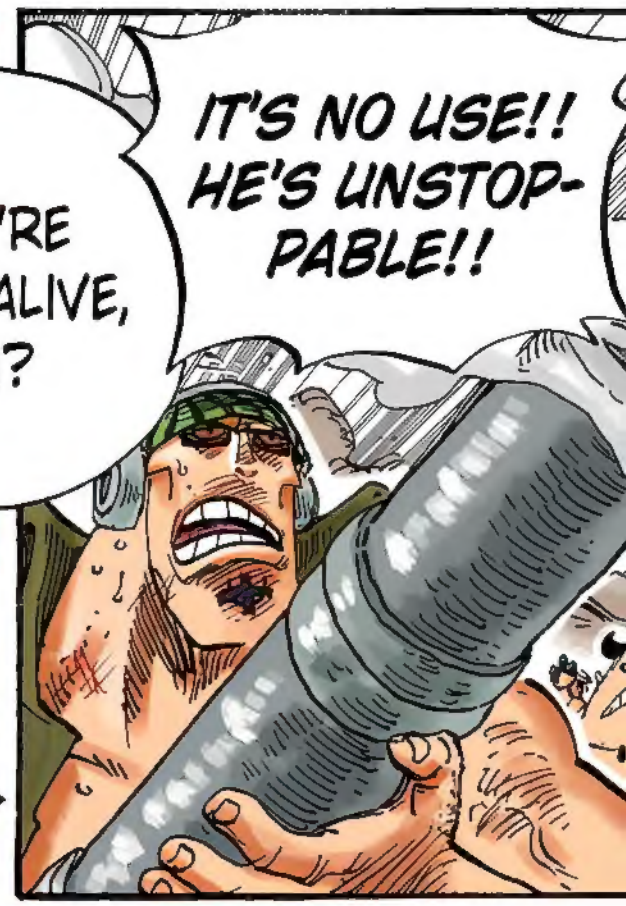
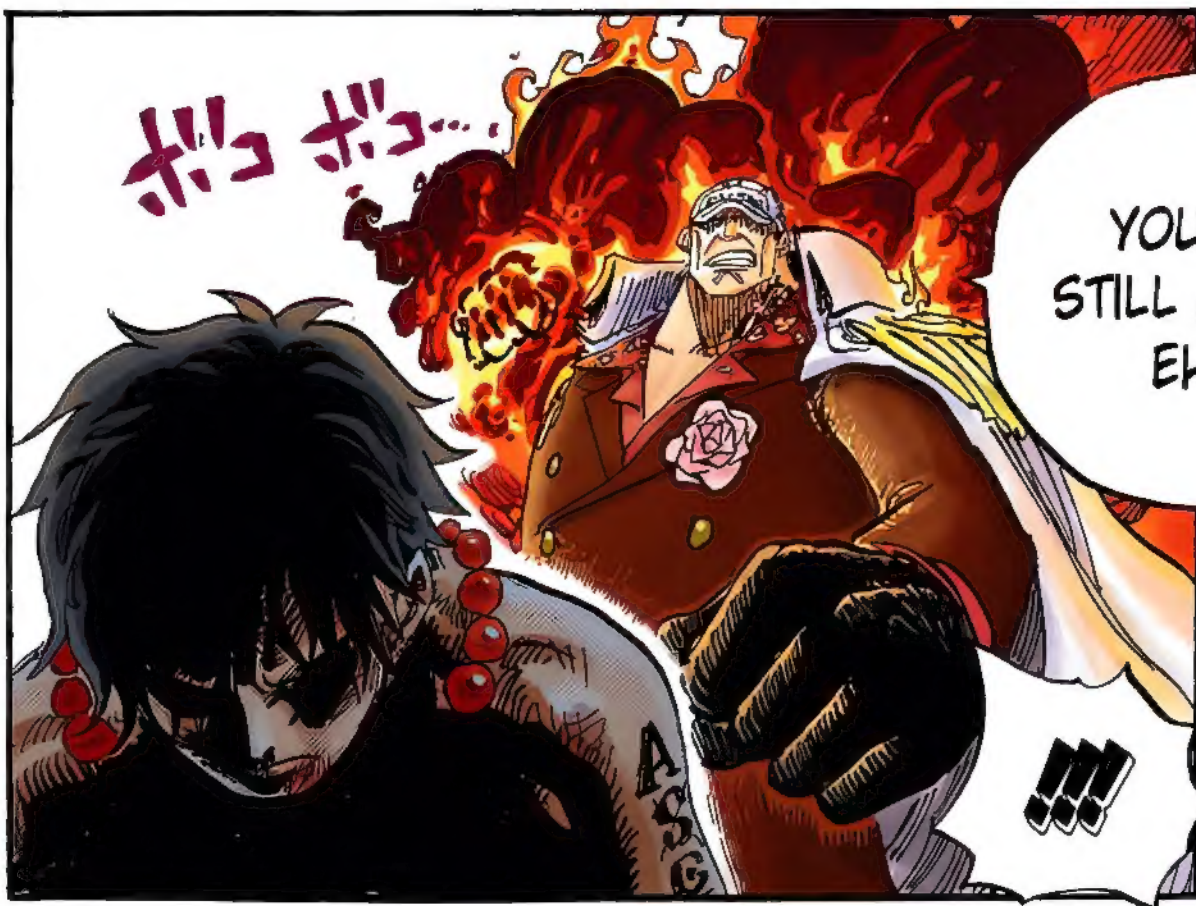


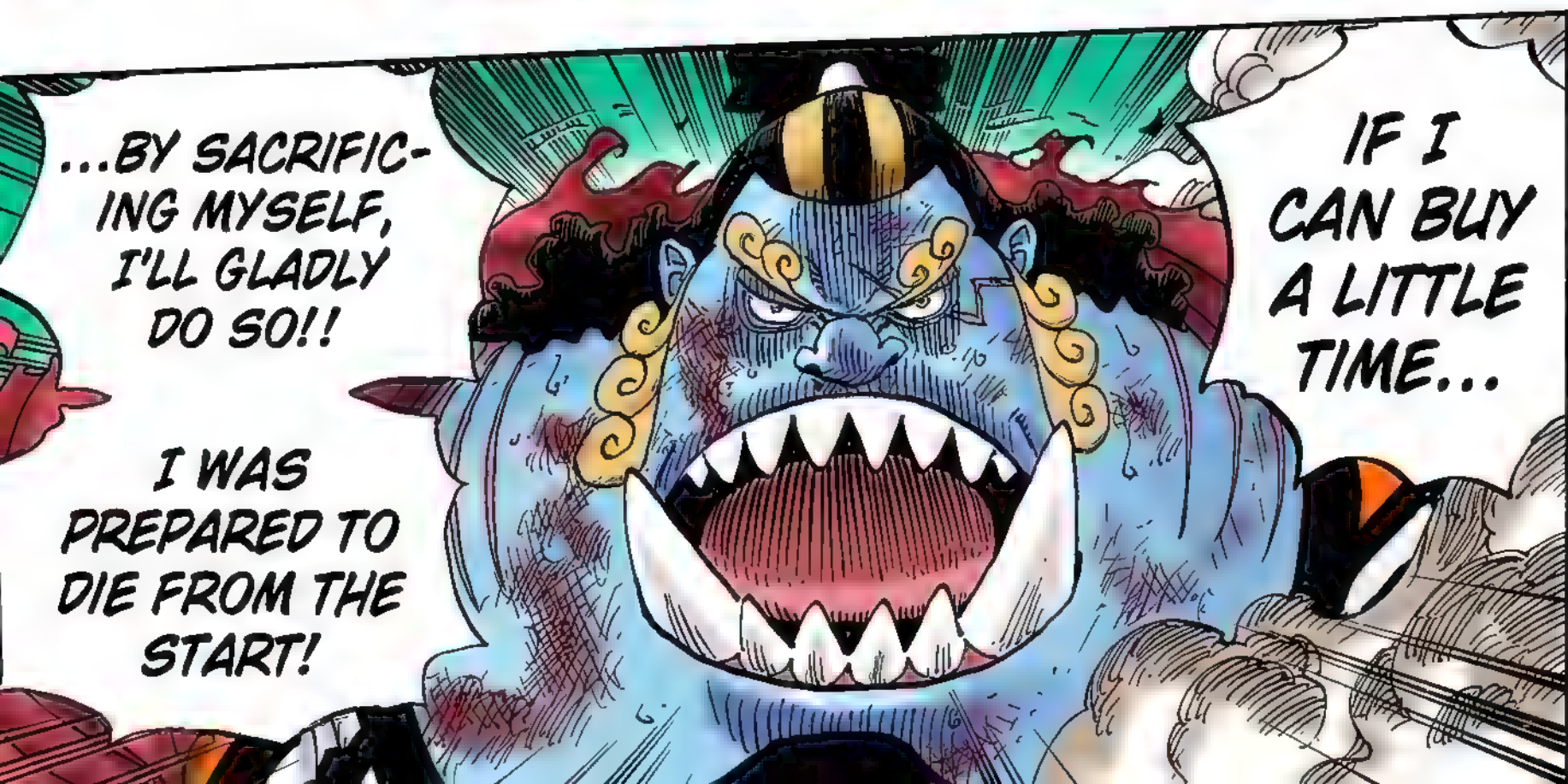
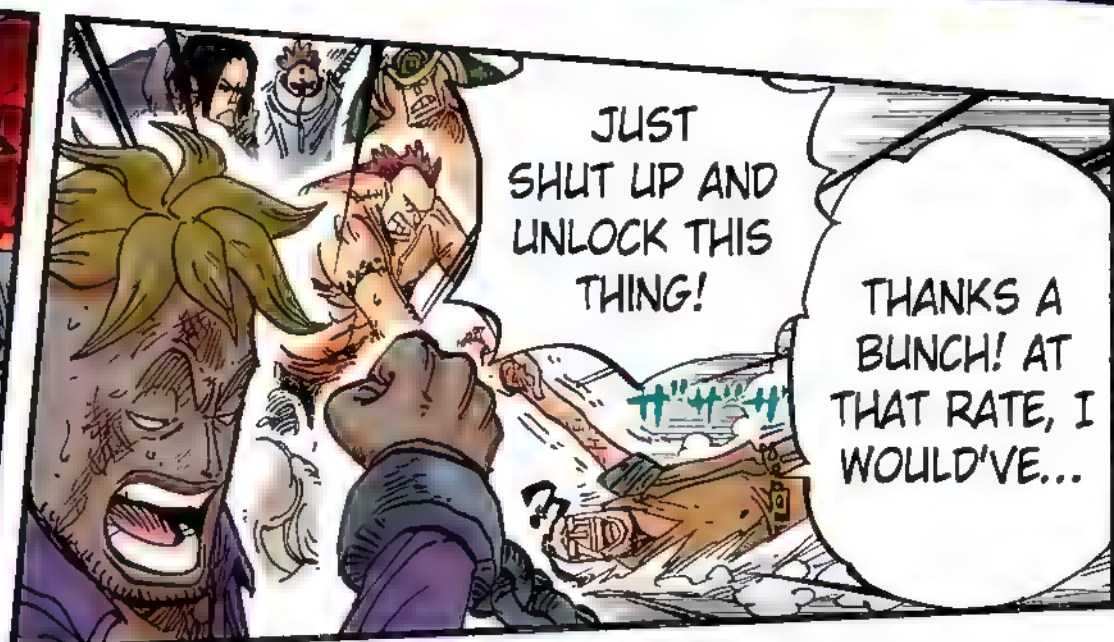
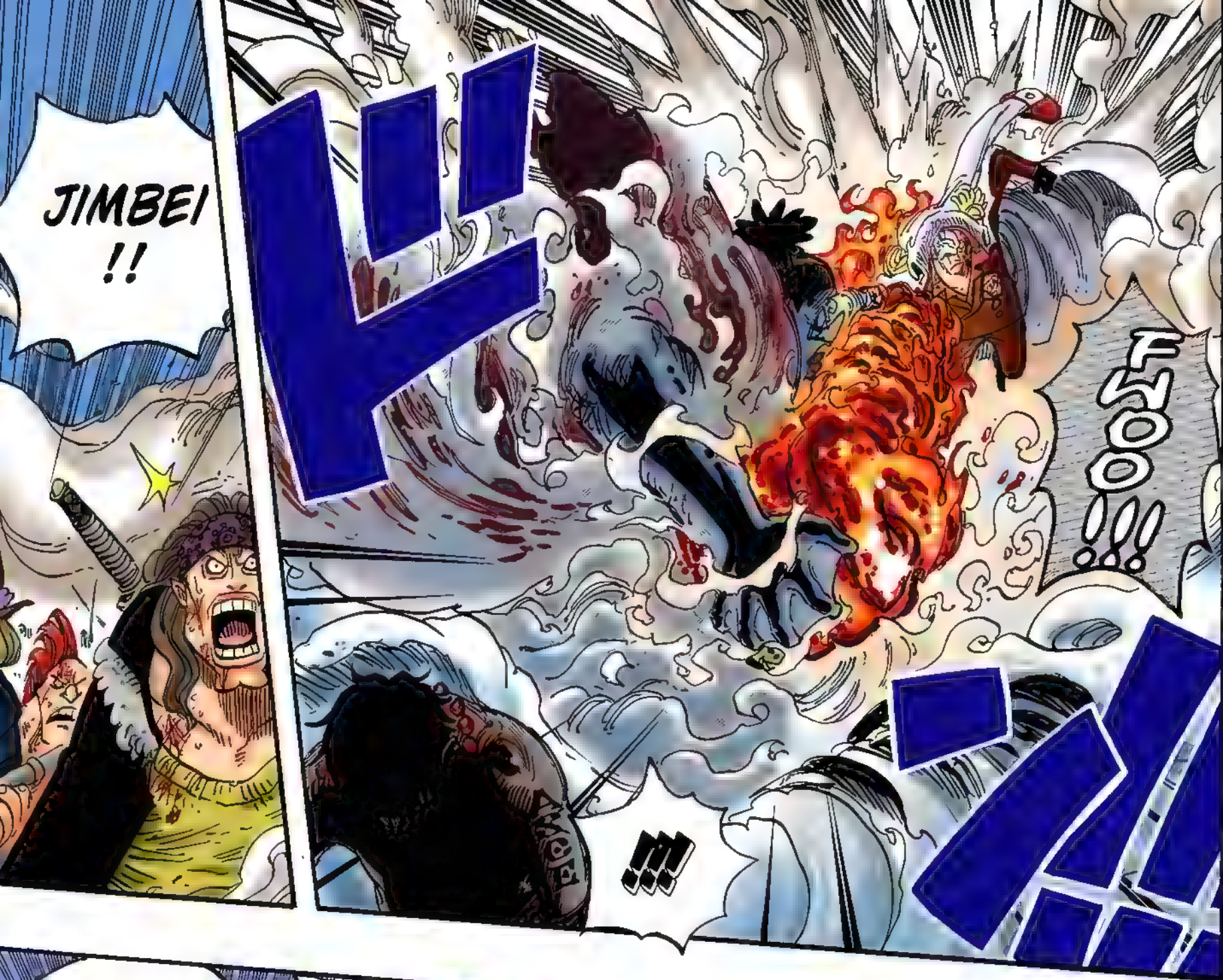




STOP
AKAINU!!





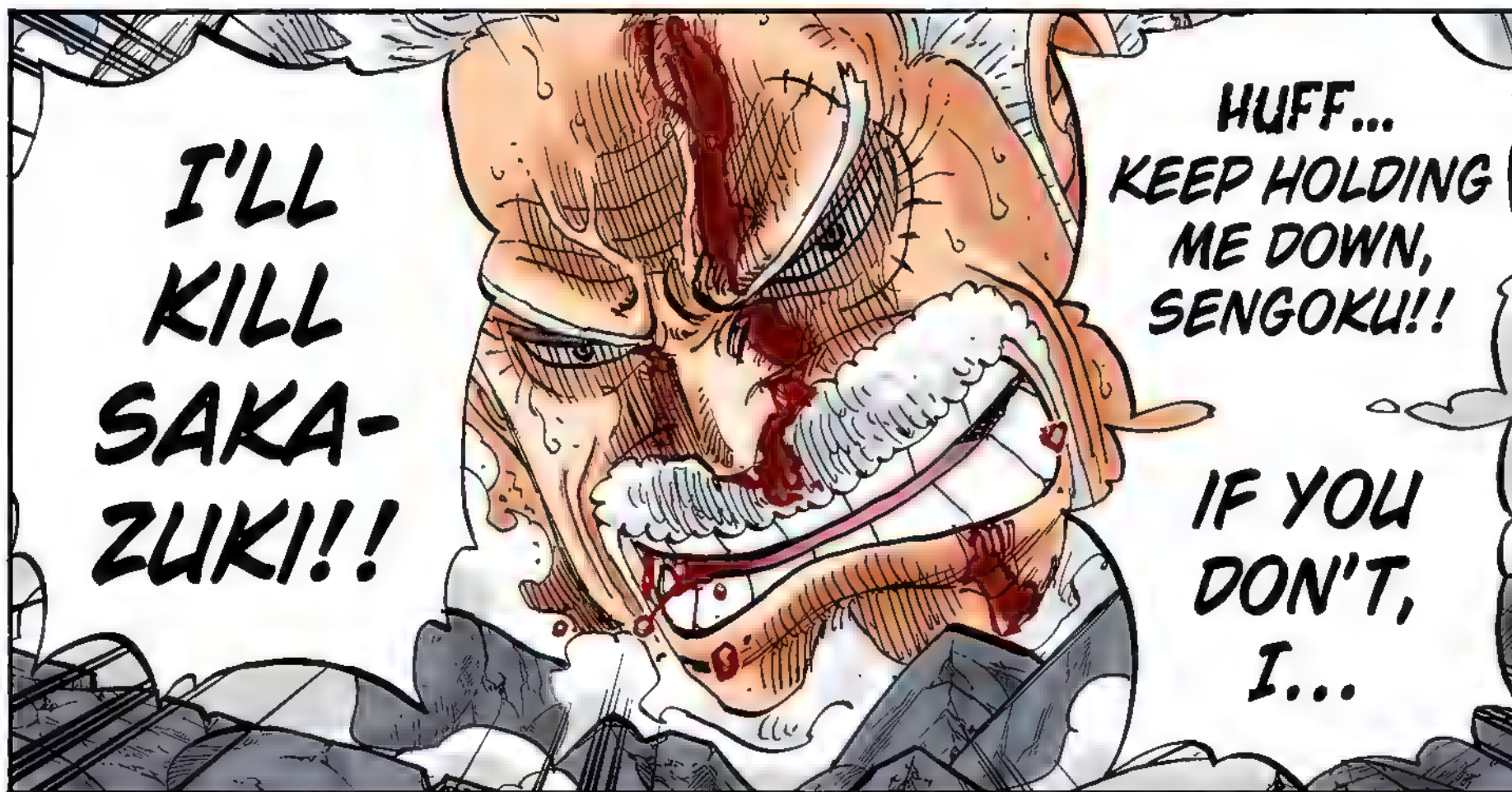




WHAT
ARE YOU
DOING,
GARP?!



VICE
ADMIRAL
GARP! WHAT
ARE--



I'LL
KILL
SAKA-
ZUKI!!

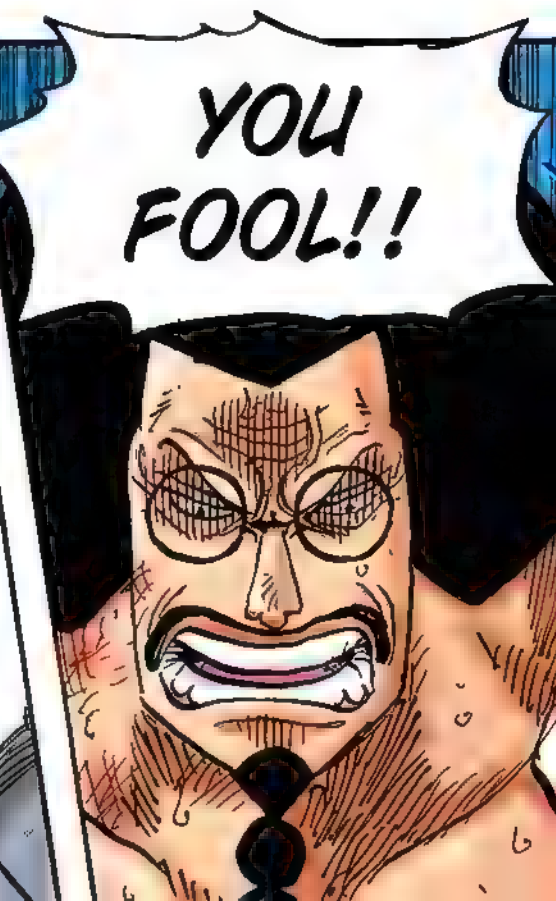
HUFF...
KEEP HOLDING
ME DOWN,
SENGOKU!!

IF YOU
DON'T,
I...



GET
DOWN,
JIMBEI!!

THE
TRAITOR
MUST BE
PUNISHED!!



YOU
FOOL!!



COMMANDER
VISTA!!
COMMANDER
MARCO!!



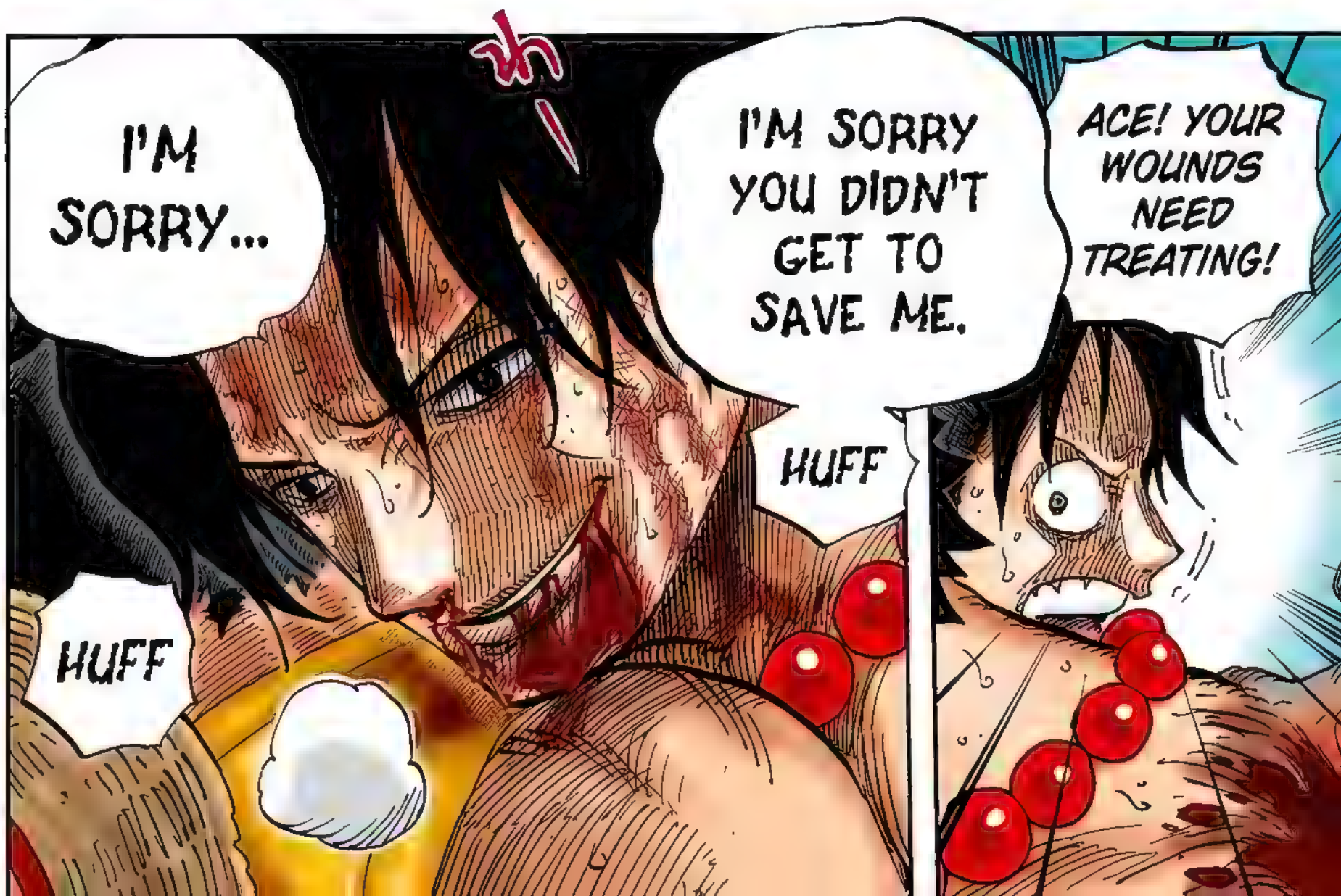
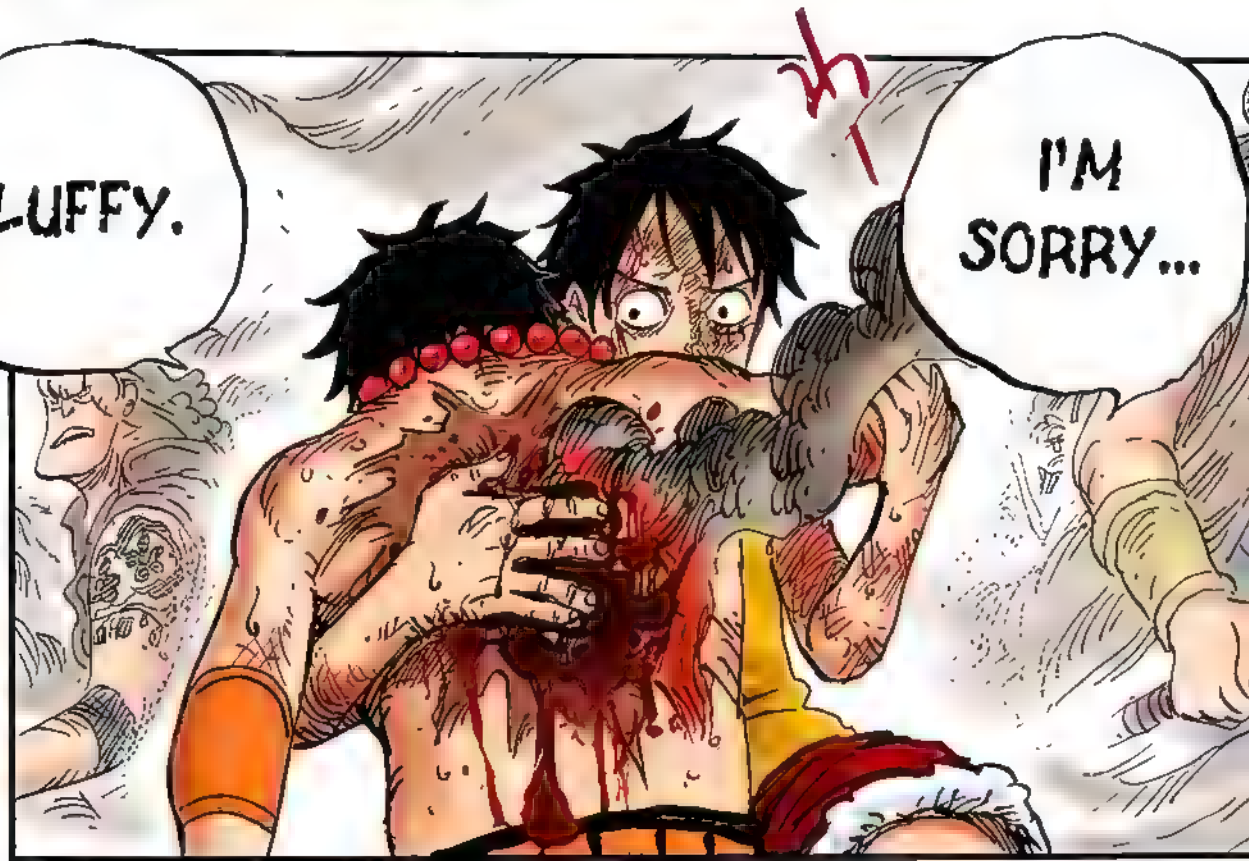
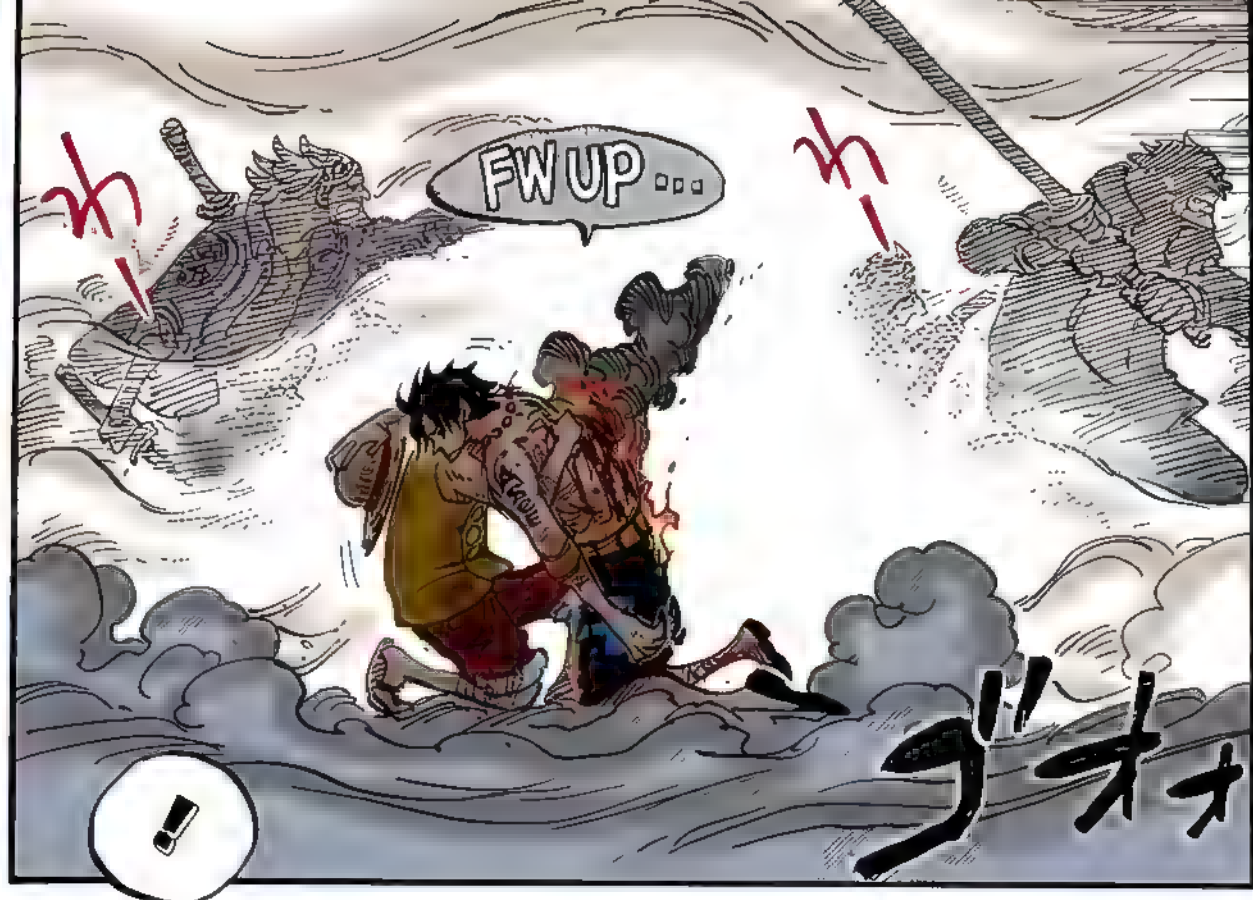
CAN'T YOU
SEE THAT FIRE
FIST CAN'T BE
SAVED!

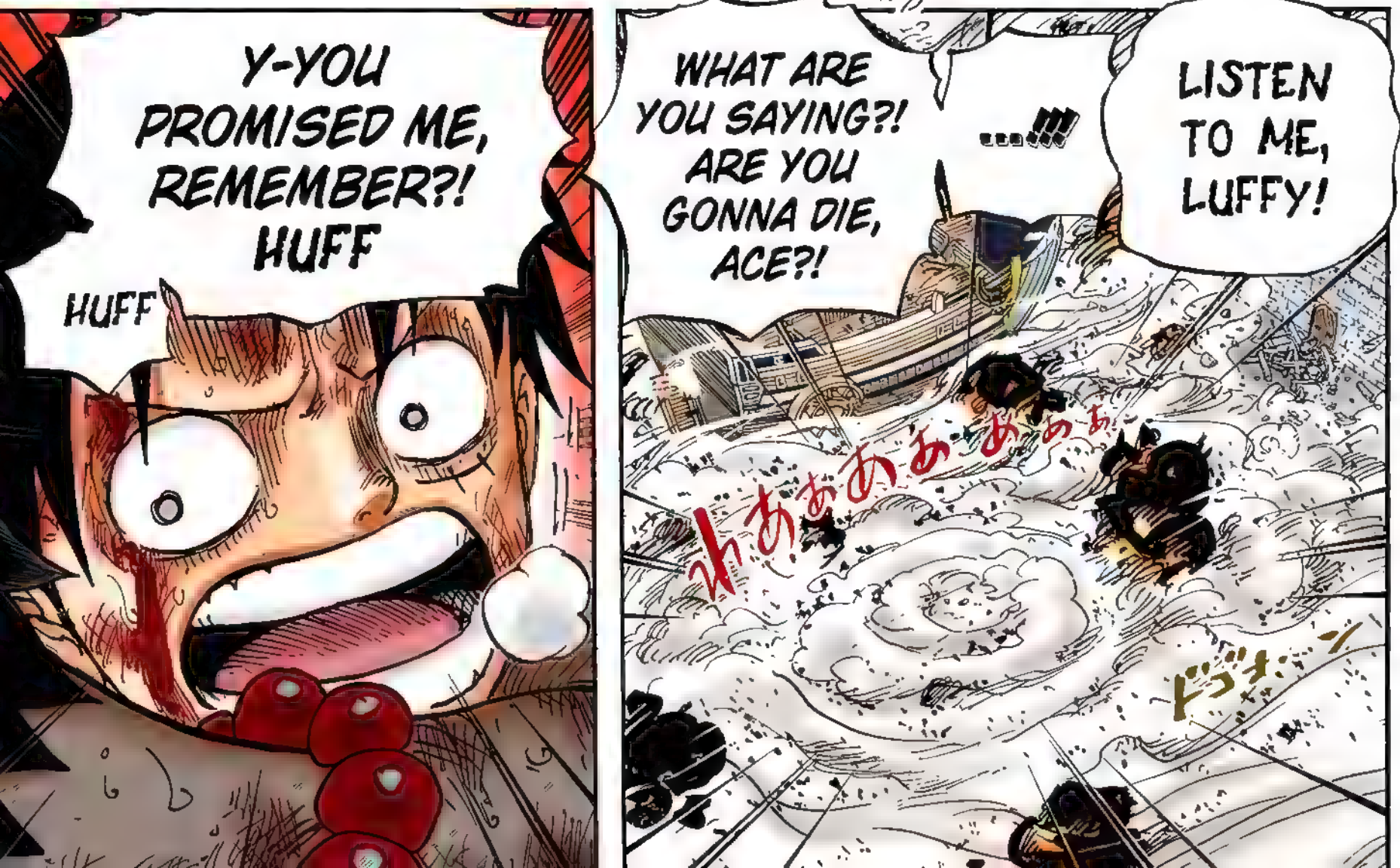
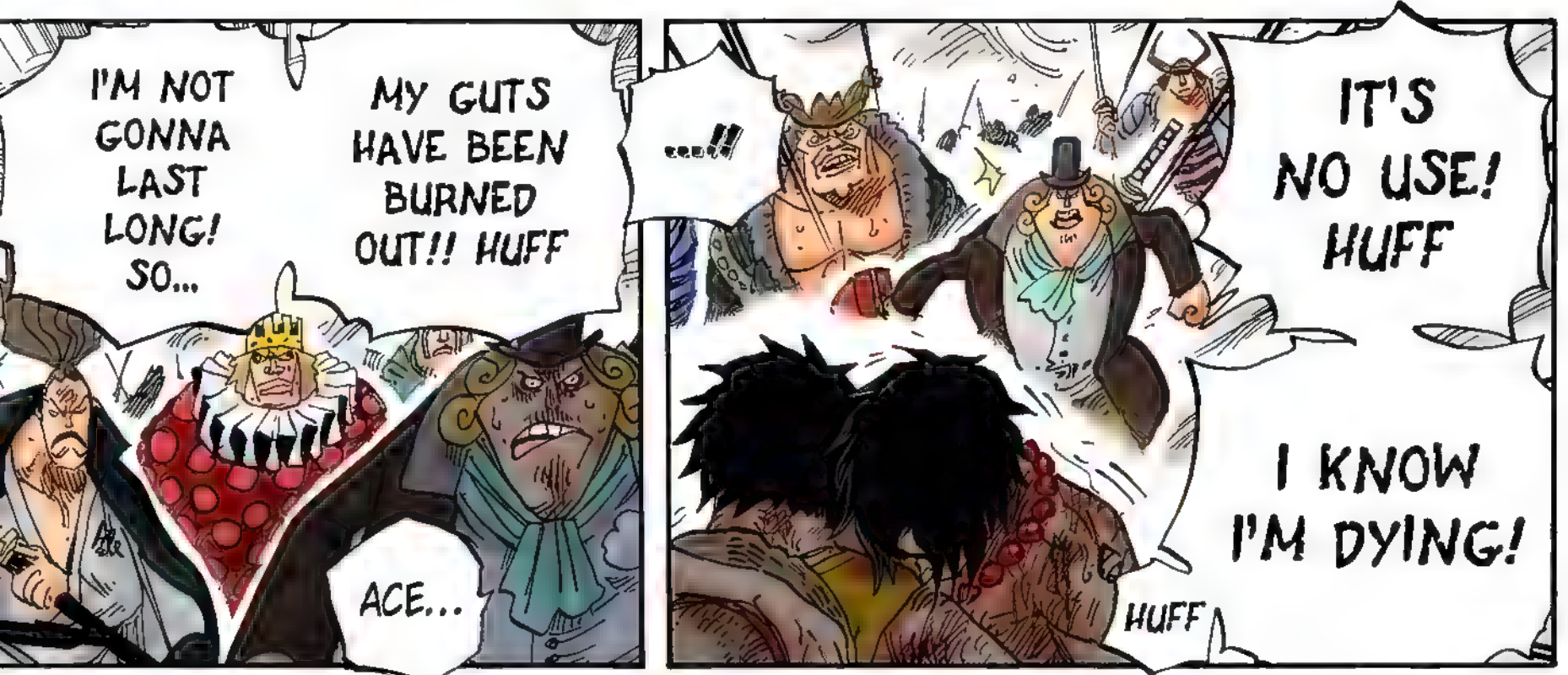
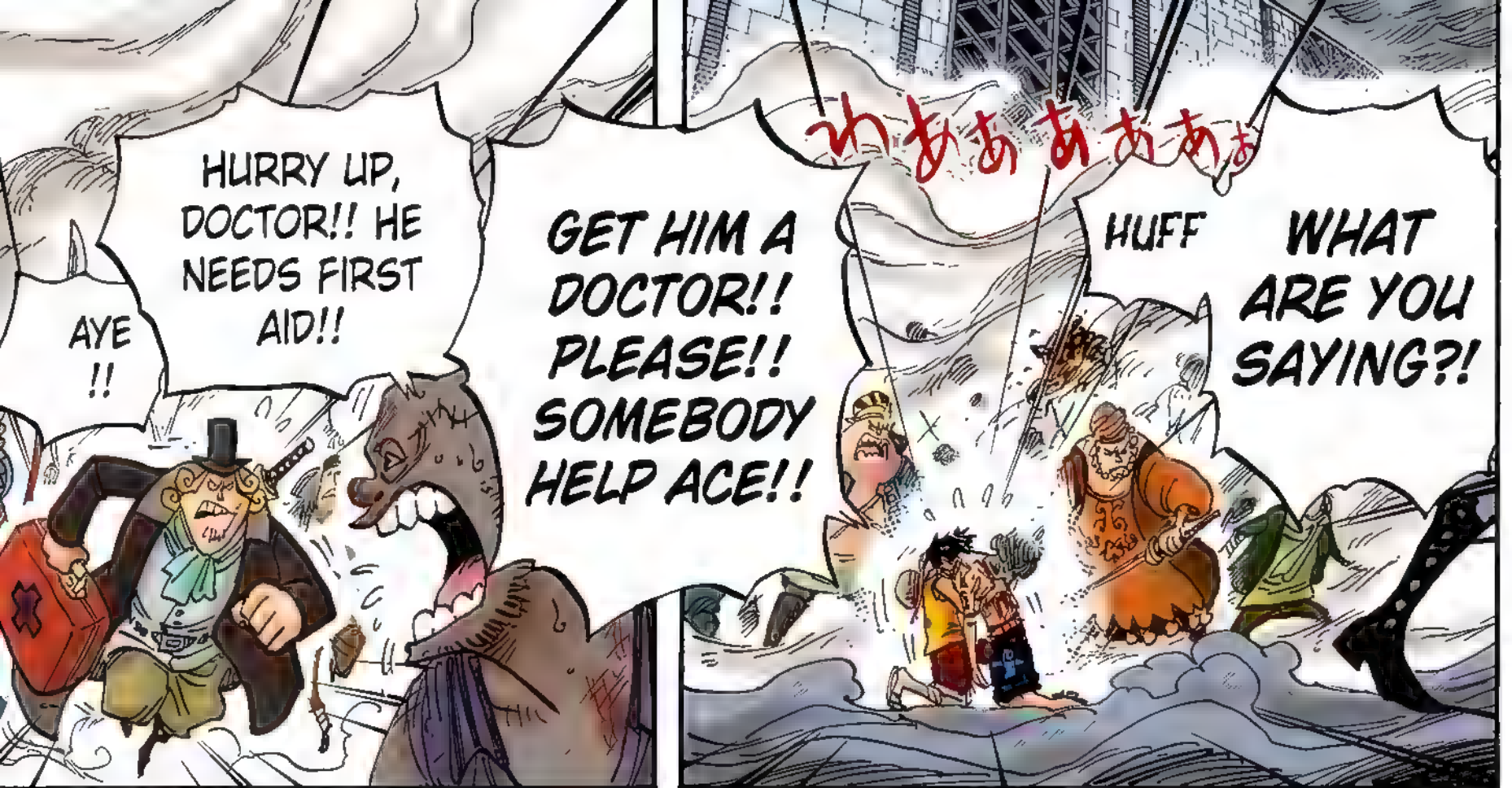
YOU
BAS-
TARD...

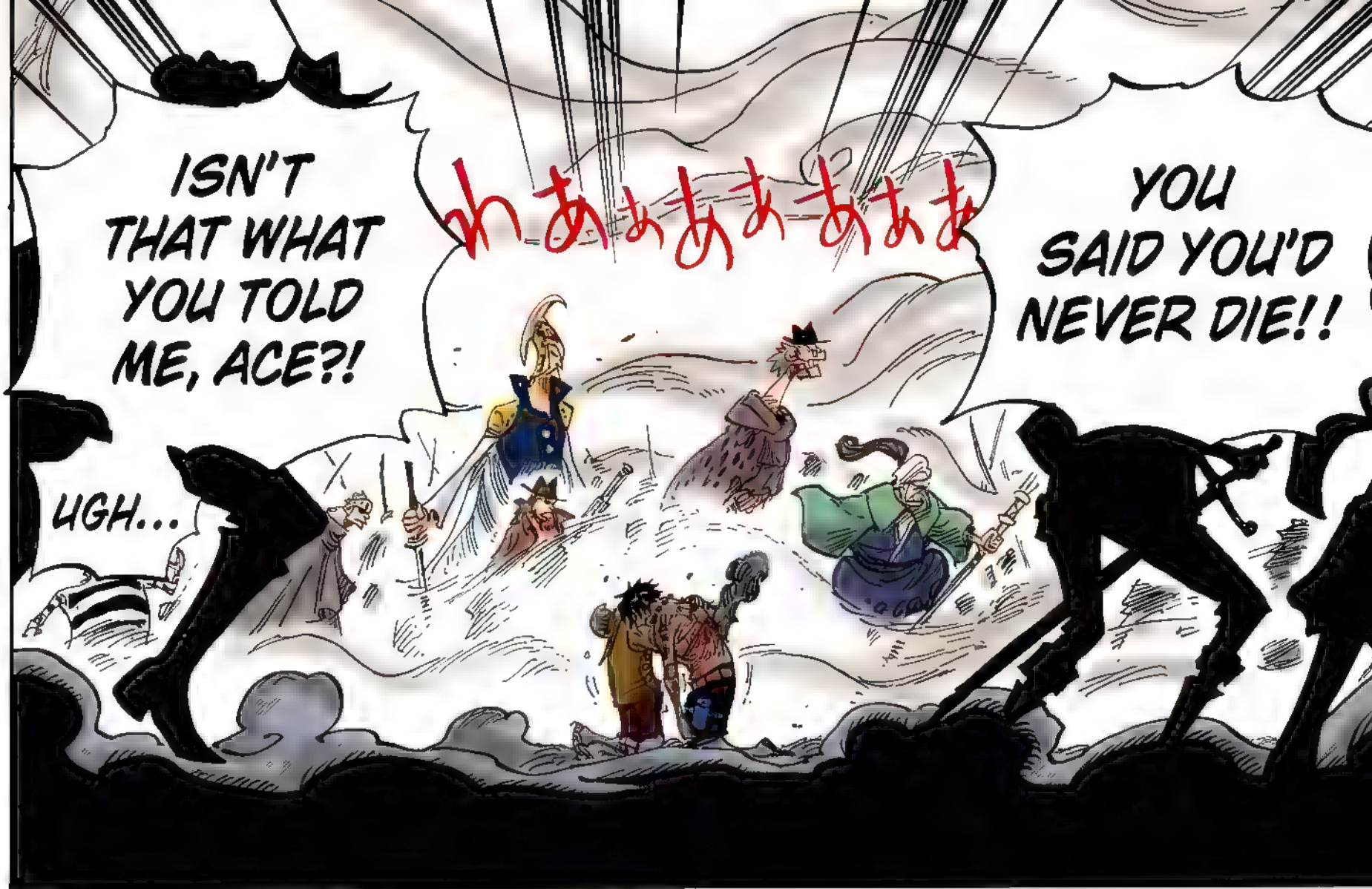
I'LL NEVER FOR-
GIVE MYSELF FOR
WHAT HAPPENED
HERE TODAY.

UGH, YOU
HAKI USERS...

...CAN
BE SUCH A
HANDFUL.





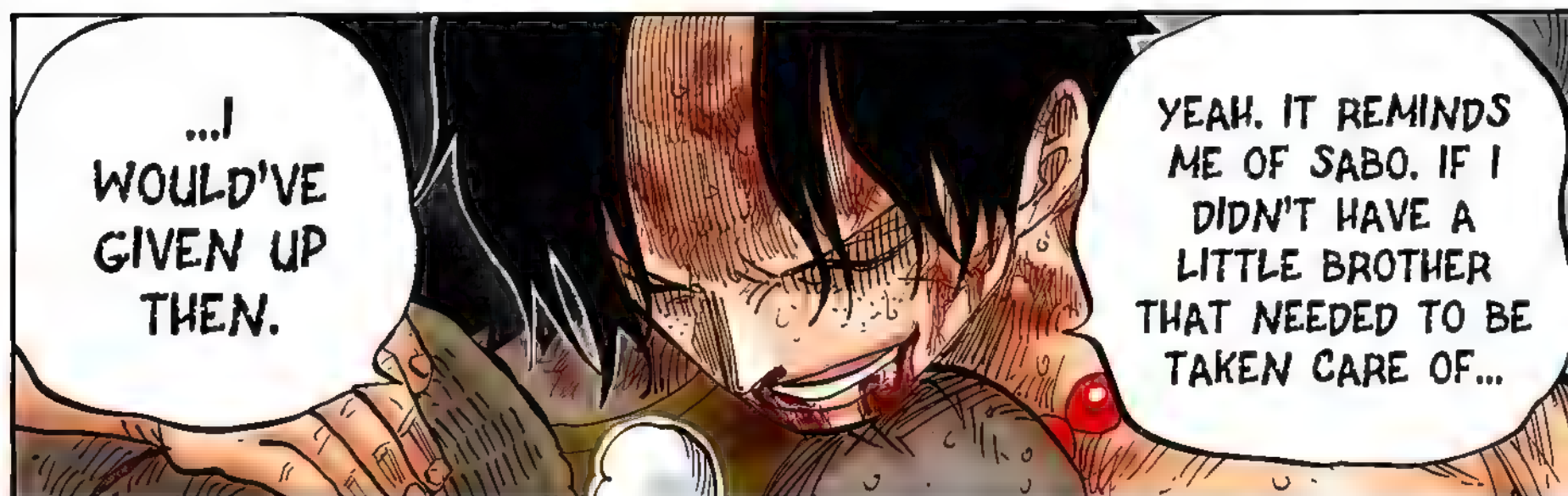


ISN'T
THAT WHAT
YOU TOLD
ME, ACE?!

ああああああああ

YOU
SAID YOU'D
NEVER DIE!!

UGH...



...I
WOULD'VE
GIVEN UP
THEN.

YEAH. IT REMINDS
ME OF SABO. IF I
DIDN'T HAVE A
LITTLE BROTHER
THAT NEEDED TO BE
TAKEN CARE OF...



...THE
WHOLE
WORLD WILL
LAUGH!

LET'S BURN
HIM AT THE
STAKE! RIGHT
BEFORE HE
DIES...

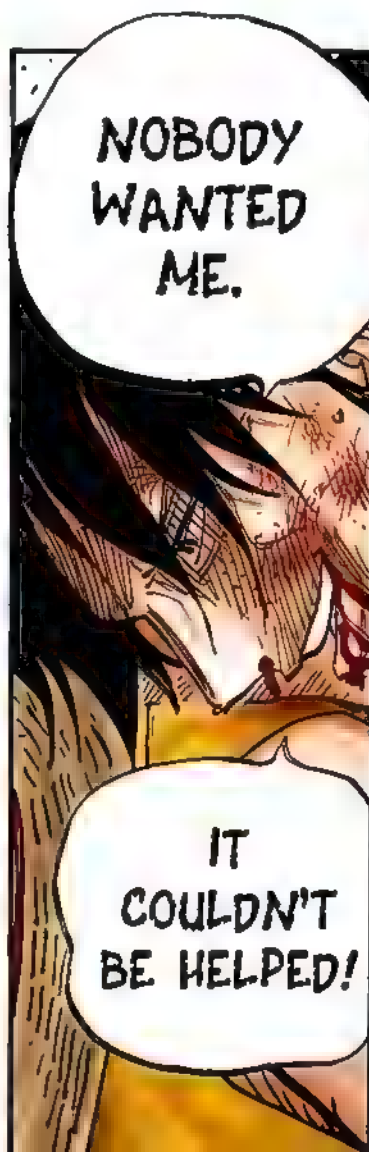
...IT
SERVES
YOU RIGHT!
HA HA HA
HA!

AYE!
EVERYONE
IS SURE TO
SAY...



WHAT SAY
WE SHOVE A
NEEDLE IN
THAT KID...

...FOR EVERY
PERSON WHO
HATES
ROGER?



NOBODY
WANTED
ME.

IT
COULDN'T
BE HELPED!



WHAT?
WHAT IF GOLD
ROGER HAD
A KID?

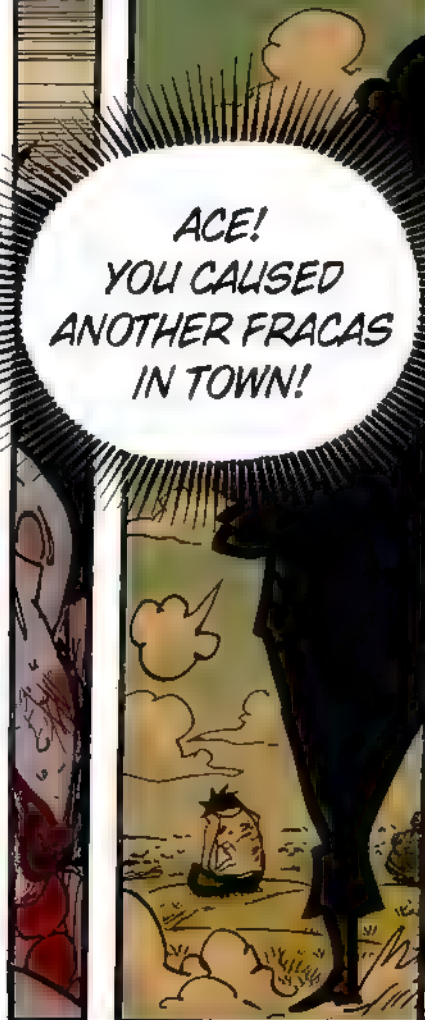
OFF WITH
HIS HEAD,
I SAY!



SHUT UP!
IF I'D HAD THE
STRENGTH, I
WOULDA KILLED
THEM ALL!

WHAT
DID YOU
SAY?!

...



ACE!
YOU CAUSED
ANOTHER FRACAS
IN TOWN!

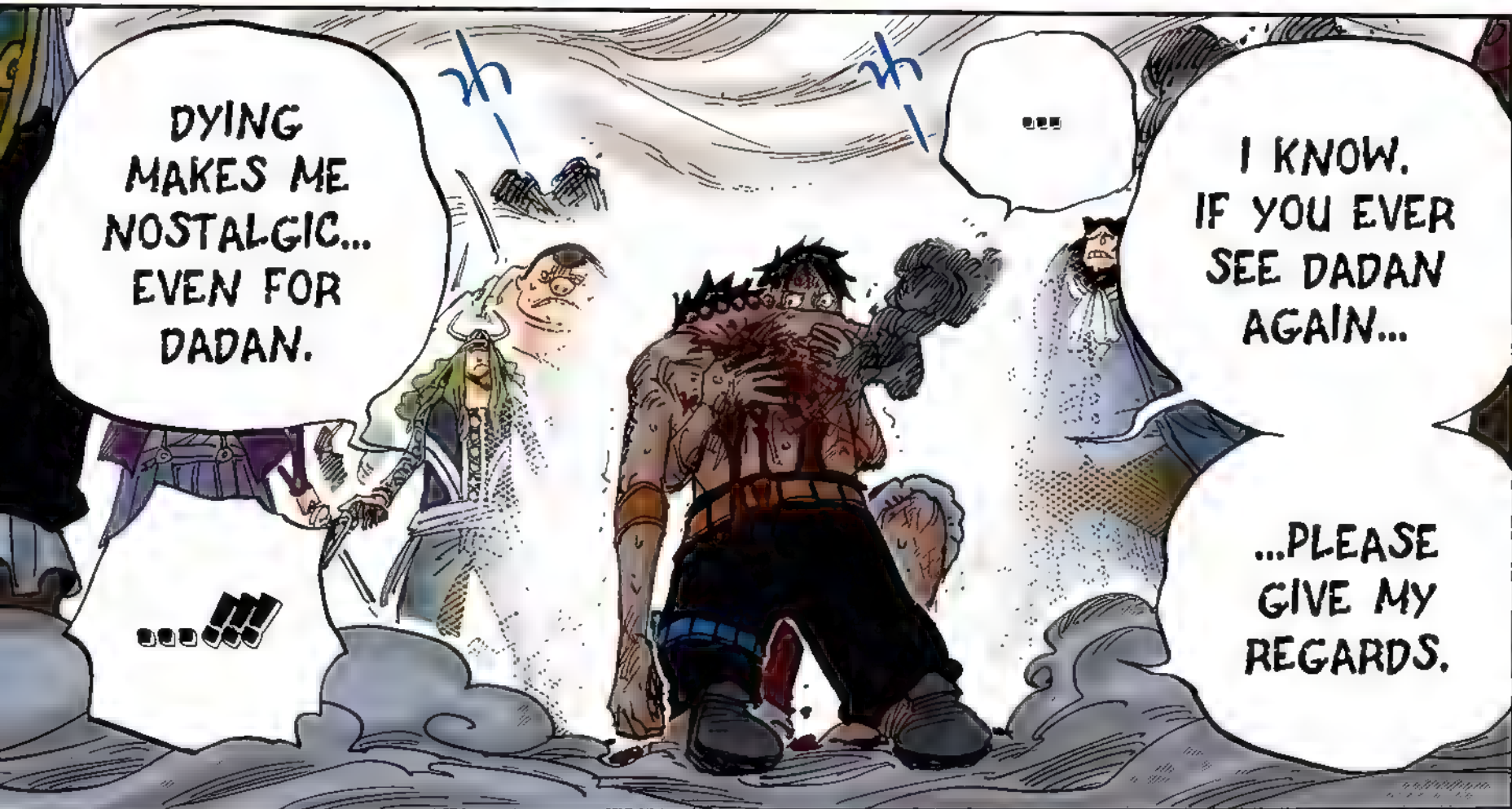


..."I'M
SORRY FOR
BEING BORN
THE TRASH
THAT I AM."

I WANT HIS
LAST WORDS
TO BE...

AH, WELL,
THERE'S
NO SUCH
BRAT.

...



DYING
MAKES ME
NOSTALGIC...
EVEN FOR
DADAN.

!!!

...

I KNOW.
IF YOU EVER
SEE DADAN
AGAIN...

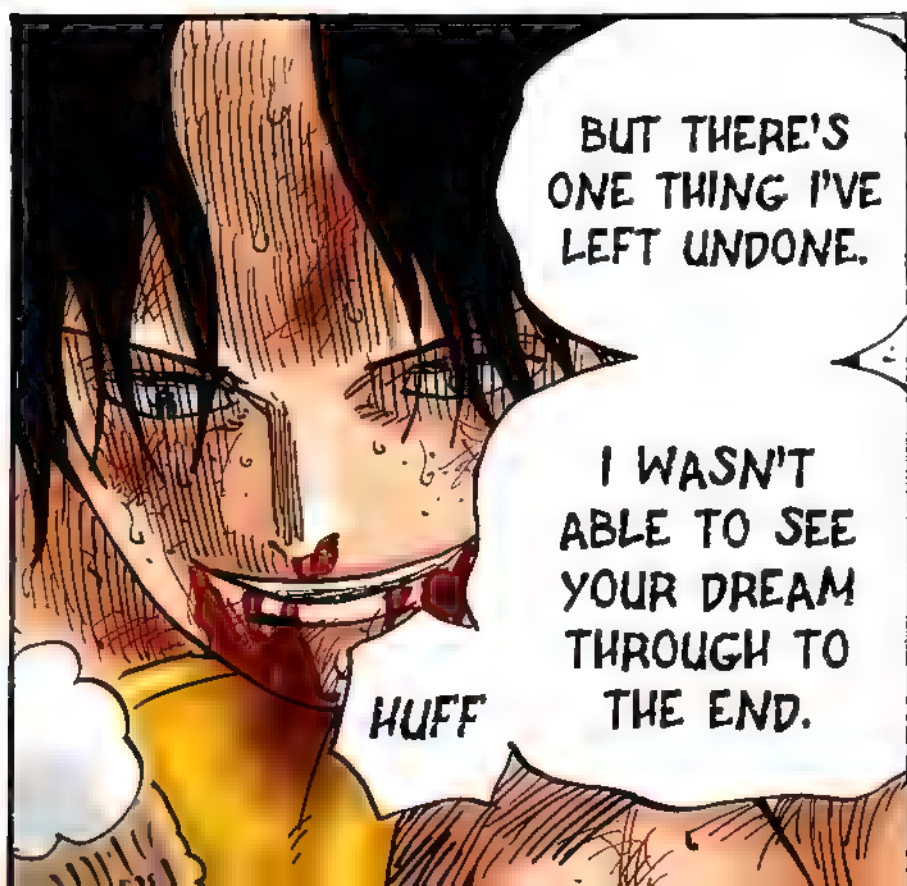
...PLEASE
GIVE MY
REGARDS.



BUT
YOU...

YOU'RE
MY LITTLE
BROTHER!!

I KNOW
YOU CAN
DO IT.



BUT THERE'S
ONE THING I'VE
LEFT UNDONE.

I WASN'T
ABLE TO SEE
YOUR DREAM
THROUGH TO
THE END.

HUFF

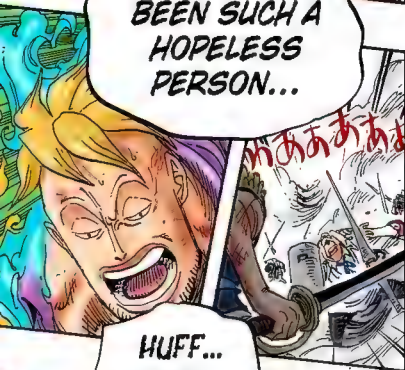


GET OUT
HERE! I'M
HERE TO TAKE
THE HEAD...

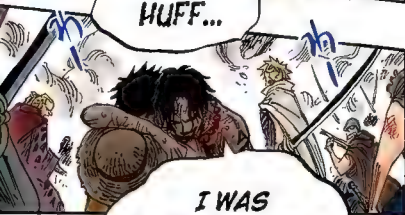


...OF
WHITE-
BEARD!

I'VE ALWAYS
BEEN SUCH A
HOPELESS
PERSON...



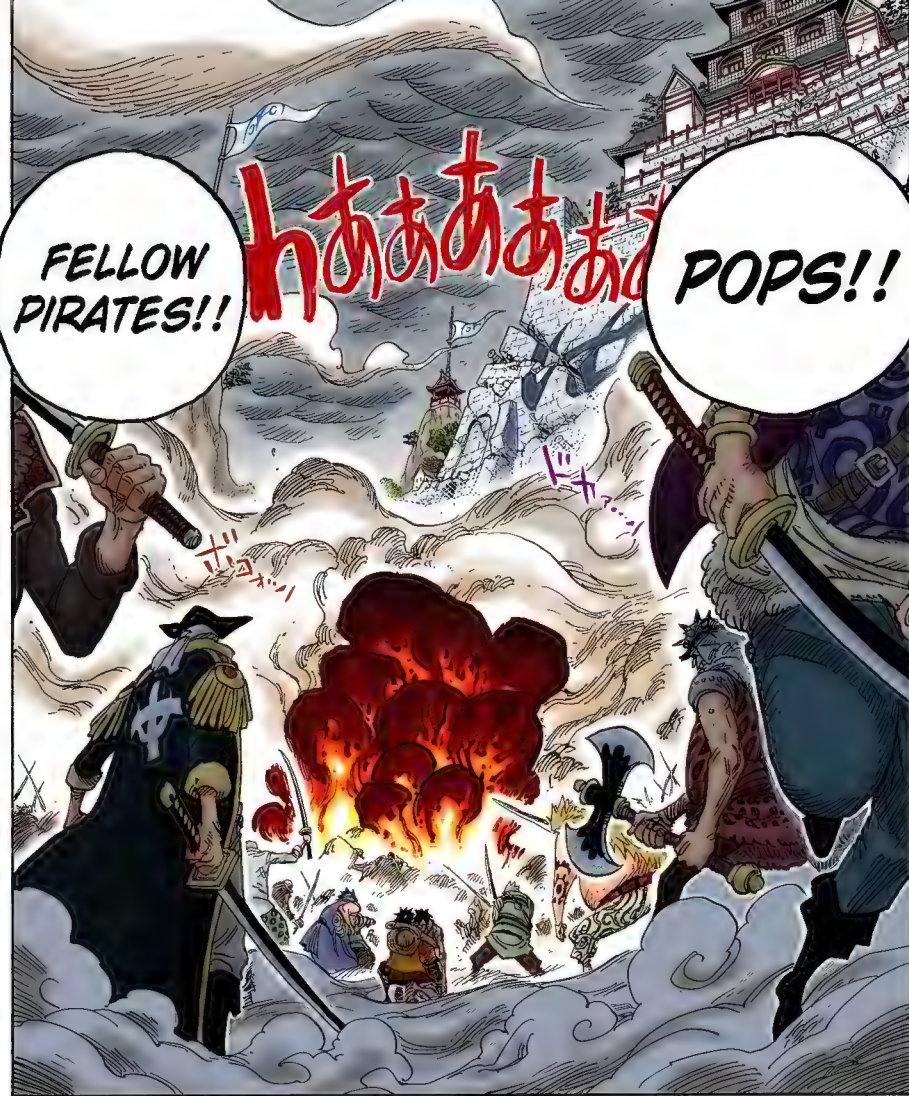
HUFF...
HUFF...



I WAS
DEMON SPAWN...
THE SON OF THE
DEVIL!!

DON'T
GIVE UP
YET!

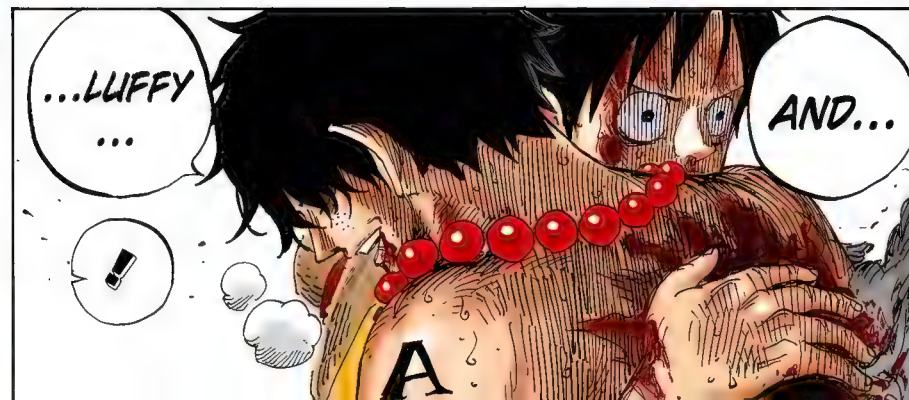
WE'RE
HERE TO
SAVE YOU,
ACE!



FELLOW
PIRATES!!

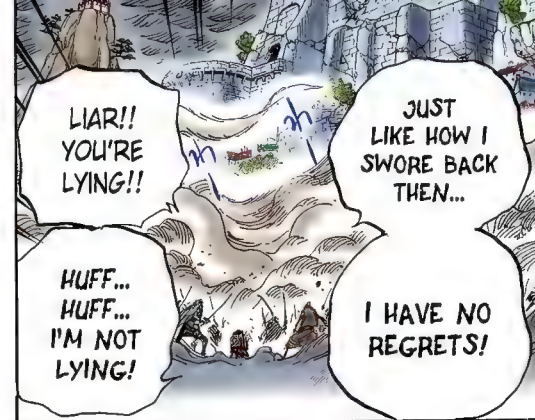
はあああああ

POPS!!



...LUFFY
...

AND...



LIAR!!
YOU'RE
LYING!!

JUST
LIKE HOW I
SWORE BACK
THEN...

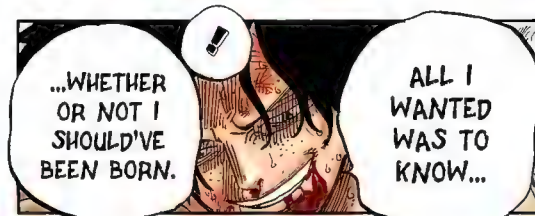
HUFF...
HUFF...
I'M NOT
LYING!

I HAVE NO
REGRETS!



...WASN'T
FAME.

WHAT I
REALLY
WANTED...



...WHETHER
OR NOT I
SHOULD'VE
BEEN BORN.

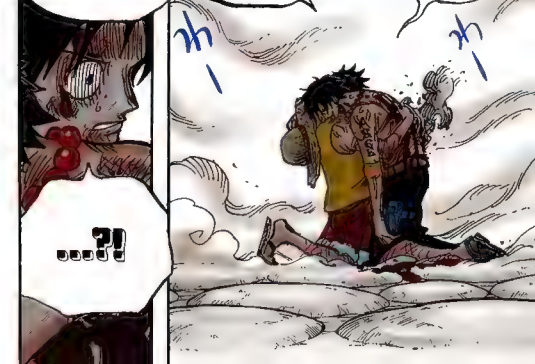
ALL I
WANTED
WAS TO
KNOW...



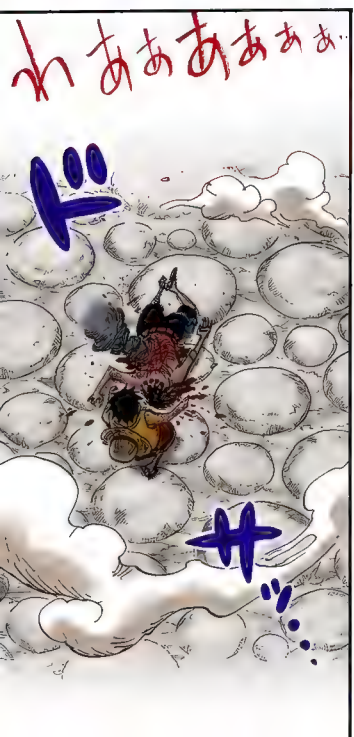
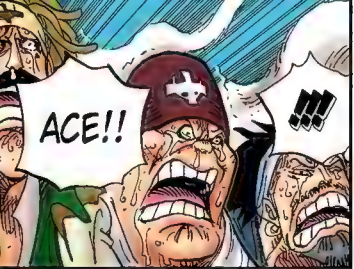
TELL
EVERYBODY
WHAT I SAY
TO YOU.

LUFFY,
LISTEN TO
MY NEXT
WORDS
CAREFULLY.

HUFF... I
CAN'T EVEN
SHOUT
ANYMORE.

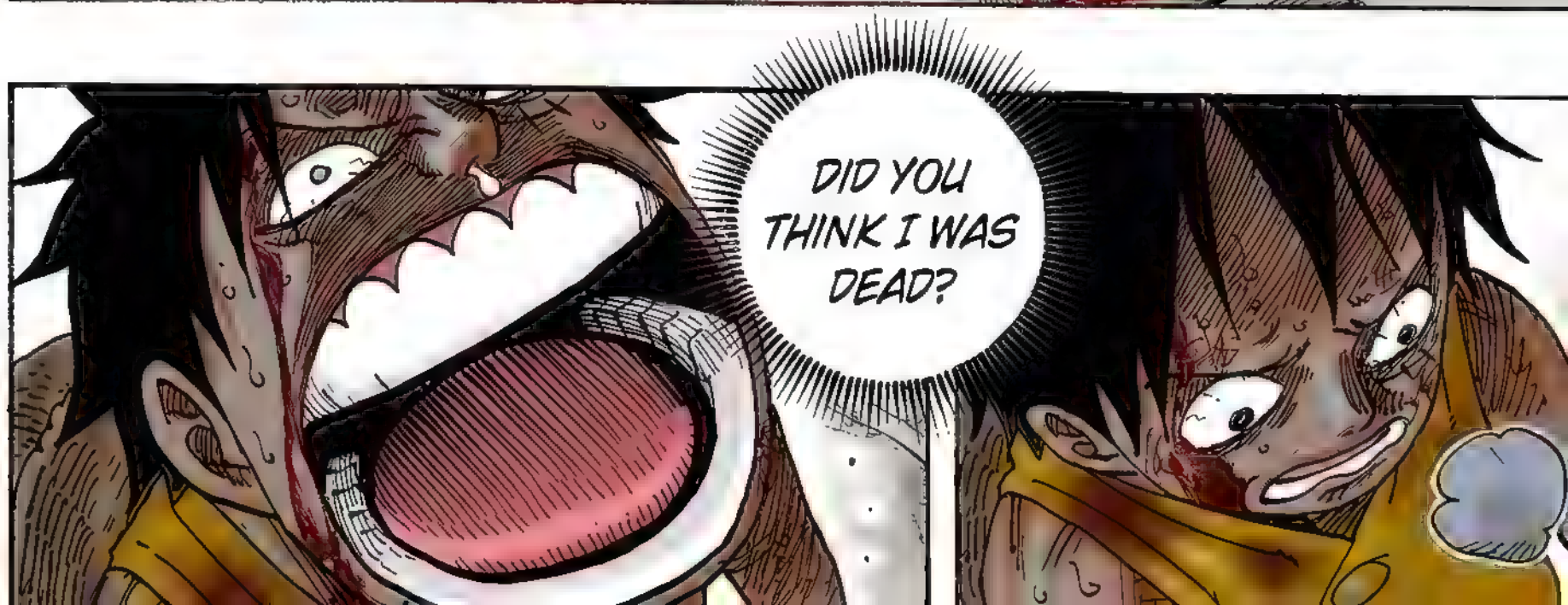
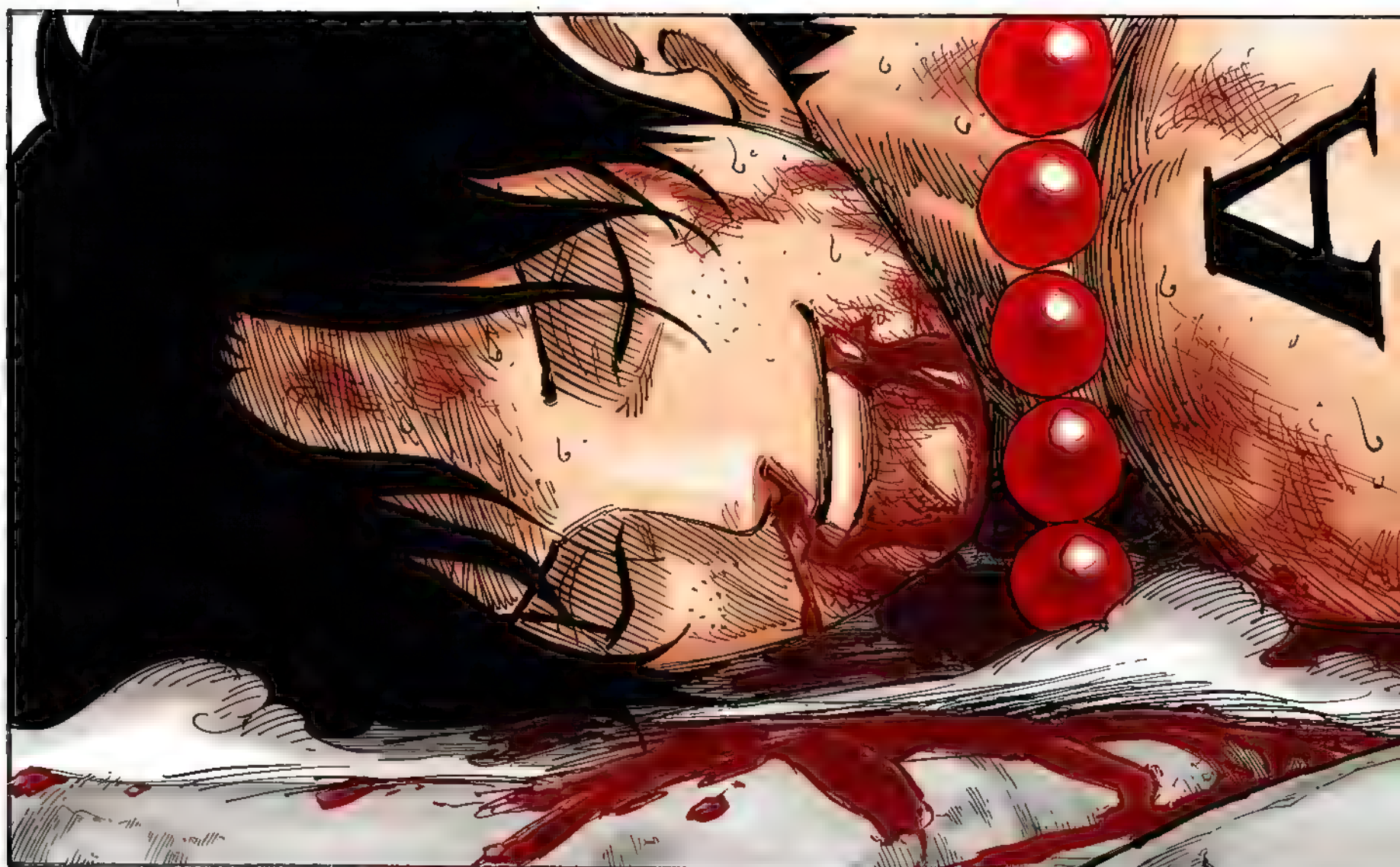
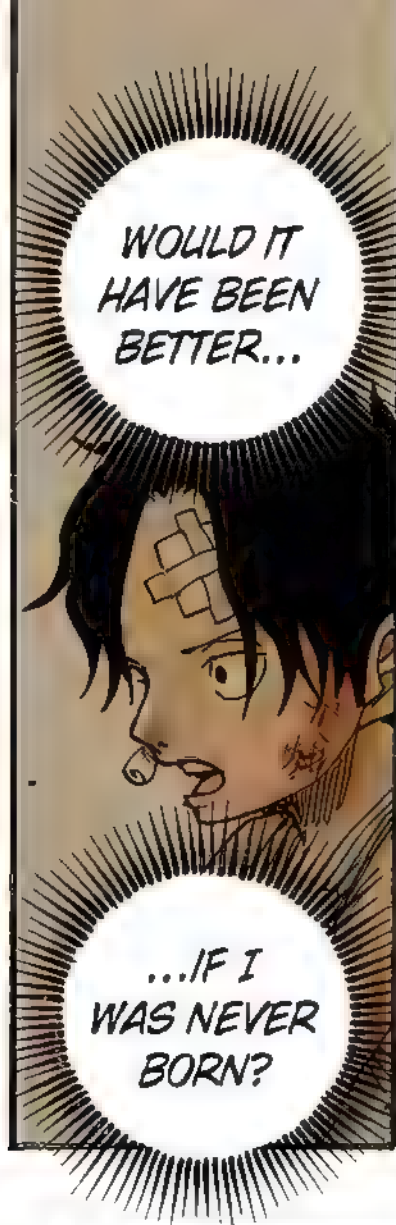


...?!



...FOR
LOVING
ME!!

THANK
YOU...





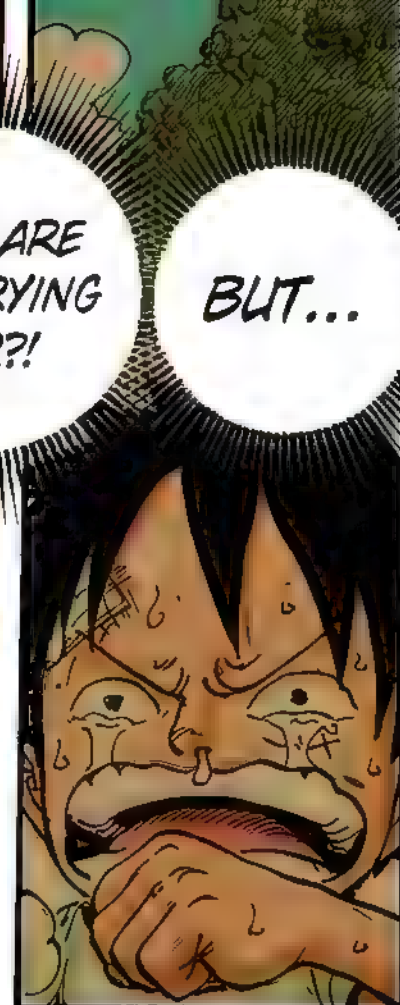
I CAN'T LEAVE
A WIMPY LITTLE
BROTHER LIKE
YOU AND DIE!

I
PROMISE YOU
I'M NEVER
GONNA DIE!

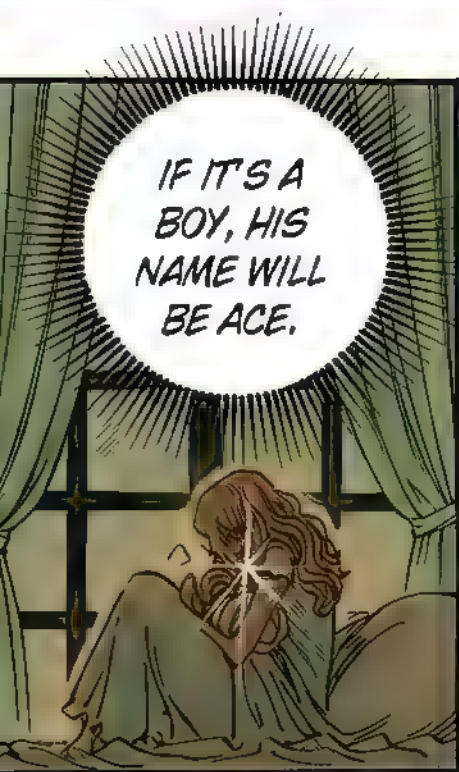


HOW DARE
YOU KILL ME
OFF, YOU
IDIOT!

WHAT ARE
YOU CRYING
FOR?!



BUT...

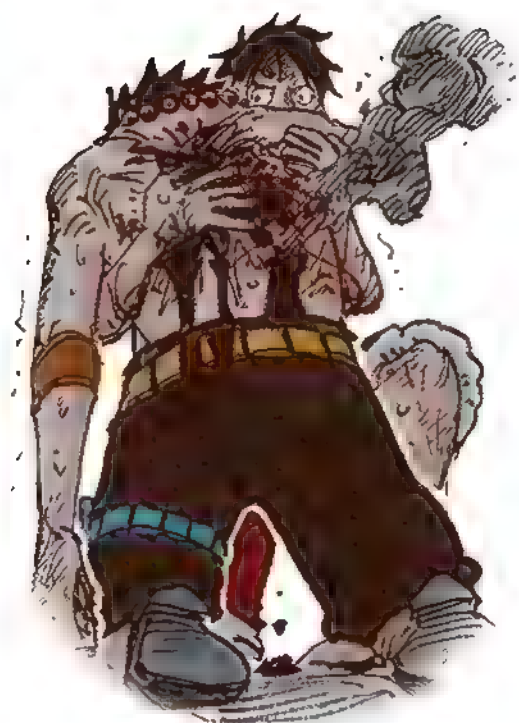


IF IT'S A
BOY, HIS
NAME WILL
BE ACE.



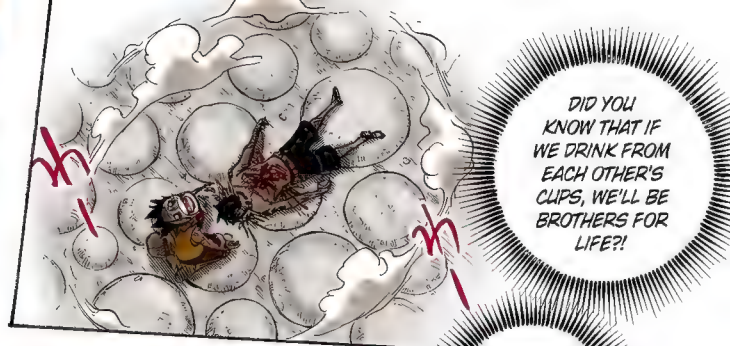
HIS NAME
IS GOL D.
ACE.



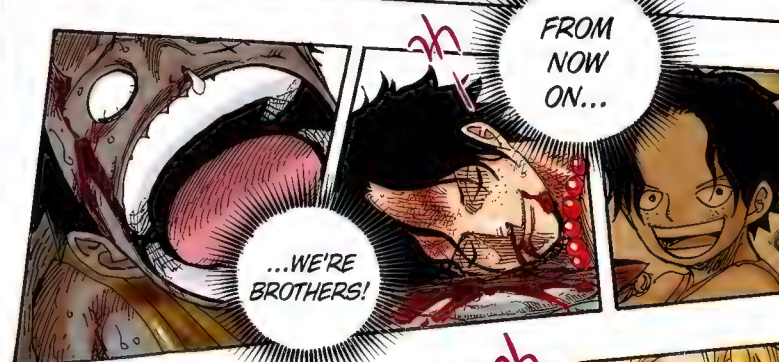


Chapter 575: VOICELESS RAGE



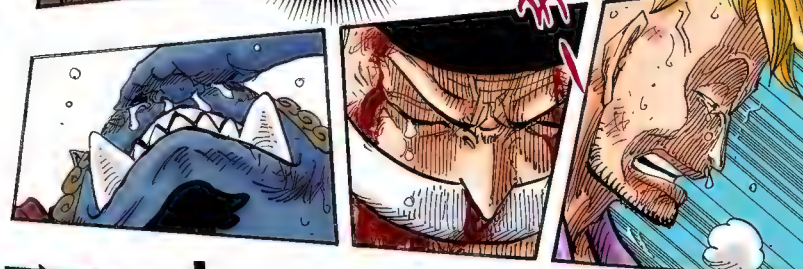


DID YOU
KNOW THAT IF
WE DRINK FROM
EACH OTHER'S
CLIPS, WE'LL BE
BROTHERS FOR
LIFE?!

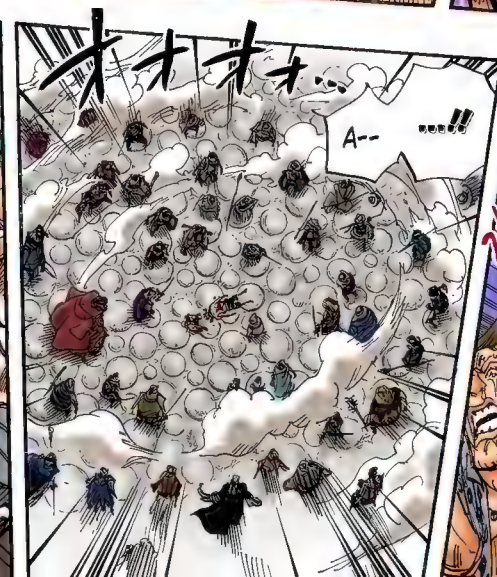


...WE'RE
BROTHERS!

FROM
NOW
ON...



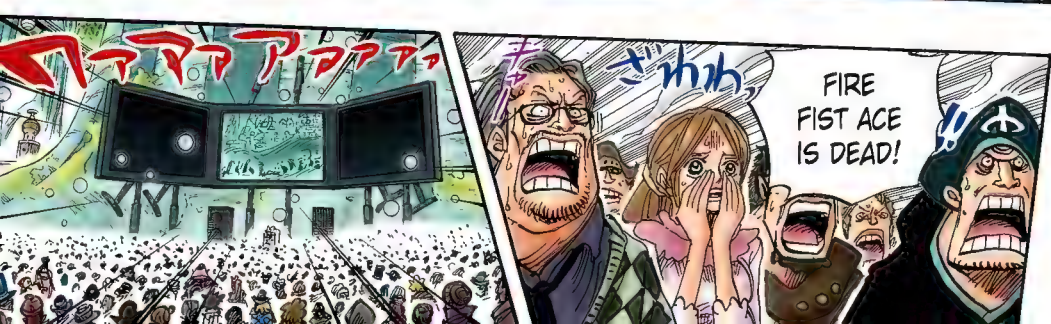
ACE...



A--

!!!

THIS
CAN'T BE
HAPPEN-
ING!!



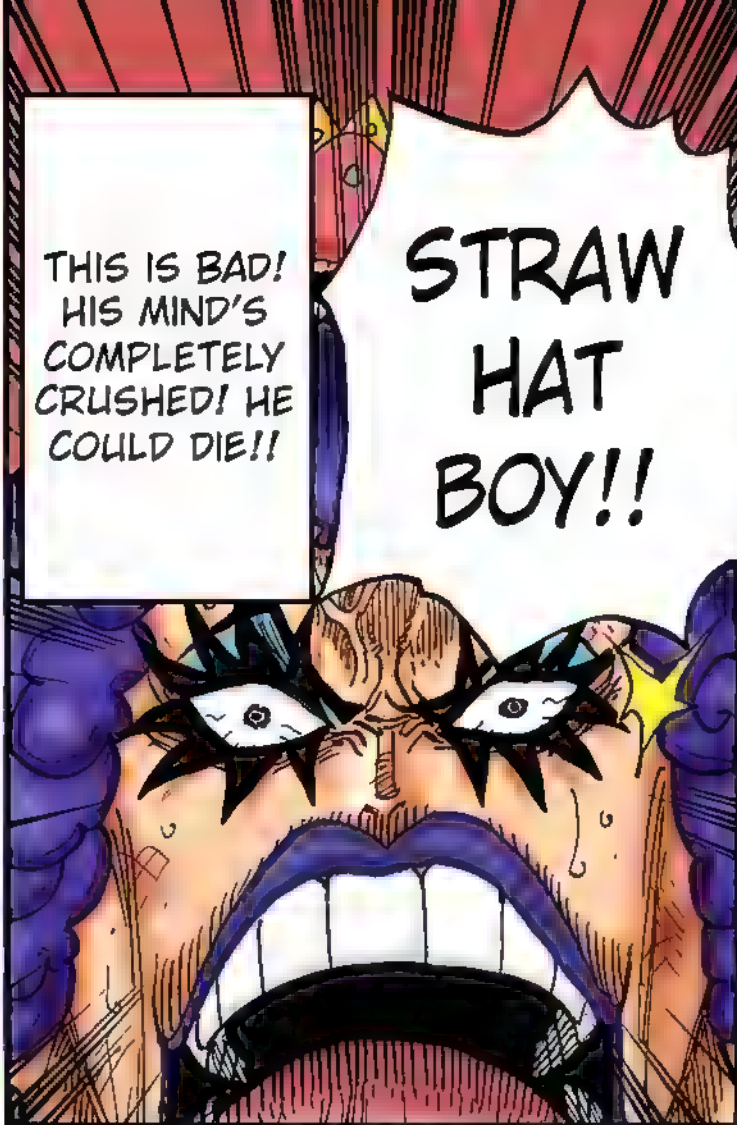
FIRE
FIST ACE
IS DEAD!



HUH?!

THIS IS BAD!
HIS MIND'S
COMPLETELY
CRUSHED! HE
COULD DIE!!

STRAW
HAT
BOY!!

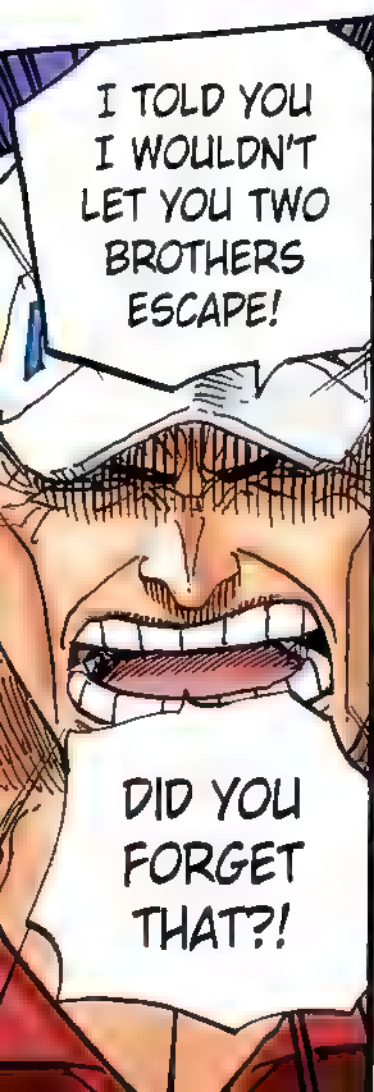
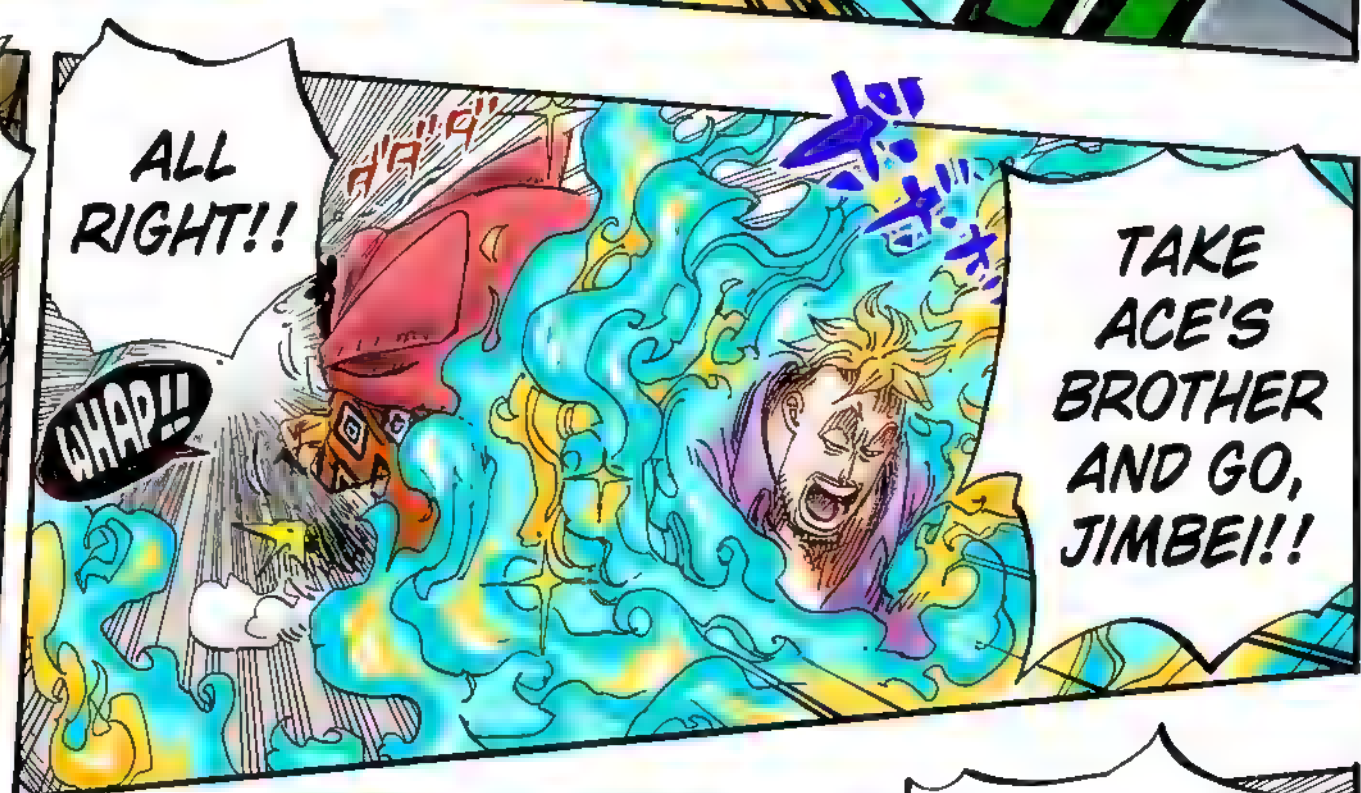


YOU'RE
NEXT,
STRAW
HAT!

IT'S
AKAINU!!



IT'S
ACE'S LAST
WISH!!



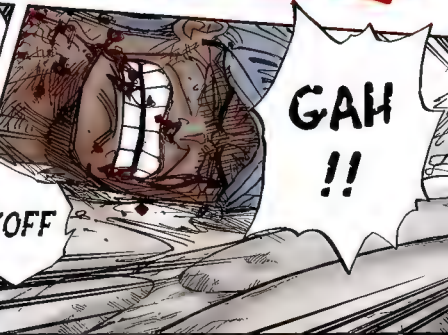
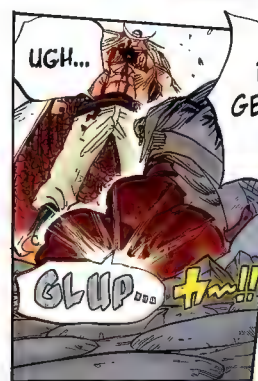
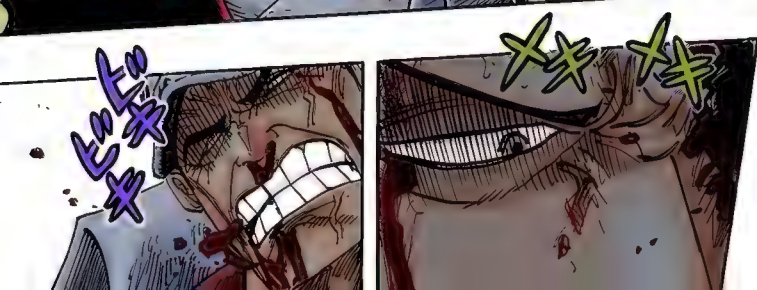
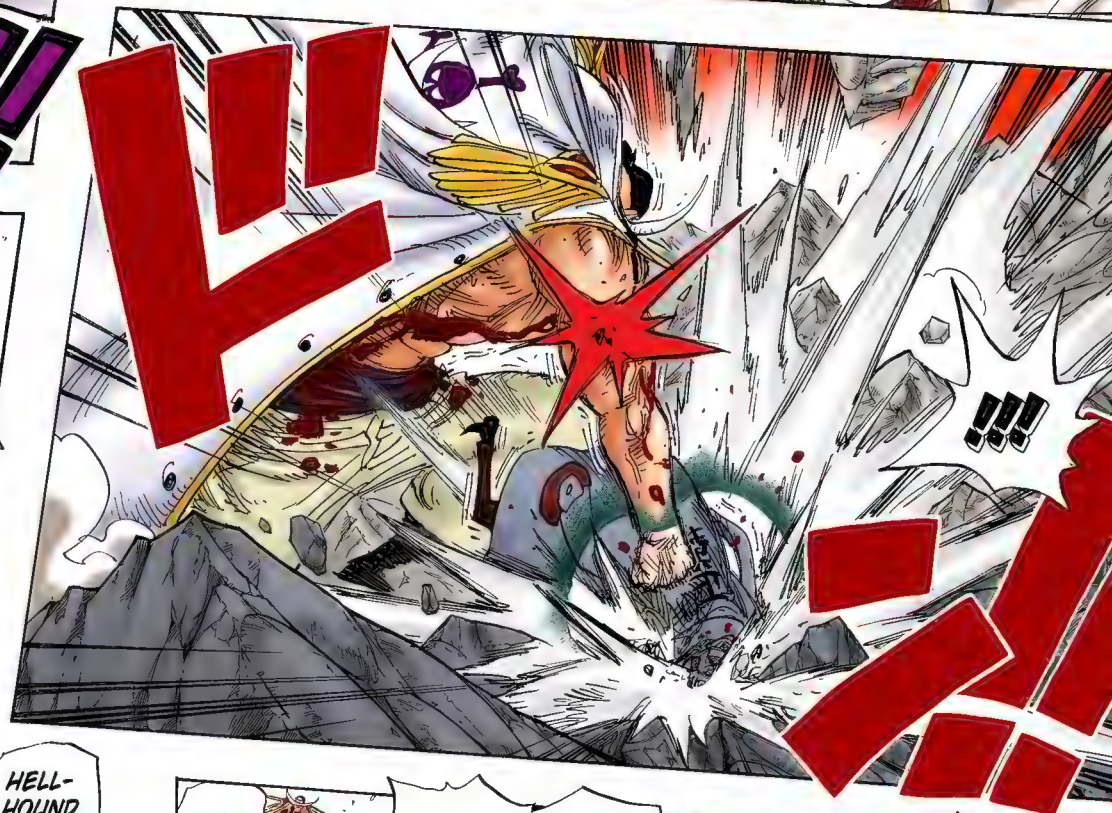
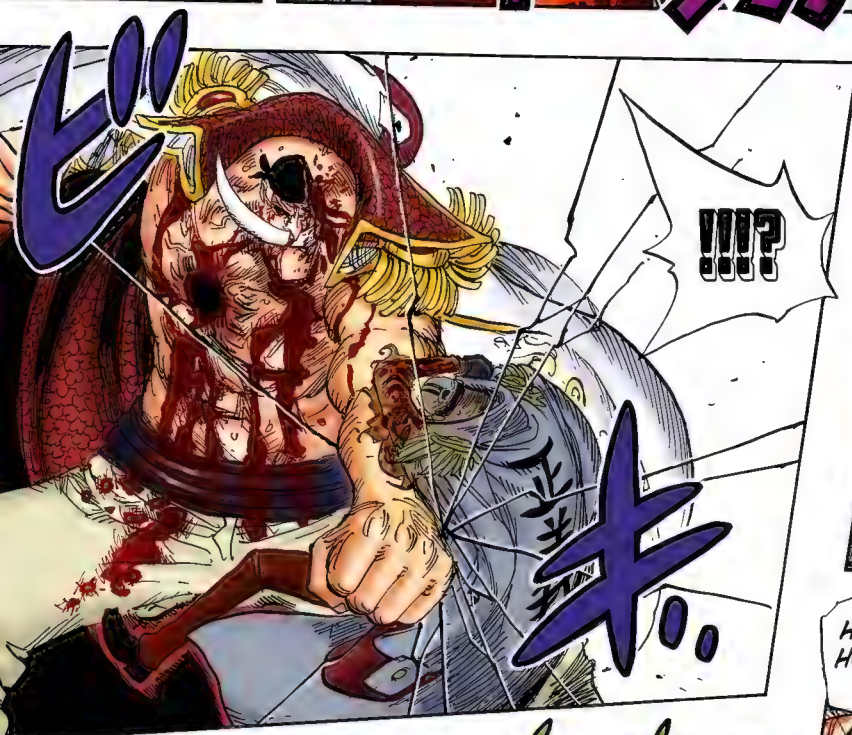
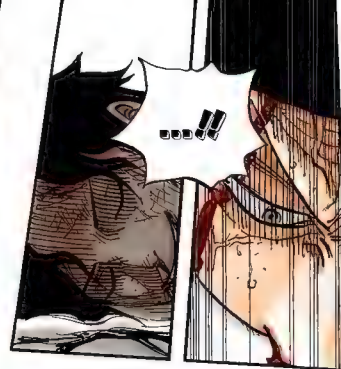
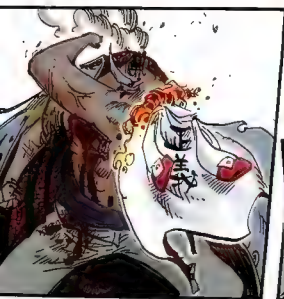
I TOLD YOU
I WOULDN'T
LET YOU TWO
BROTHERS
ESCAPE!

DID YOU
FORGET
THAT?!



GRAAH
!!

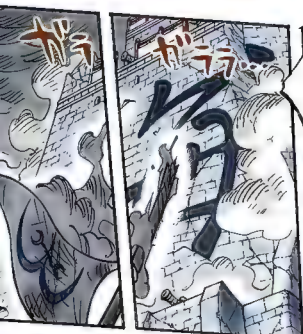
SNAP
OUT OF IT,
LUFFY!!





IT'S
COMING
DOWN!!

NAVY
HEAD-
QUARTERS
IS FALL-
ING!!



BLAST
YOU... KOFF



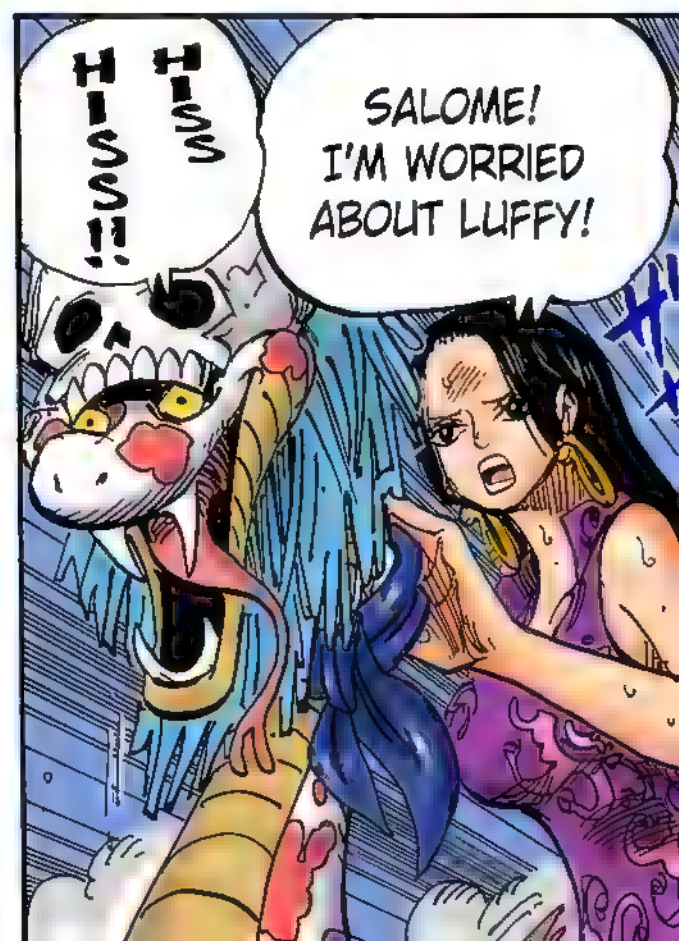
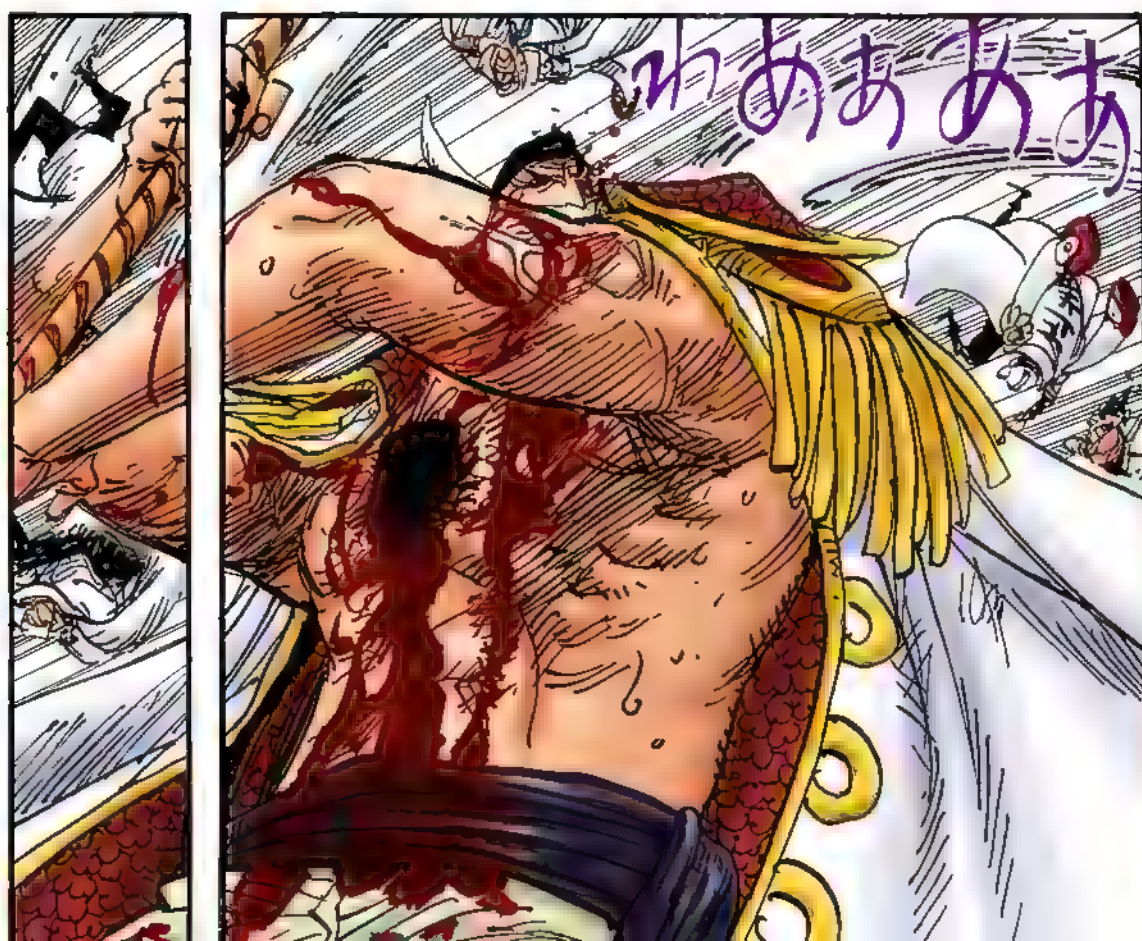
WHITE-
BEARD!!

ADMIRAL
SAKA-
ZUKI!!



AAAAAH
!!

!!!





OOPS.

YOU
FOUND
ME.

HEY!
THAT'S...

THERE'S
SOMETHING
HIDING
BEHIND THE
FOR-
TRESS!!



HEY!!

WHAT'S
THAT
THING?!



OH... SO
YOU FINALLY
NOTICED US.

THAT'S
NOT ALL!
LOOK! WHO'S
THAT ON THE
EXECUTION
PLATFORM?!



YOU...



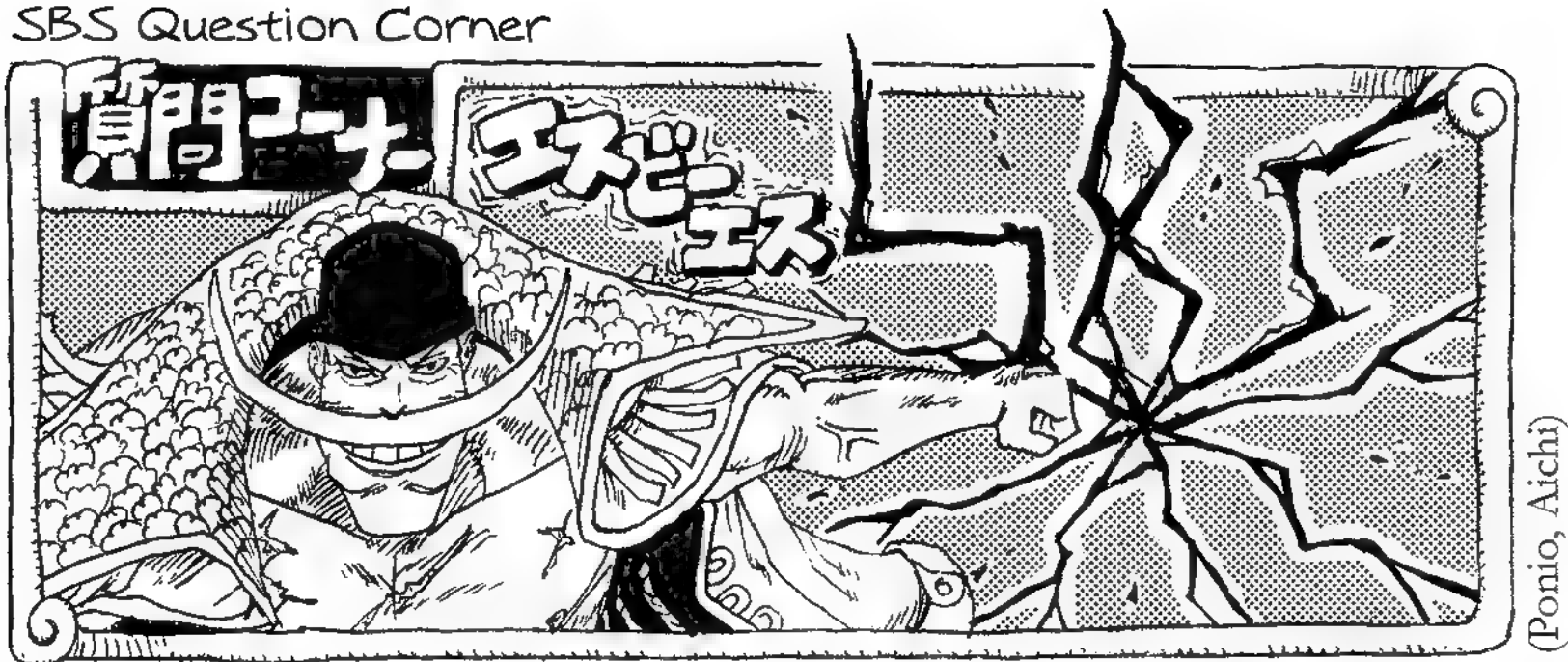
HEH HEH HEH
HEH HEH!! THIS
IS GREAT!!

A BIG
FELLA'S
JOINING THE
FIGHT!



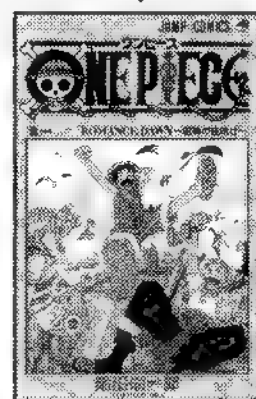
YOU! HOW
DID YOU GET
HERE?!





(Ponio, Aichi)

Reader(Q): Hello, Mr. Oda. We can now borrow *One Piece* from the library. If a volume's not available in the neighborhood library, we can have one sent in from another one in the same city through the library's network. Even if the library in your city doesn't have a copy of *One Piece*, you can just put in a request to have them include it. Now even small children can read *One Piece* for free. Anyway let's start SBS.



--Faint Hollyhock

Oda(A): *gasp*! Oh, it's already started?! You freaked me out! I was reading what you were saying so intently. Wow, they have manga in libraries now?! I see. That's something I didn't expect...and hadn't heard before. Manga in a library?! Well, this should be great for the little kids. Let's go to our local library! Speaking of free stuff, you can go to ONE PIECE WEB on the Internet to see a summary of the stories for free too.

Q: Odattsu! ^{VSH} (this is so old...) Sit down! Put away your smut rags! This is about old man Garp's disappearing scar! I had lots of free time so I checked through chapter 580 and discovered...25 instances! (BOOM!) Though it's highly subjective, that's how many I found. He doesn't appear that much, but his scar sometimes disappears really obviously. I guess everyone makes mistakes. I'm going to assume that you intend to apologize, so as punishment, I'm going to confiscate your favorite book that you hide behind your cupboard.

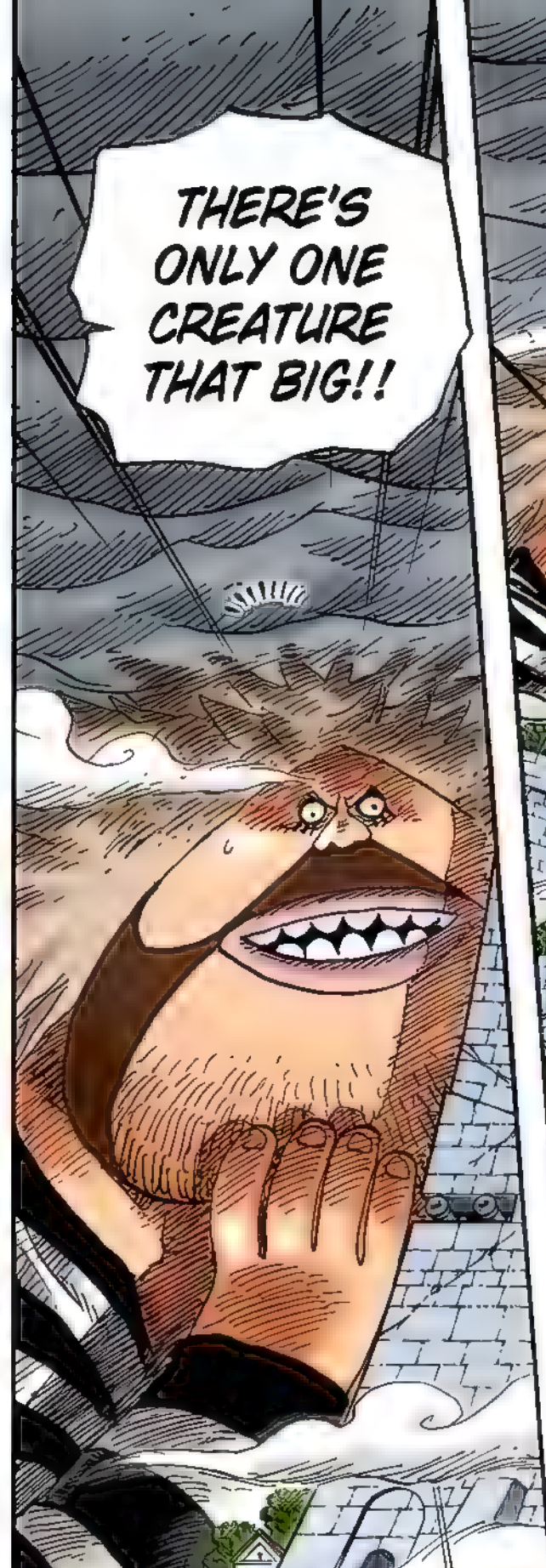


--Shimeji SP

A: Look at it this way... Maybe when his sworn enemies come close to him...his scar actually becomes more visible. Something like that? That's why you don't normally see the scar. It's a special kind of scar that comes out only during special circumstances. WHAT AM I SUPPOSED TO DO WITH THIS?! Maybe it's a mistake when you see the scar! (Okay, that's not true.) Anyway, give me back my book! Give me back my book! I'll be more careful next time so give it back to me!

Chapter 576: *THE GREAT* *PIRATE EDWARD* *NEWGATE*





THERE'S
ONLY ONE
CREATURE
THAT BIG!!



OOPS. NOW
THEY KNOW
WHO I AM!

IT'S THE
PIRATE SAN
JUAN WOLF,
THE GREAT
BATTLESHIP!!



ZE HA
HA HA
HA!!

WHAT
ARE THEY
DOING
HERE?!

THOSE ARE
ALL DEATH-ROW
PRISONERS
FROM LEVEL 6
OF IMPEL DOWN!



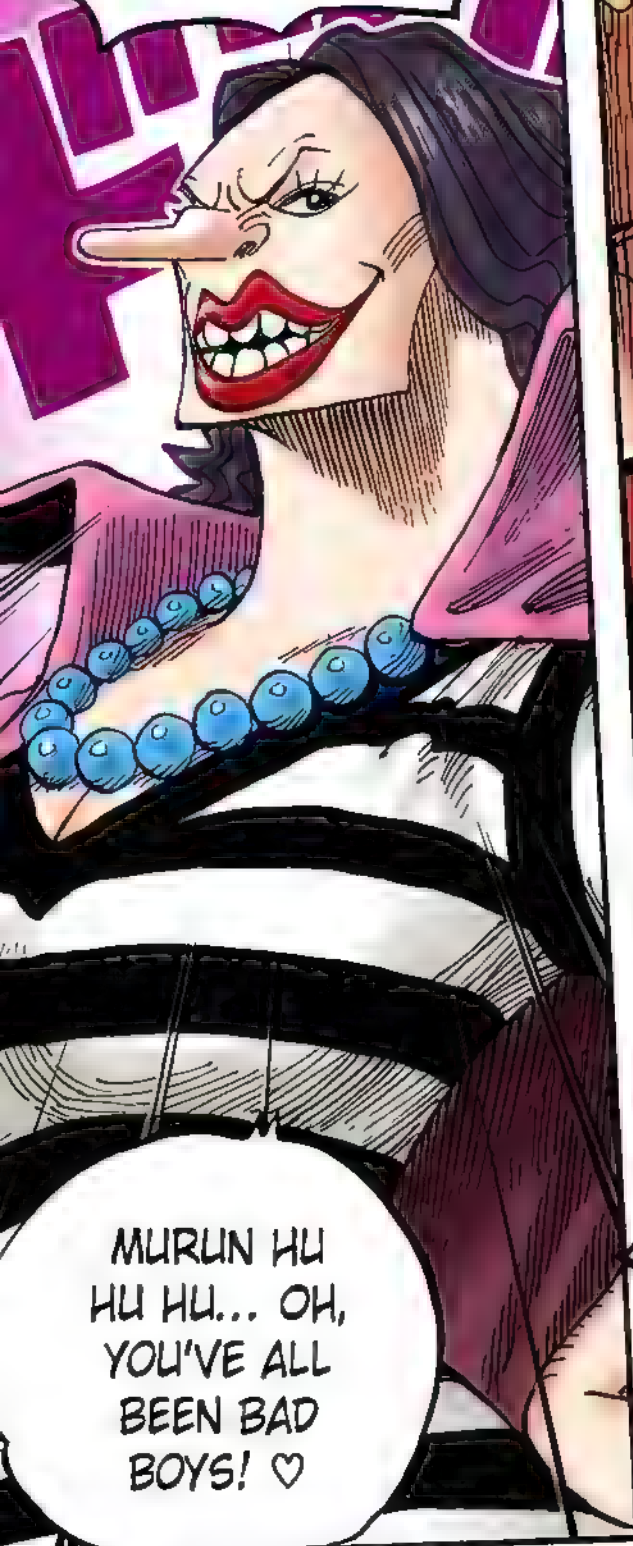
THEIR VERY
EXISTENCES HAVE BEEN
ERASED BECAUSE OF
THE EXTREME BARBARITY
OF THEIR CRIMES!

THOSE ARE
THE WORST
CRIMINALS IN
THE WORLD!

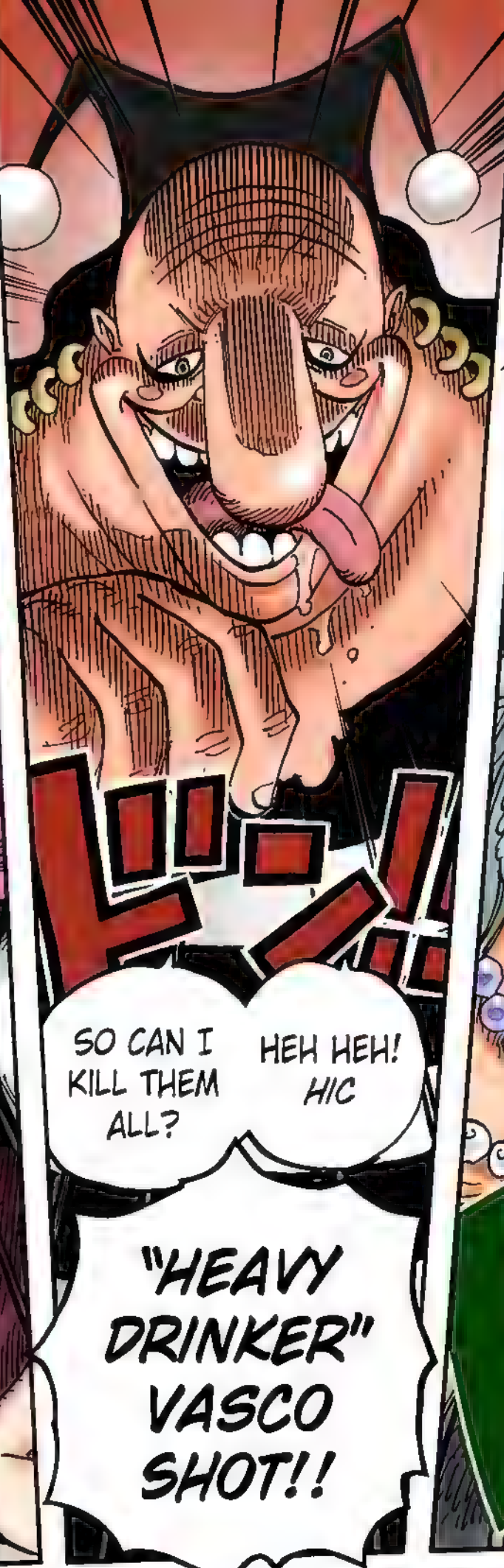
NOT ONE OF
THEM SHOULD
BE ALLOWED
TO RUN FREE
IN THE WORLD!

どよよん!!

**CATARINA
DEVON, THE
CRESCENT
MOON
HUNTER!!**



MURUN HU
HU HU... OH,
YOU'VE ALL
BEEN BAD
BOYS! ♡

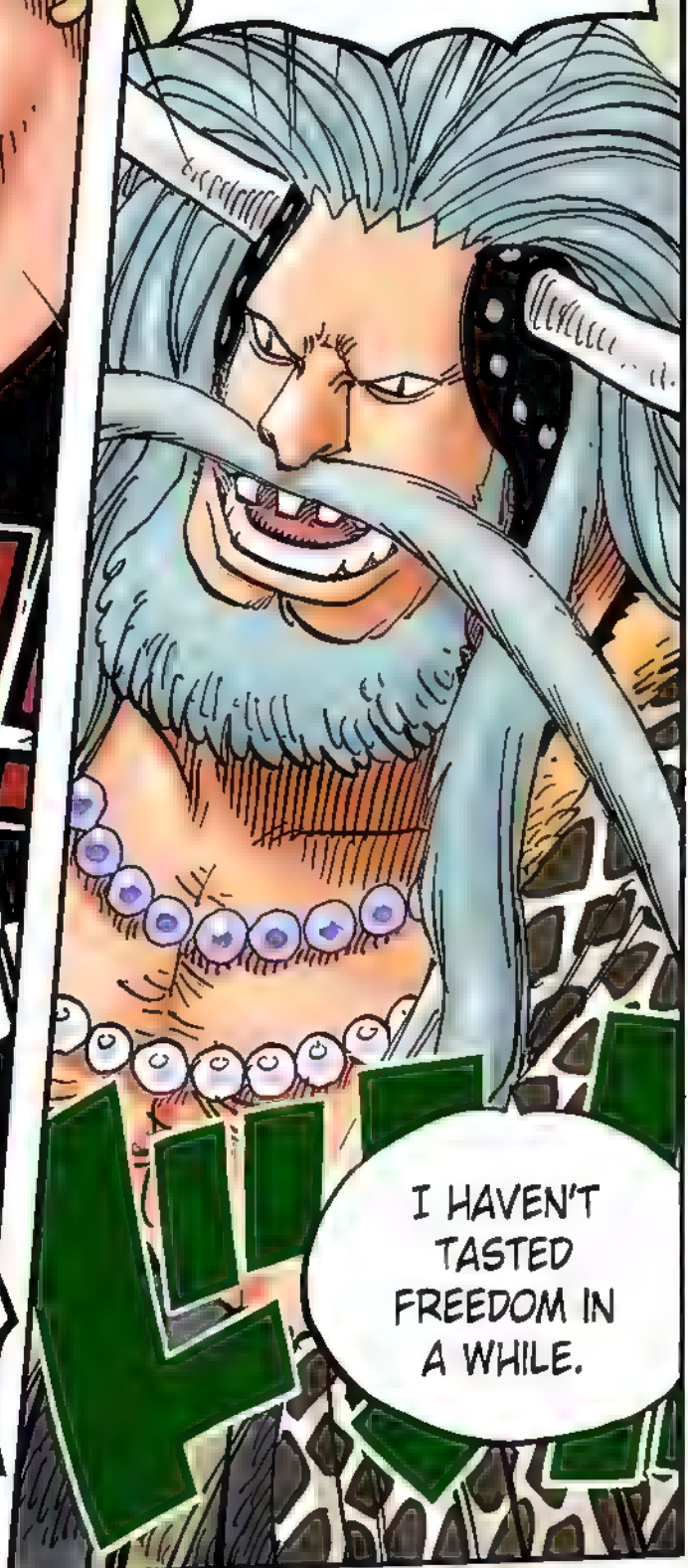


SO CAN I
KILL THEM
ALL?

HEH HEH!
HIC

**"HEAVY
DRINKER"
VASCO
SHOT!!**

**AVALO
PIZARRO,
THE CORRUPT
KING!!**

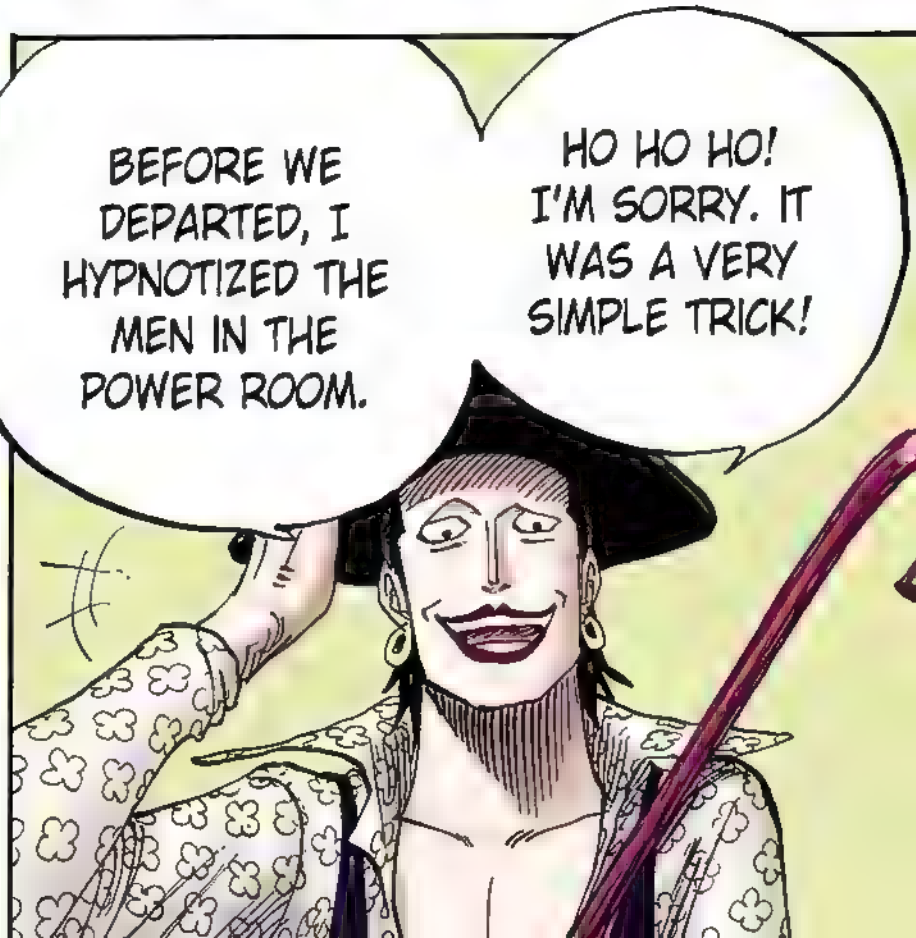
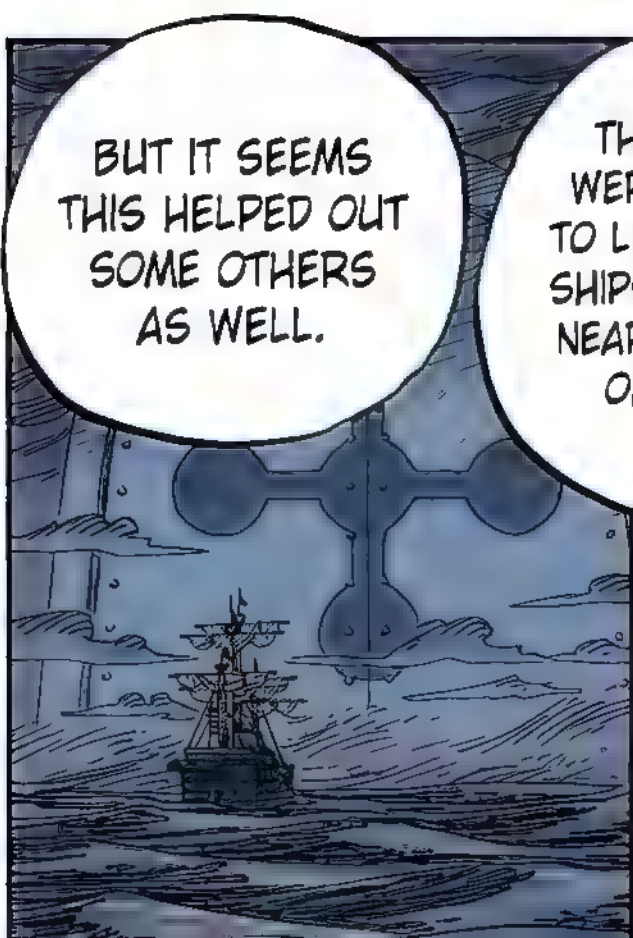
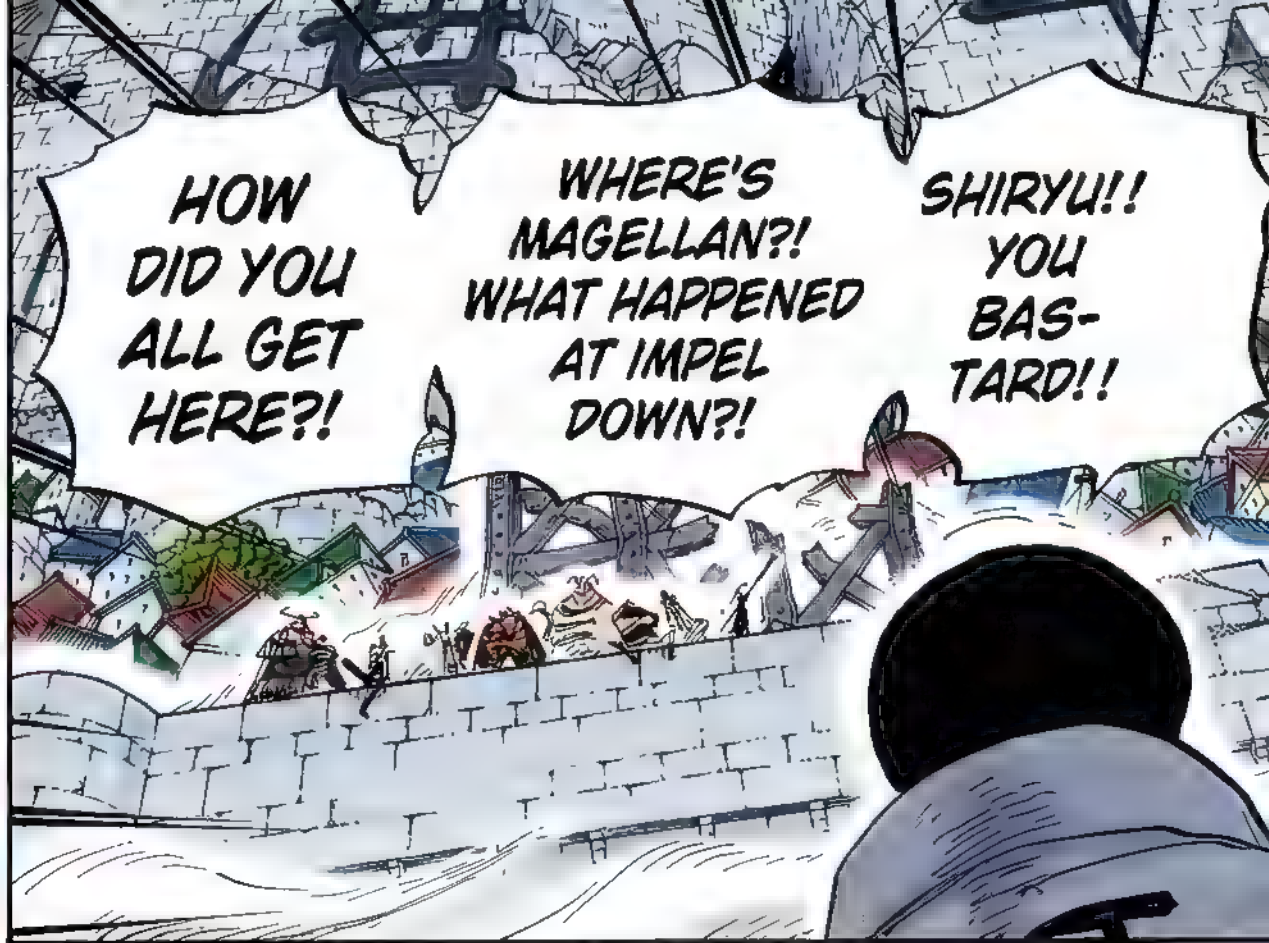


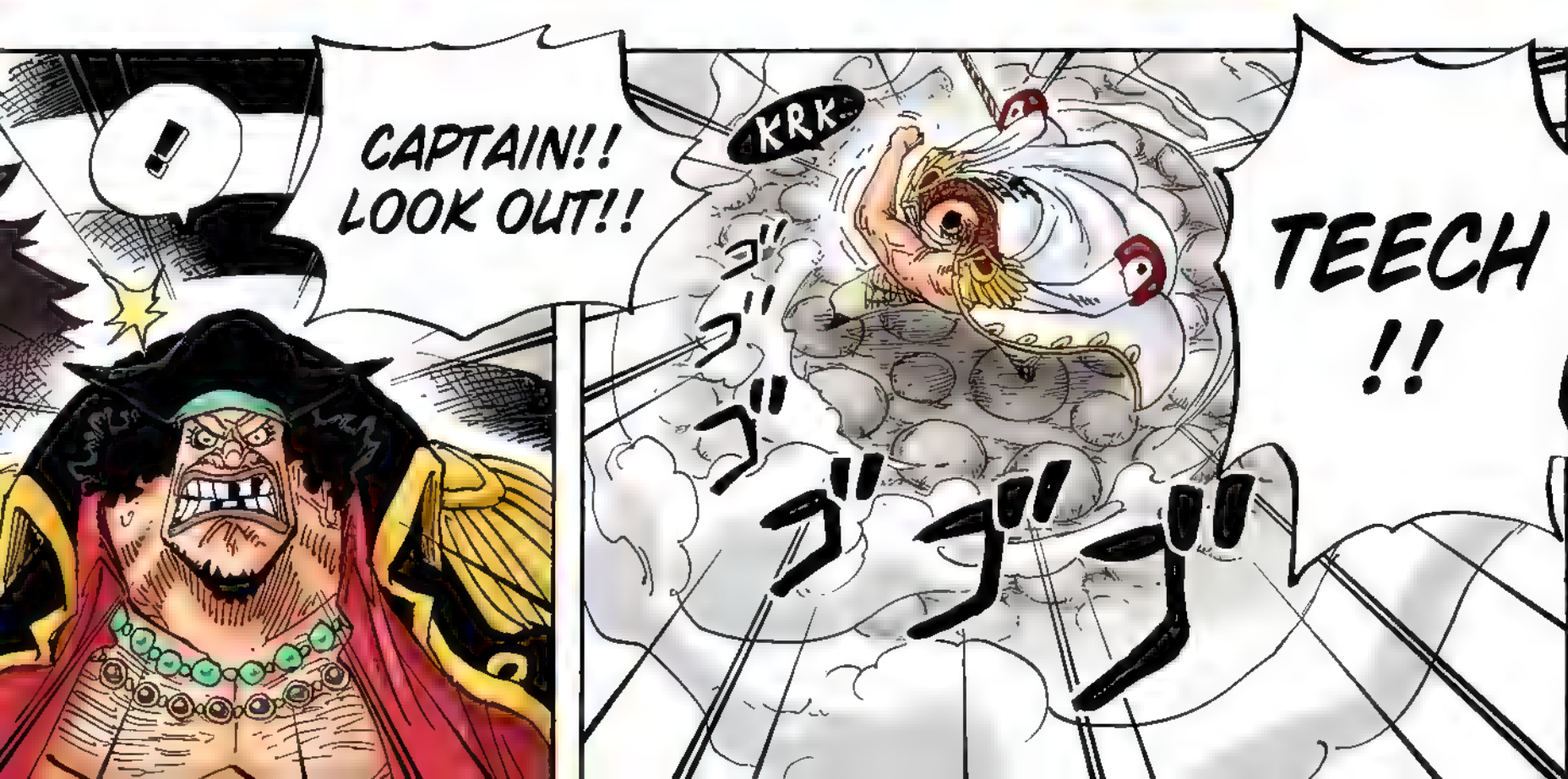
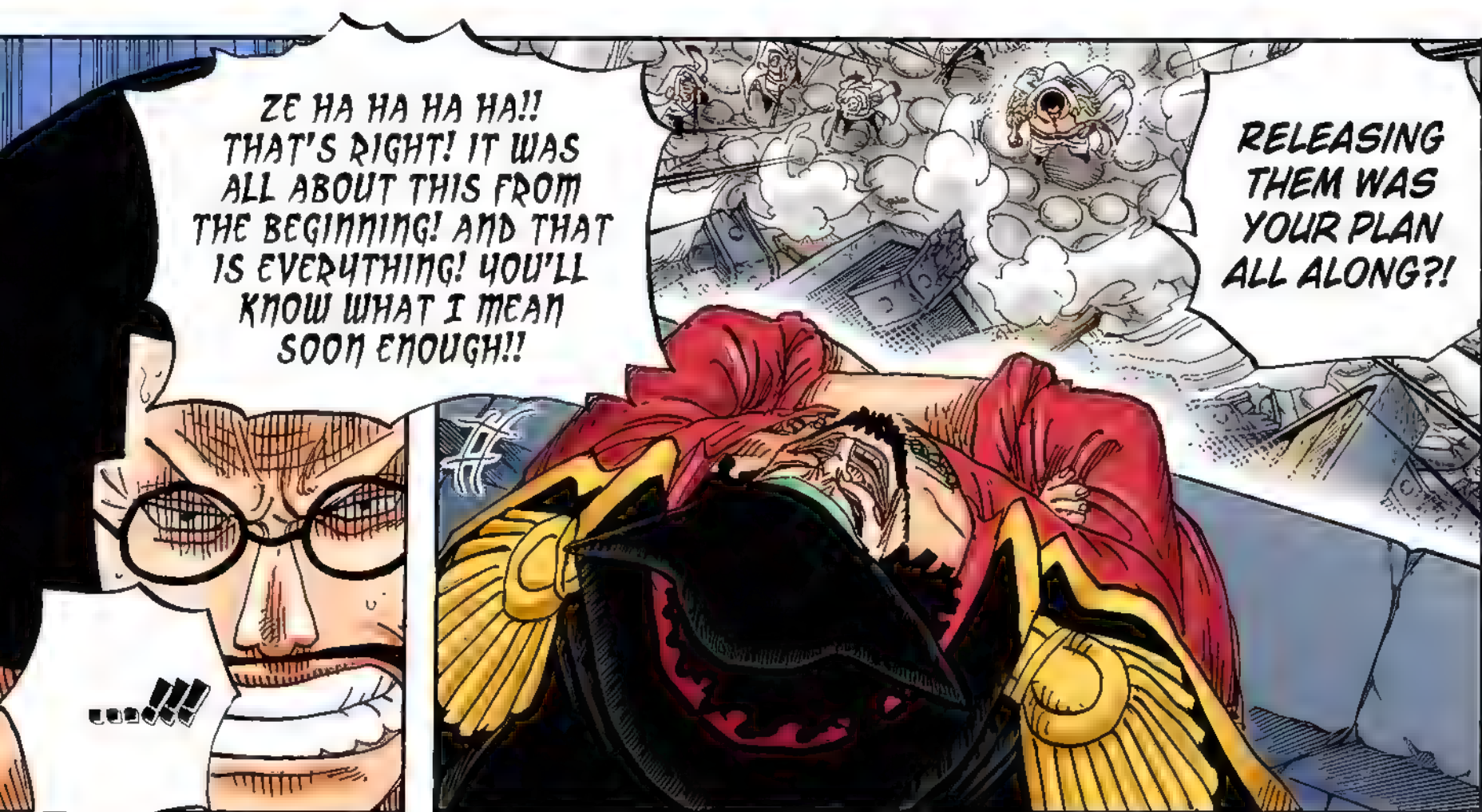
I HAVEN'T
TASTED
FREEDOM IN
A WHILE.

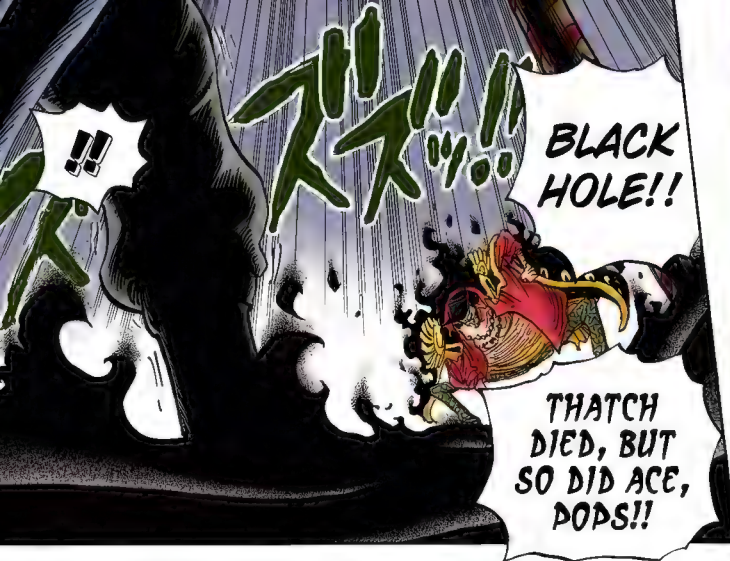
**WHAT'S
GOING
ON?!**



**AND
THE CHIEF
JAILER OF
IMPEL DOWN,
SHIRYU OF
THE RAIN!**

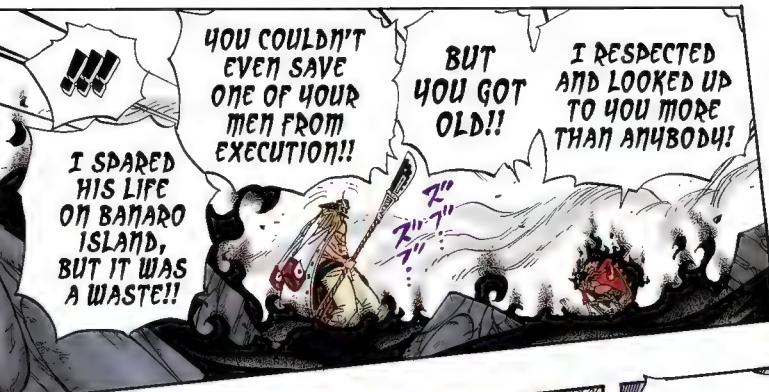






BLACK HOLE!!

THATCH DIED, BUT SO DID ACE, POPS!!



I SPARED HIS LIFE ON BANARO ISLAND, BUT IT WAS A WASTE!!

YOU COULDN'T EVEN SAVE ONE OF YOUR MEN FROM EXECUTION!!

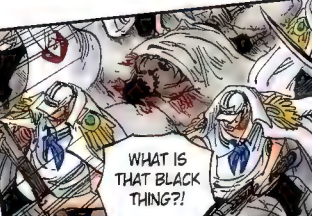
BUT YOU GOT OLD!!

I RESPECTED AND LOOKED UP TO YOU MORE THAN ANYBODY!

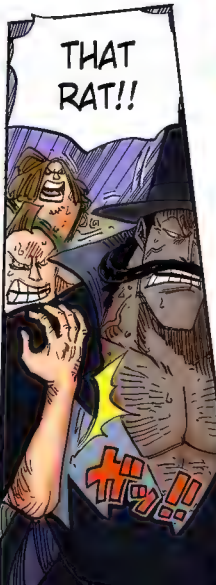
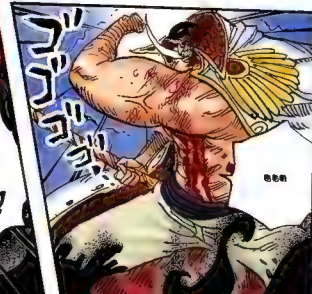


HOLD IT RIGHT THERE! IT'S NO USE!!

YOUR POWERS HAVE NO EFFECT ON ME ANYMORE!!

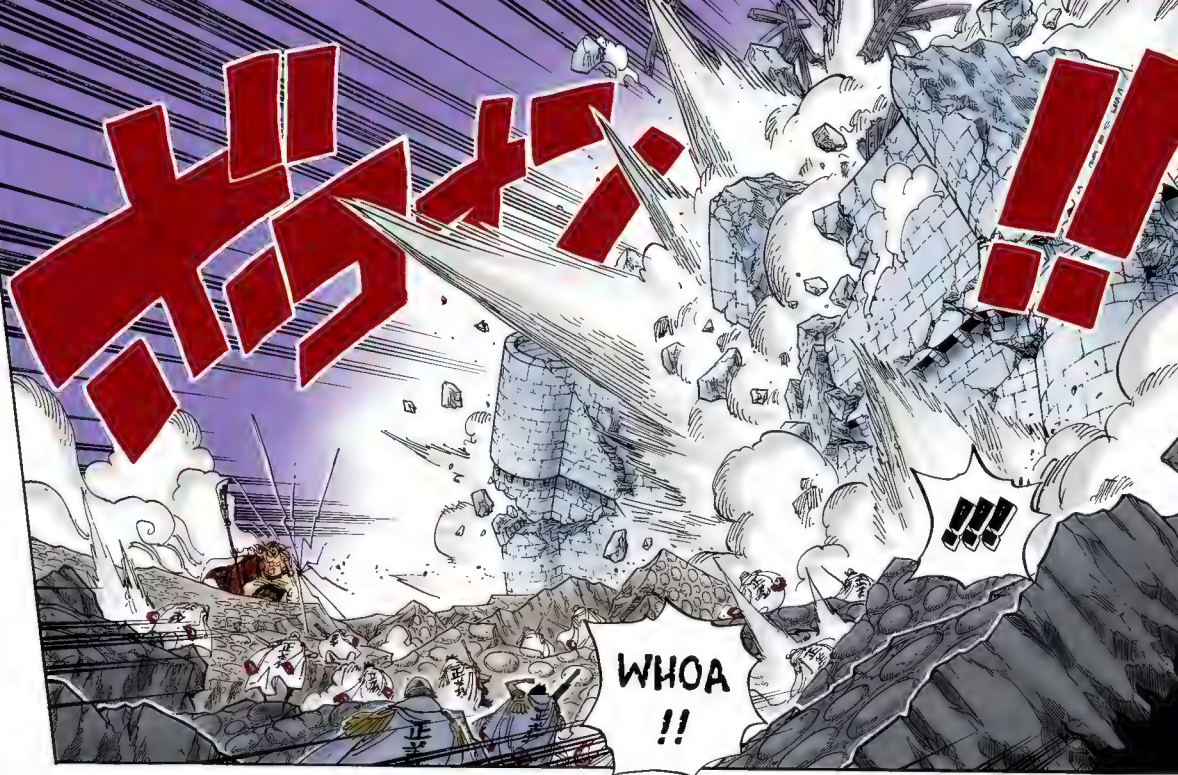


WHAT IS THAT BLACK THING?!



THAT RAT!!

ガッ!!



ガッ!!

WHOA !!



STAY OUT OF THIS, MARCO!

POPS!



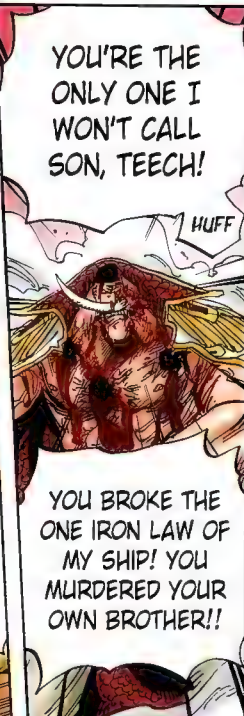
ZE HA HA!!

BRING IT ON!



I WILL AVENGE FOURTH DIVISION COMMANDER THATCH!!

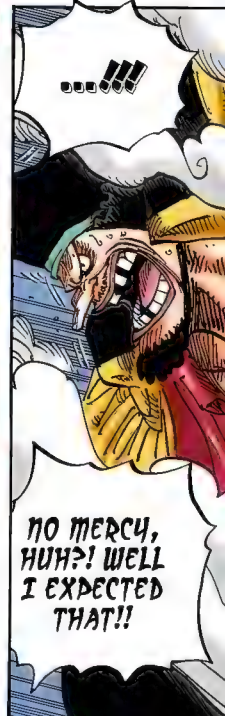
YOU WILL PAY FOR IT WITH YOUR LIFE!!



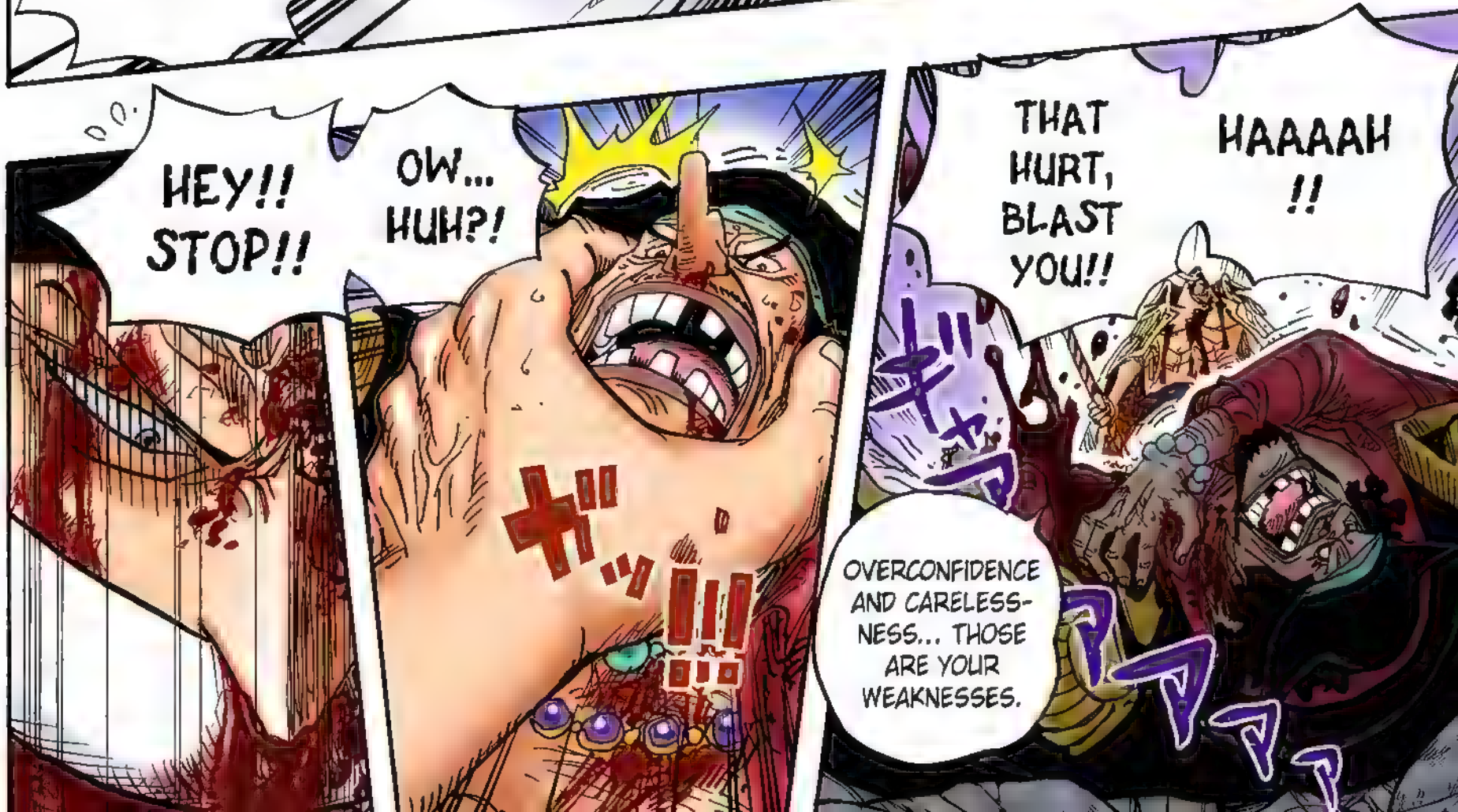
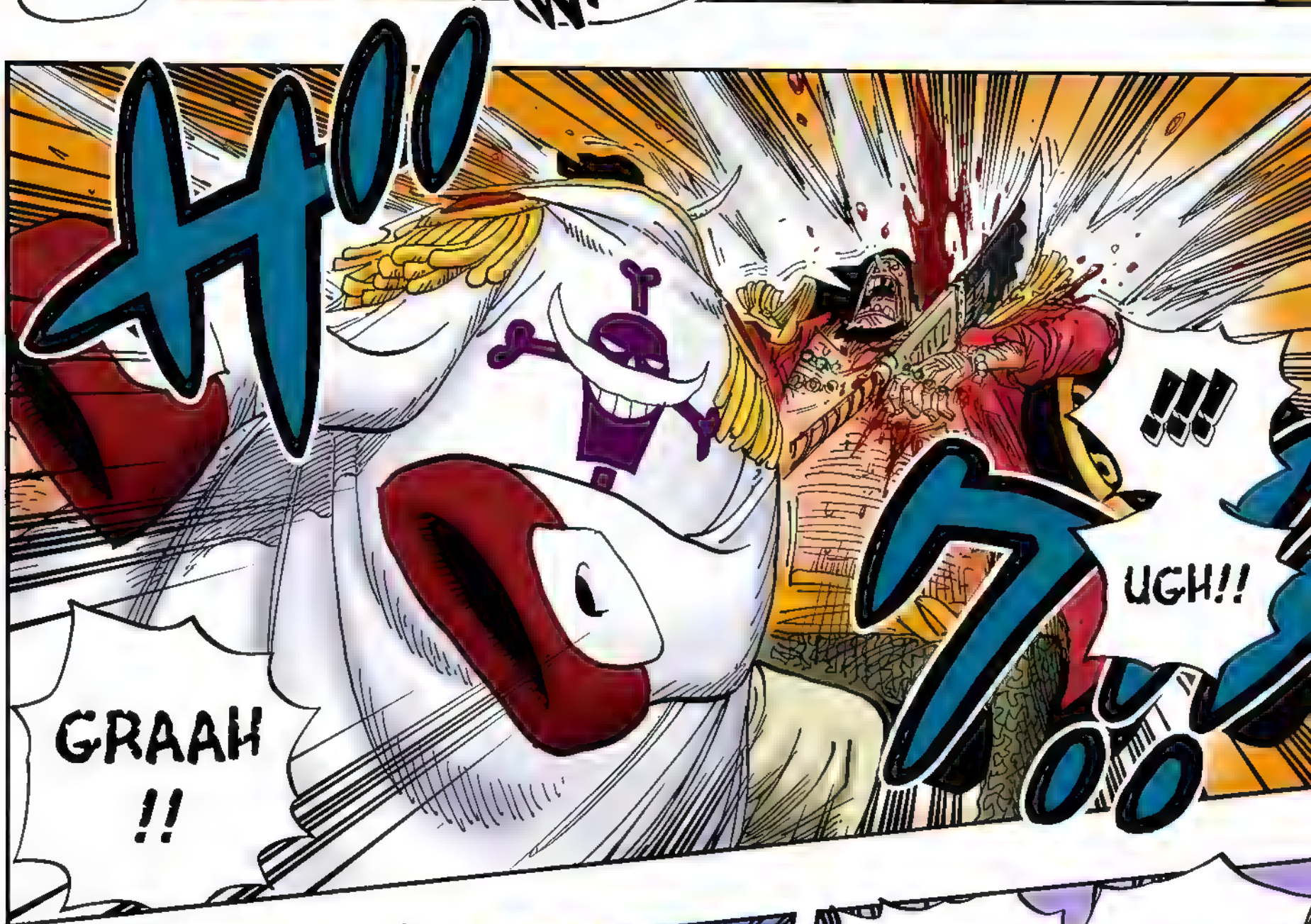
YOU'RE THE ONLY ONE I WON'T CALL SON, TEECH!

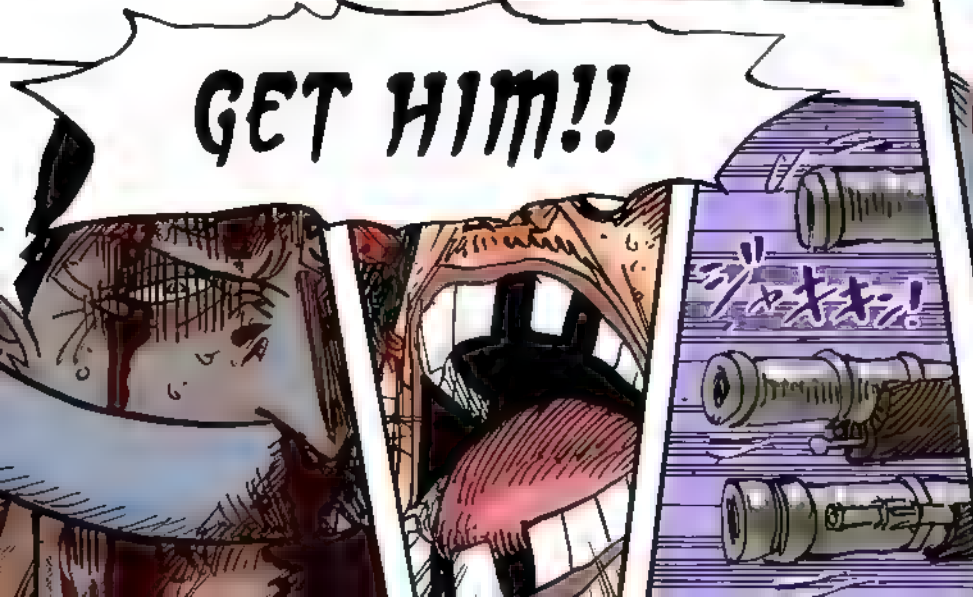
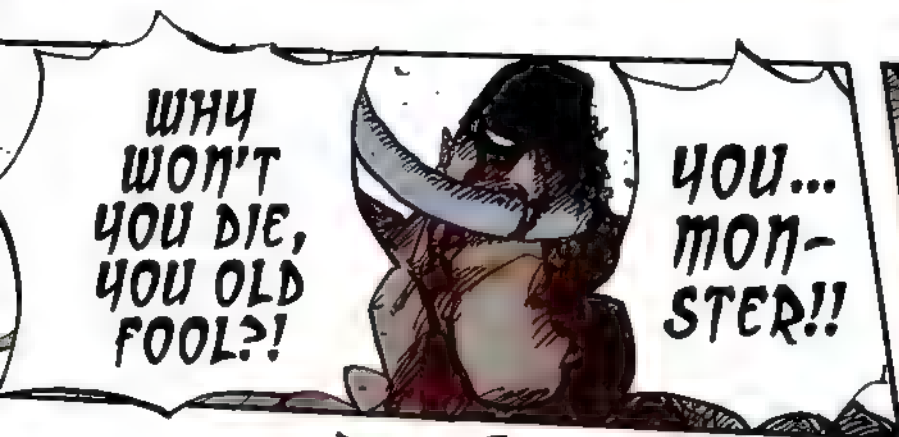
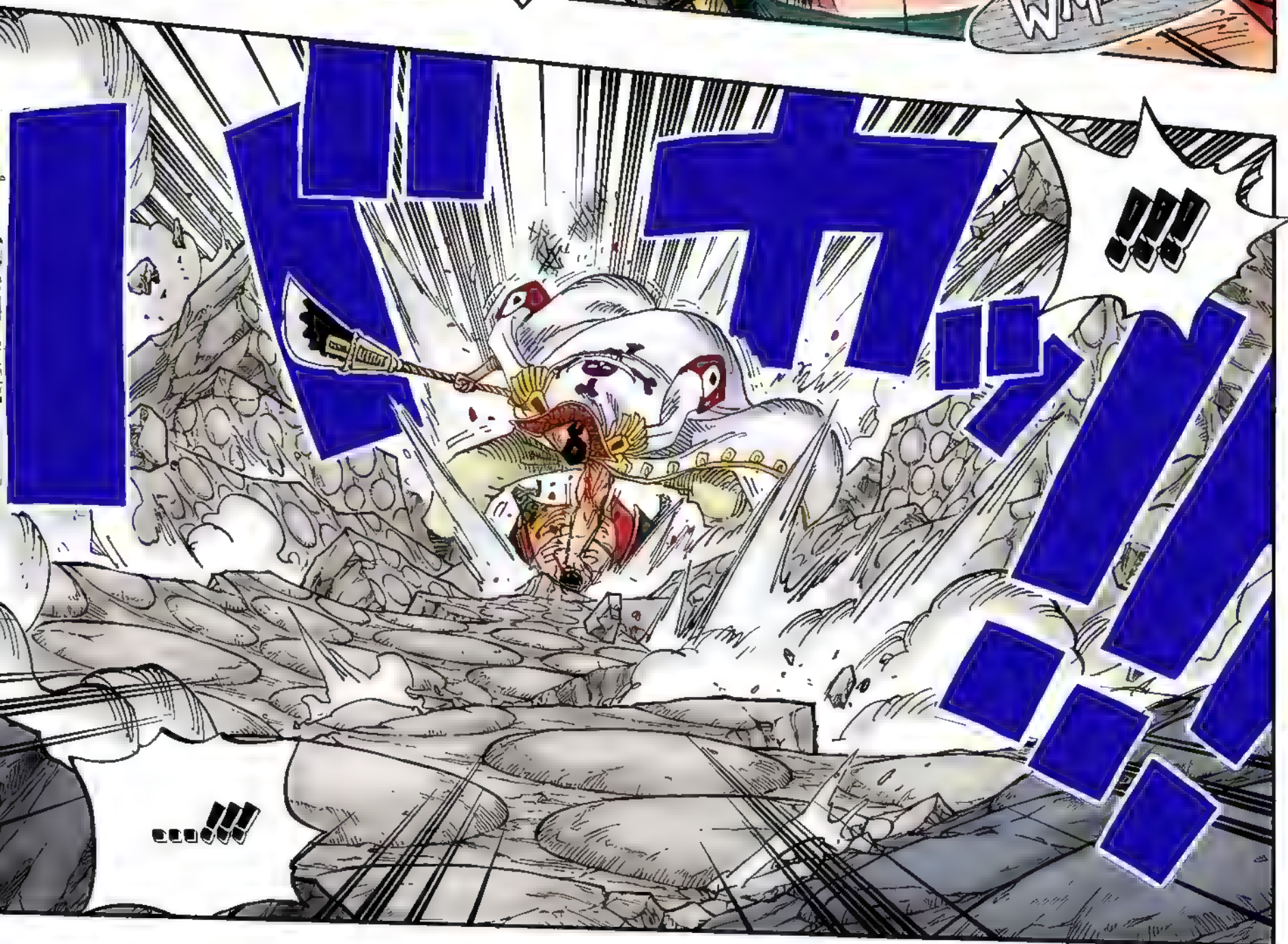
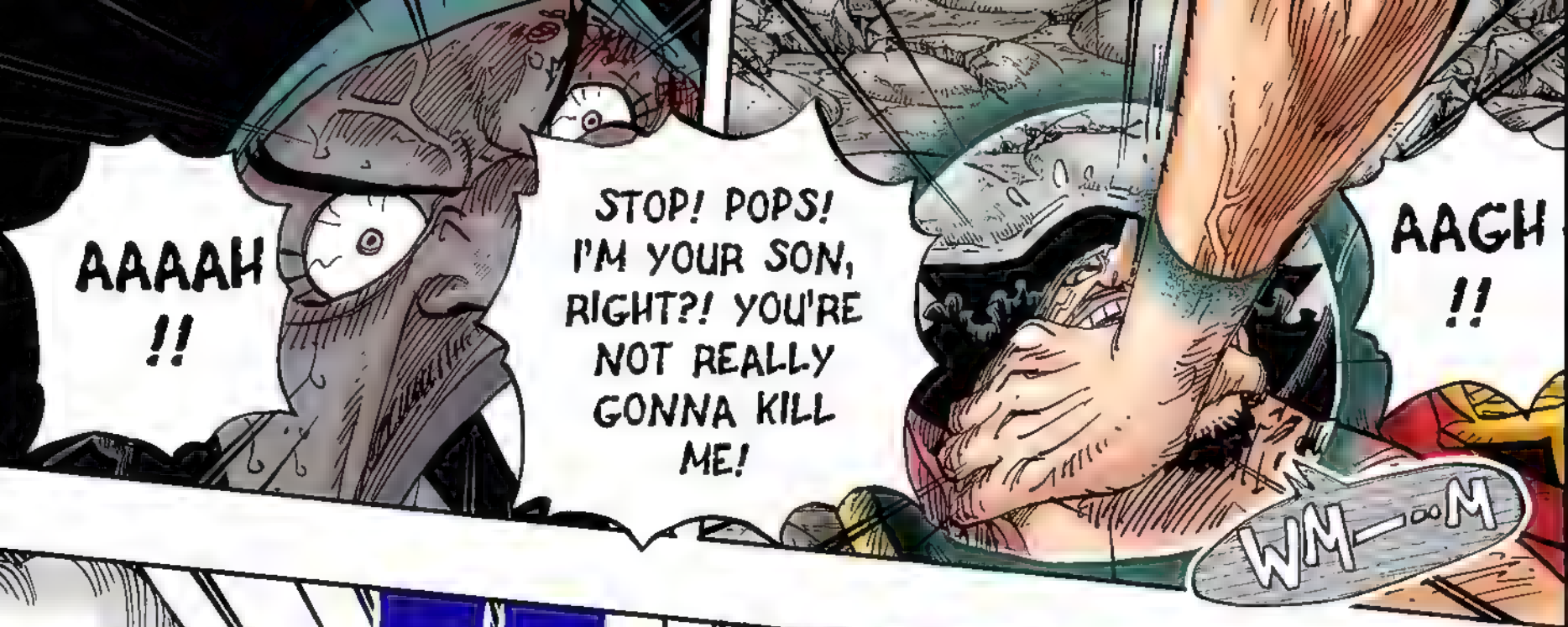
HUFF

YOU BROKE THE ONE IRON LAW OF MY SHIP! YOU MURDERED YOUR OWN BROTHER!!

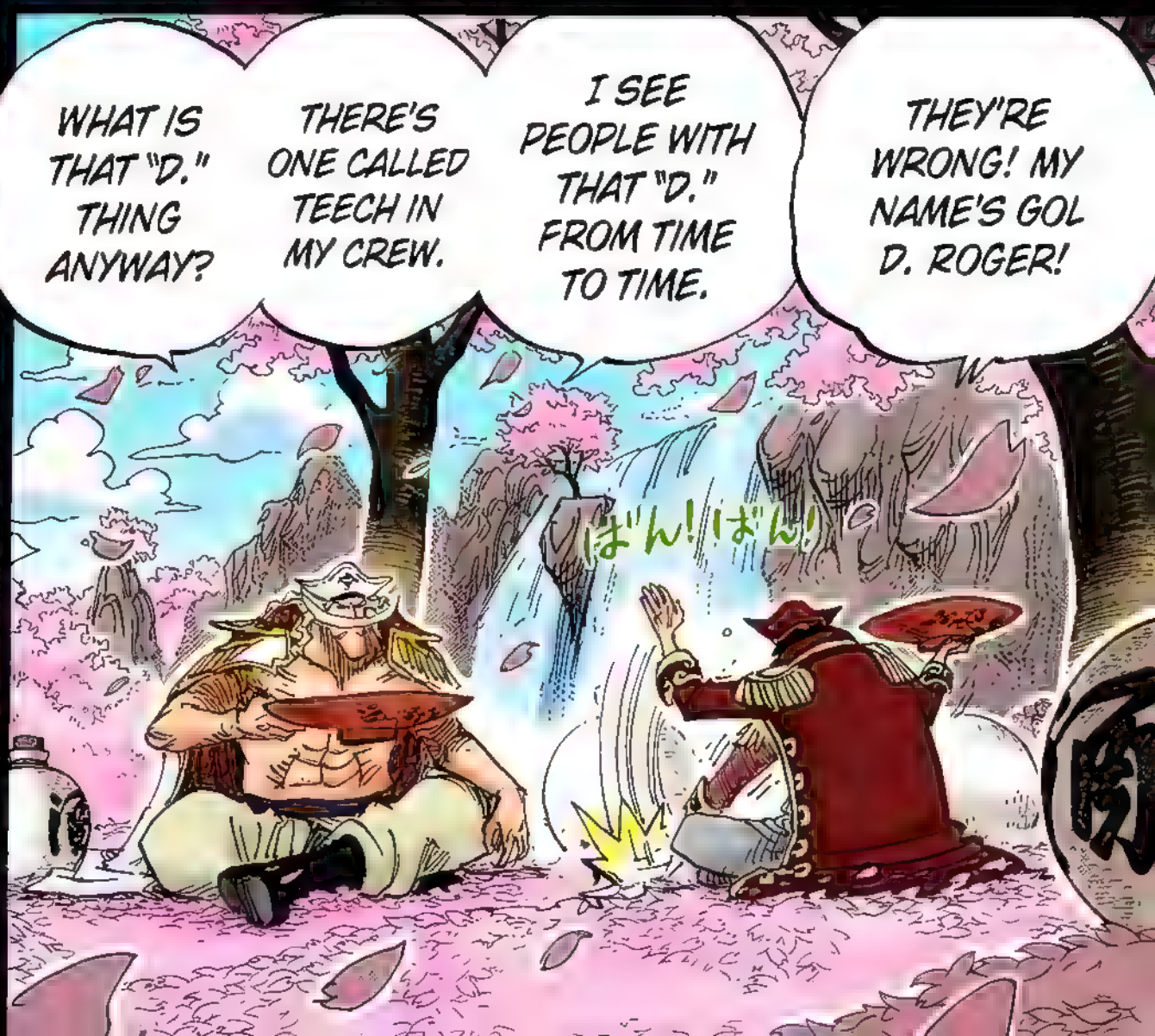
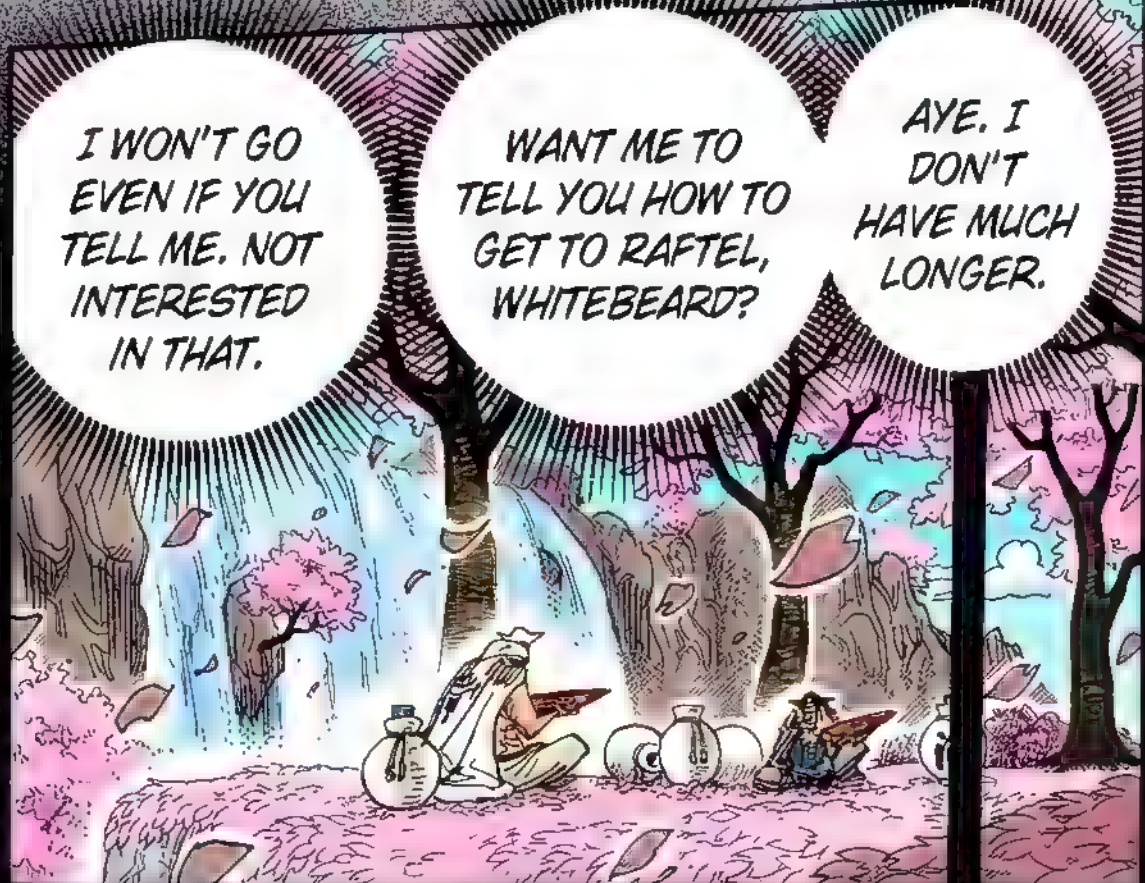
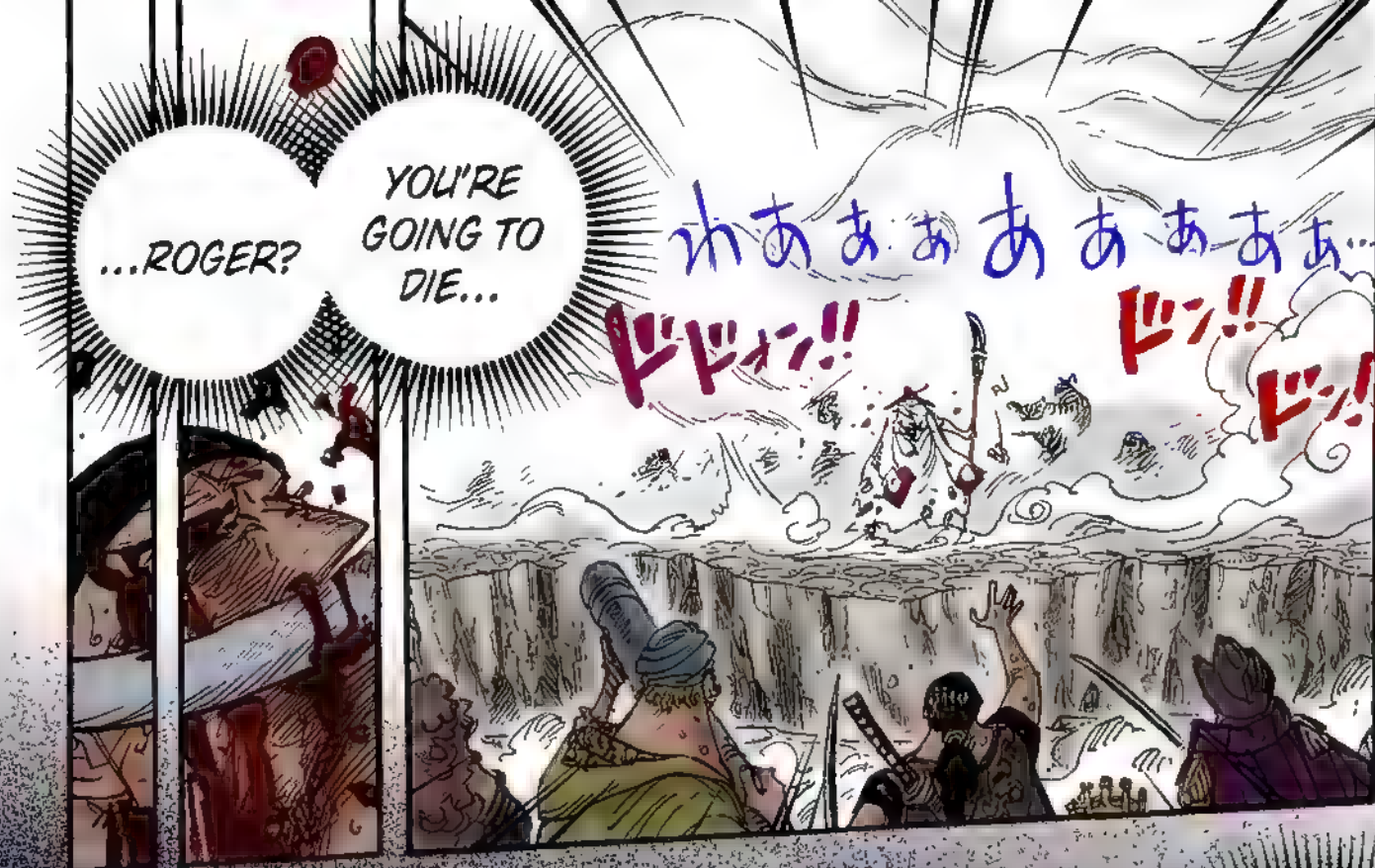


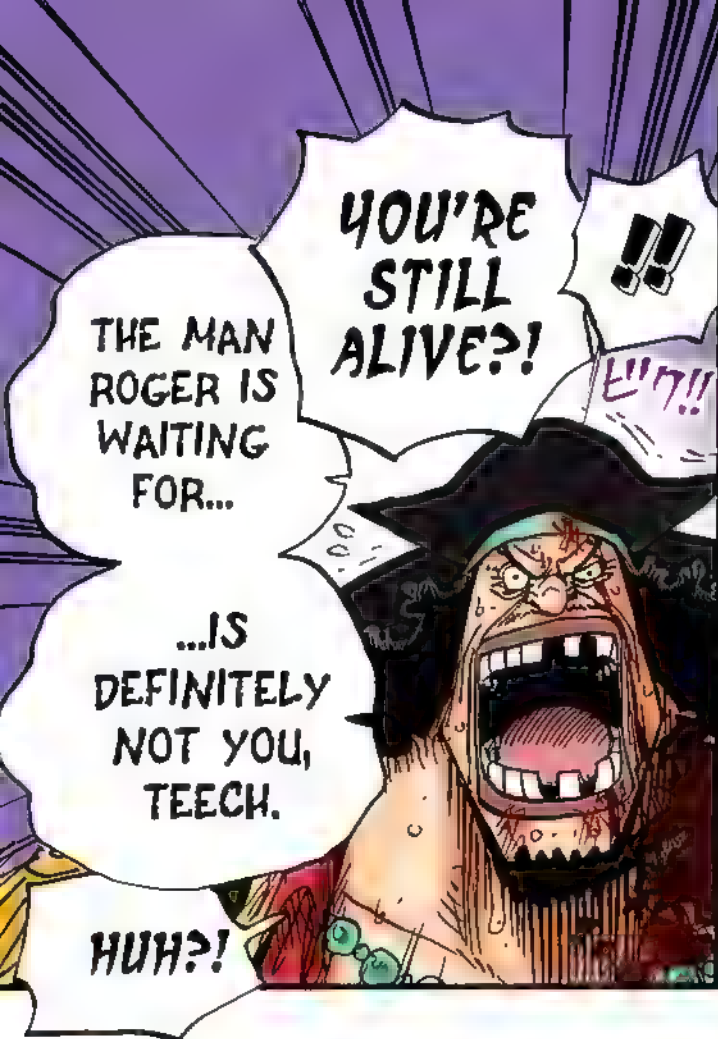
NO MERCY, HUH?! WELL I EXPECTED THAT!!











YOU'RE STILL ALIVE?!

!!

エッ!!

THE MAN ROGER IS WAITING FOR...

...IS DEFINITELY NOT YOU, TEECH.

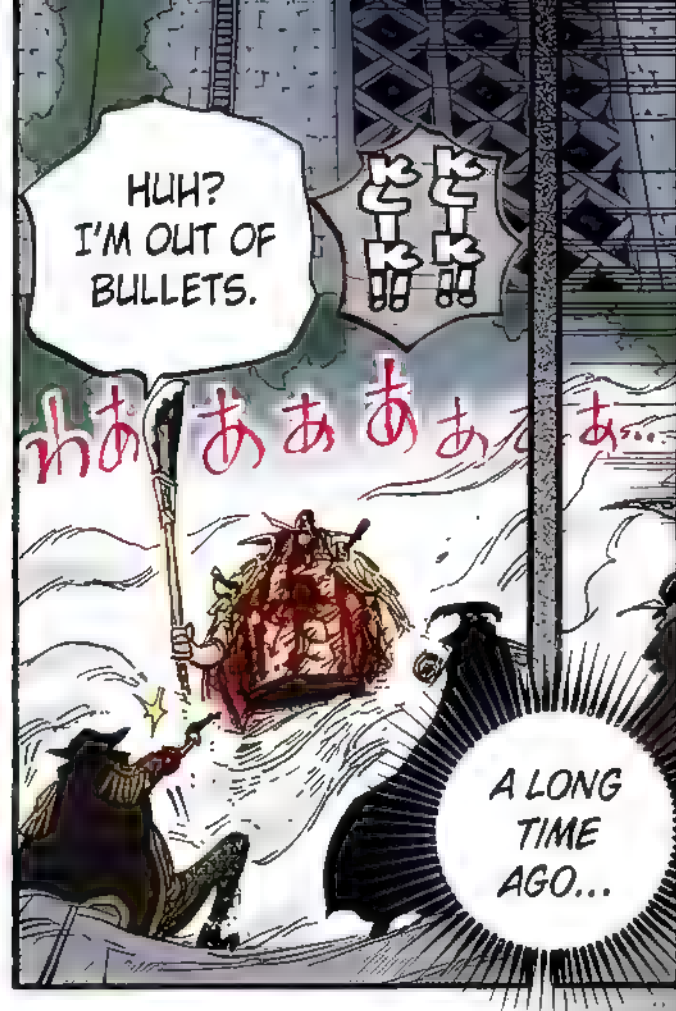
HUH?!



YOU'RE NOT HIM...

HUFF

HUFF

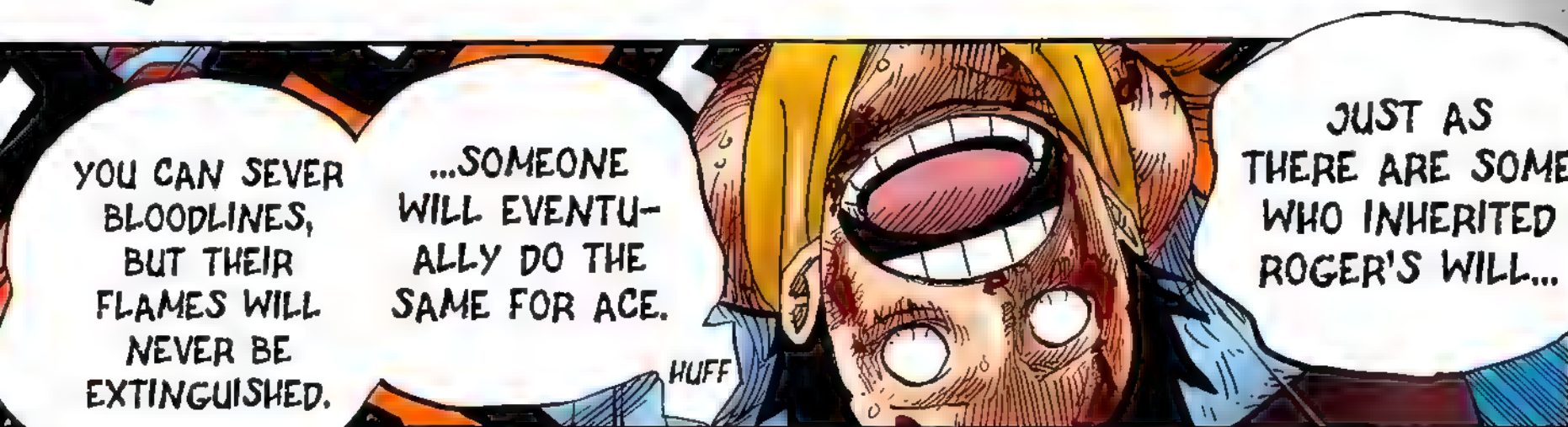


HUH? I'M OUT OF BULLETS.

どどどど!!

わあ ああ ああ ああ...

A LONG TIME AGO...



YOU CAN SEVER BLOODLINES, BUT THEIR FLAMES WILL NEVER BE EXTINGUISHED.

...SOMEONE WILL EVENTUALLY DO THE SAME FOR ACE.

HUFF

JUST AS THERE ARE SOME WHO INHERITED ROGER'S WILL...



I'M NOT INTERESTED IN THE TREASURE, BUT WHEN IT'S FOUND...

...THE WHOLE WORLD WILL BE TURNED UPSIDE DOWN!

SOMEONE WILL FIND IT.

THAT DAY WILL COME.



IT HAS BEEN PASSED DOWN LIKE THAT SINCE ANCIENT TIMES!

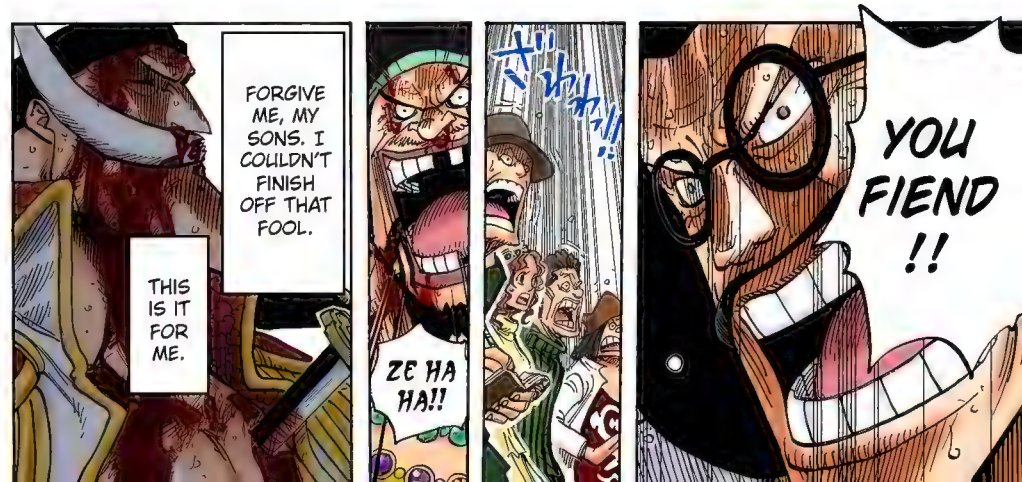
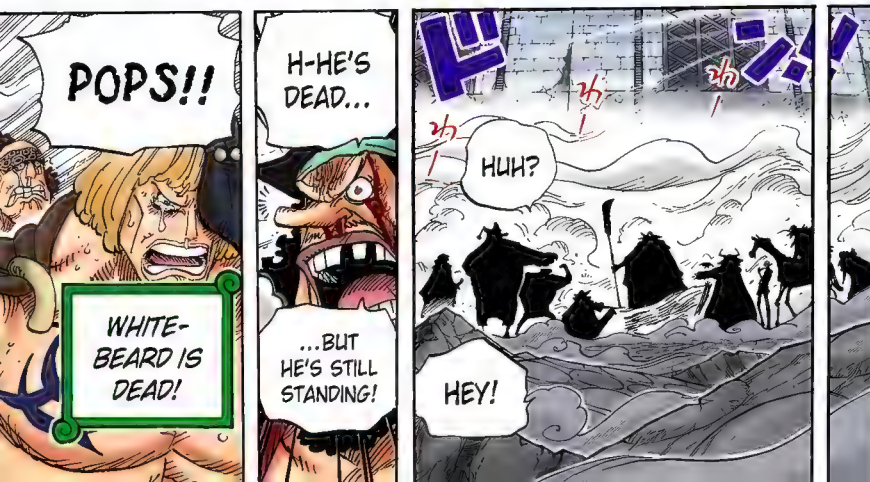
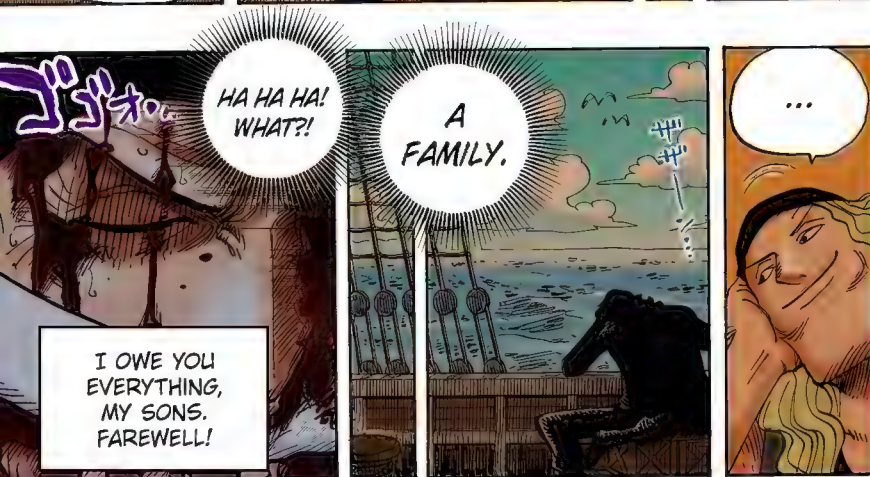
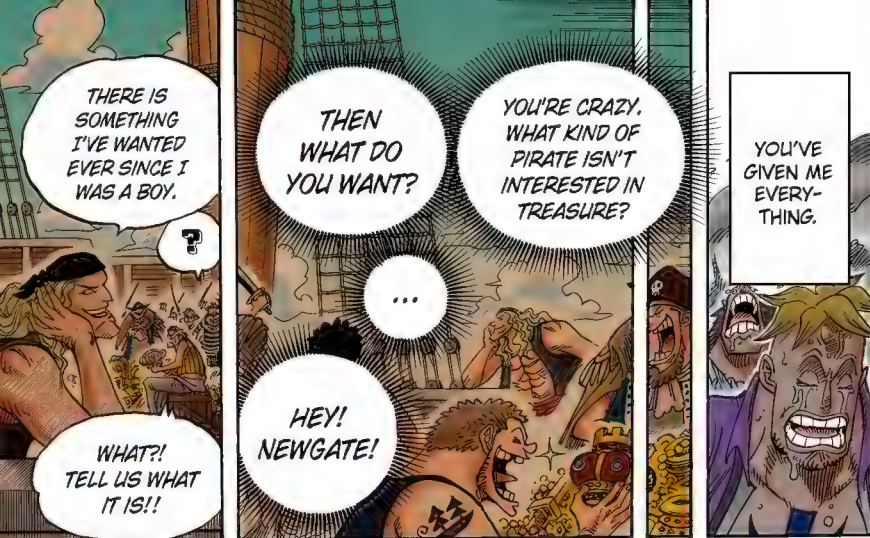
SENGOKU, YOU AND THE WORLD GOVERNMENT...

...FEAR THE GREAT WAR THAT WILL COME TO THIS WORLD ONE DAY!

....!

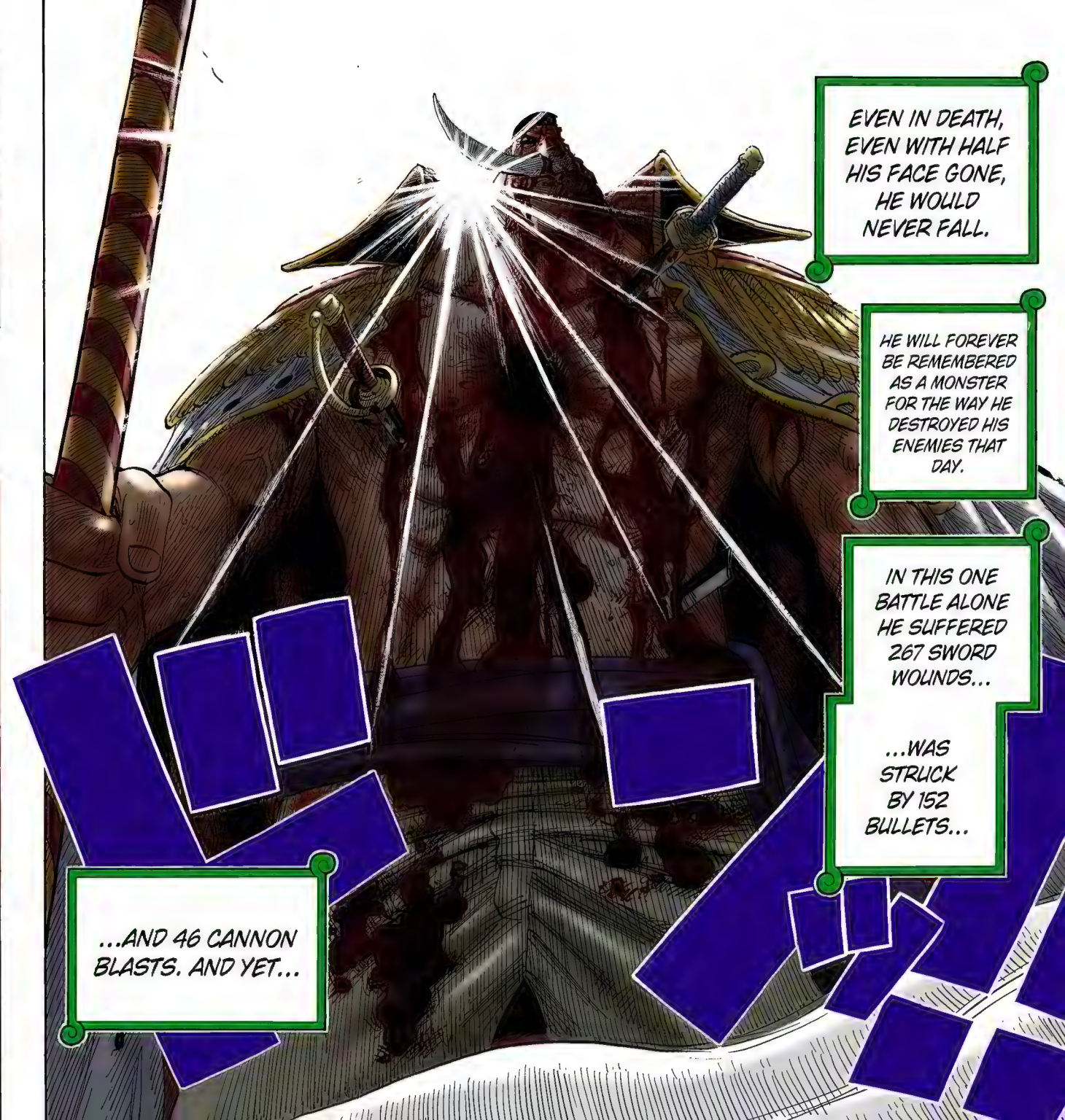
SOMEDAY ONE WILL ARISE WHO WILL CHALLENGE THE WORLD...

...AND SHOULDER CENTURIES OF HISTORY.





...NEITHER
...NOR HIS PIRATE'S PRIDE...
THAT MIGHTY
BODY...

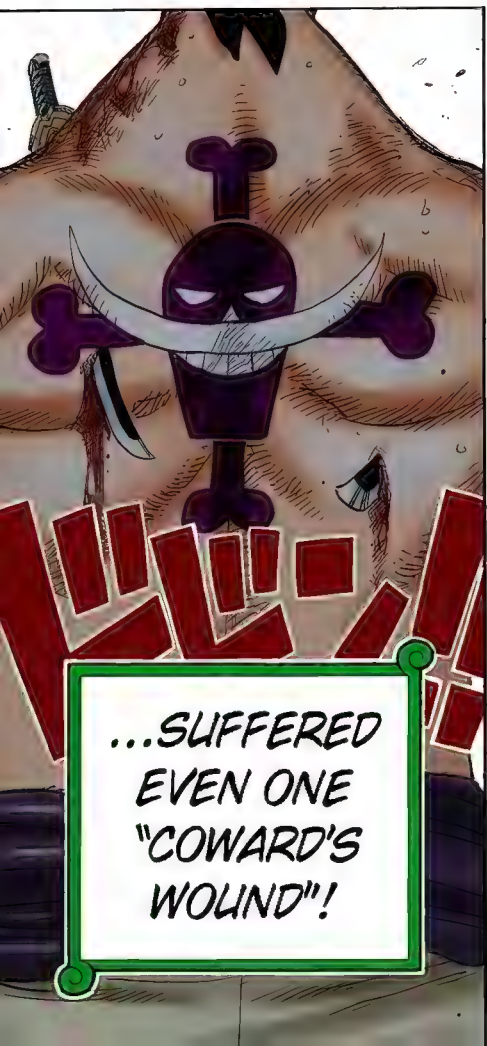


EVEN IN DEATH,
EVEN WITH HALF
HIS FACE GONE,
HE WOULD
NEVER FALL.

HE WILL FOREVER
BE REMEMBERED
AS A MONSTER
FOR THE WAY HE
DESTROYED HIS
ENEMIES THAT
DAY.

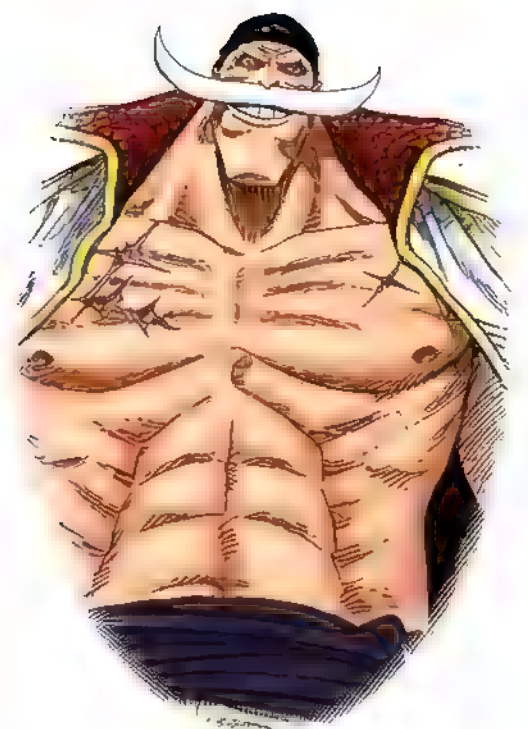
IN THIS ONE
BATTLE ALONE
HE SUFFERED
267 SWORD
WOUNDS...

...WAS
STRUCK
BY 152
BULLETS...



...SUFFERED
EVEN ONE
"COWARD'S
WOUND"!

...AND 46 CANNON
BLASTS. AND YET...

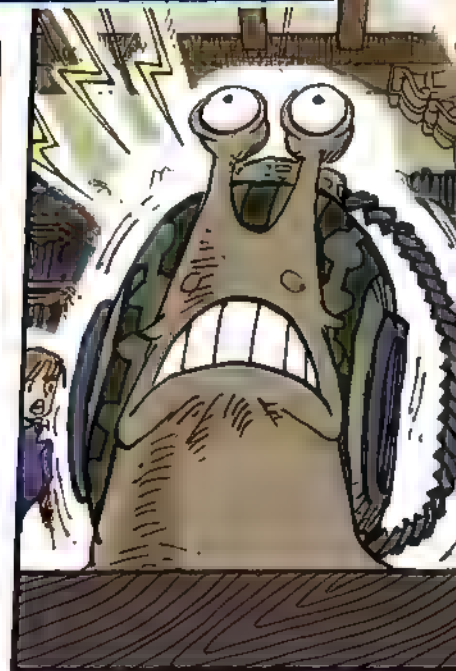


Chapter 577: OUTRAGEOUS EVENTS ONE AFTER ANOTHER



THE WHITEBEARD
PIRATES HAD FAILED TO
SAVE ROGER'S SON,
ACE, AND LOST THEIR
CAPTAIN, WHITEBEARD.

IN THE BLINK
OF AN EYE, THE
NEWS SPREAD
THROUGH THE
WHOLE WORLD.



...BUT
THOSE WHO
WITNESSED IT
WITH THEIR
OWN EYES...

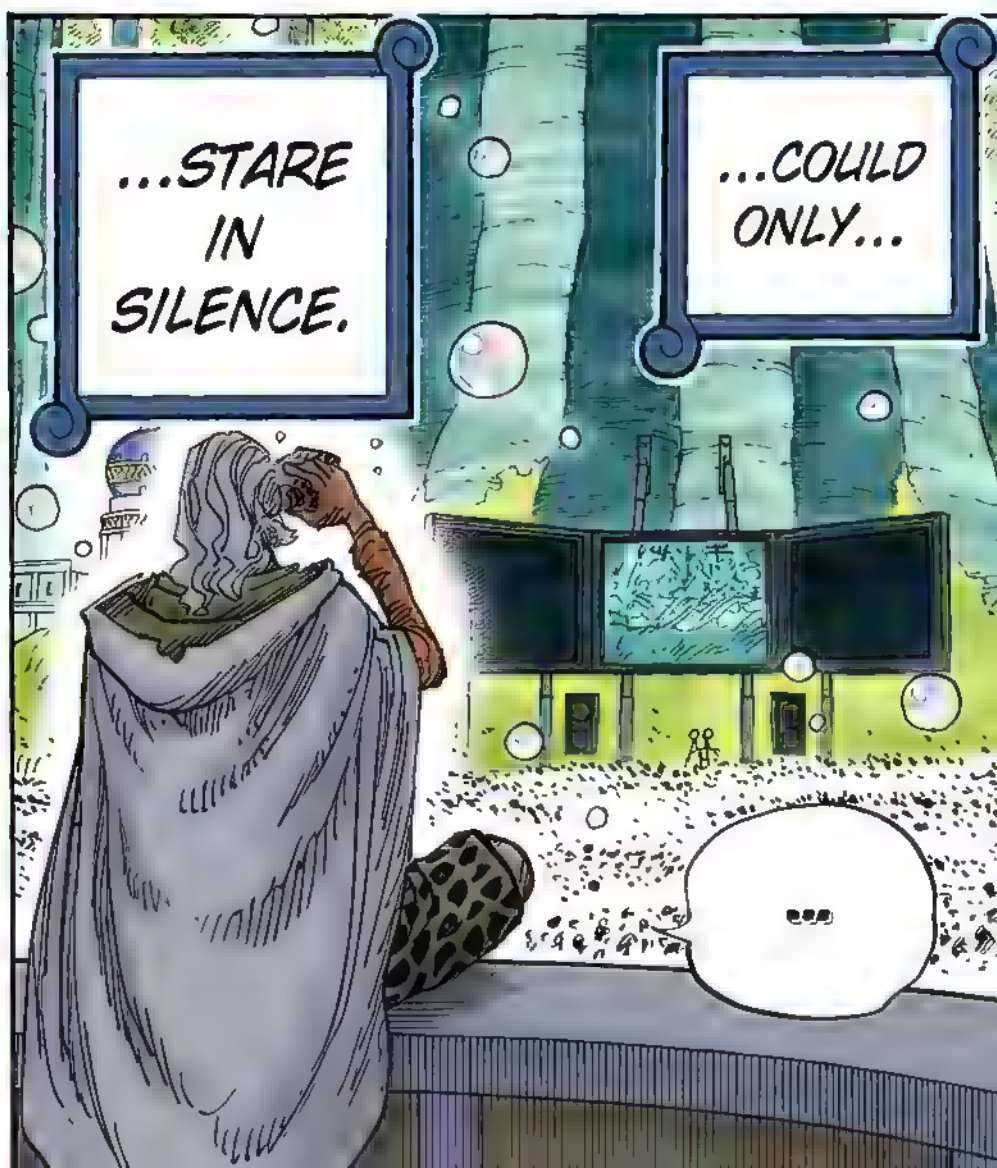
THIS GREAT
HISTORICAL
EVENT WILL BE
SPOKEN OF FOR
GENERATIONS
TO COME...



SO YOU'RE
GONE,
WHITE-
BEARD.

...STARE
IN
SILENCE.

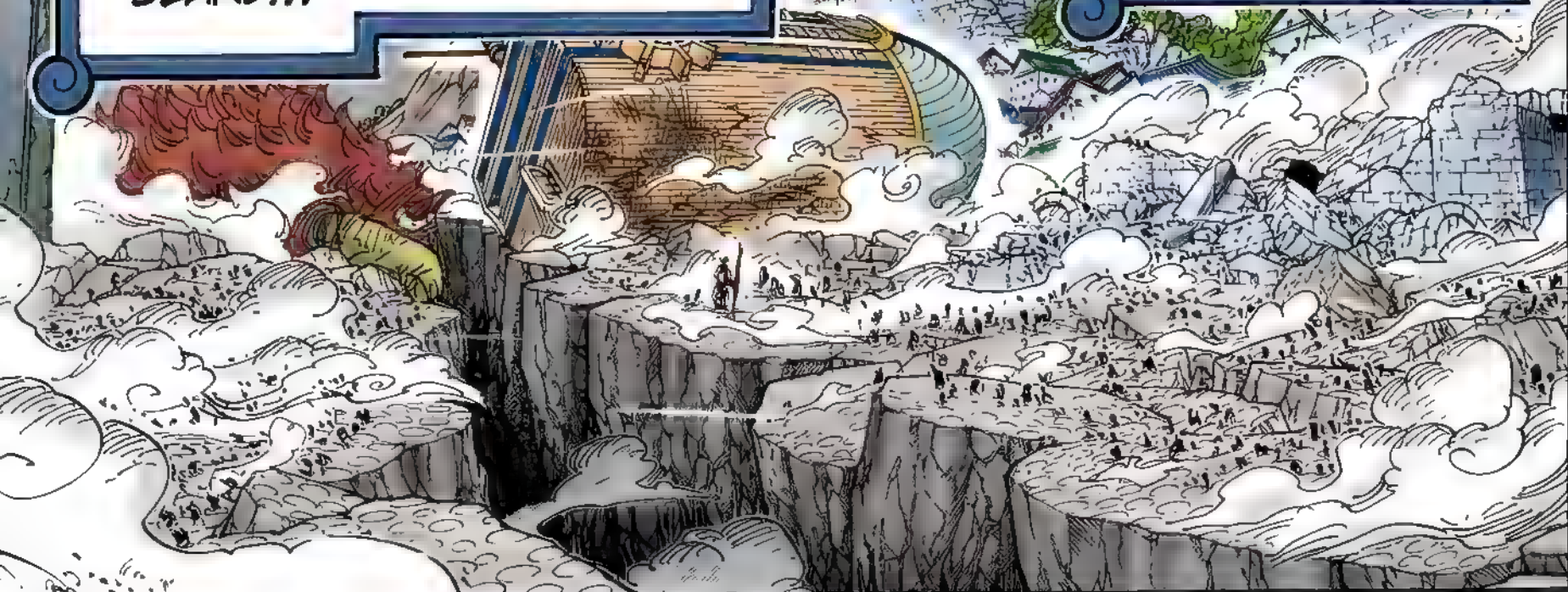
...COULD
ONLY...



...HIMSELF
KNOWN AS
WHITE-
BEARD...

THE GREAT
CAPTAIN OF THE
WHITEBEARD
PIRATES...

AT THE AGE OF 72,
THIS MAN, EDWARD
NEWGATE, THE
EQUAL OF EVEN THE
"PIRATE KING"...



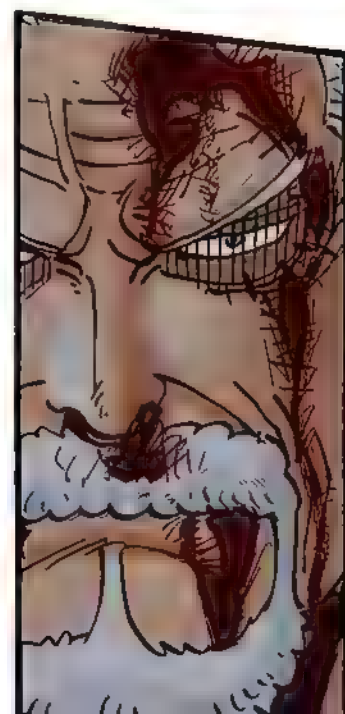
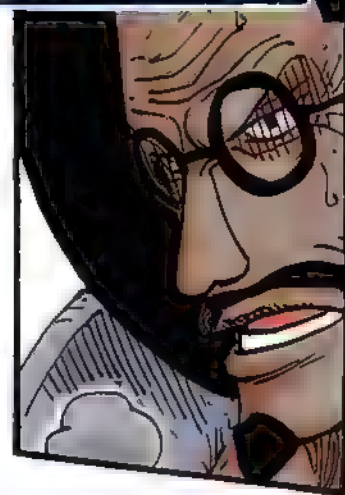
...AND
AFTER AN
EPIC
STRUG-
GLE...

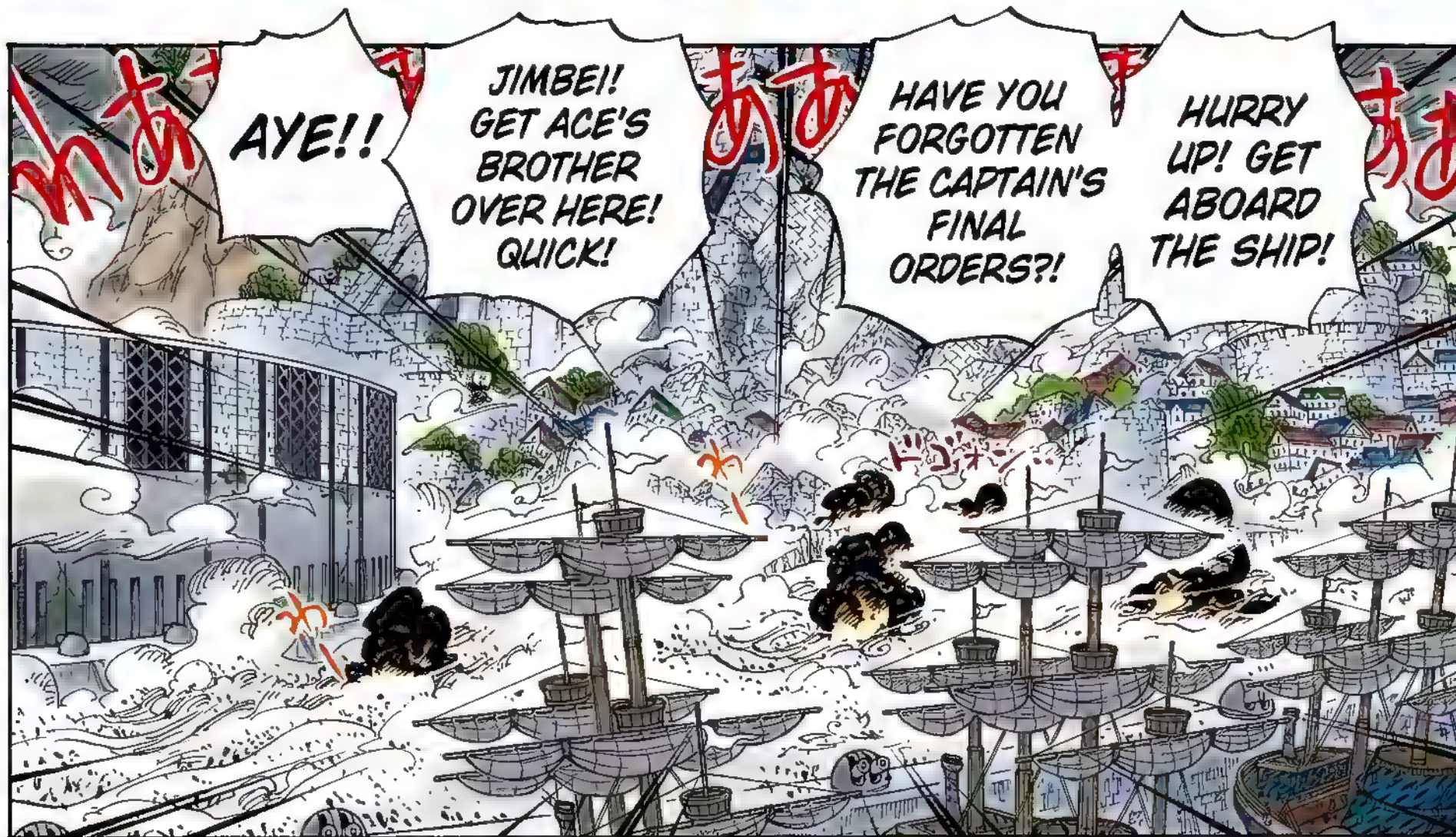
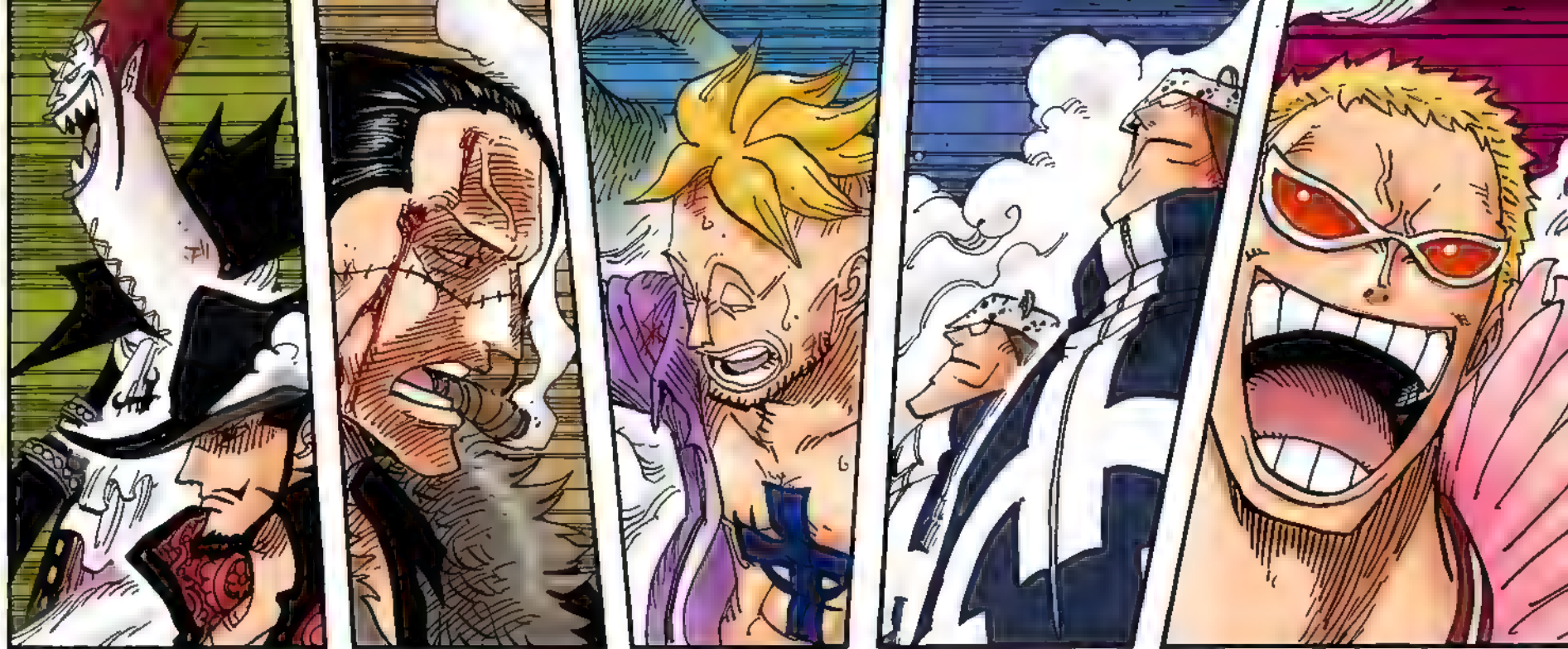
THERE HE LED HIS CREW
AGAINST THE COMBINED
FORCES OF NAVY HEAD-
QUARTERS AND THE SEVEN
WARLORDS OF THE SEA...

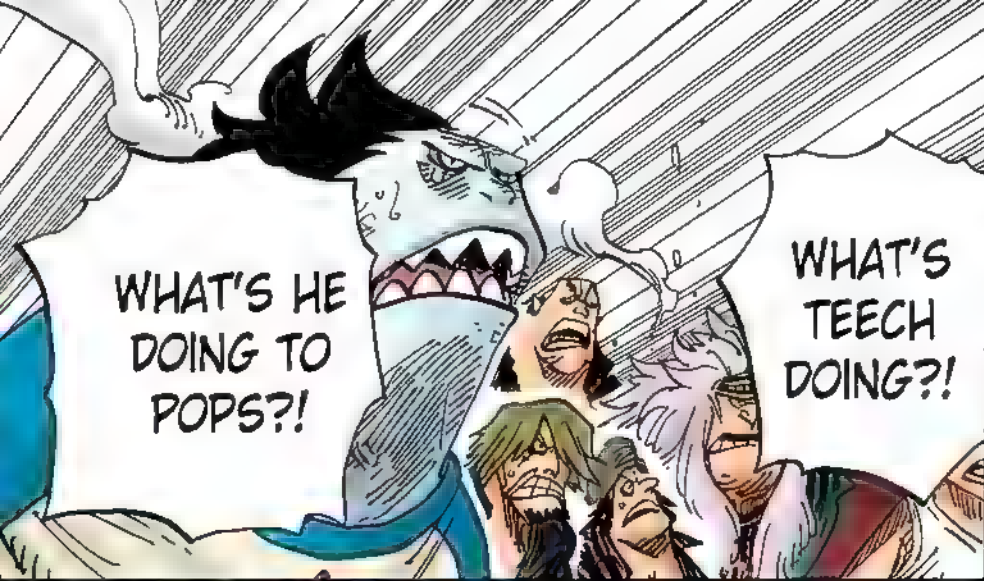
...DIED IN
BATTLE AT
THE BAY OF
MARINEFORD.



...
BREATHED
HIS LAST.







WHAT'S HE
DOING TO
POPS?!

WHAT'S
TEECH
DOING?!



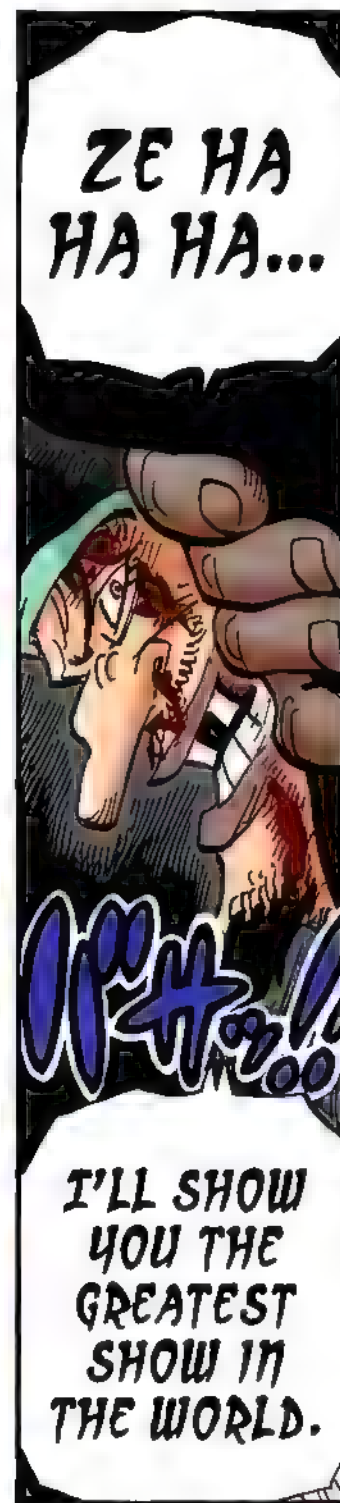
WHAT
ARE THEY
TRYING TO
DO?!



WHAT'S
THAT BLACK
CLOTH?!

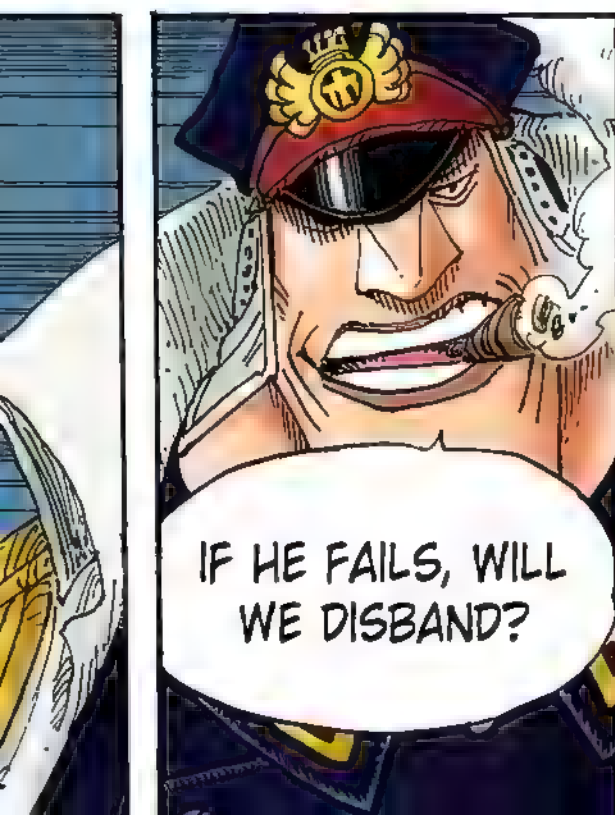
BLACKBEARD
AND WHITE-
BEARD ARE
BOTH IN
THERE!

WHAT
ARE YOU
DOING?!



ZE HA
HA HA...

I'LL SHOW
YOU THE
GREATEST
SHOW IN
THE WORLD.



IF HE FAILS, WILL
WE DISBAND?

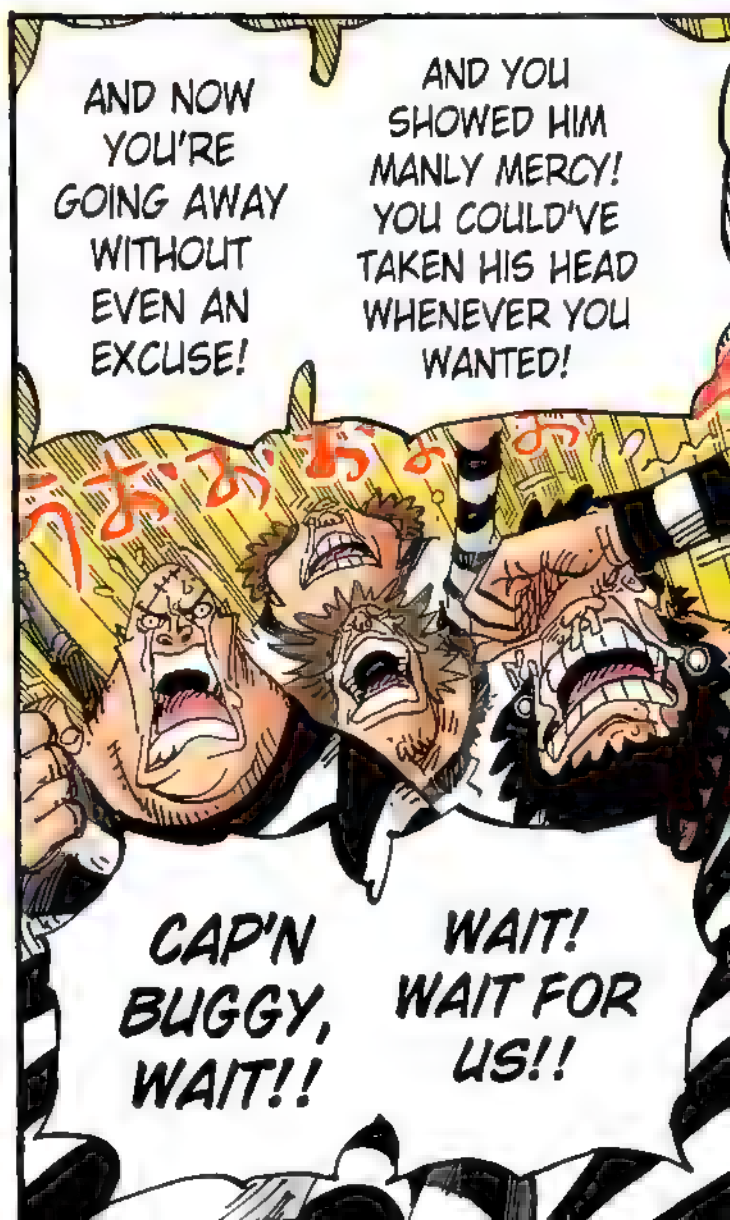
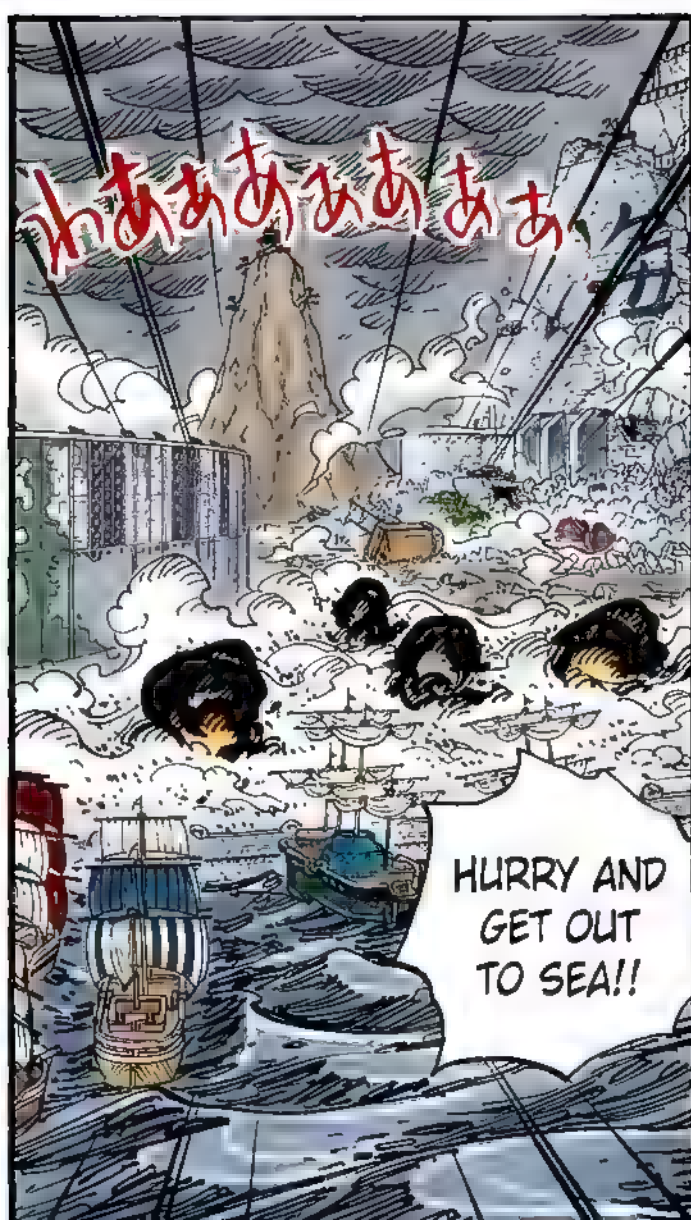
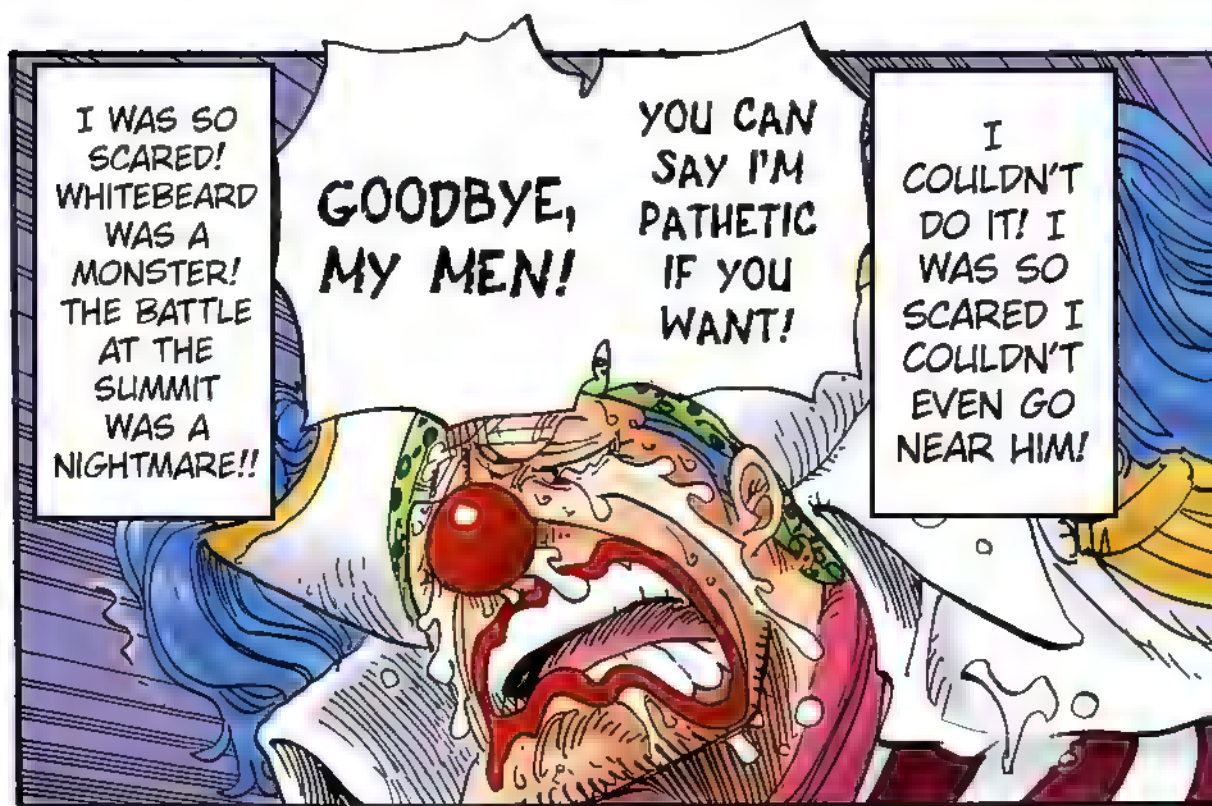
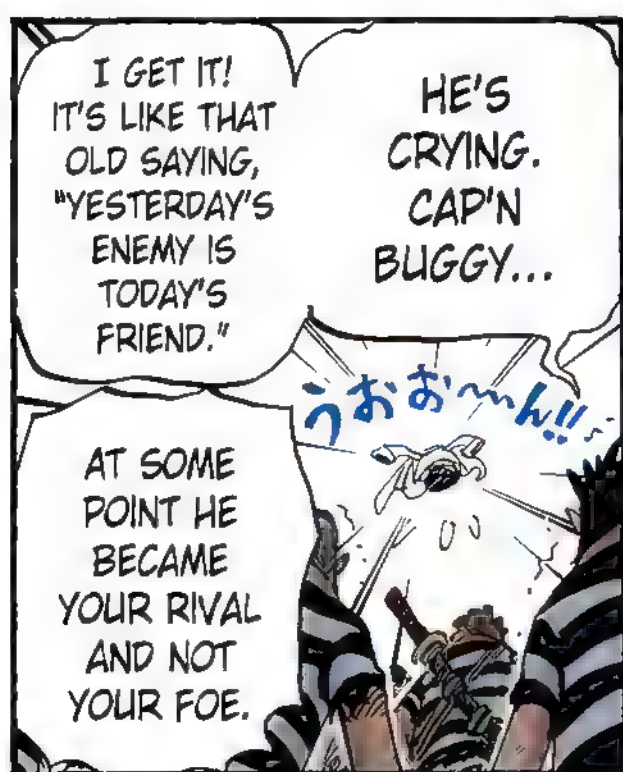


I CAN'T
WAIT!



STAY WHERE
YOU ARE AND DON'T
COME CLOSE, IF
YOU PLEASE.

HO HO
HO...





ACE
IS GONE
BUT YOU
CAN'T
DIE!!

SNAP OUT
OF IT!! YOU
HAVE TO
LIVE!!

HUFF



HUFF
LUFFY!!

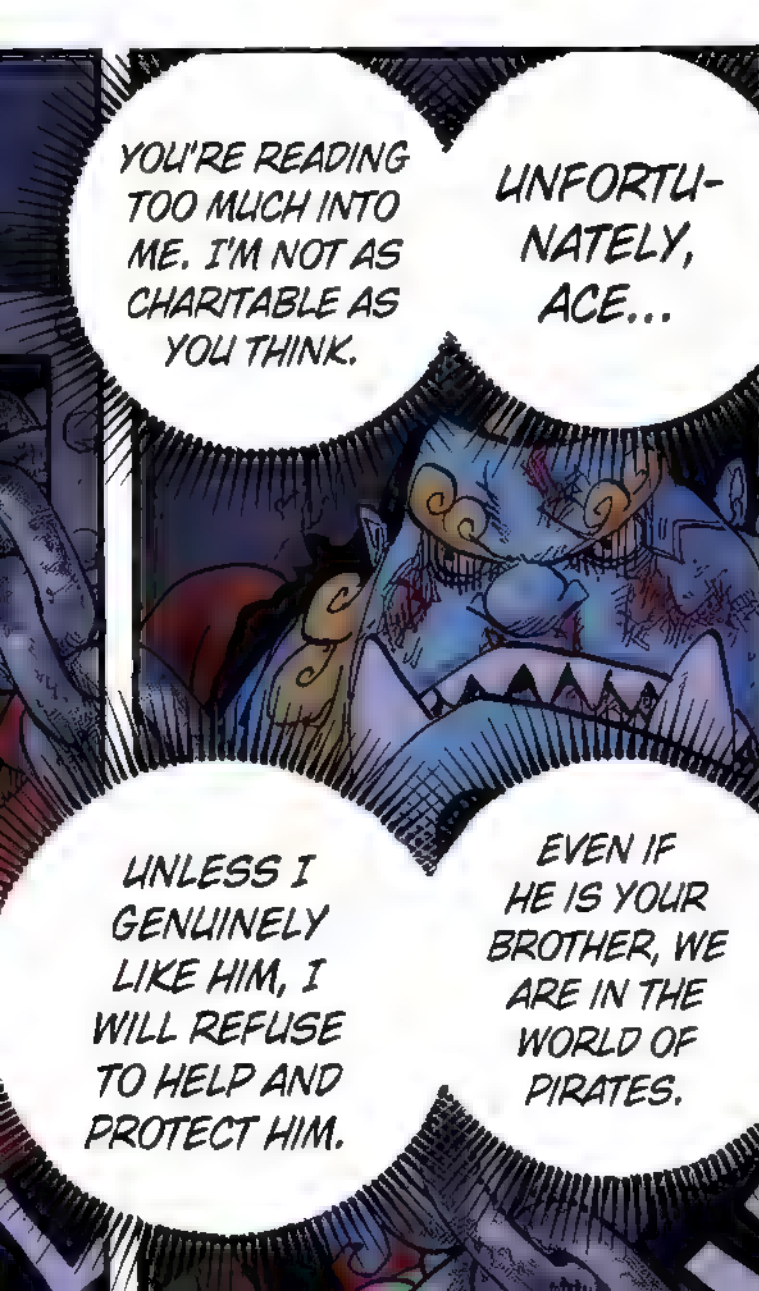
HUFF



YOU
HAVE TO
LIVE!!

YOU HAVE
TO SNAP
OUT OF
IT!!

FIRE
!!



YOU'RE READING
TOO MUCH INTO
ME. I'M NOT AS
CHARITABLE AS
YOU THINK.

UNFORTU-
NATELY,
ACE...

UNLESS I
GENUINELY
LIKE HIM, I
WILL REFUSE
TO HELP AND
PROTECT HIM.

EVEN IF
HE IS YOUR
BROTHER, WE
ARE IN THE
WORLD OF
PIRATES.



IF I
DIE...

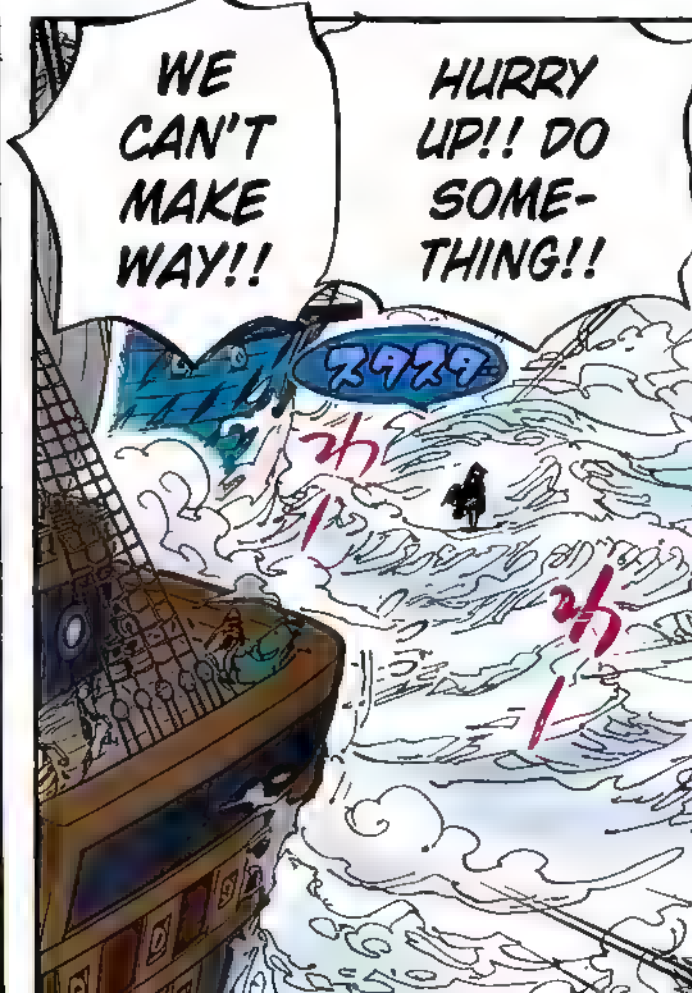
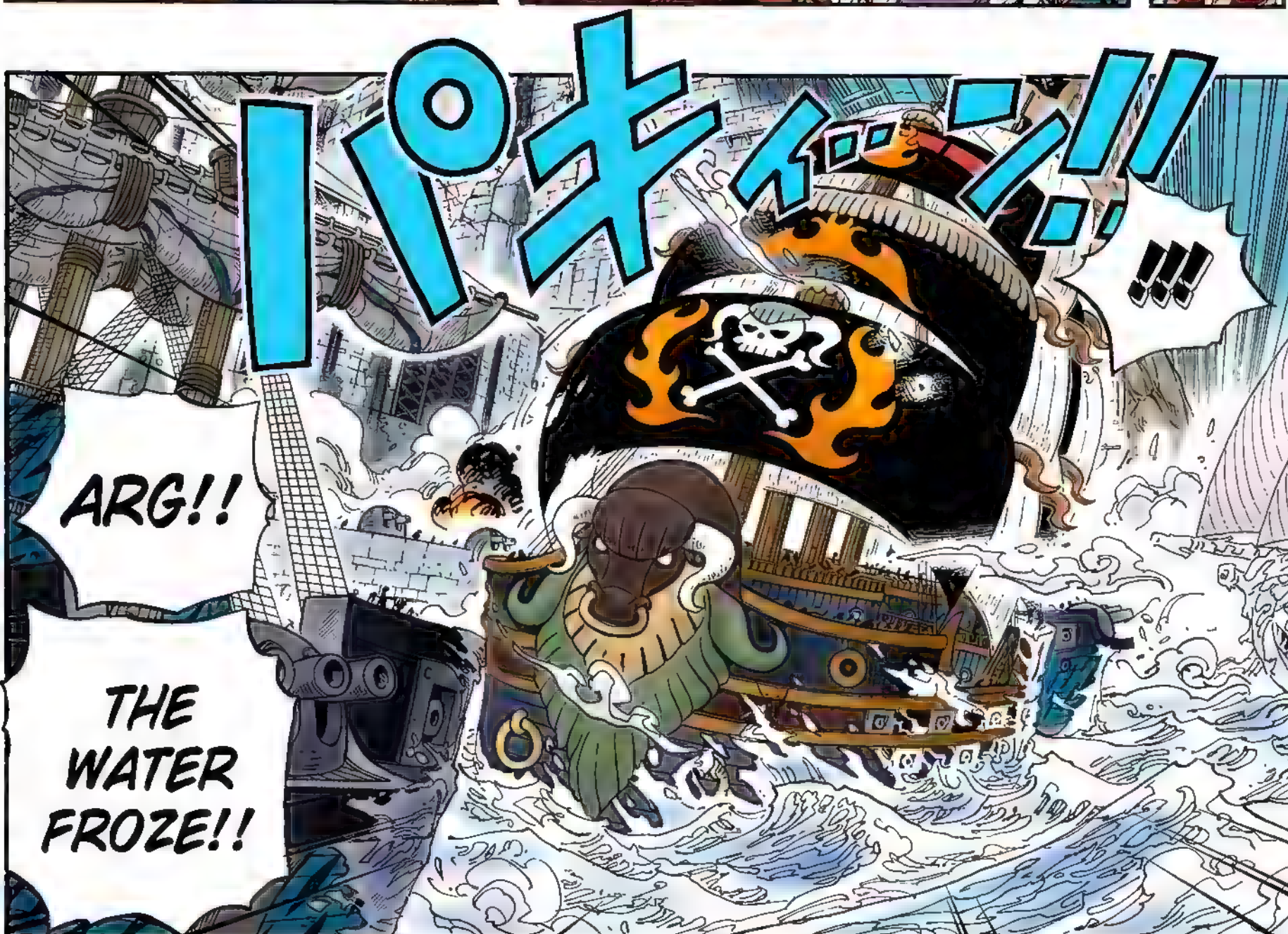
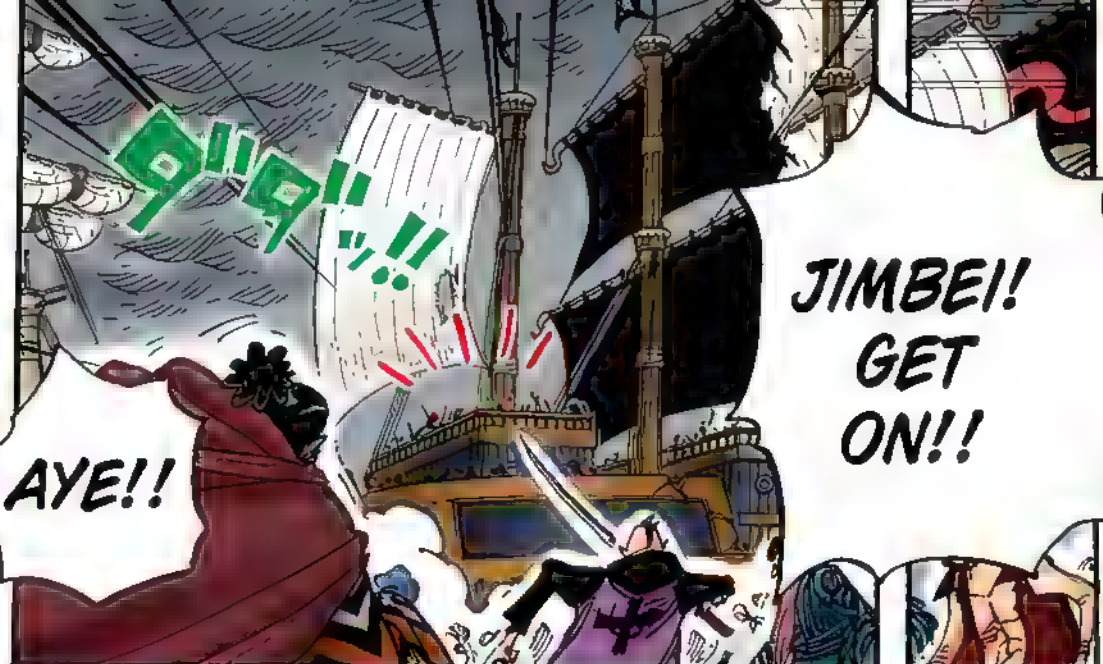
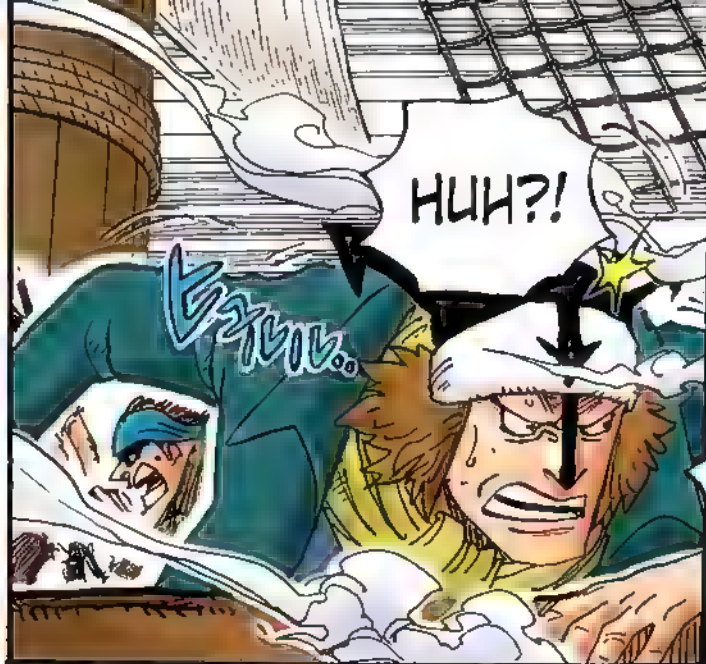
JIMBEI...

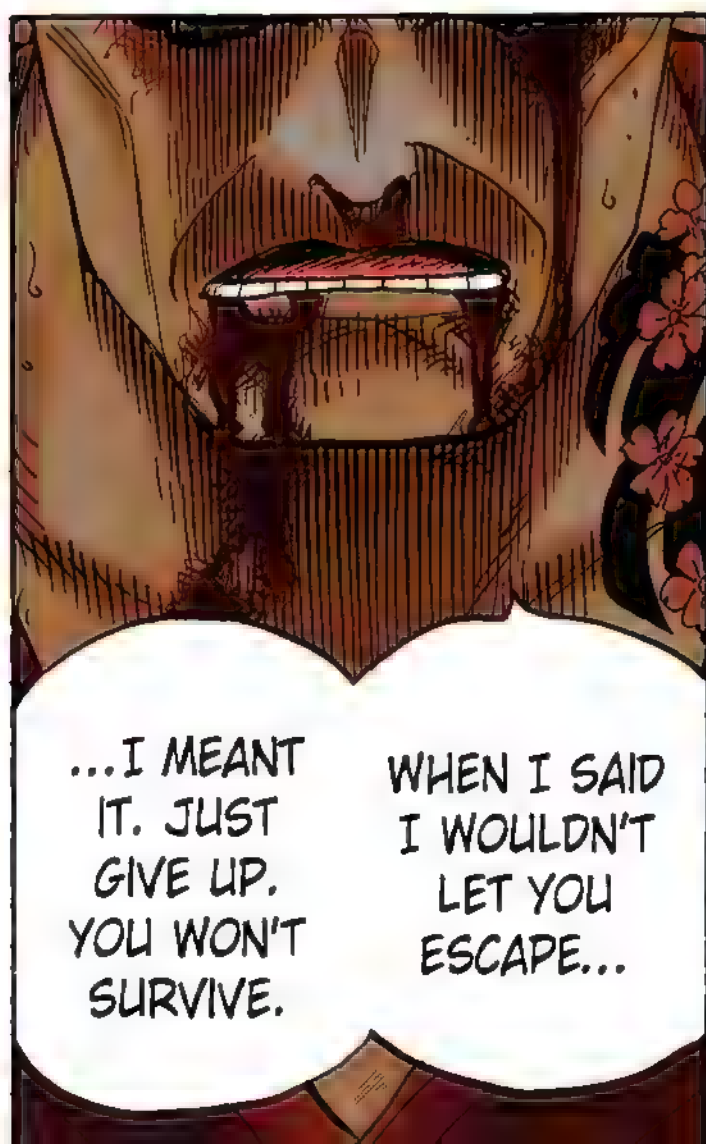
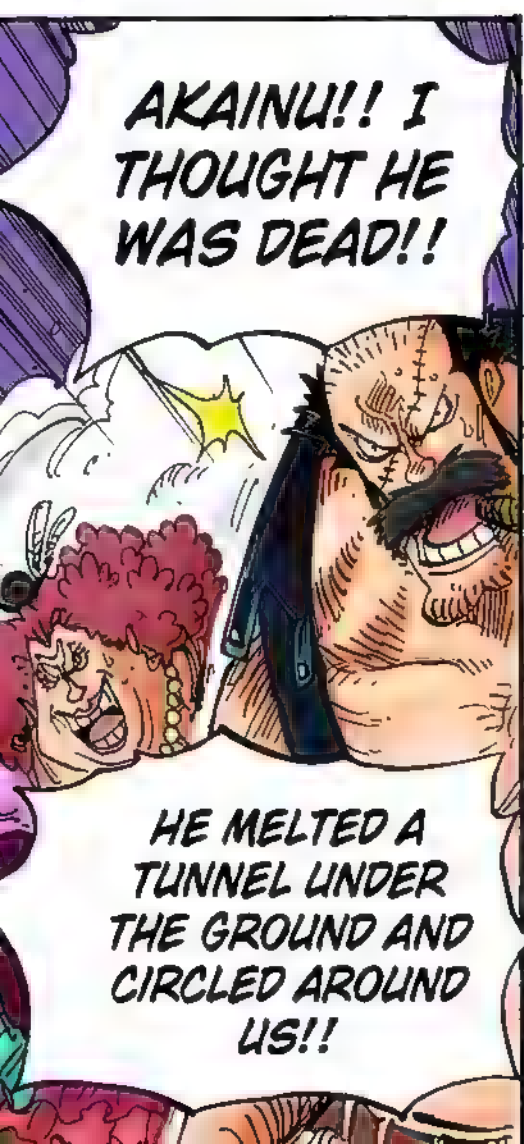
...CAN YOU
PLEASE LOOK
AFTER MY LITTLE
BROTHER?

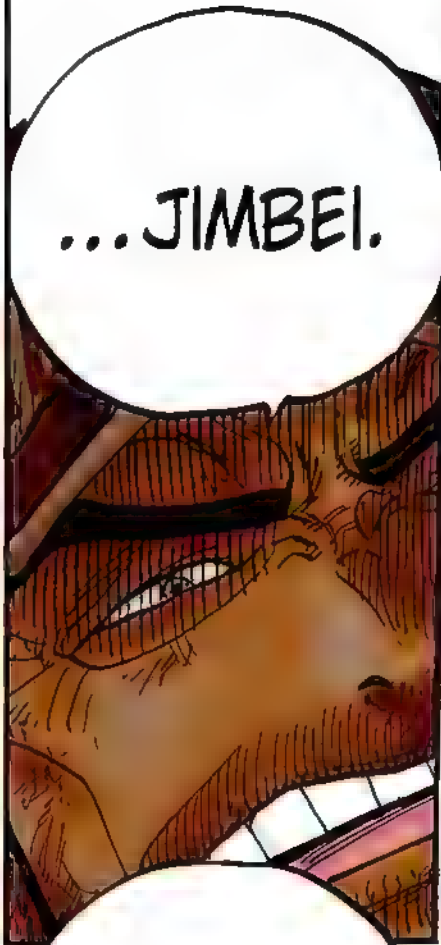


HUFF

HUFF...
HUFF...







...JIMBEI.



I CAN'T
DO THAT.

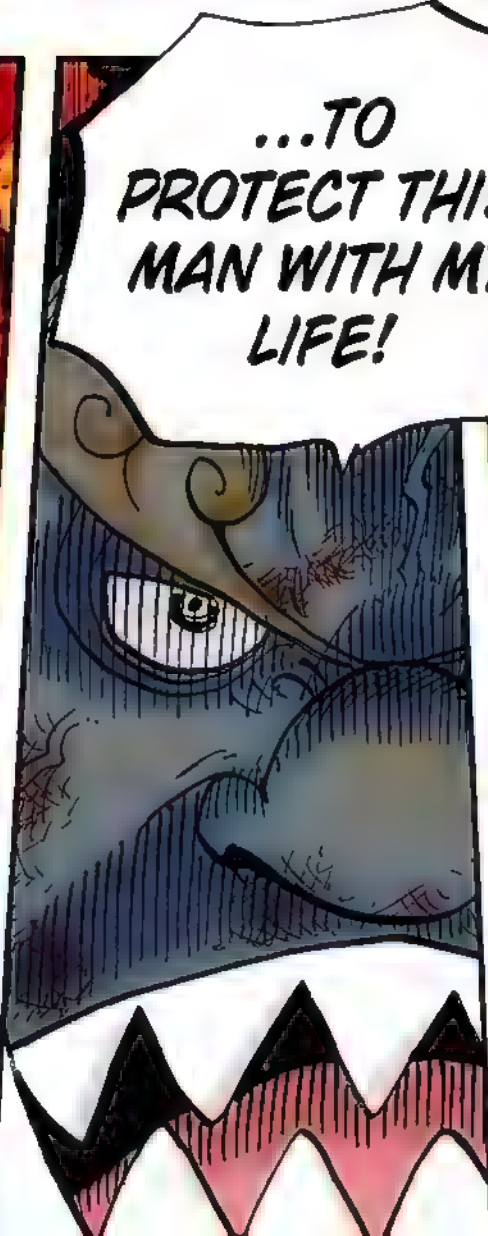


HAND OVER
DRAGON'S
SON...

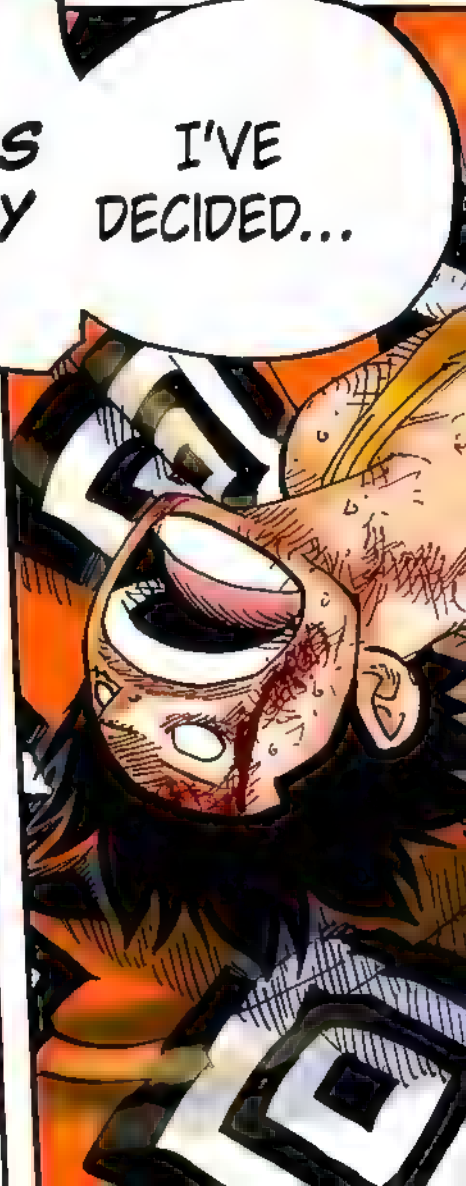


THEN...

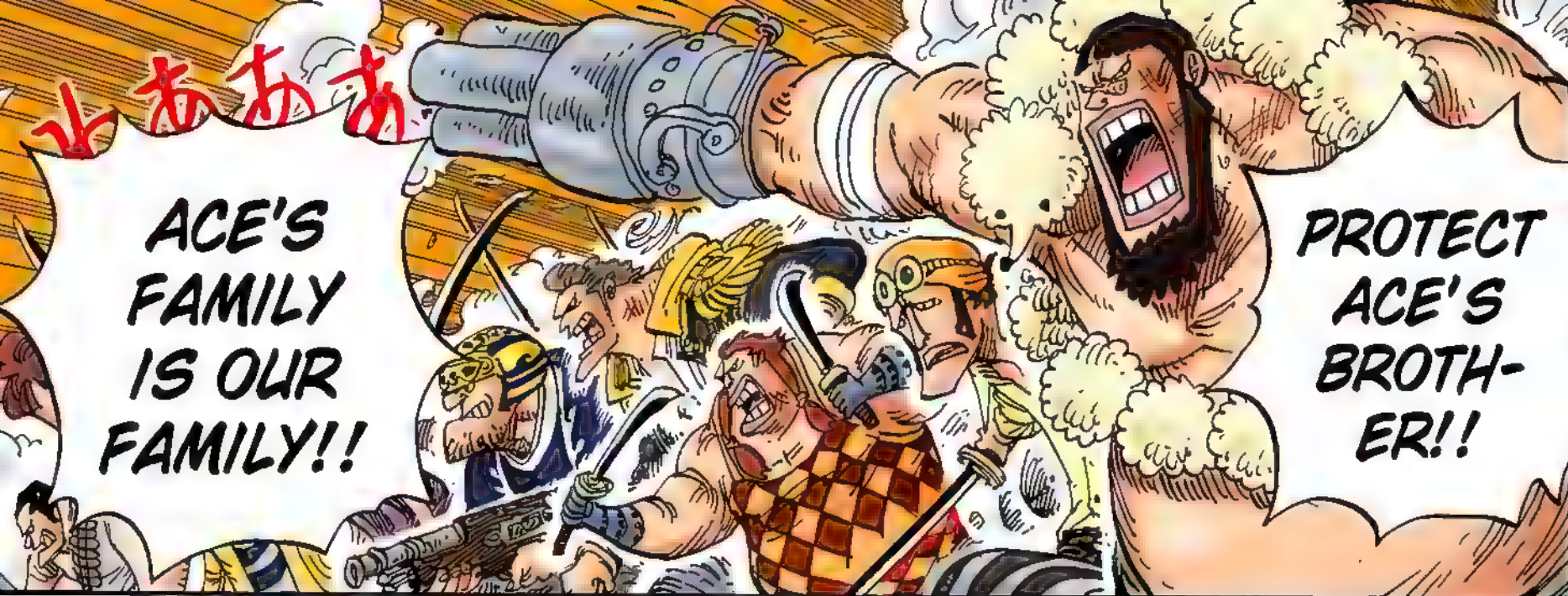
...I WON'T
ASK YOU
AGAIN!



...TO
PROTECT THIS
MAN WITH MY
LIFE!



I'VE
DECIDED...



ACE'S
FAMILY
IS OUR
FAMILY!!

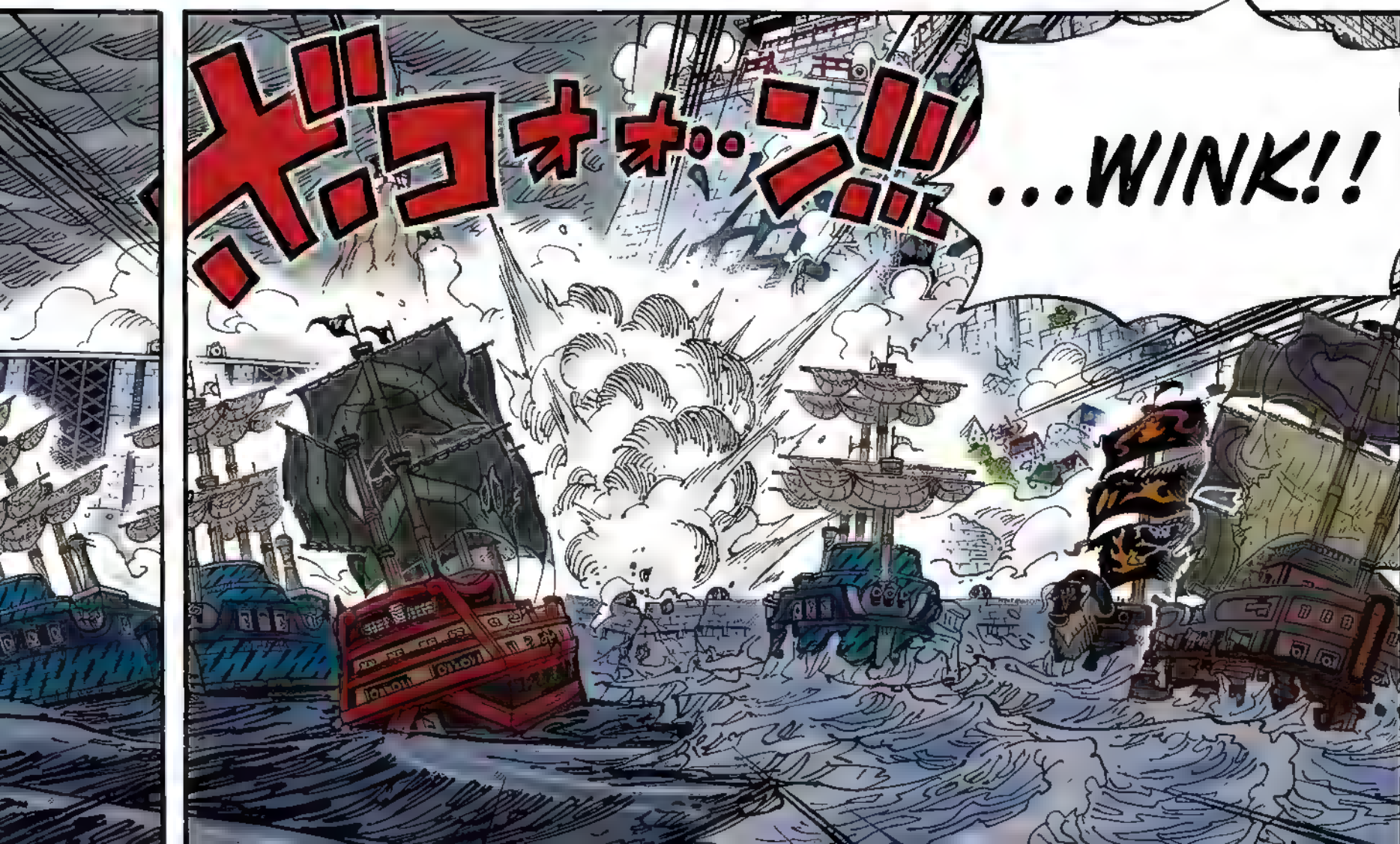
PROTECT
ACE'S
BROTHER!!



HELL...

OUT OF
THE WAY,
JIMBEI!!

I WON'T LET
YOU LAY A
FINGER ON
STRAW HAT
BOY!!



...WINK!!



THAT'S
THE POWER
OF MY
DARK-DARK
FRUIT!!



AH!!

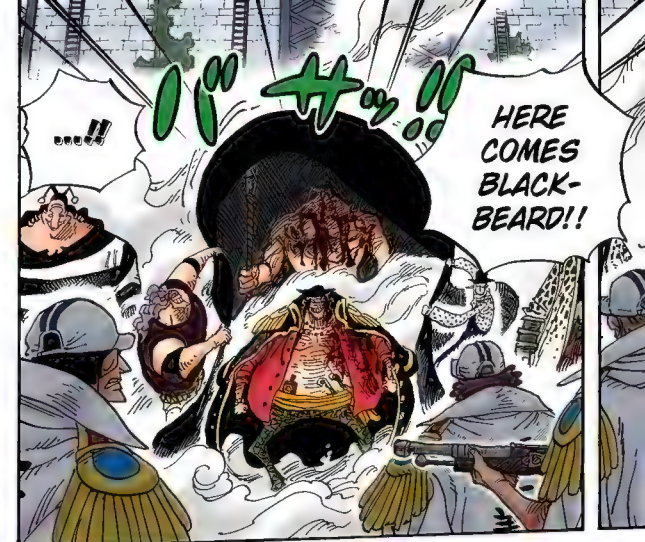


BLACK
HOLE!!

AGH
!!

WHAT IS
THIS?!!

!!!



HERE
COMES
BLACK-
BEARD!!



NEITHER
DOES BLACK-
BEARD!



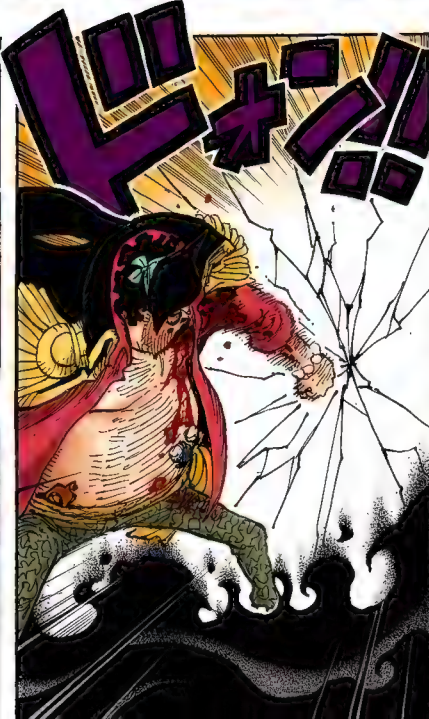
WHITEBEARD
DOESN'T LOOK
ANY DIFFER-
ENT!



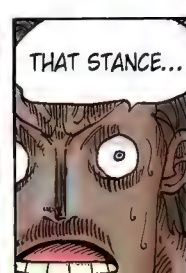
WHAT
WAS HE
DOING?!



!!!



AND...



THAT STANCE...



HUH
?!



ZE HA
HA...



I'LL SHOW
YOU A GLIMPSE
OF TRUE
POWER...

HEY,
YOU NAVY
SWABS...

...NOW
THAT WE'RE
ENEMIES
AGAIN.



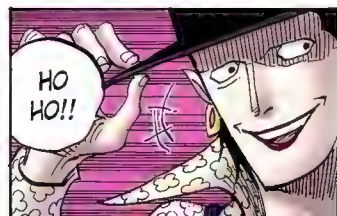
ZE HA!! IT'S
THE GRAVITY OF
DARKNESS THAT
TURNS EVERY-
THING INTO
NOTHINGNESS...

AND THE
POWER OF
THE EARTH-
QUAKE THAT
DESTROYS EVERY-
THING!!



WHAT'S GOING ON
WITH TEECH?!

THAT'S
POPS'
EARTH-
QUAKE
POWER!



HO
HO!!

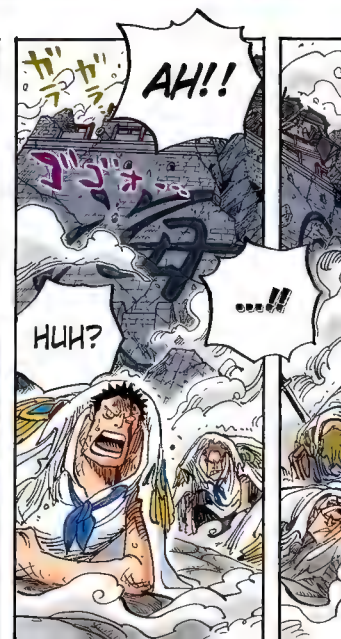


IT'S THE POWER
OF THE DEAD
WHITEBEARD!
BUT HOW DID
HE GET IT?!

THAT'S THE
POWER OF
THE TREMOR-
TREMOR
FRUIT!

ZE HA
HA HA!

WHEE!
HA HA HA!
YOU DID IT,
CAPTAIN!



AH!!

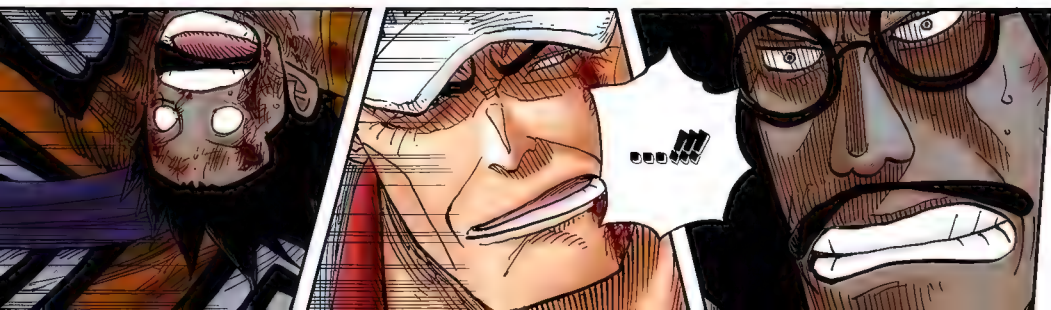
HUH?



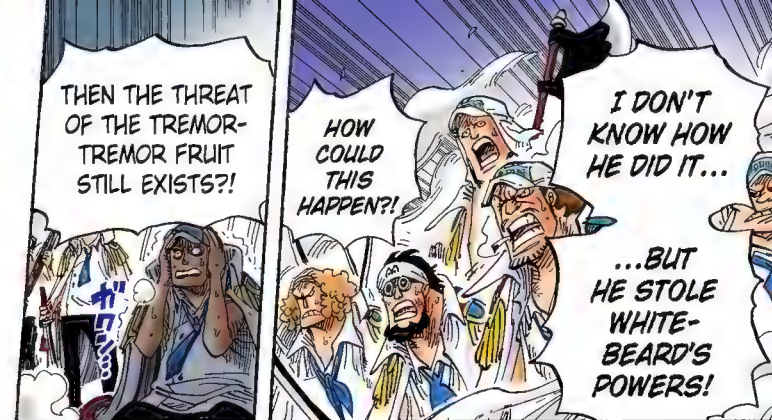
...
**BEGINS
!!**

...MY
ERA...

エニハ



.....!!!

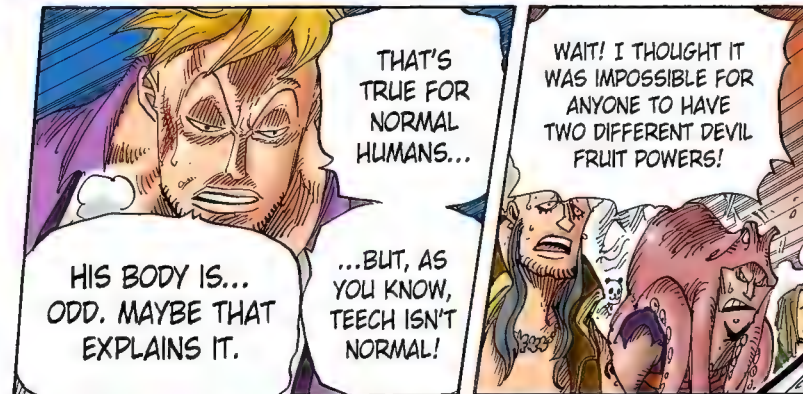


THEN THE THREAT
OF THE TREMOR-
TREMOR FRUIT
STILL EXISTS?!

HOW
COULD
THIS
HAPPEN?!

I DON'T
KNOW HOW
HE DID IT...

...BUT
HE STOLE
WHITE-
BEARD'S
POWERS!

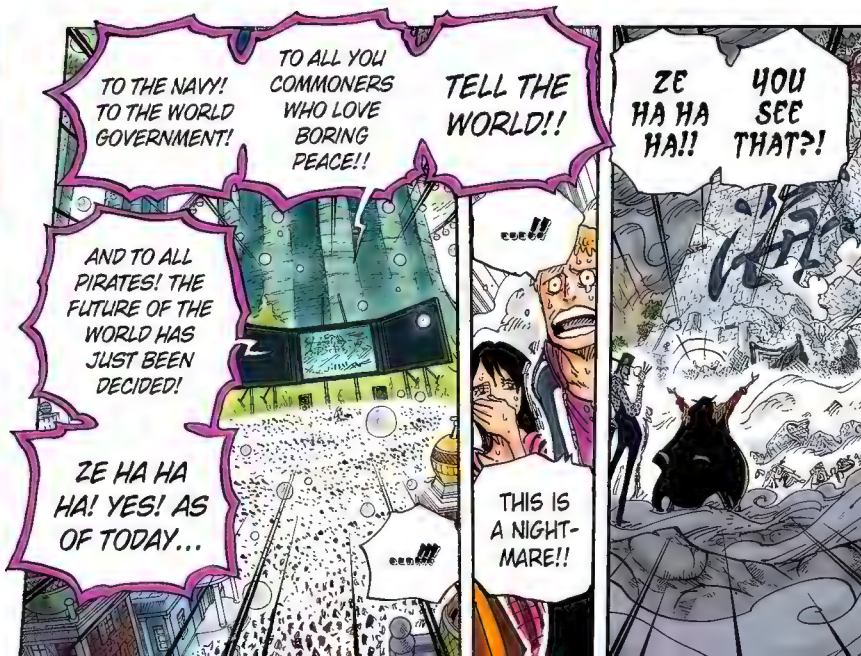


THAT'S
TRUE FOR
NORMAL
HUMANS...

WAIT! I THOUGHT IT
WAS IMPOSSIBLE FOR
ANYONE TO HAVE
TWO DIFFERENT DEVIL
FRUIT POWERS!

HIS BODY IS...
ODD. MAYBE THAT
EXPLAINS IT.

...BUT, AS
YOU KNOW,
TEECH ISN'T
NORMAL!



TO THE NAVY!
TO THE WORLD
GOVERNMENT!

TO ALL YOU
COMMONERS
WHO LOVE
BORING
PEACE!!

TELL THE
WORLD!!

ZE
HA HA
HA!!

YOU
SEE
THAT?!

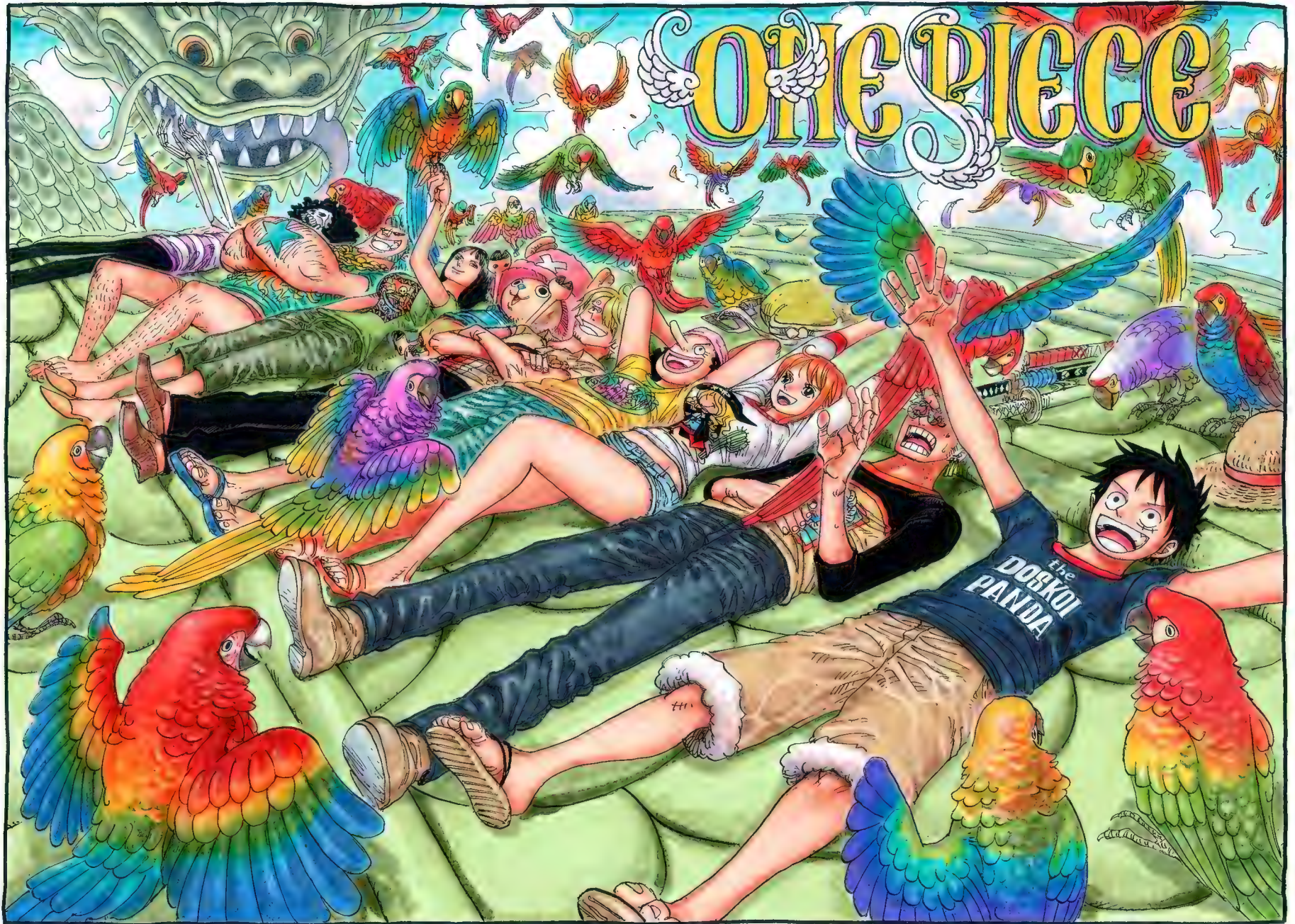
AND TO ALL
PIRATES! THE
FUTURE OF THE
WORLD HAS
JUST BEEN
DECIDED!

ZE HA HA
HA! YES! AS
OF TODAY...

THIS IS
A NIGHT-
MARE!!

Chapter 578: A GIFT

FOR THE NEW ERA



ONE PIECE^{vol.}59

ABANDON
YOUR
POSTS!!
THIS PLACE
IS DONE
FOR!!

HEAD-
QUARTERS
IS COL-
LAPSING!!

AND
LOOK AT
IT NOW!!

THIS FORTRESS
OF JUSTICE HAS
PROTECTED THE
WORLD'S SEAS
FOR HUNDREDS
OF YEARS!!

ゴゴゴゴゴ

海

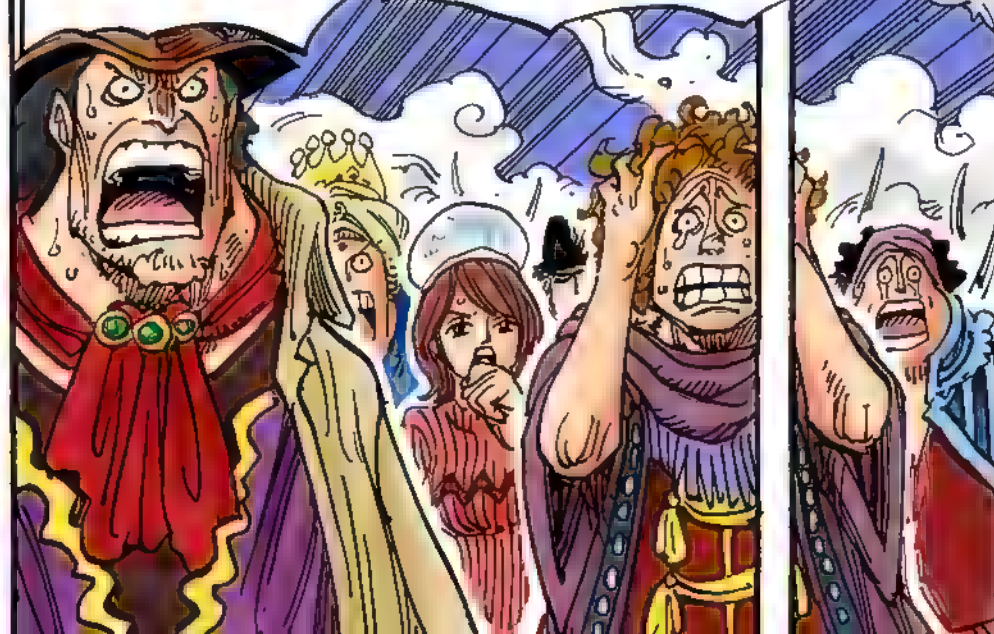
...OF
THIS
WORLD?!

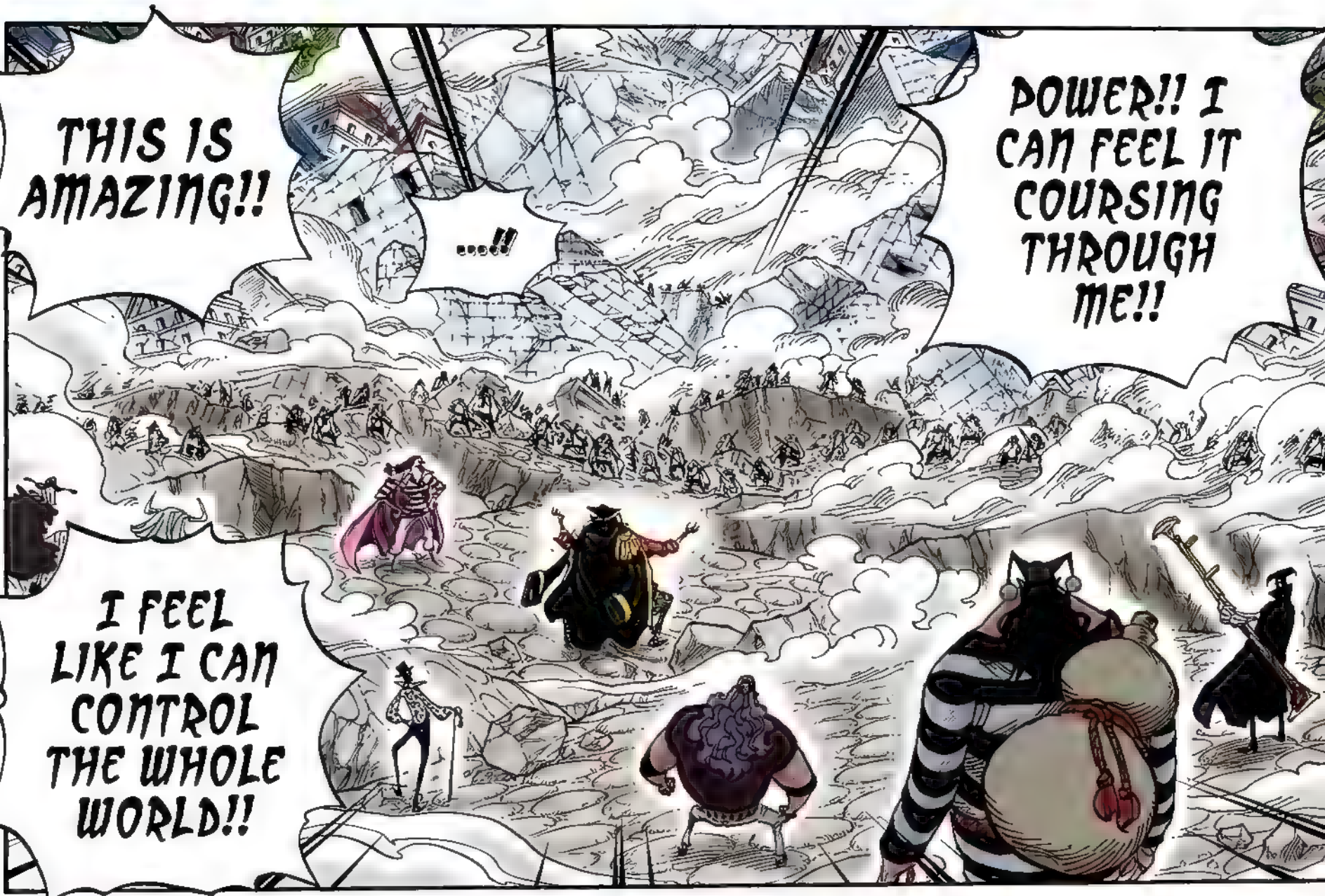
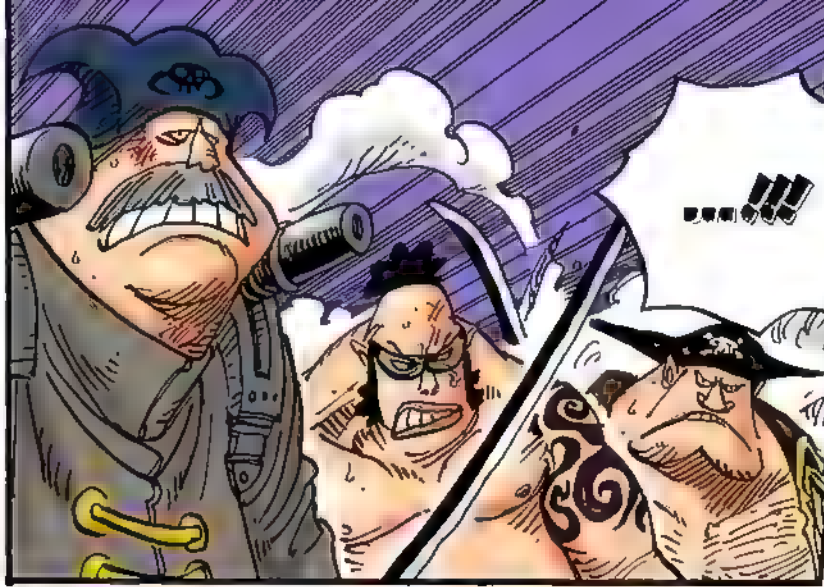
WHAT'S TO
BECOME...

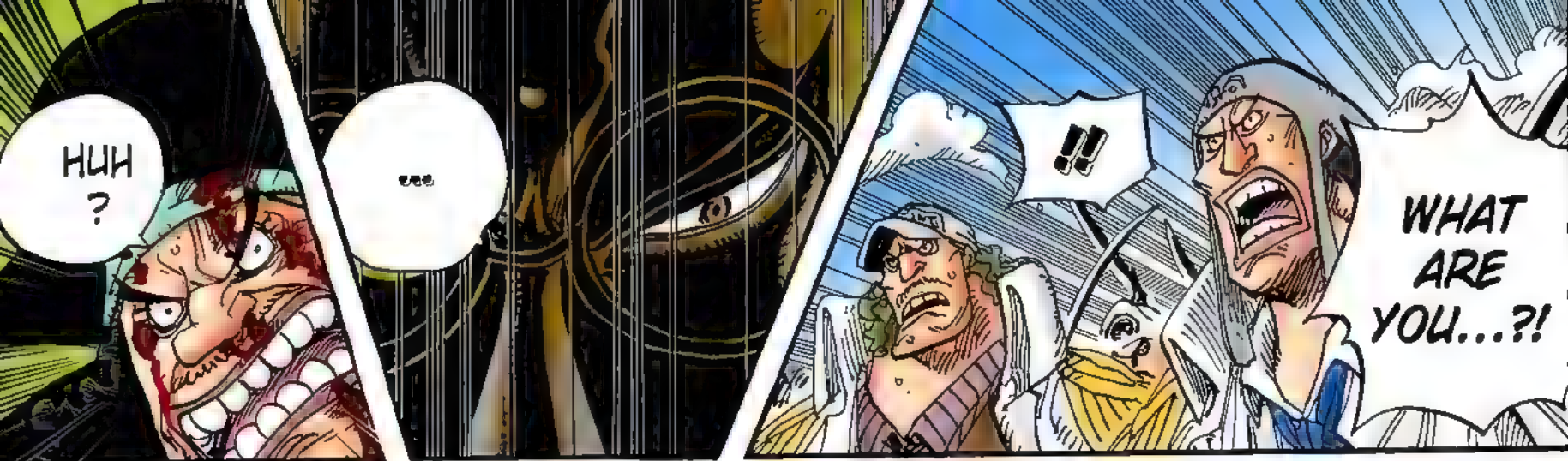
AND NOW
HE'S GOT
WHITEBEARD'S
POWERS!!

BLACKBEARD WAS THE
ONE WHO CAPTURED
ACE AND TRIGGERED
THIS WAR!

わあああああああ!!









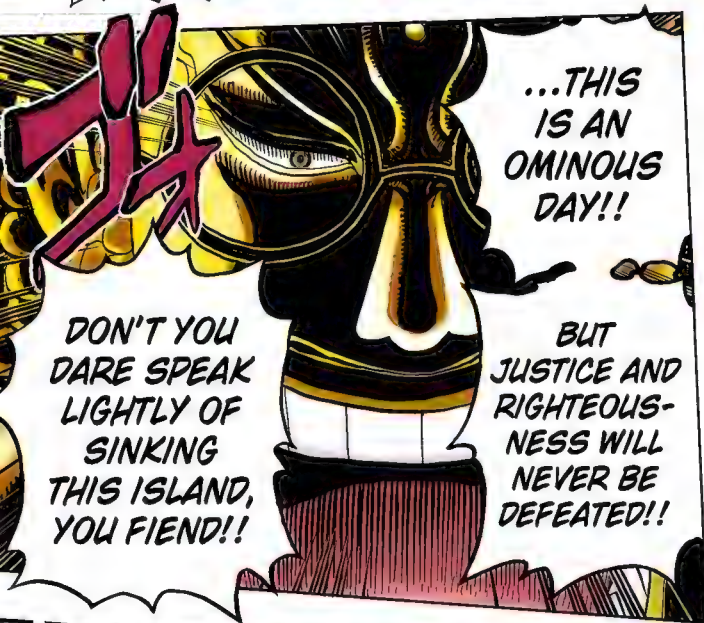
...CAN BE
REBUILT.

THE FOR-
TRESS...



FOR ALL THE
CITIZENS OF
THE WORLD
WHO FEAR AN
INVASION OF
EVILDOERS...

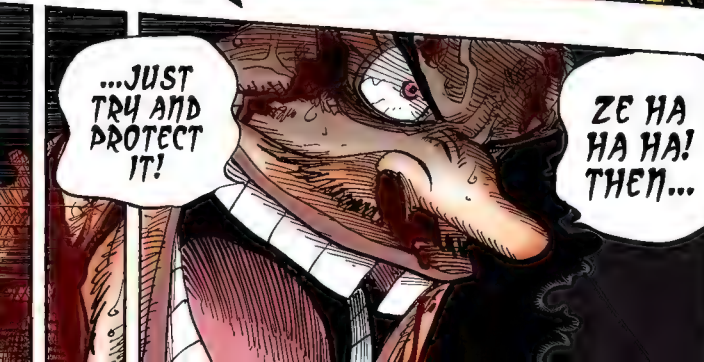
BUT THE
ISLAND OF
MARINEFORD
IS THE HUB
OF OUR
WORLD!!



...THIS
IS AN
OMINOUS
DAY!!

DON'T YOU
DARE SPEAK
LIGHTLY OF
SINKING
THIS ISLAND,
YOU FIEND!!

BUT
JUSTICE AND
RIGHTEOUS-
NESS WILL
NEVER BE
DEFEATED!!

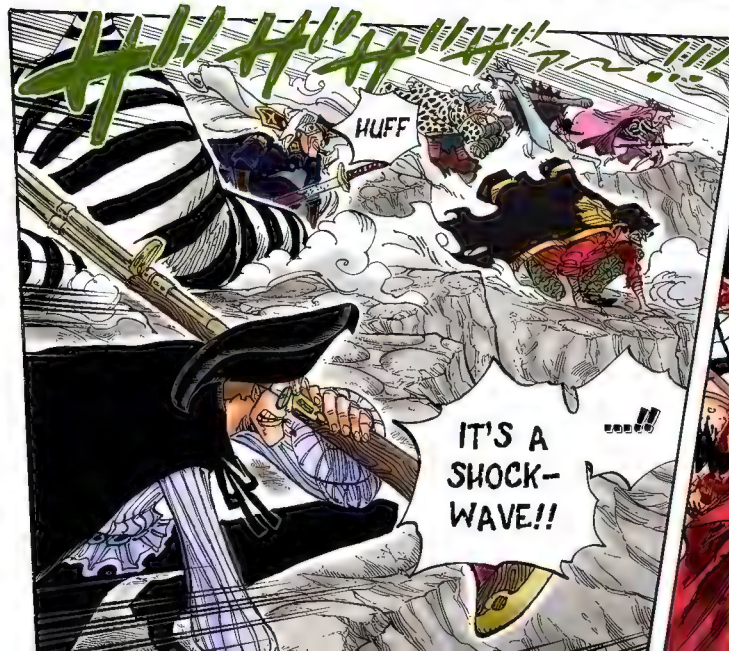


...JUST
TRY AND
PROTECT
IT!

ZE HA
HA HA!
THEN...



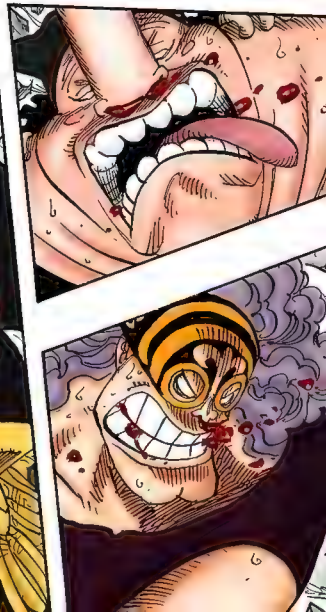
GAH!!

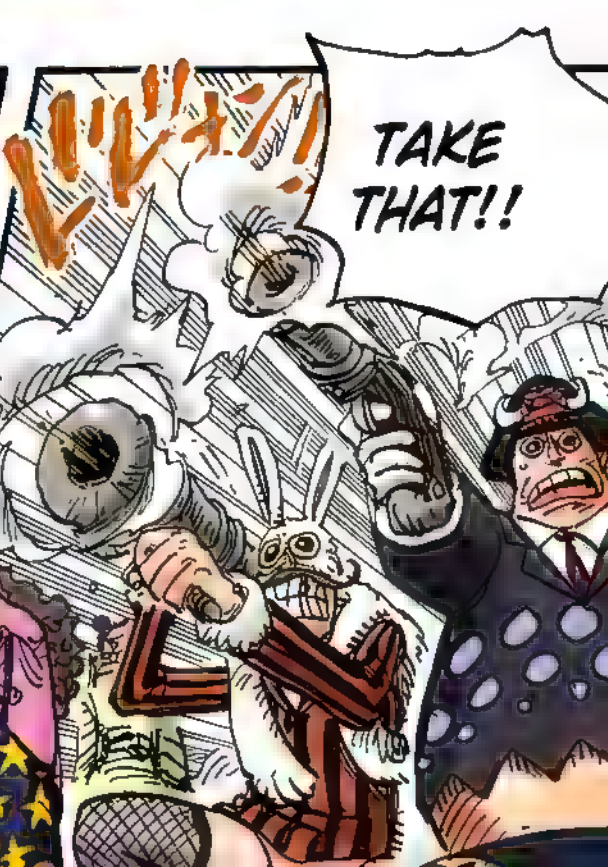
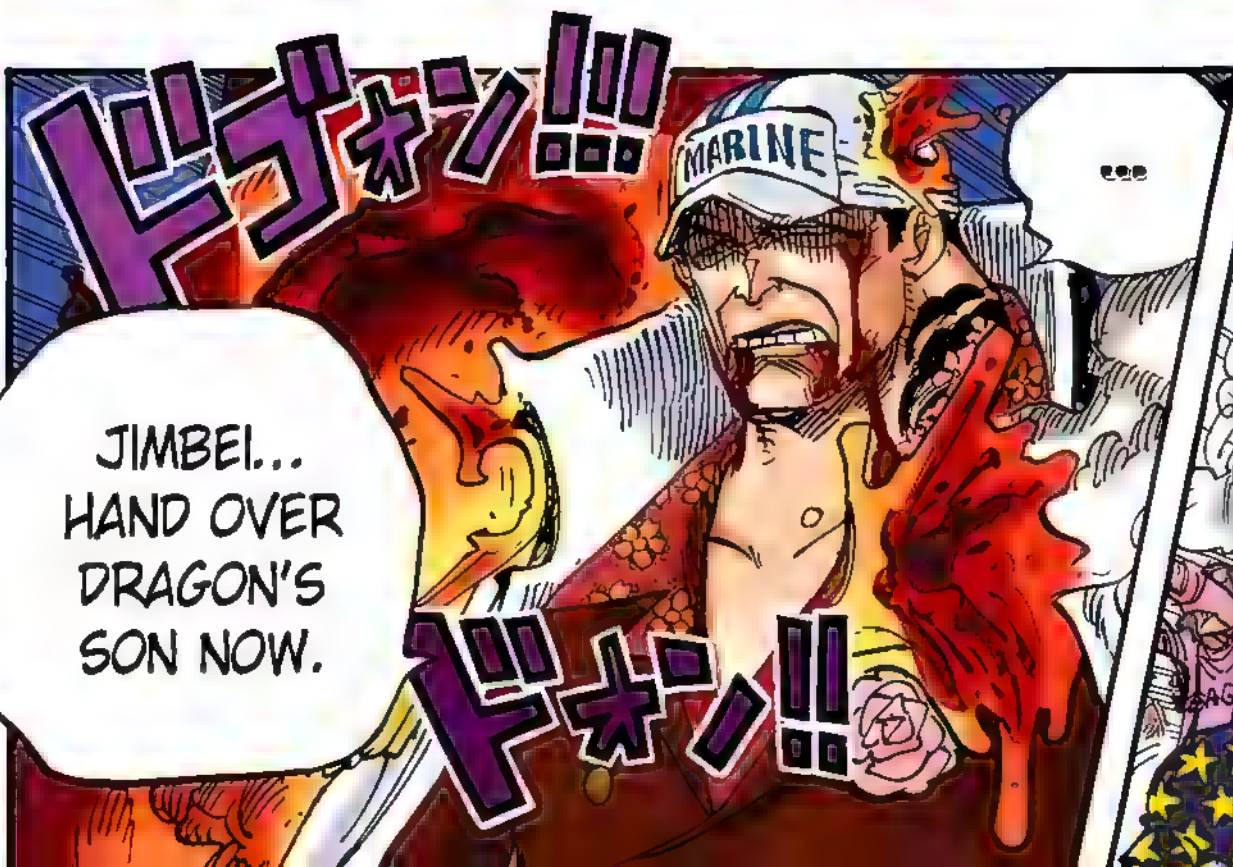
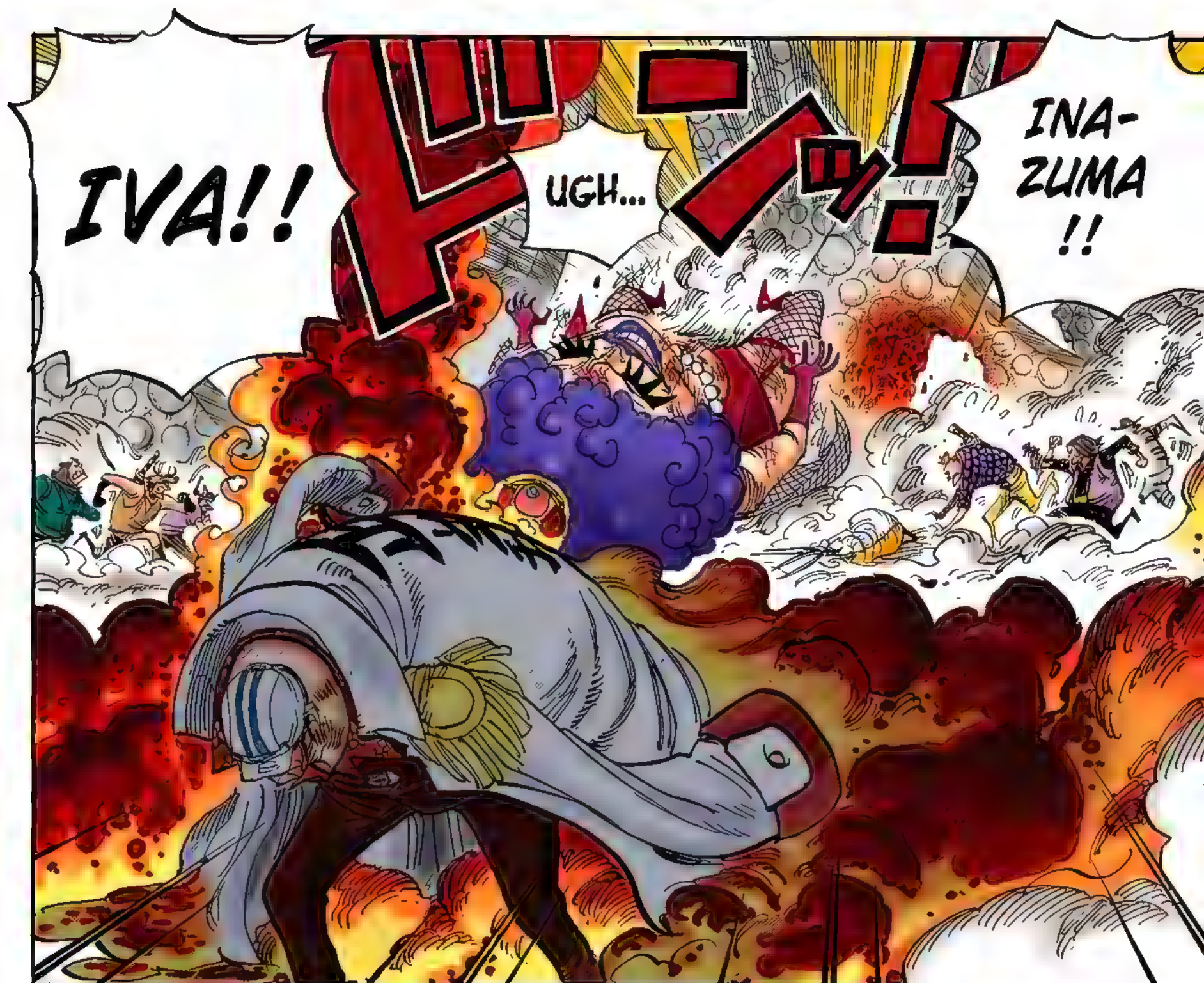
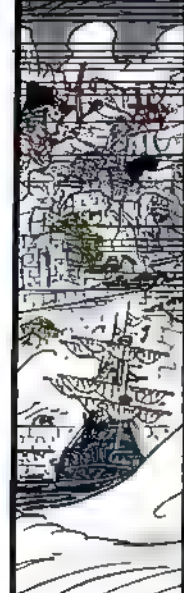


HUFF

IT'S A
SHOCK-
WAVE!!

UGH
!!







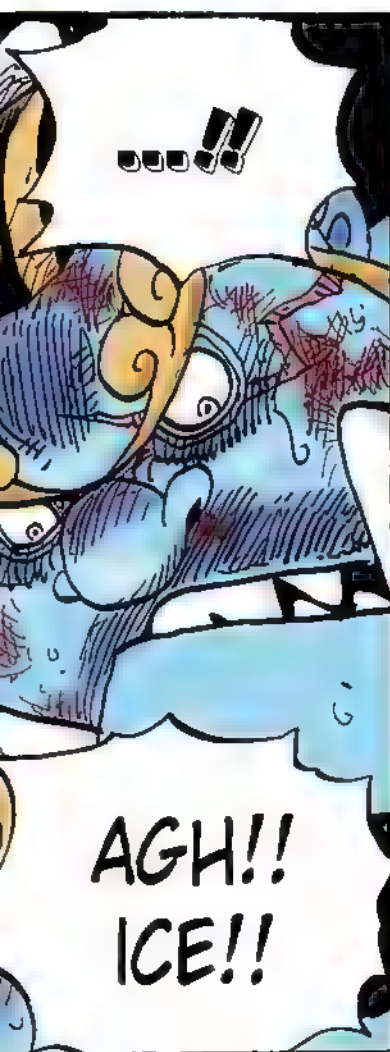
I'LL BE
ABLE TO
ESCAPE!!



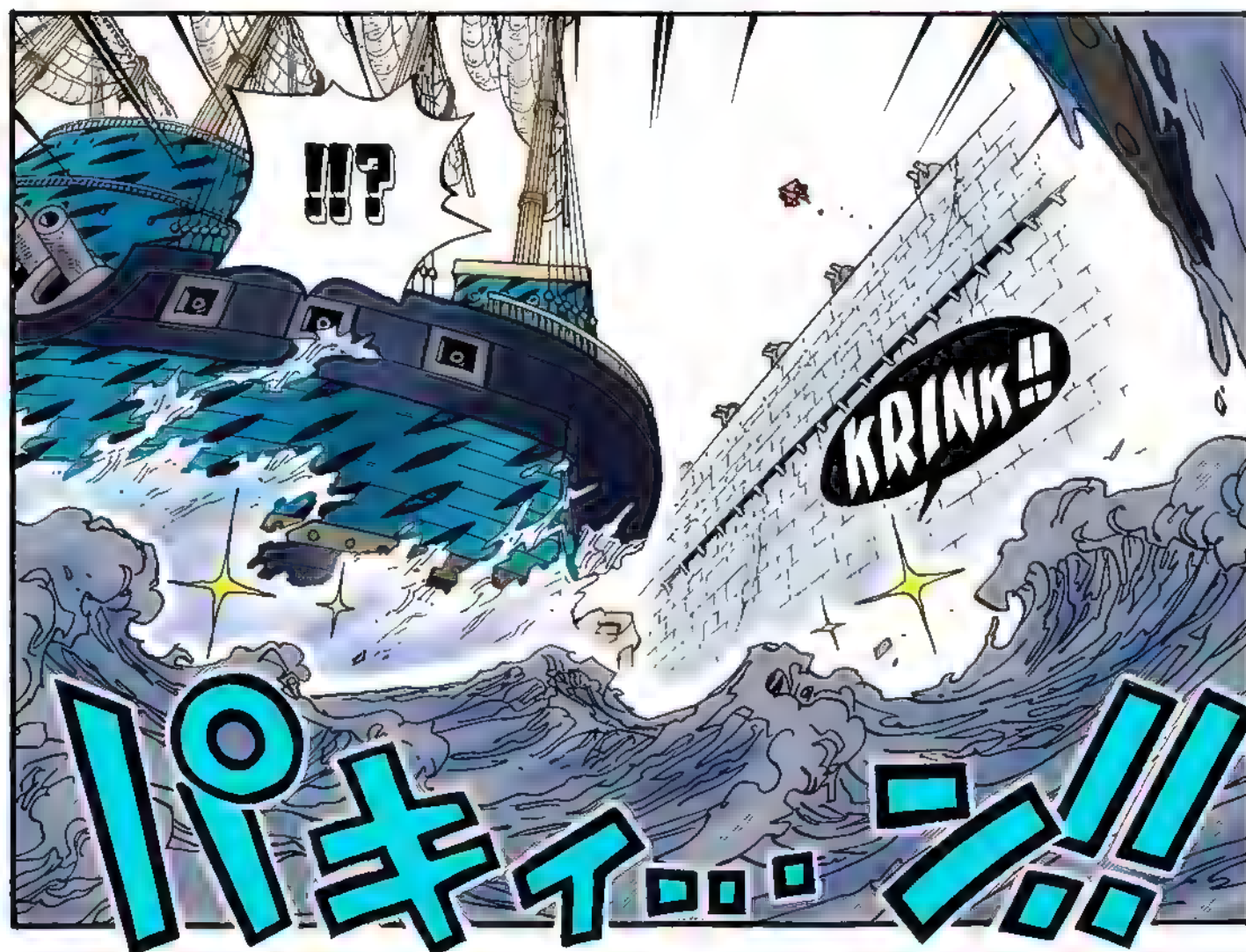
ONCE I GET
OUT TO SEA,
I'LL HAVE THE
ADVANTAGE!!



HUFF...
HUFF...



AGH!!
ICE!!

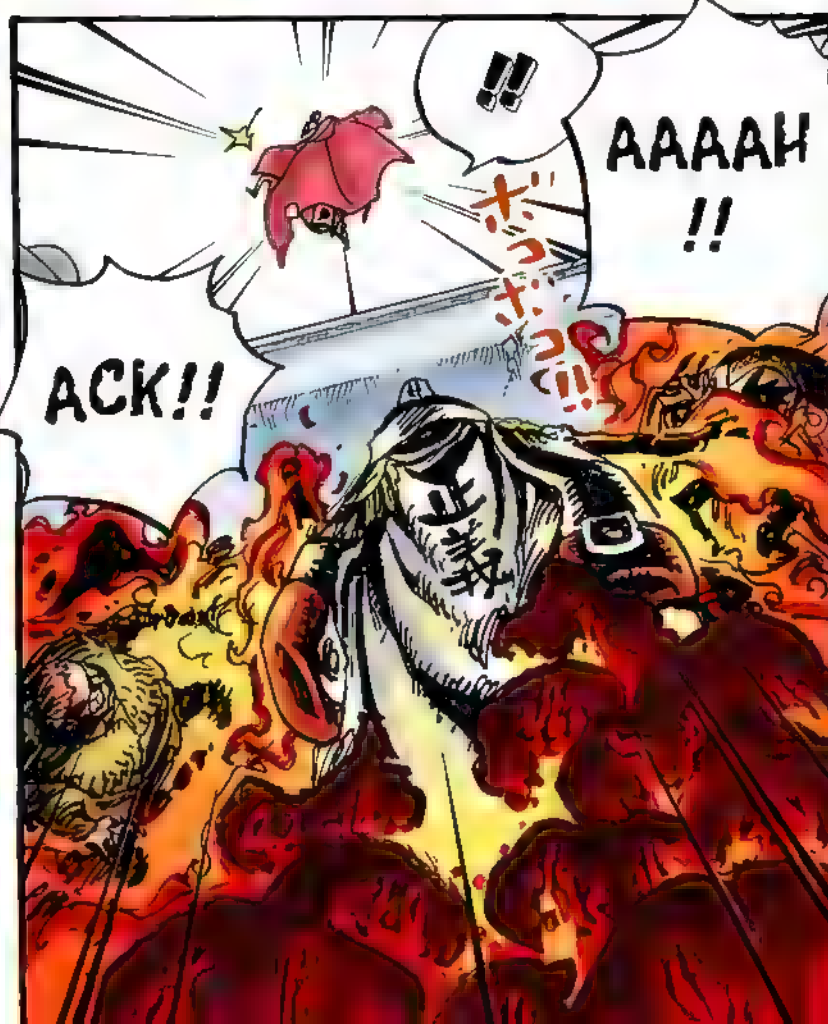


!!!?

KRINK!!

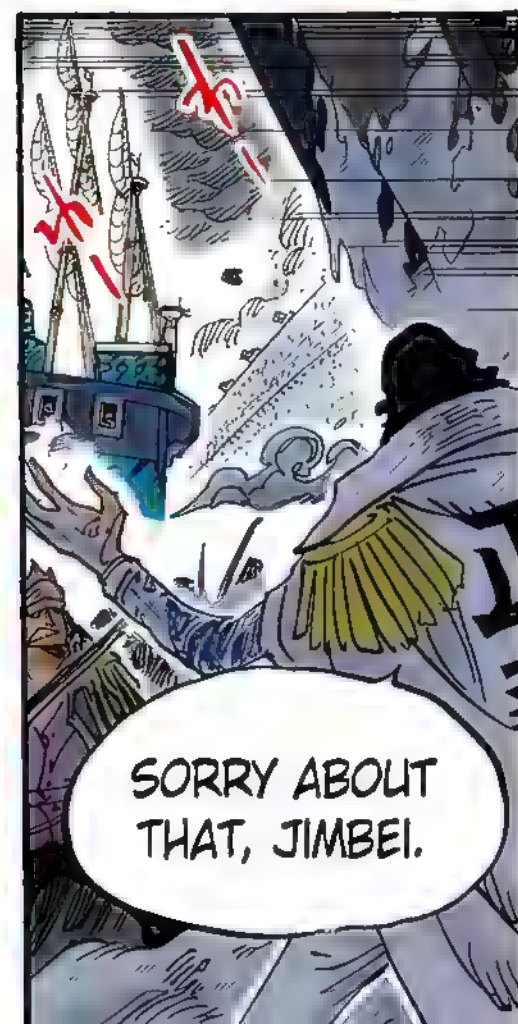


HE'S
COMING!!

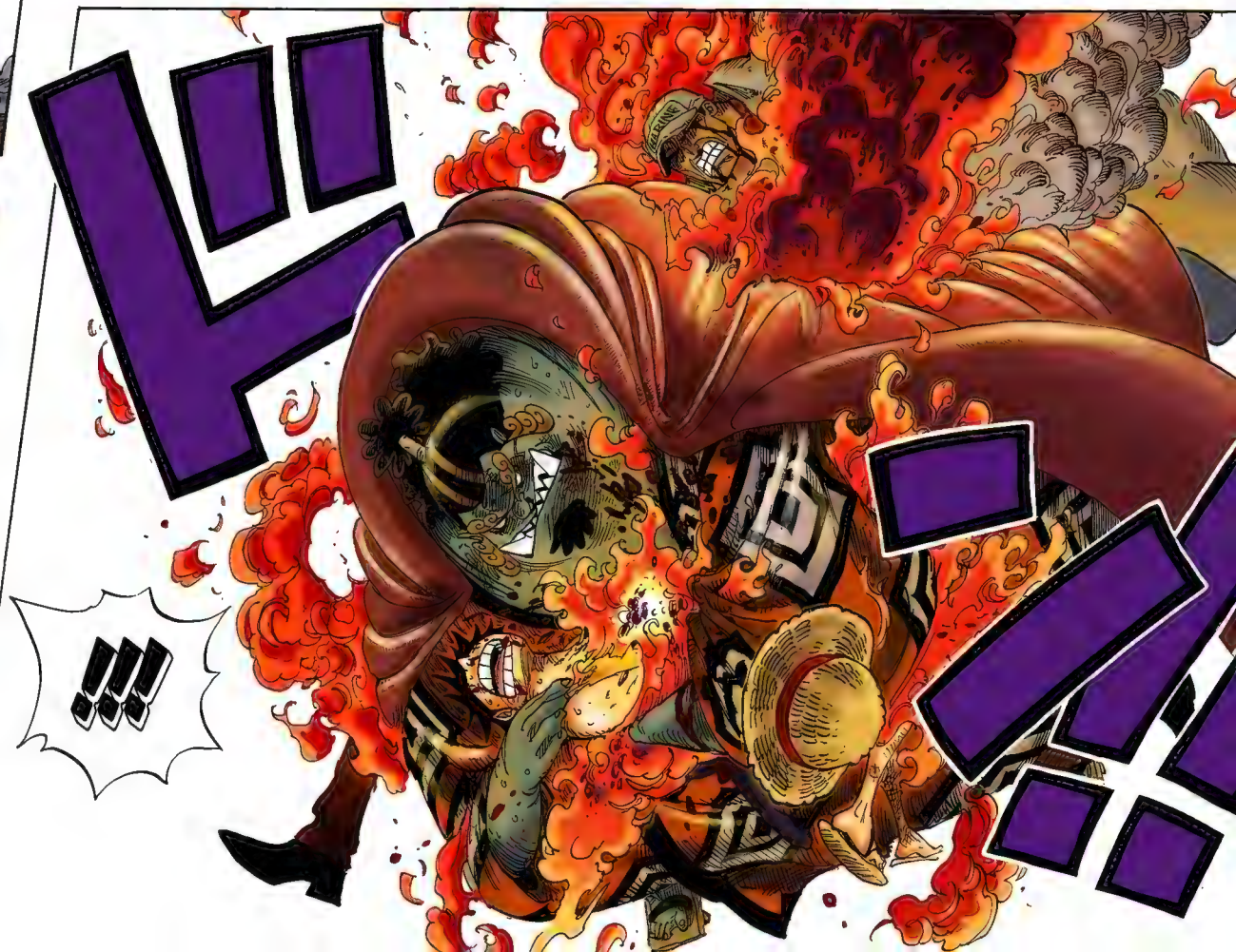
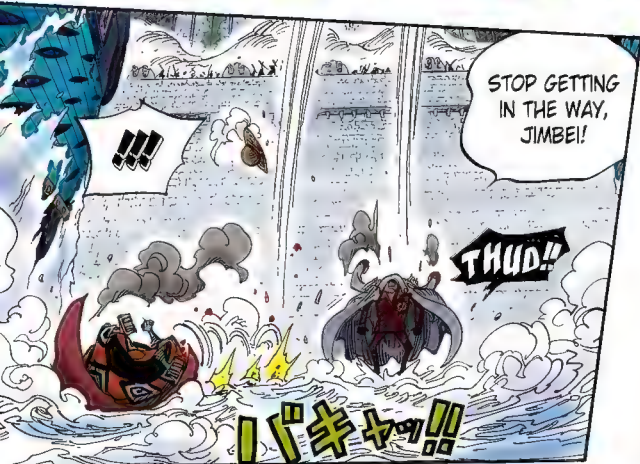
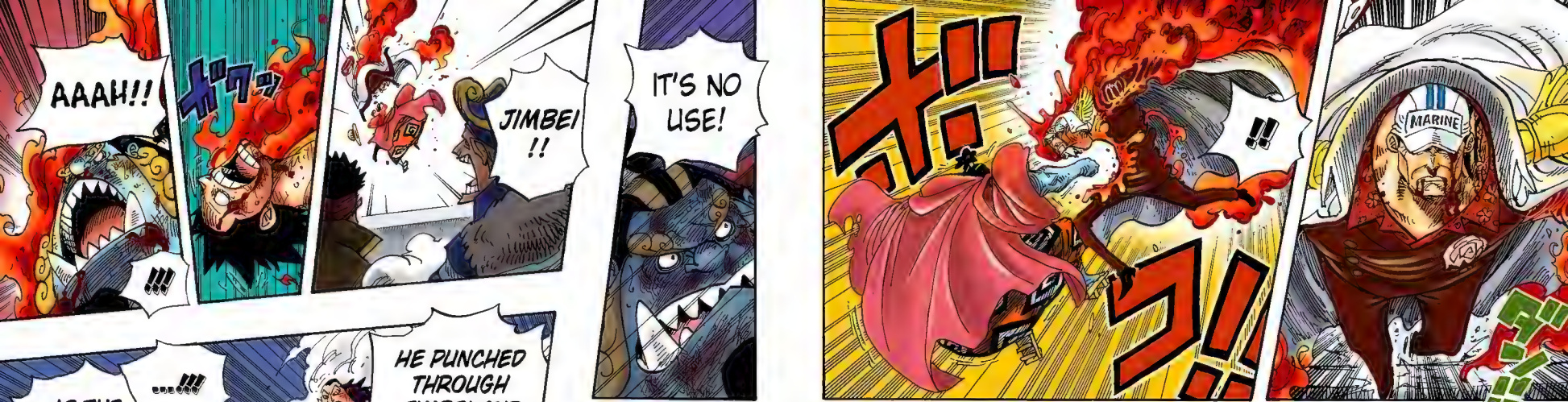


ACK!!

AAAAH
!!



SORRY ABOUT
THAT, JIMBEI.



RIGHT, JIMBEI?

...HE WOULDN'T HAVE TO SUFFER ANYMORE.

HUFF

HUFF

I BURN A HOLE IN HIS CHEST AND YOU STILL WANT TO PROTECT HIM?

HE'S FINISHED.



IT'S YOUR FAULT I MISSED. IF I'D PIERCED HIS HEART...

SHOULDN'T YOU BE WORRYING ABOUT YOURSELF RIGHT NOW?!

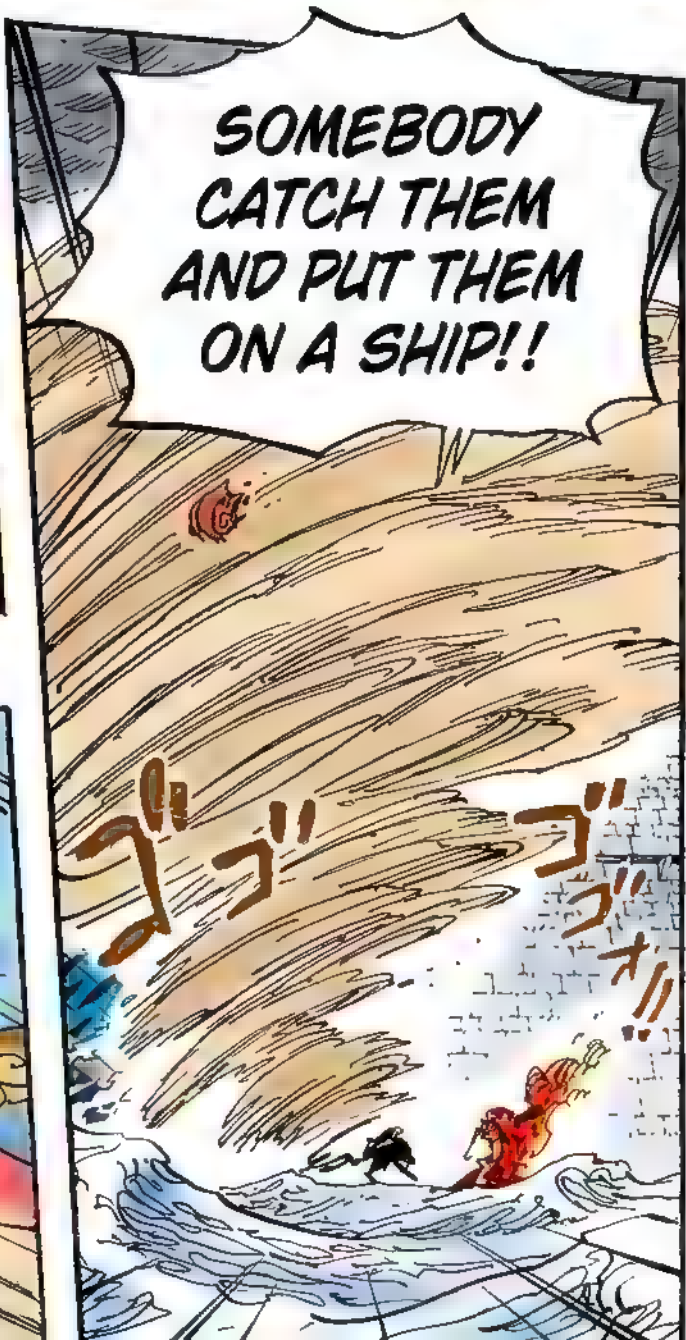
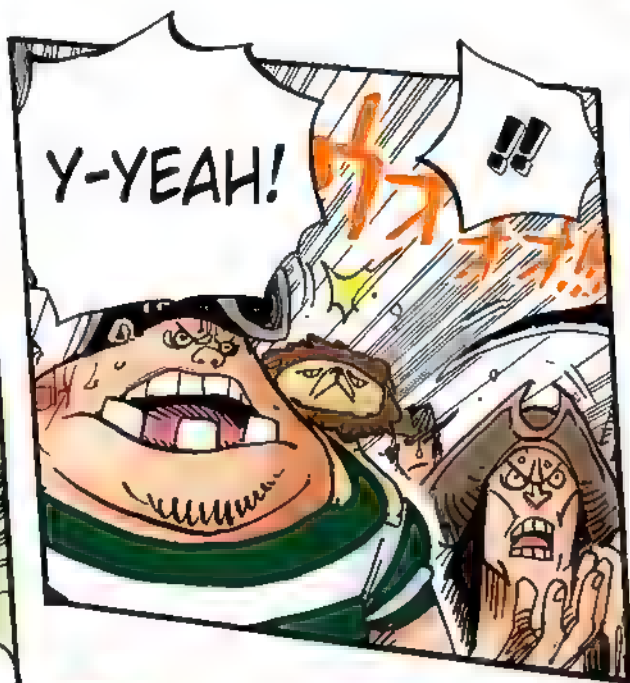
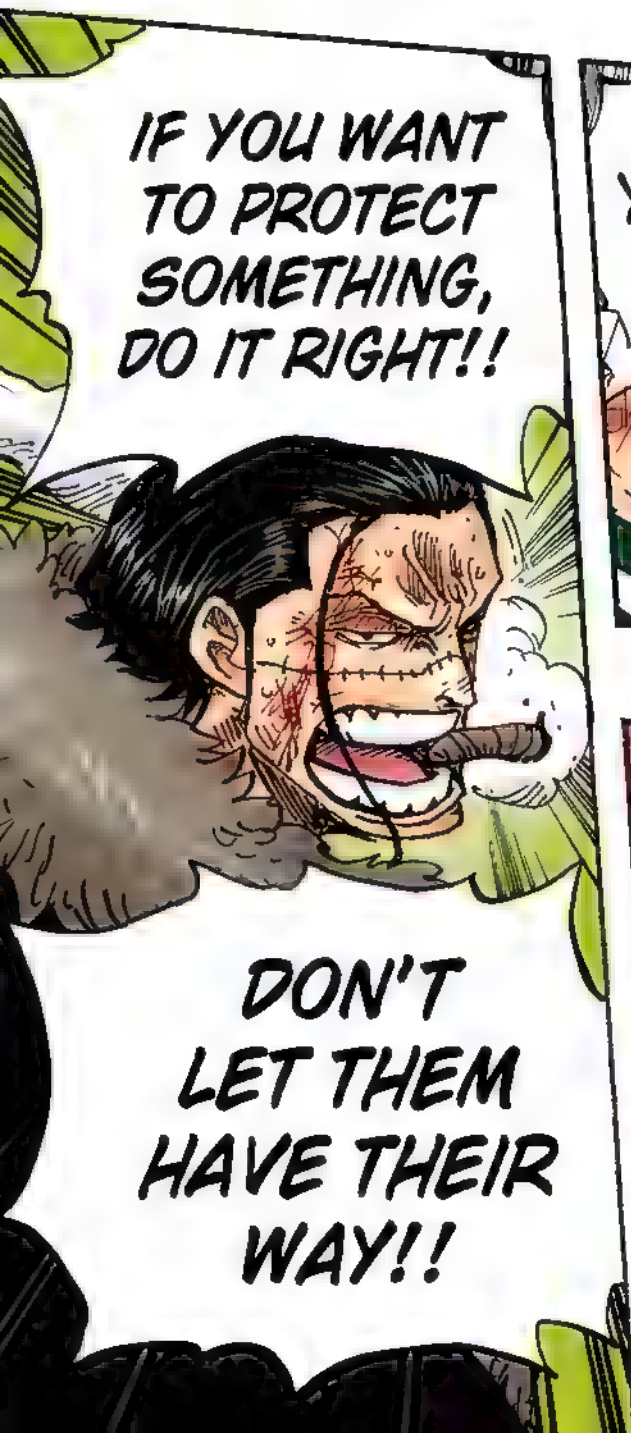
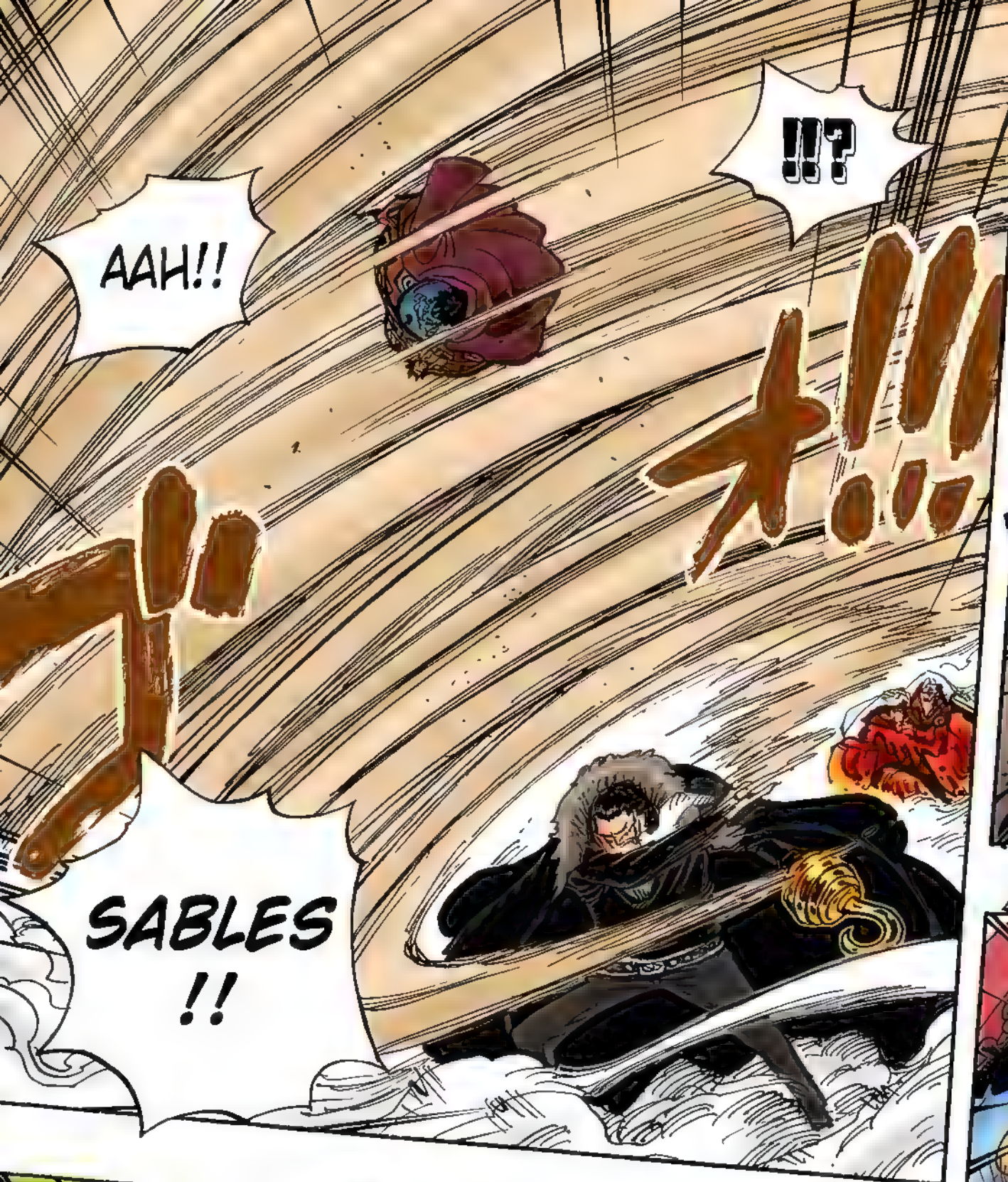
HUFF... HUFF...

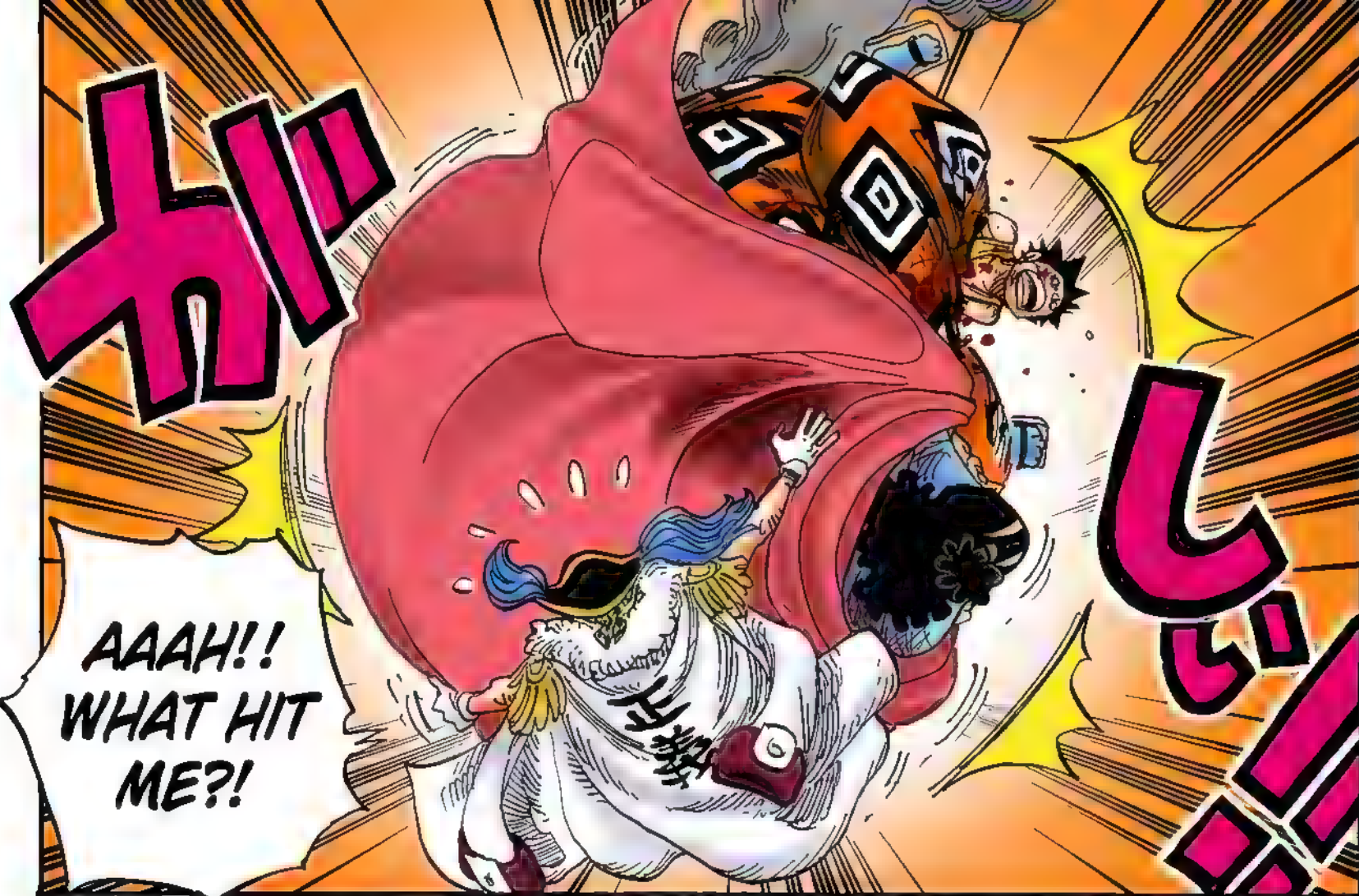
ドゴゴ



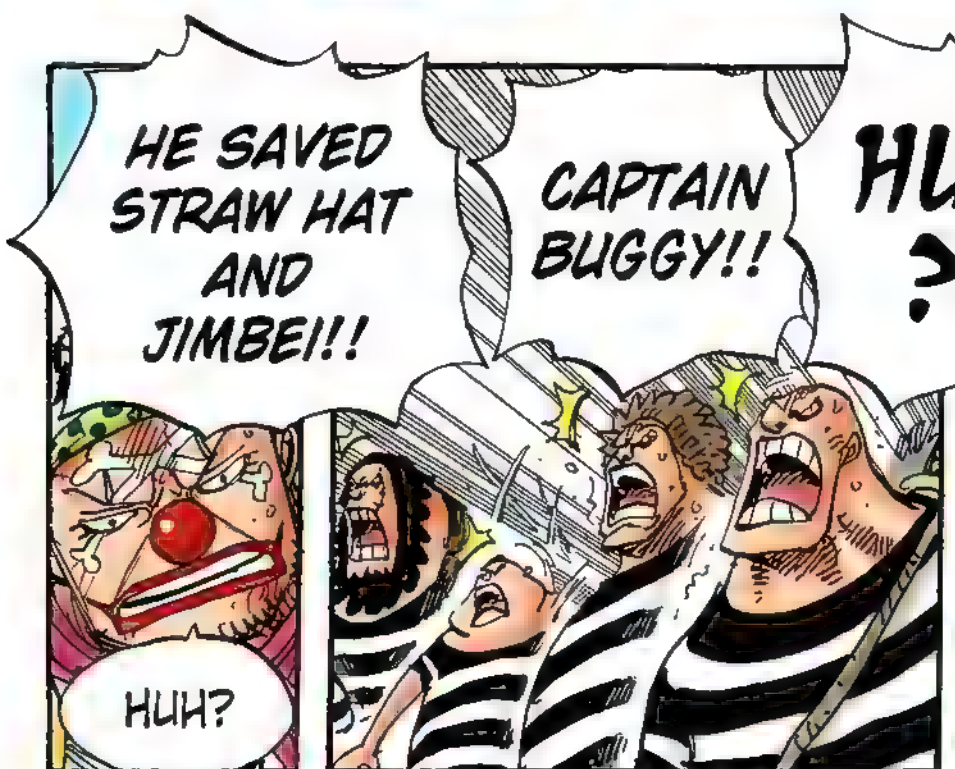
!!!?







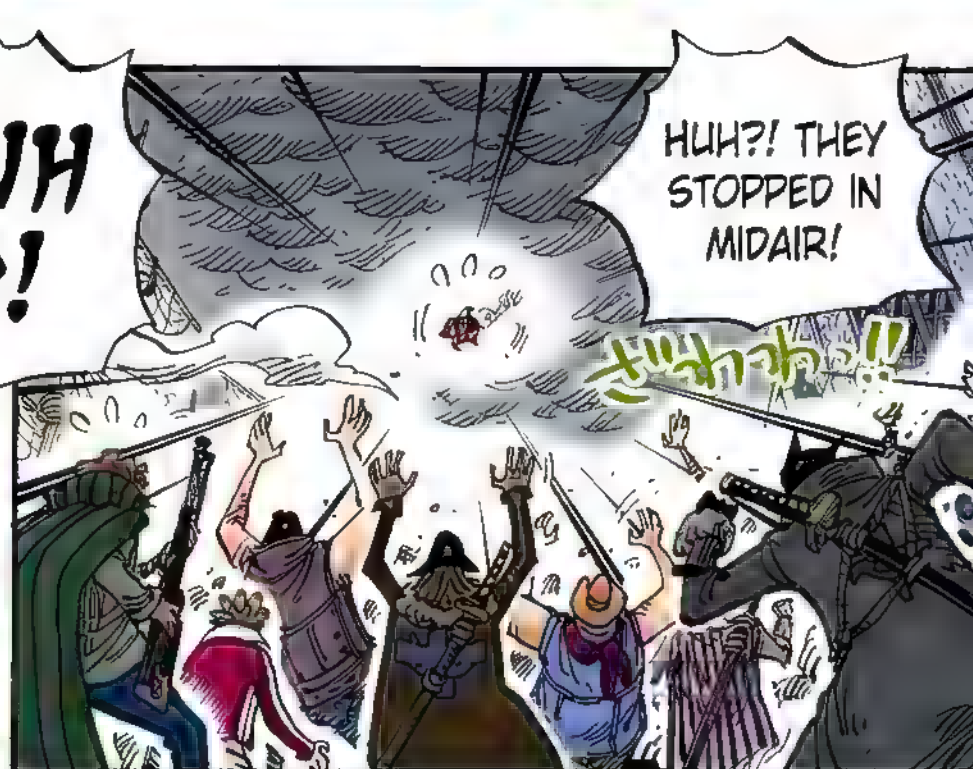
AAAHH!!
WHAT HIT
ME?!



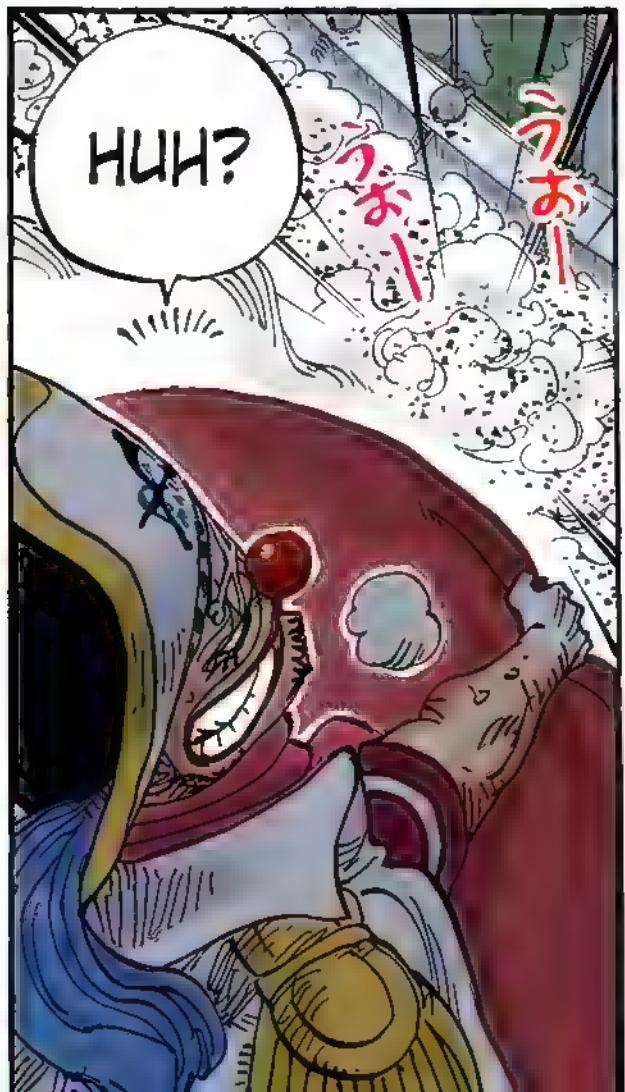
HE SAVED
STRAW HAT
AND
JIMBEI!!

CAPTAIN
BUGGY!!

HUH
?!



HUH?! THEY
STOPPED IN
MIDAIR!



HUH?



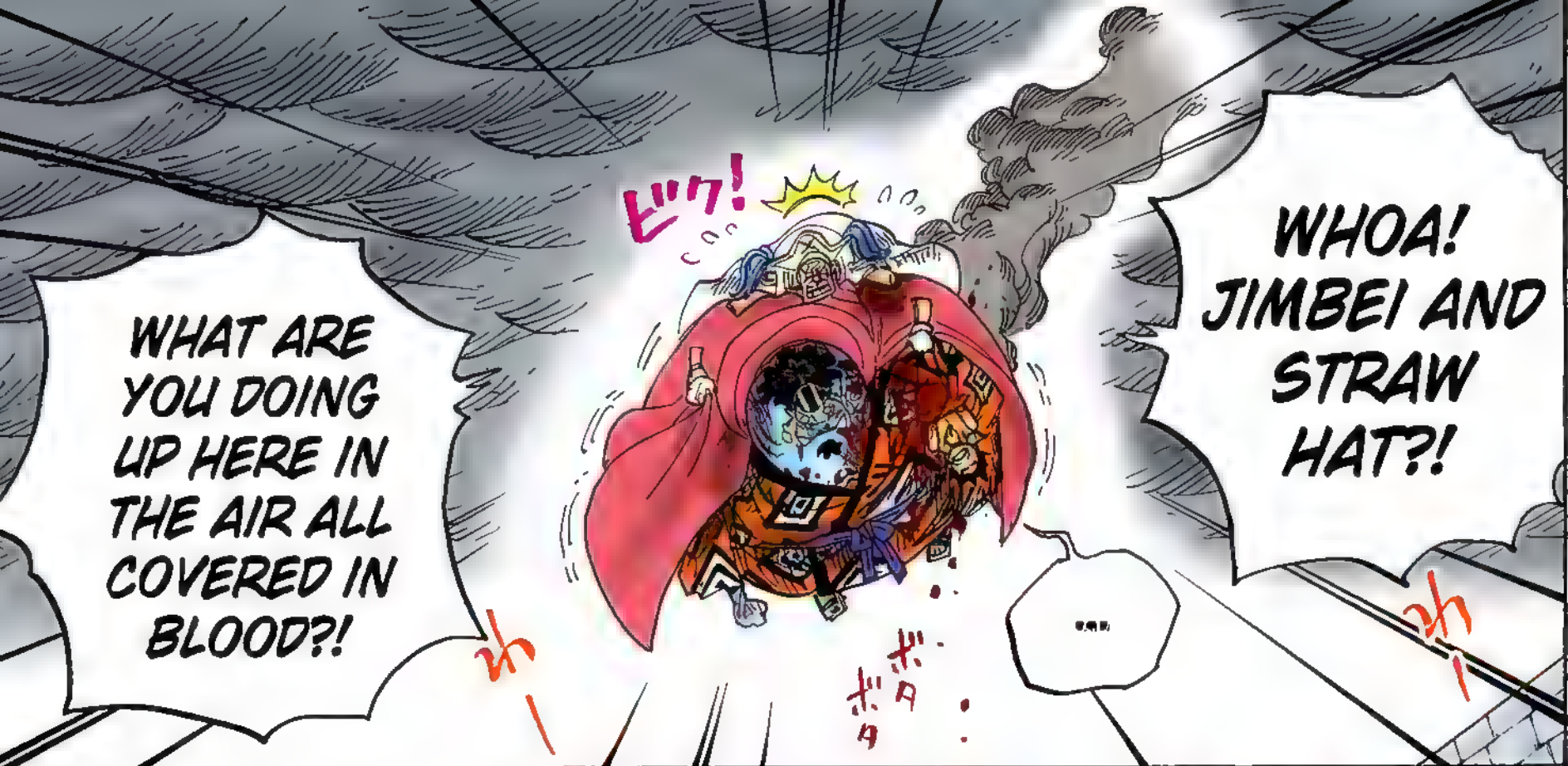
YOU'RE
SO
NOBLE!!

SO IT WAS
ALL A PLAN TO
SAVE STRAW HAT!!
IT'S 'CAUSE YOU
ESCAPED FROM
IMPEL DOWN
TOGETHER!!

YOU ONLY
PRETENDED
TO RUN
AWAY!!

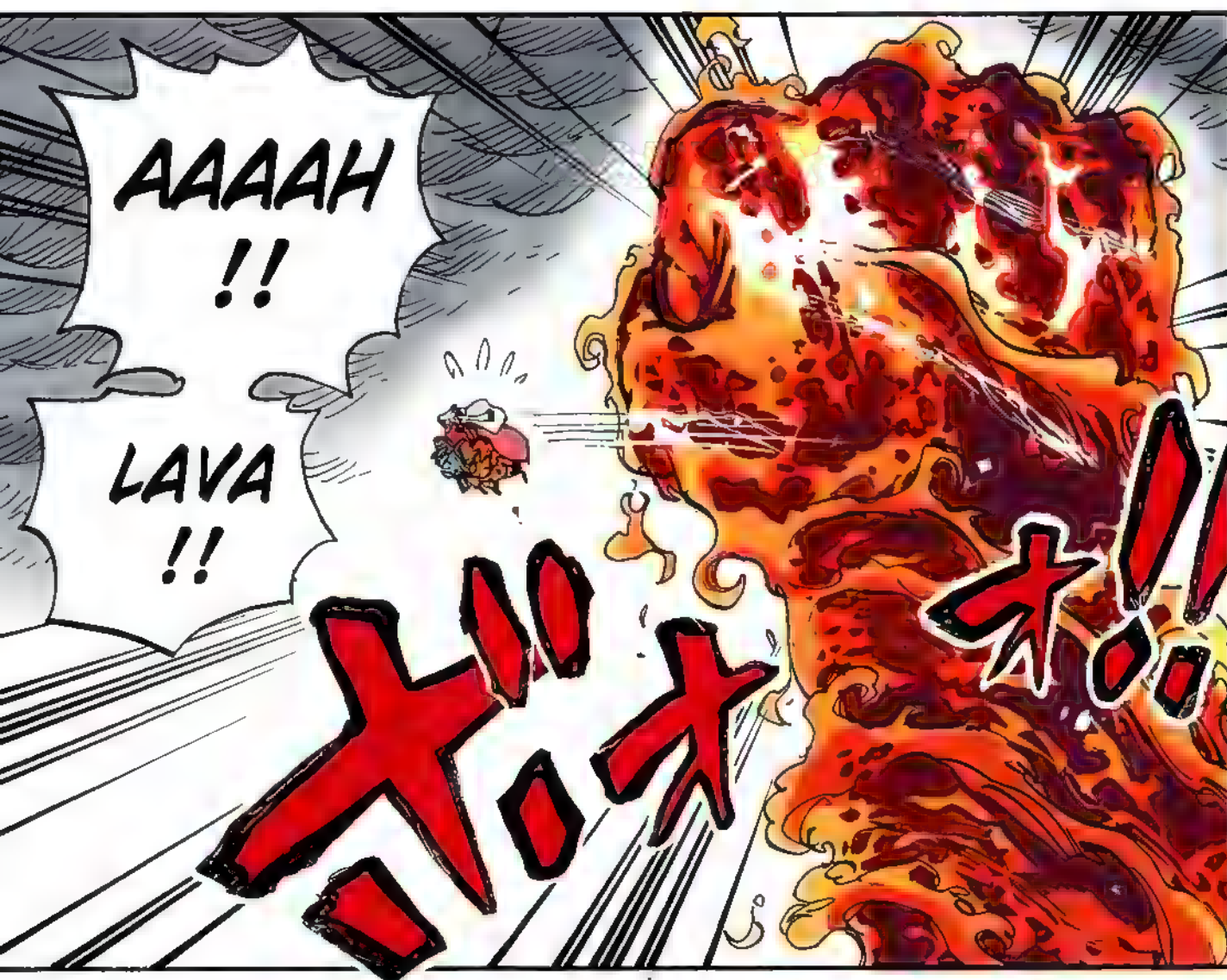
YOU'RE SO
NOBLE IT'S
ALMOST
BLINDING!!

うおおん!!



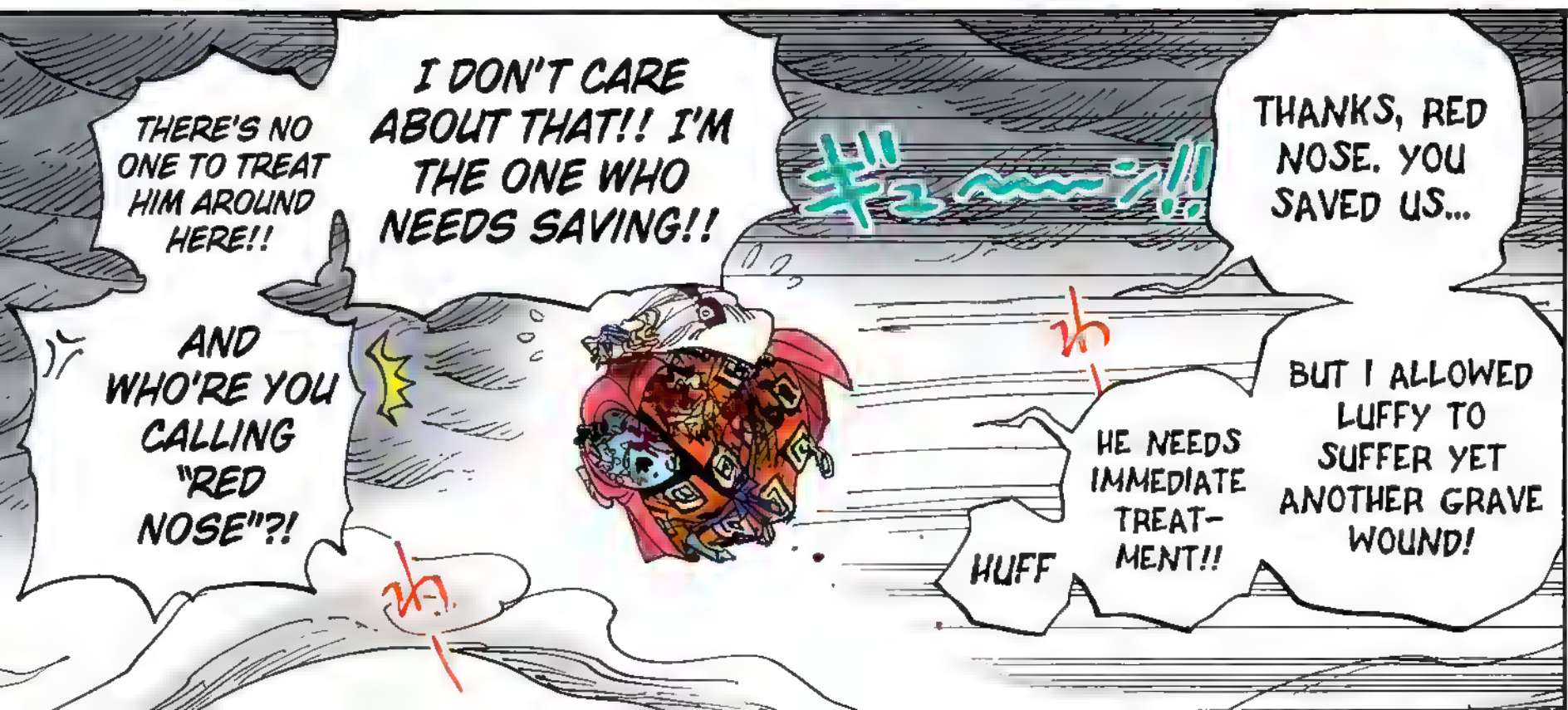
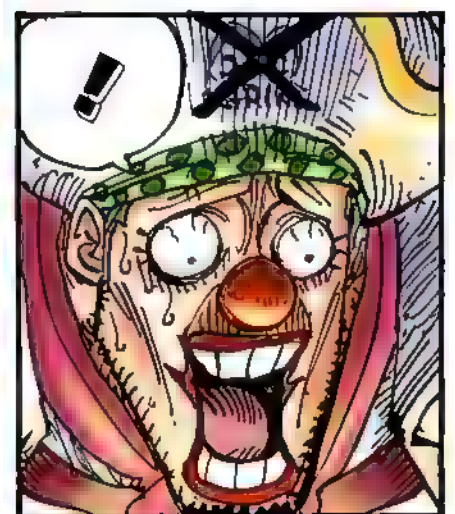
WHAT ARE
YOU DOING
UP HERE IN
THE AIR ALL
COVERED IN
BLOOD?!

WHOA!
JIMBEI AND
STRAW
HAT?!



AAAAAH
!!

LAVA
!!



THERE'S NO
ONE TO TREAT
HIM AROUND
HERE!!

I DON'T CARE
ABOUT THAT!! I'M
THE ONE WHO
NEEDS SAVING!!

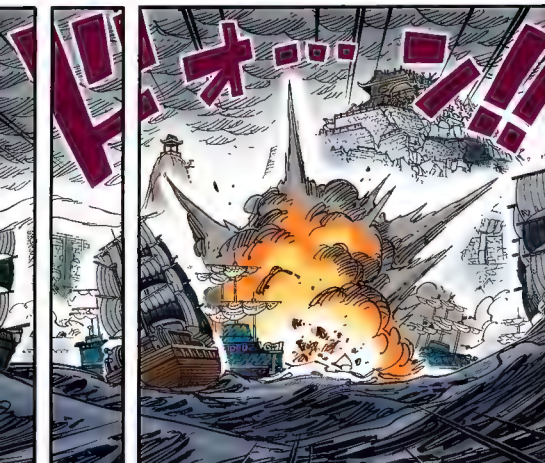
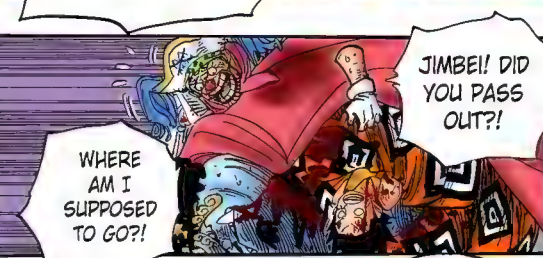
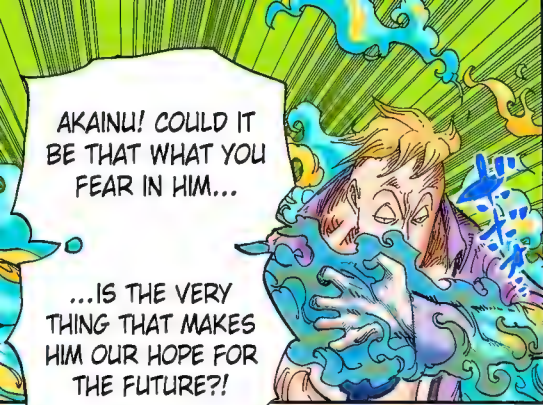
AND
WHO'RE YOU
CALLING
"RED
NOSE"?!

THANKS, RED
NOSE. YOU
SAVED US...

BUT I ALLOWED
LUFFY TO
SUFFER YET
ANOTHER GRAVE
WOUND!

HE NEEDS
IMMEDIATE
TREAT-
MENT!!

HUFF

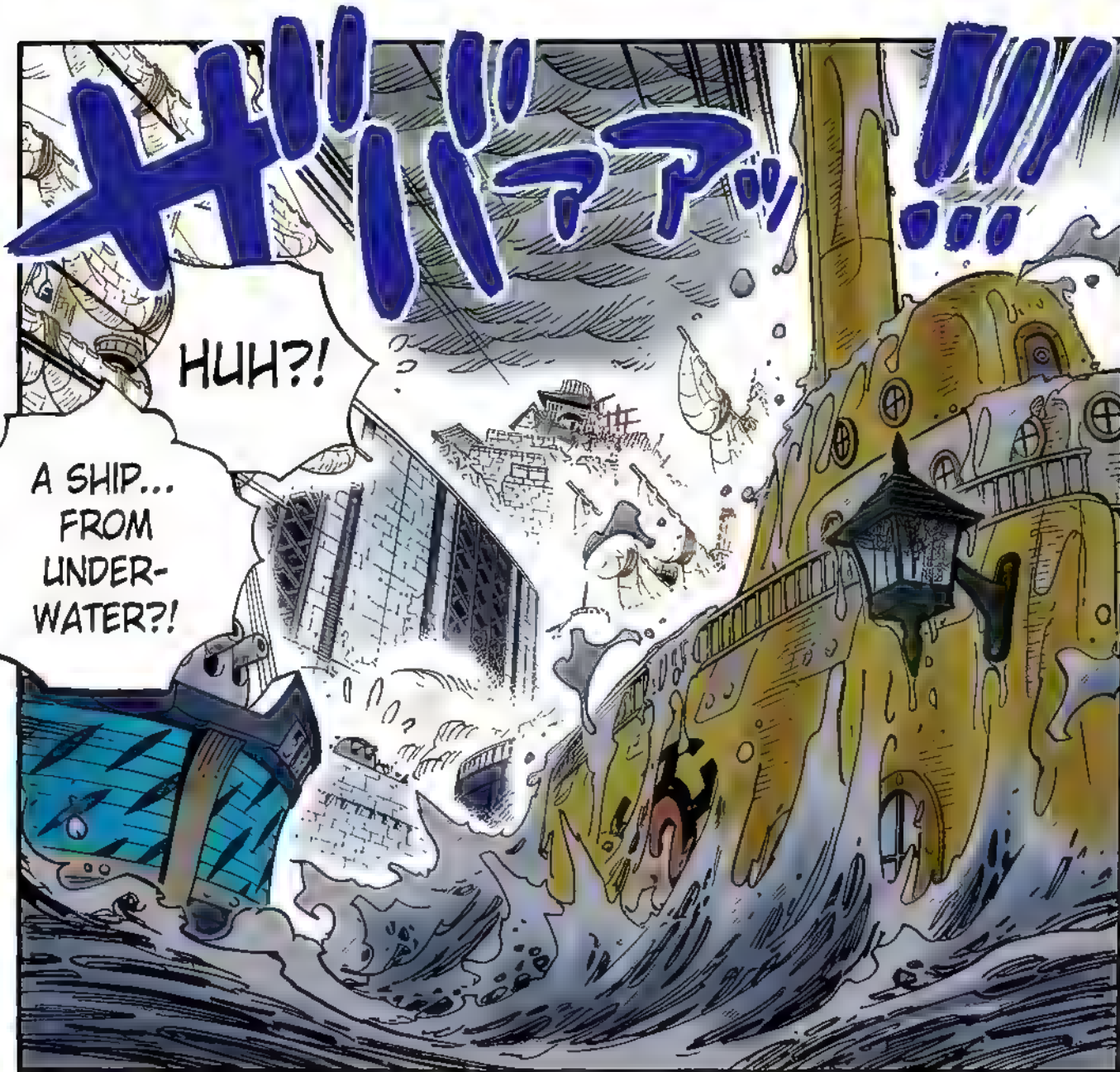


ズン...ズン...ズン...!!!

THIS
BATTLE
JUST WON'T
END!!

AND THE
COMMANDERS
AND AKAINU
ARE FIGHTING
OVER HERE!!

AAAAH!!
SENGOKU AND
BLACKBEARD
ARE FIGHTING
OVER THERE!!



HUH?!

A SHIP...
FROM
UNDER-
WATER?!

CAP'N
BUGGY!! DO
SOMETHING!!

IT'S NONE
OF MY
BUSINESS,
FOOLS!!

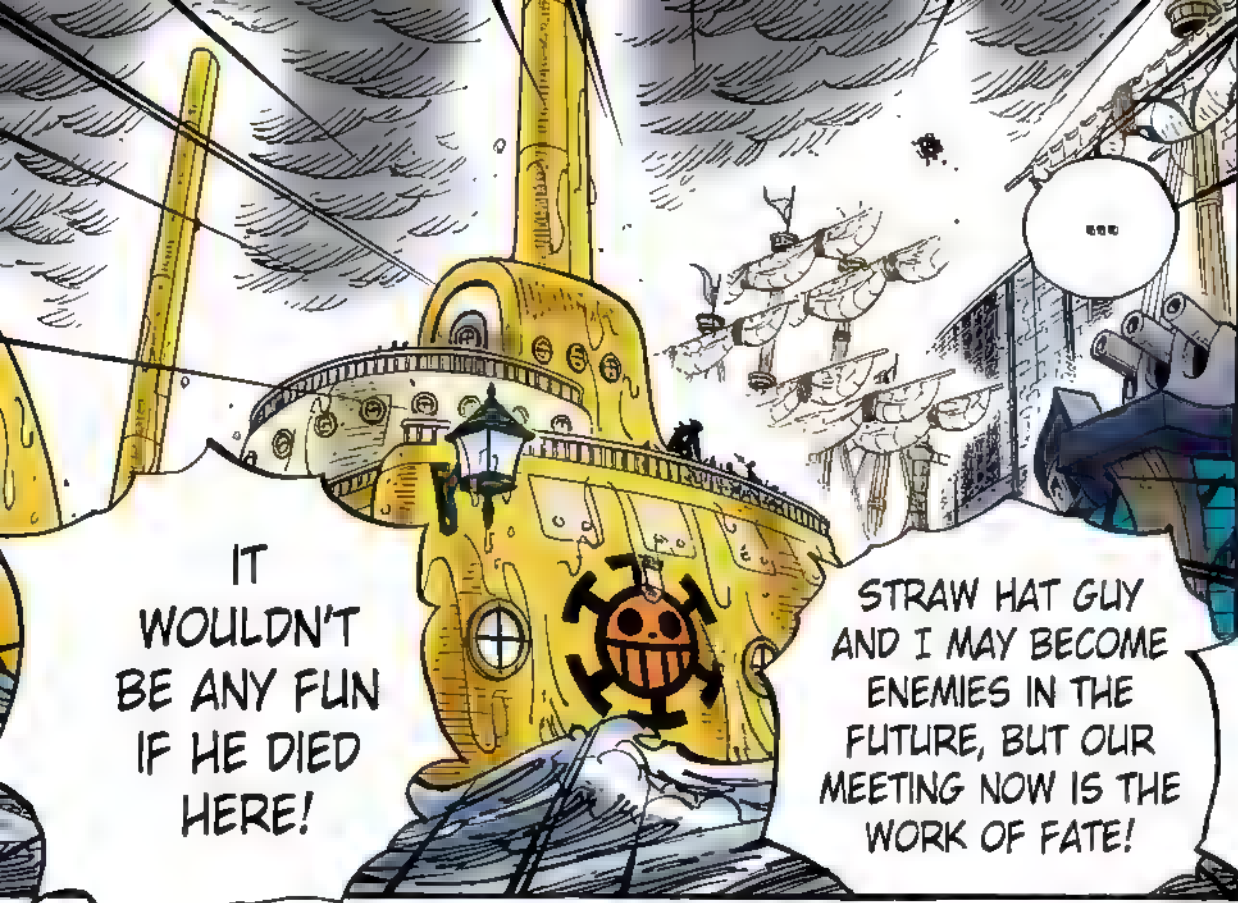
GET
STRAW
HAT IN
HERE!!

HUH?

ゴッ

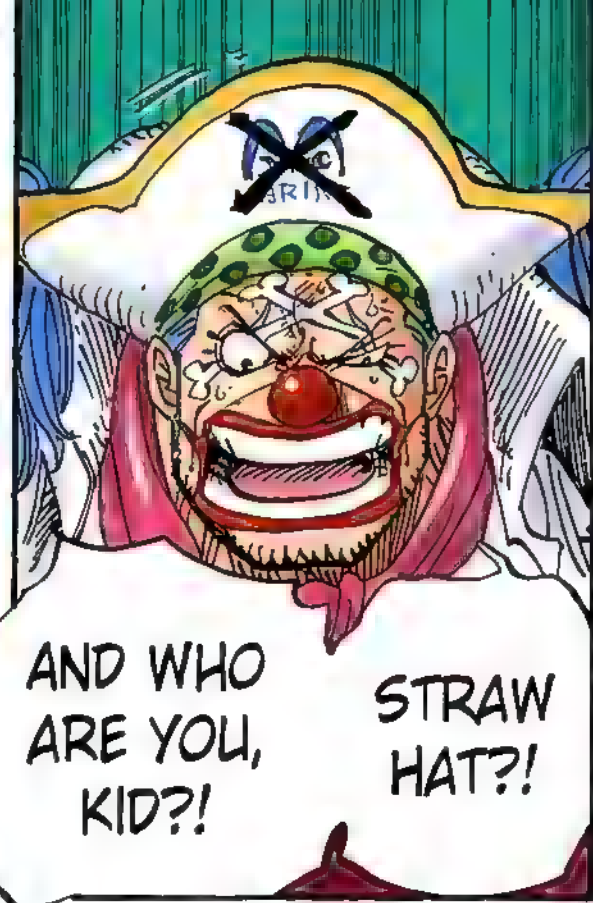
WHOSE
SHIP IS
THAT?!

A SUB-
MARINE?!



IT
WOULDN'T
BE ANY FUN
IF HE DIED
HERE!

STRAW HAT GUY
AND I MAY BECOME
ENEMIES IN THE
FUTURE, BUT OUR
MEETING NOW IS THE
WORK OF FATE!



AND WHO
ARE YOU,
KID?!

STRAW
HAT?!

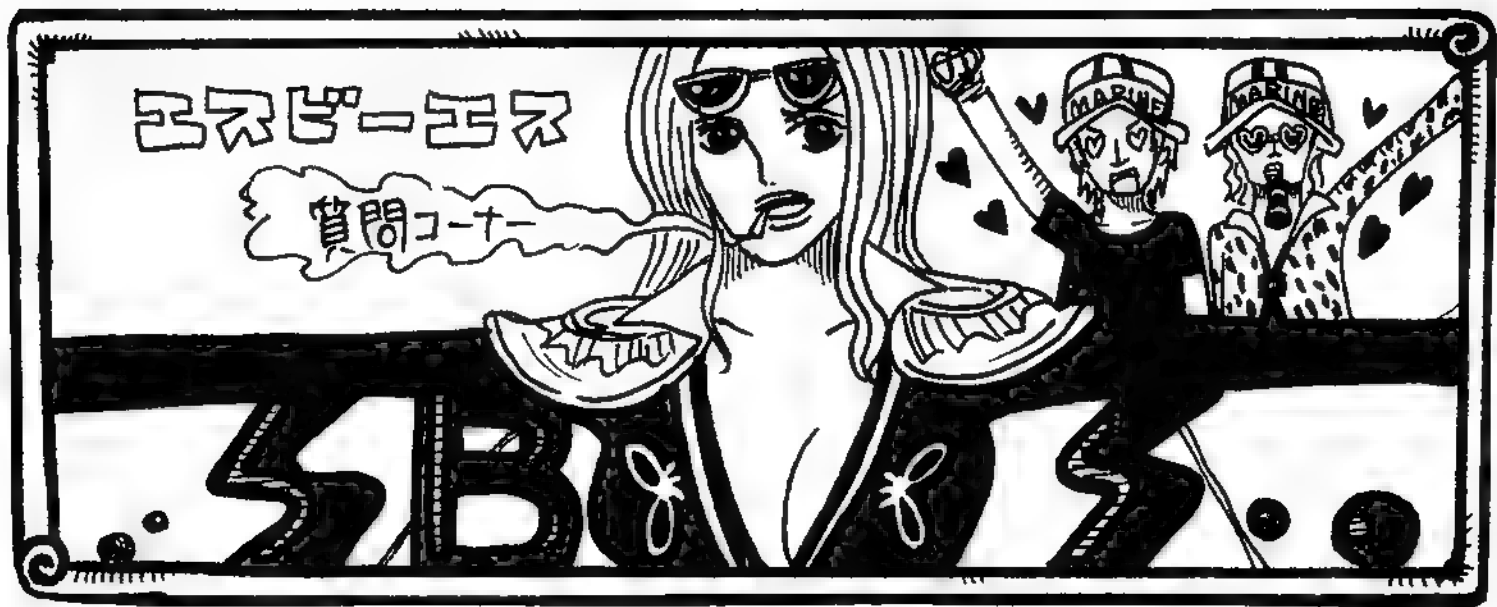


I'LL
HELP HIM
ESCAPE!!

LEAVE
HIM TO
ME!!



I'M A
DOCTOR
!!



(Takeuchi Aika, Aichi)

Q: Who're you calling Four Eyes?

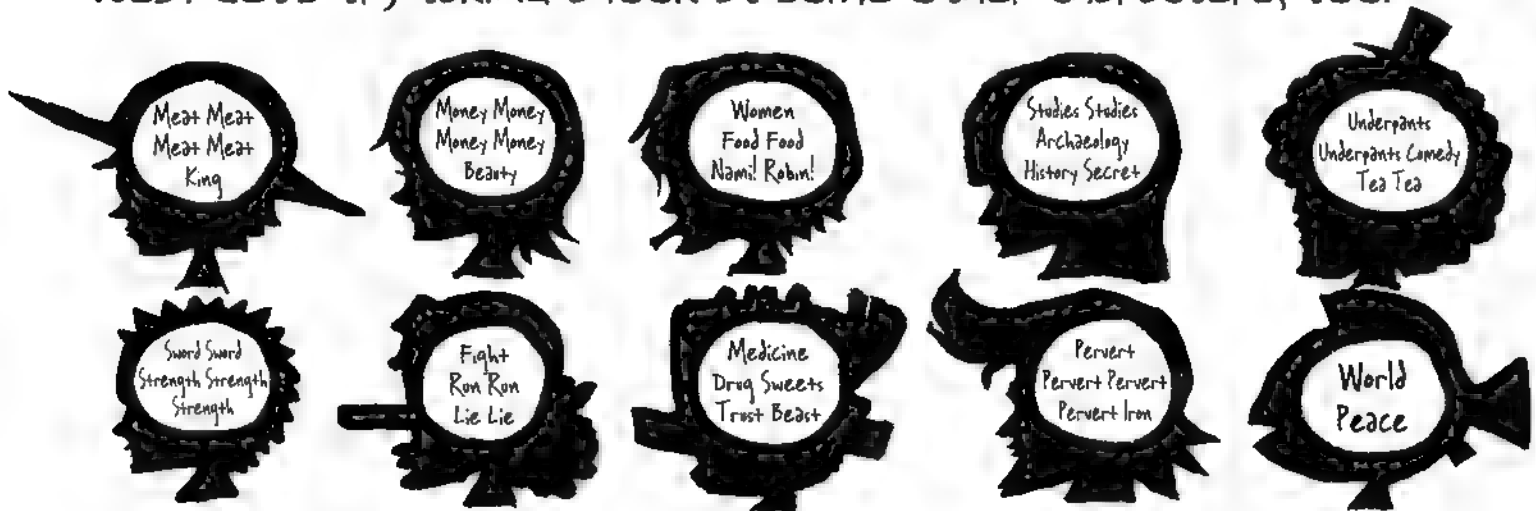
--Hidaruman

A: Okay. I'll pretend I didn't see that. Moving on to the next letter.

Q: Hello, Mr. Oda! This might be sudden, but can you show what's inside Luffy's head?! I want to know what's going inside your head too. Half of what's inside my friend's head is smut and the other half is games.

--Is it true that Mr. Oda's head is full of smut?!

A: You want to know what's inside his head? Can I just use that Brain Maker thing that was popular a few years ago on the web? Let's try taking a look at some other characters, too.



Also know that everyone's heart is filled with "friendship."

Q: Can the affiliate pirates of the Whitebeard Pirates (I'll call them the main force from here on) actually become an official division of the main force? Or is that reserved for the people that had always been with the main force?

--Amanatsuu

A: The structure of the Whitebeard Pirates is as follows. First, we have Whitebeard as the captain. Then we have the 16 division commanders. All 16 of the division leaders are on equal standing. Just because they have different numbers doesn't mean one has authority over another. The entire Whitebeard Pirates are built around these 16 teams. Now we have the 43 affiliate pirates of Whitebeard. They are not actually a part of Whitebeard's crew and they act completely independently. But because they have so much respect for Whitebeard, they will come to his aid at the drop of a hat. That's what they are. In Ace's case, after the Spade Pirates were disbanded, all of his crew joined the Whitebeard Pirates, so he became a division commander through that...



Chapter 579: ***A FEW SECONDS*** ***OF COURAGE***



アハ!!

HE'S ONE OF THE
WANTED CRIMINALS
FROM THE INCIDENT
WITH THE CELESTIAL
DRAGONS BACK
ON SABAODY
ARCHIPELAGO!

IT'S
TRAFALGAR
LAW! A
ROOKIE FROM
THE NORTH
BLUE!

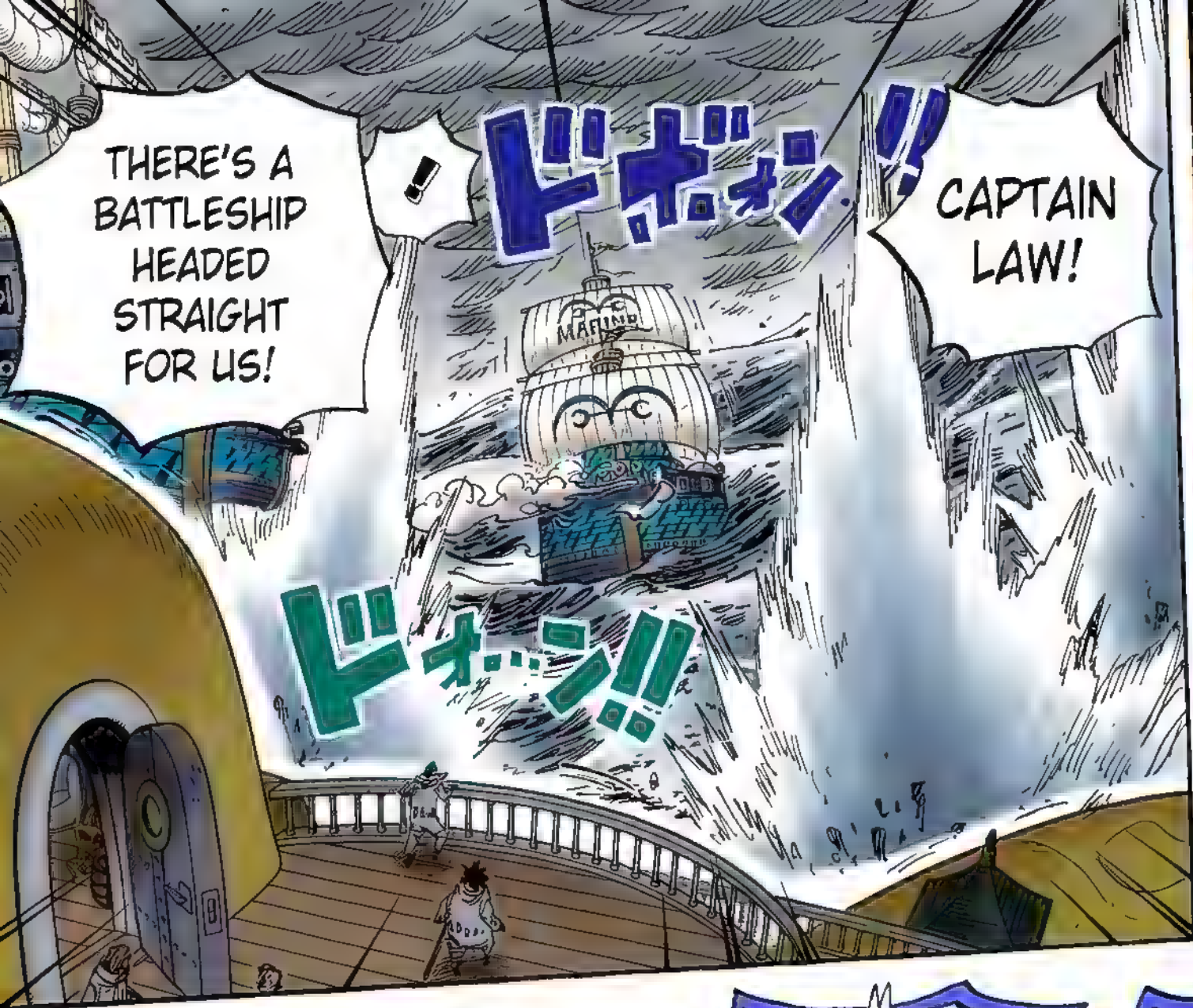
HE'S COME
TO LUFFY'S
AID IN A
SUBMARINE!!

HE'S IN
CAHOOTS
WITH
STRAW
HAT!!

GET THOSE
TWO IN
HERE!!

HURRY
!!

WHO'S THIS
NOBODY?



THERE'S A
BATTLESHIP
HEADED
STRAIGHT
FOR US!

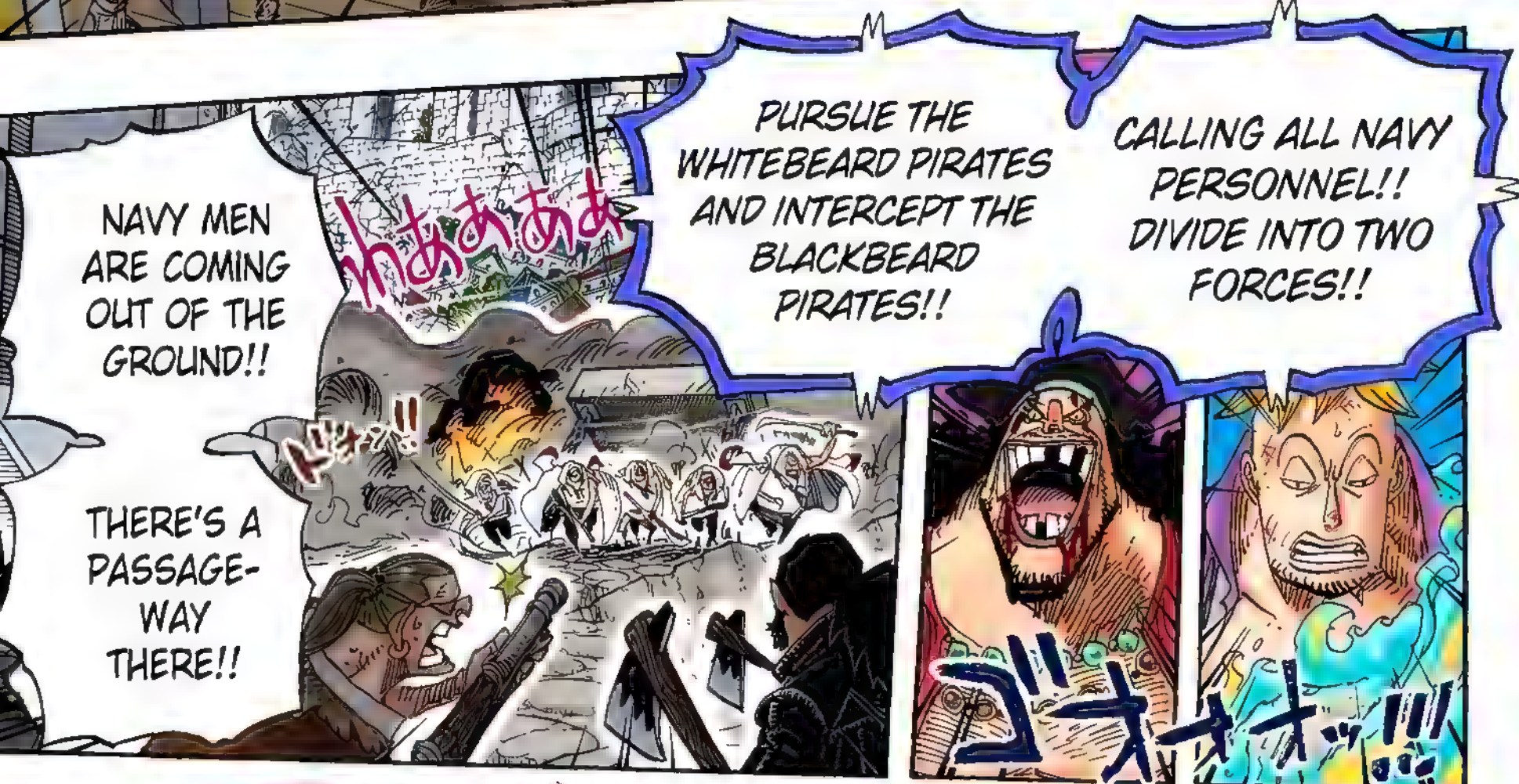
ドボン!!

CAPTAIN
LAW!

ドボン!!



ドボン!!
ドボン!!
ドボン!!



NAVY MEN
ARE COMING
OUT OF THE
GROUND!!

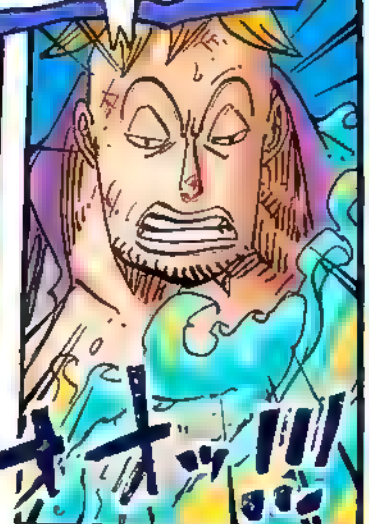
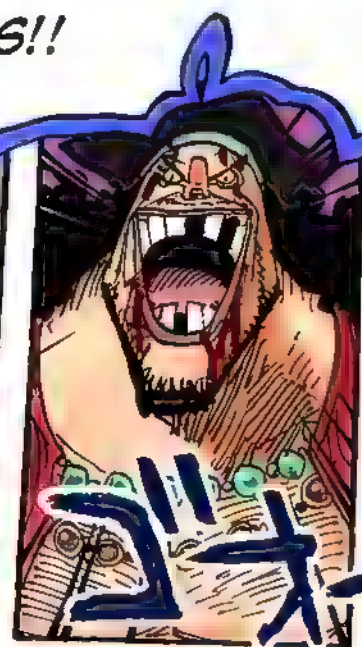
PURSUE THE
WHITEBEARD PIRATES
AND INTERCEPT THE
BLACKBEARD
PIRATES!!

CALLING ALL NAVY
PERSONNEL!!
DIVIDE INTO TWO
FORCES!!

THERE'S A
PASSAGE-
WAY
THERE!!

わあああ

ドボン!!



ドボン!!



!!!

ズン!!

HUH?!

ドボン!!

ドボン!!



HUFF!

CAPTAIN!!
DON'T OVERDO
IT!! YOU'LL
TAKE OUT THE
GROUND UNDER
US TOO!!

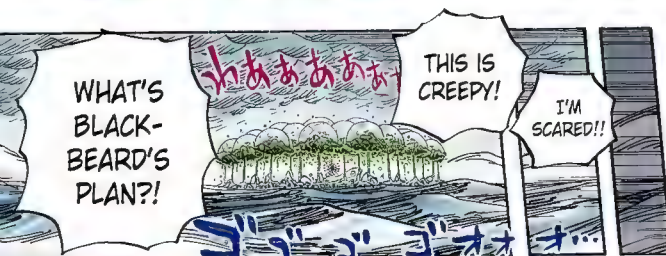
BUT I CAN'T
CONTROL IT
TOO WELL
YET!!



THE ERA
OF WHITE-
BEARD IS
OVER!!
YOU'RE ALL
OBSOLETE
NOW!!

HOW DO YOU
LIKE THAT,
"BUDDHA"
SENGOKU AND
"HERO"
GARD?!

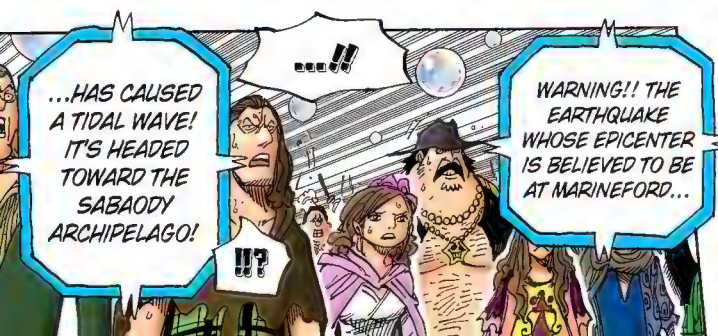
DO YOU
THINK YOU
CAN STOP
ME?!



WHAT'S
BLACK-
BEARD'S
PLAN?!

THIS IS
CREEPY!

I'M
SCARED!!

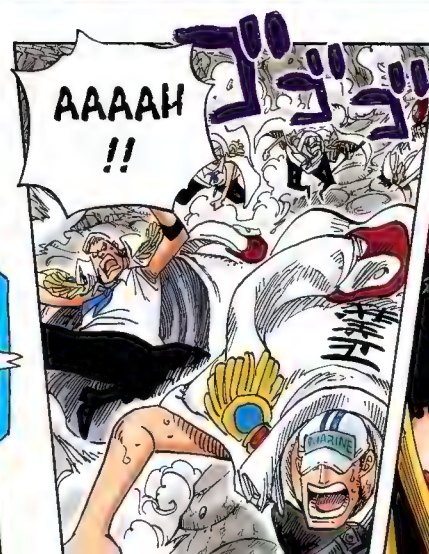


...HAS CAUSED
A TIDAL WAVE!
IT'S HEADED
TOWARD THE
SABAODY
ARCHIPELAGO!

WARNING!! THE
EARTHQUAKE
WHOSE EPICENTER
IS BELIEVED TO BE
AT MARINEFORD...



ZE HA
HA HA
HA!!



AAAAH
!!

THIS POWER
IS EXHILA-
RATING!!

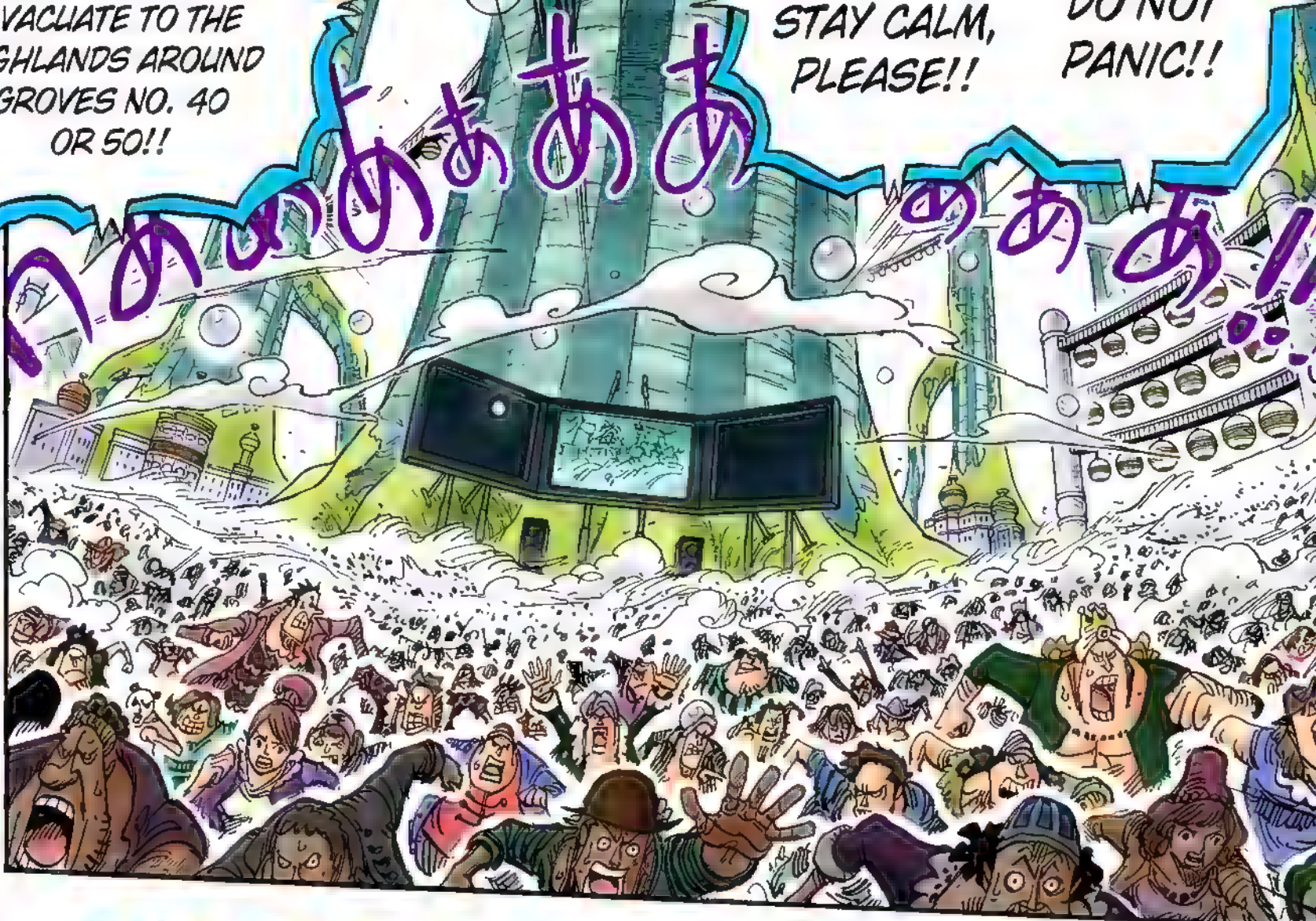
ZE
HA HA
HA!!

AAAAH!!
THE
WAVES!!

SEEK A SAFE HAVEN
IN THE NORTHERN
ISLANDS IMMEDIATELY!
EVACUATE TO THE
HIGHLANDS AROUND
GROVES NO. 40
OR 50!!

HEY!!
EVERYONE
STAY CALM,
PLEASE!!

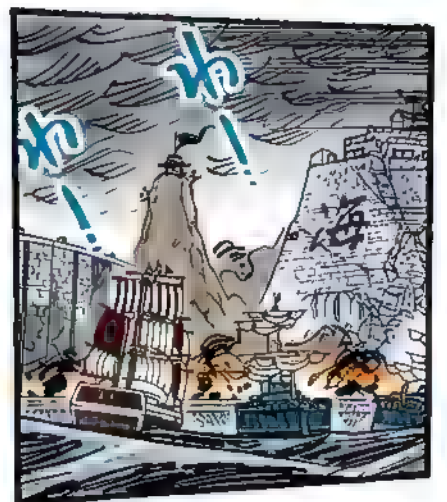
PLEASE
DO NOT
PANIC!!



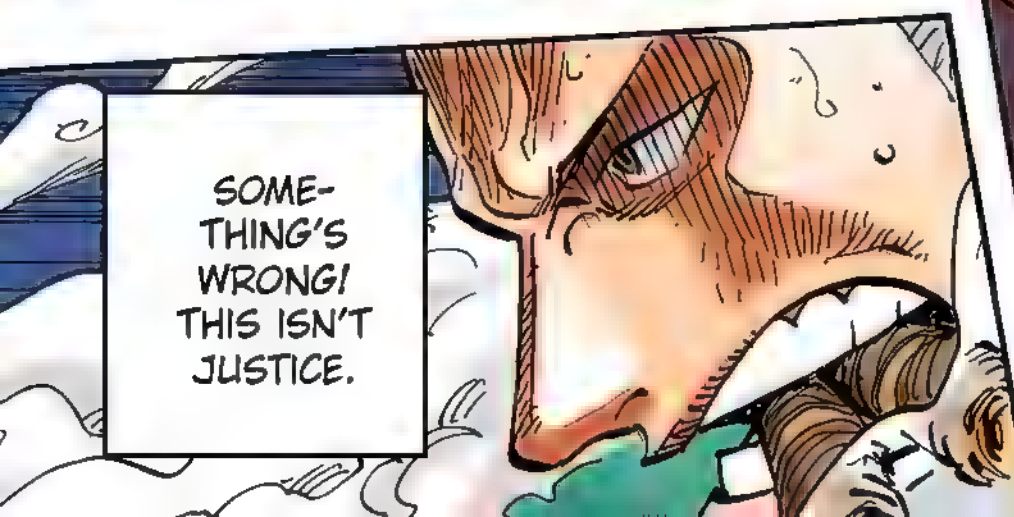
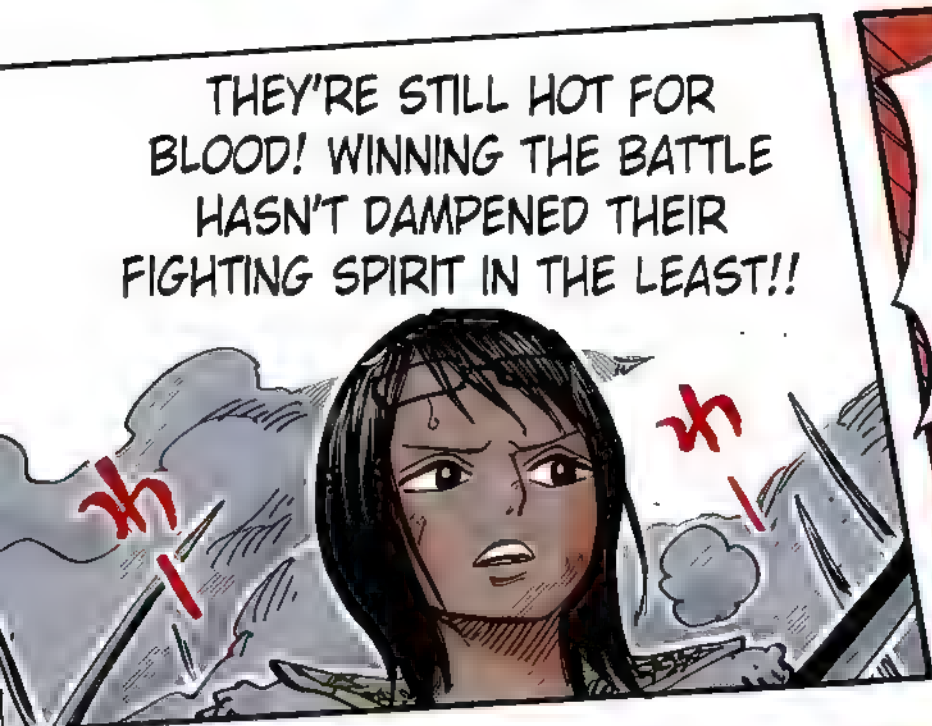
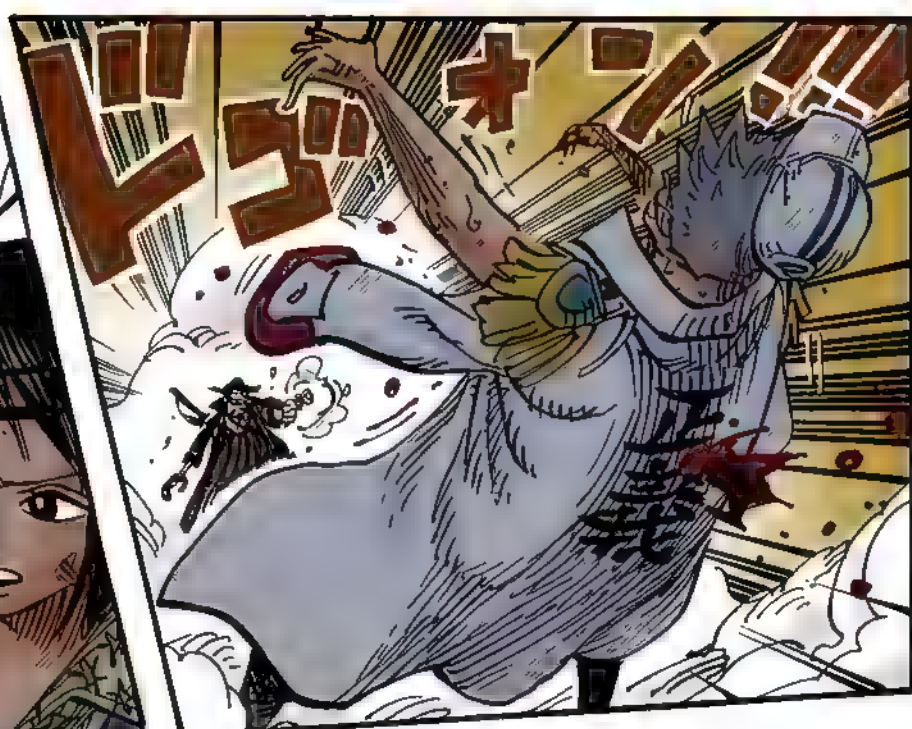
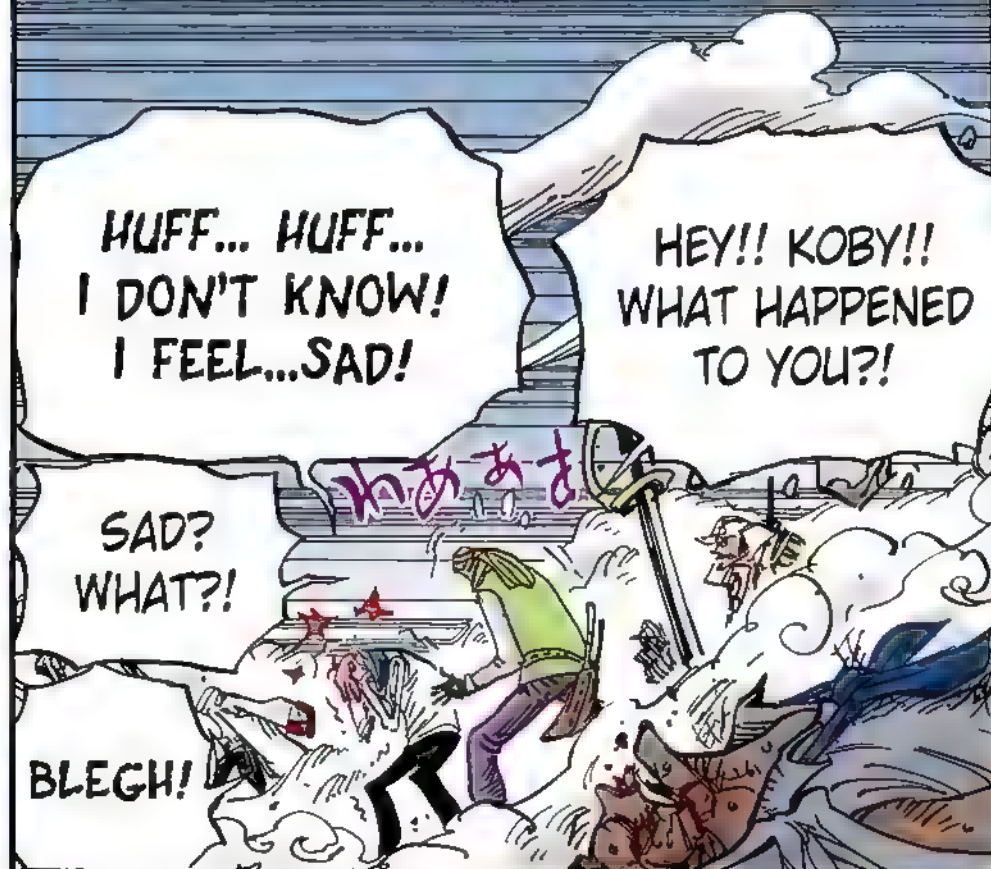
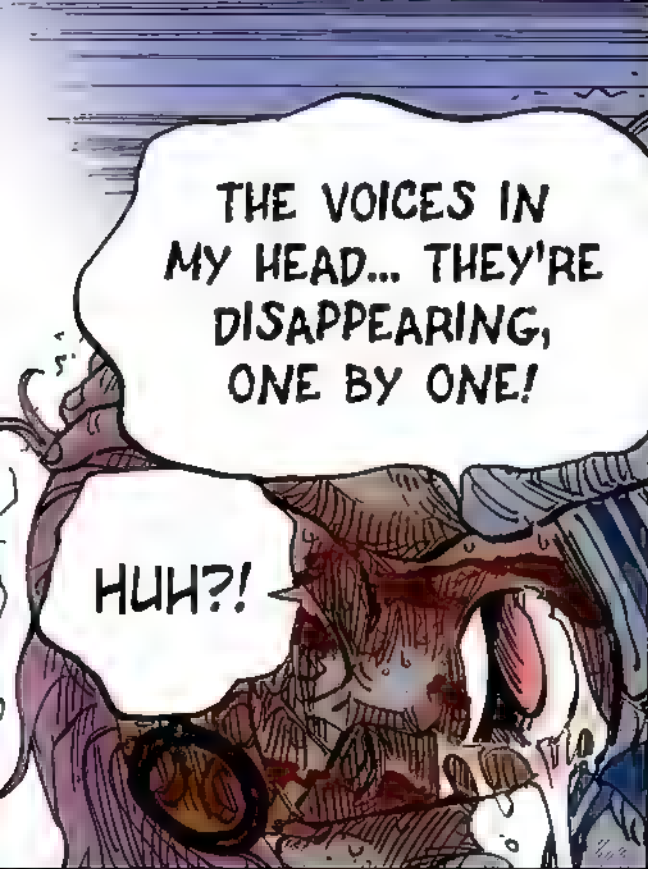
AAAH
!!

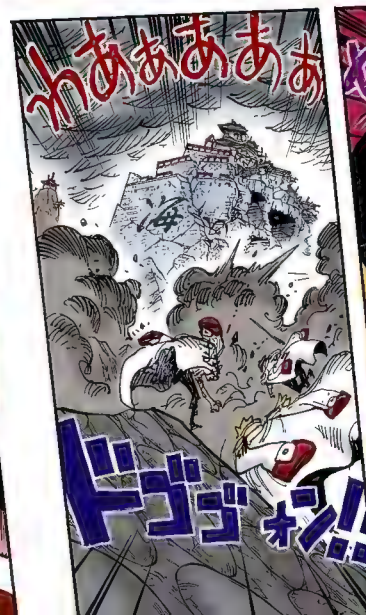
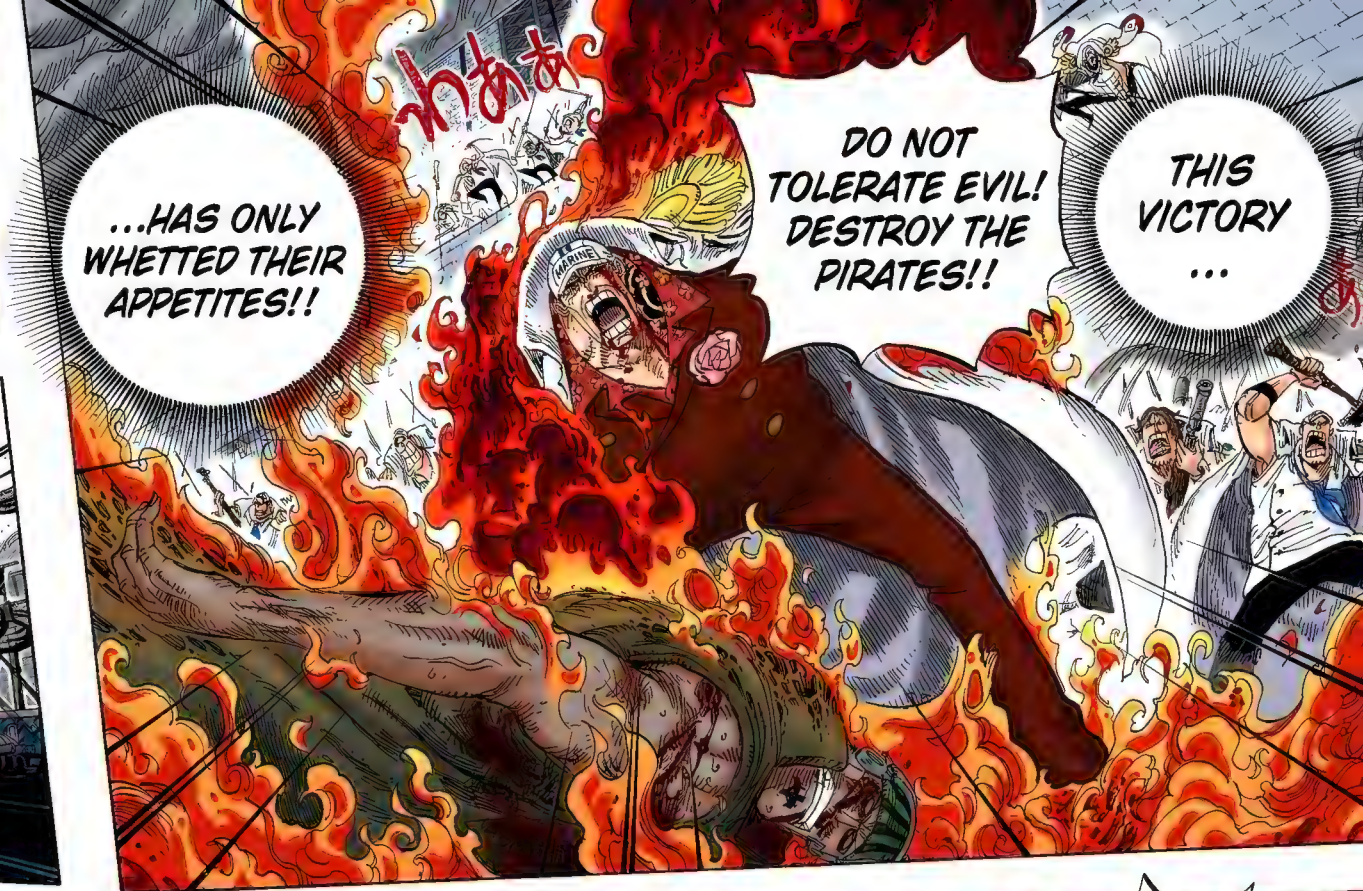
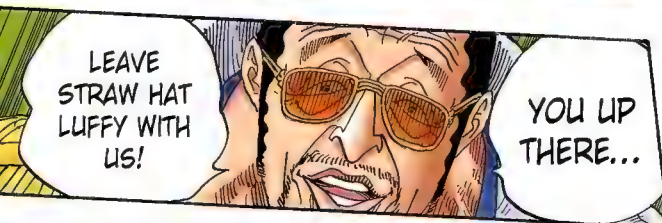
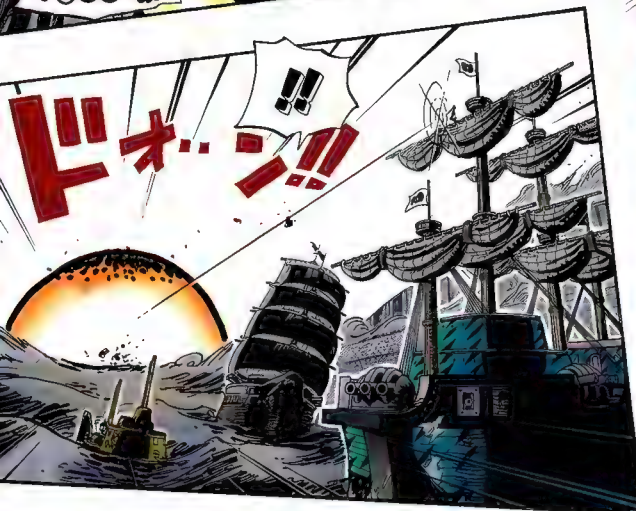
ドゴォン!!!

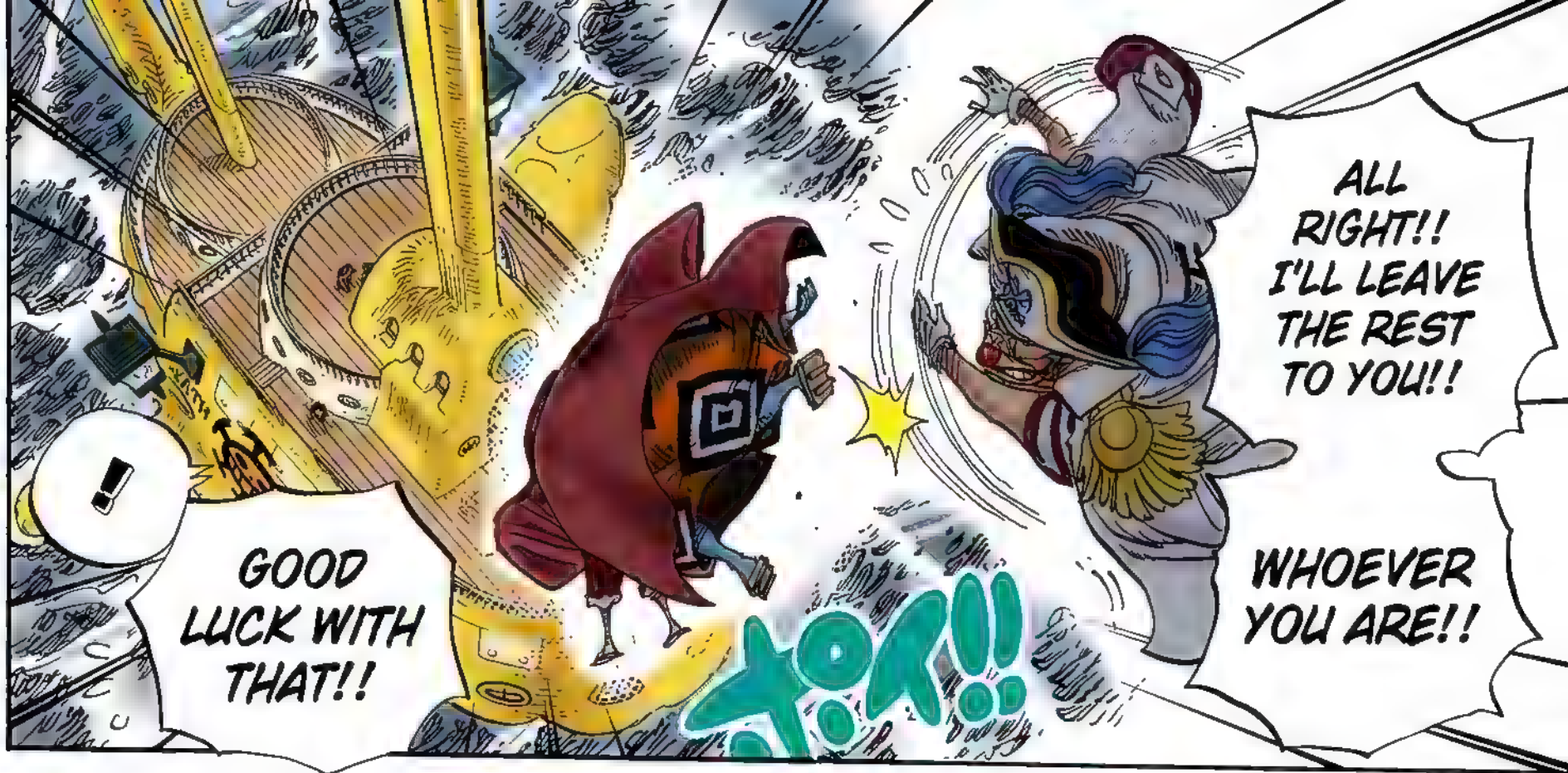
ゾウ!!



THE
PACIFISTAS
CROSSED
THE CHASM
AT THE
SQUARE!!







ALL
RIGHT!!
I'LL LEAVE
THE REST
TO YOU!!

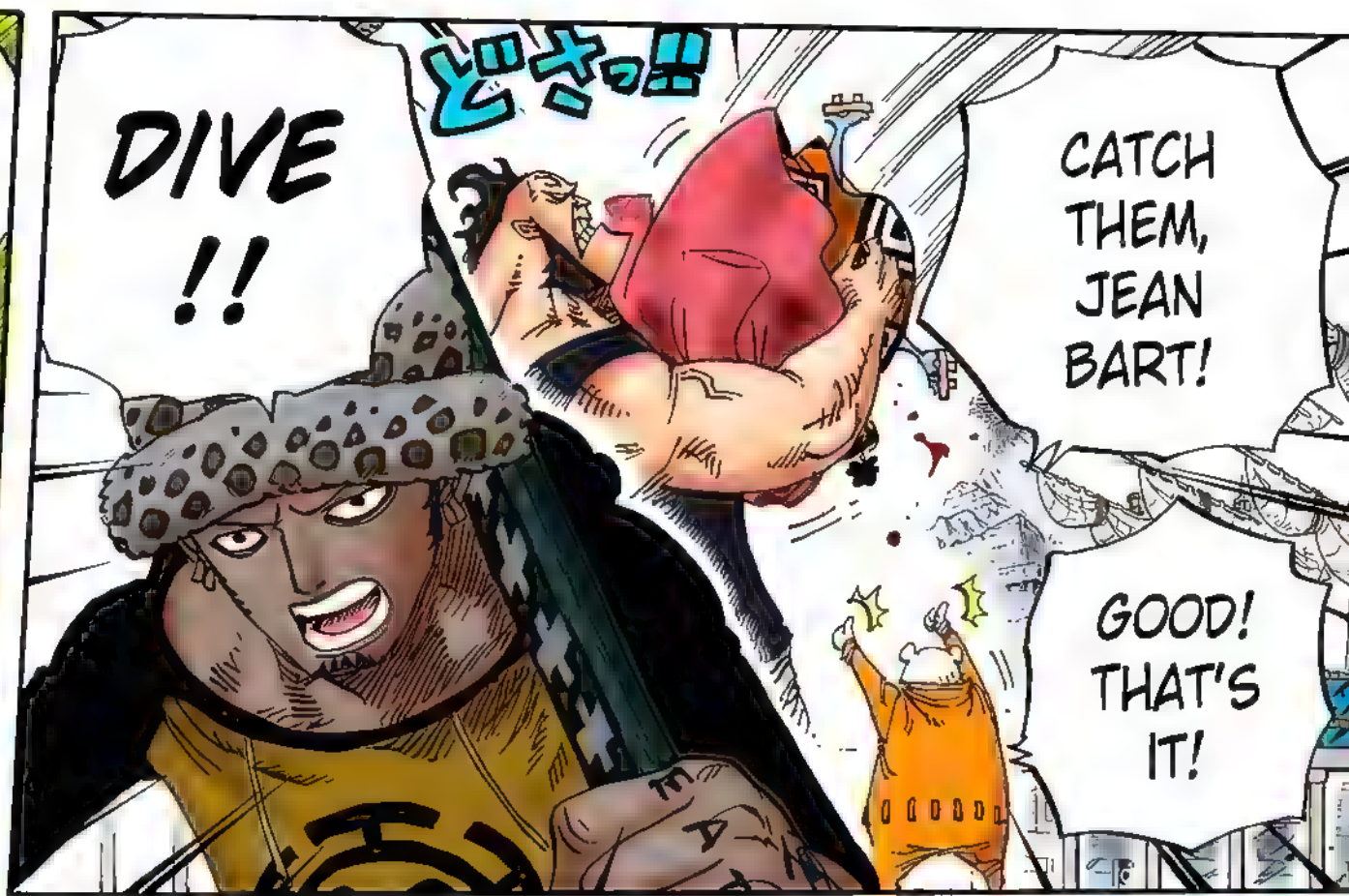
WHOEVER
YOU ARE!!

GOOD
LUCK WITH
THAT!!



I'LL GET YOU FOR
RUNNING AWAY FROM
ME AT SABAODY...

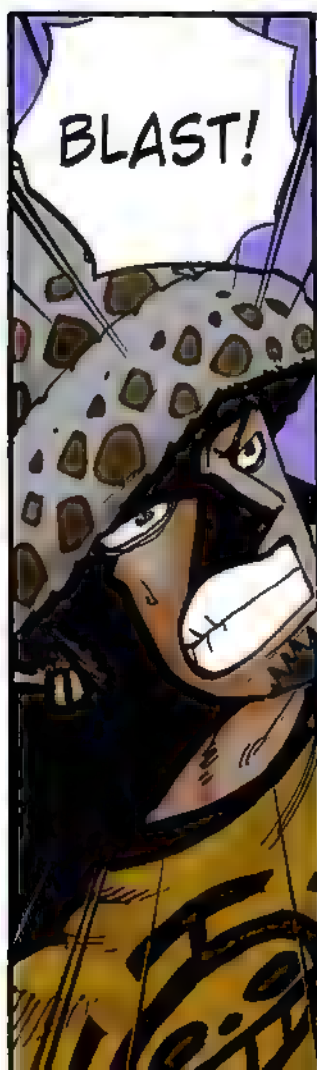
...TRAFALGAR
LAW!



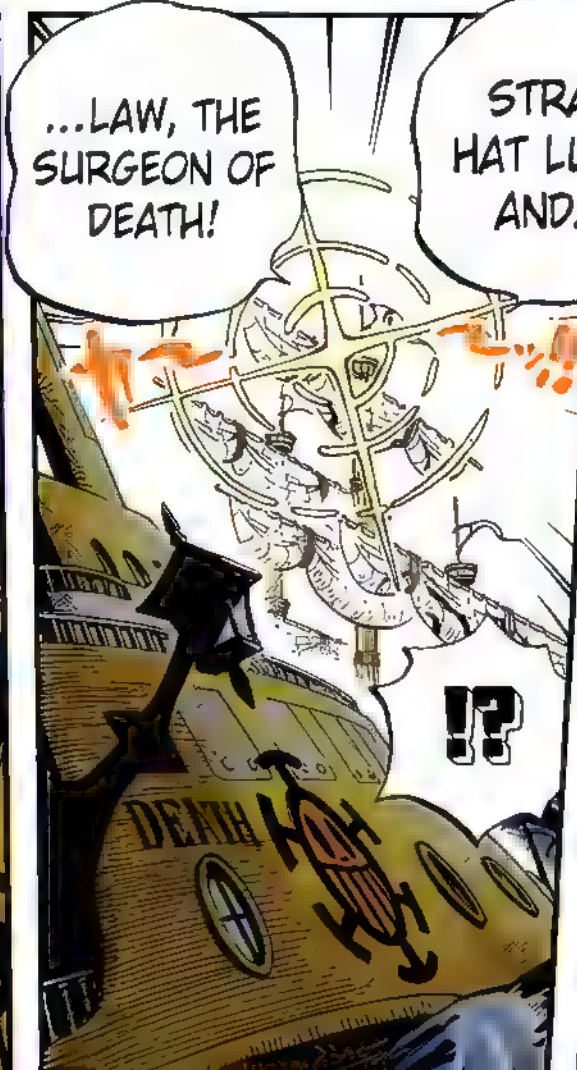
DIVE
!!

CATCH
THEM,
JEAN
BART!

GOOD!
THAT'S
IT!



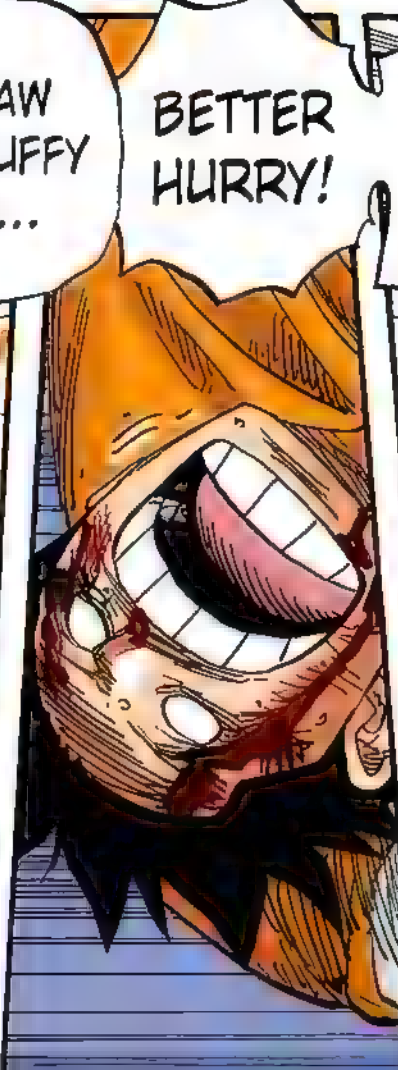
BLAST!



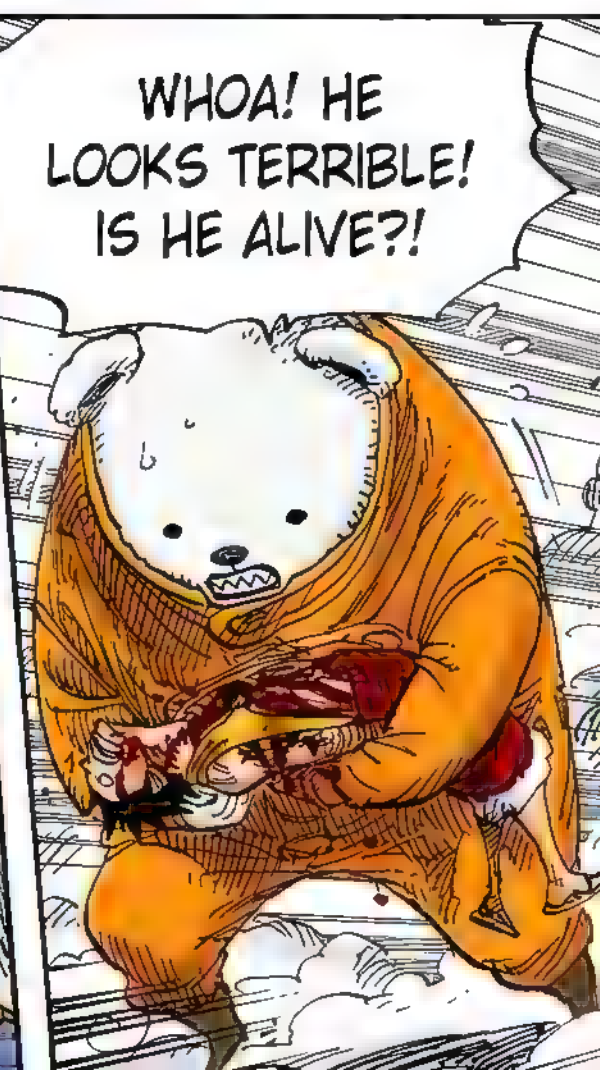
...LAW, THE
SURGEON OF
DEATH!

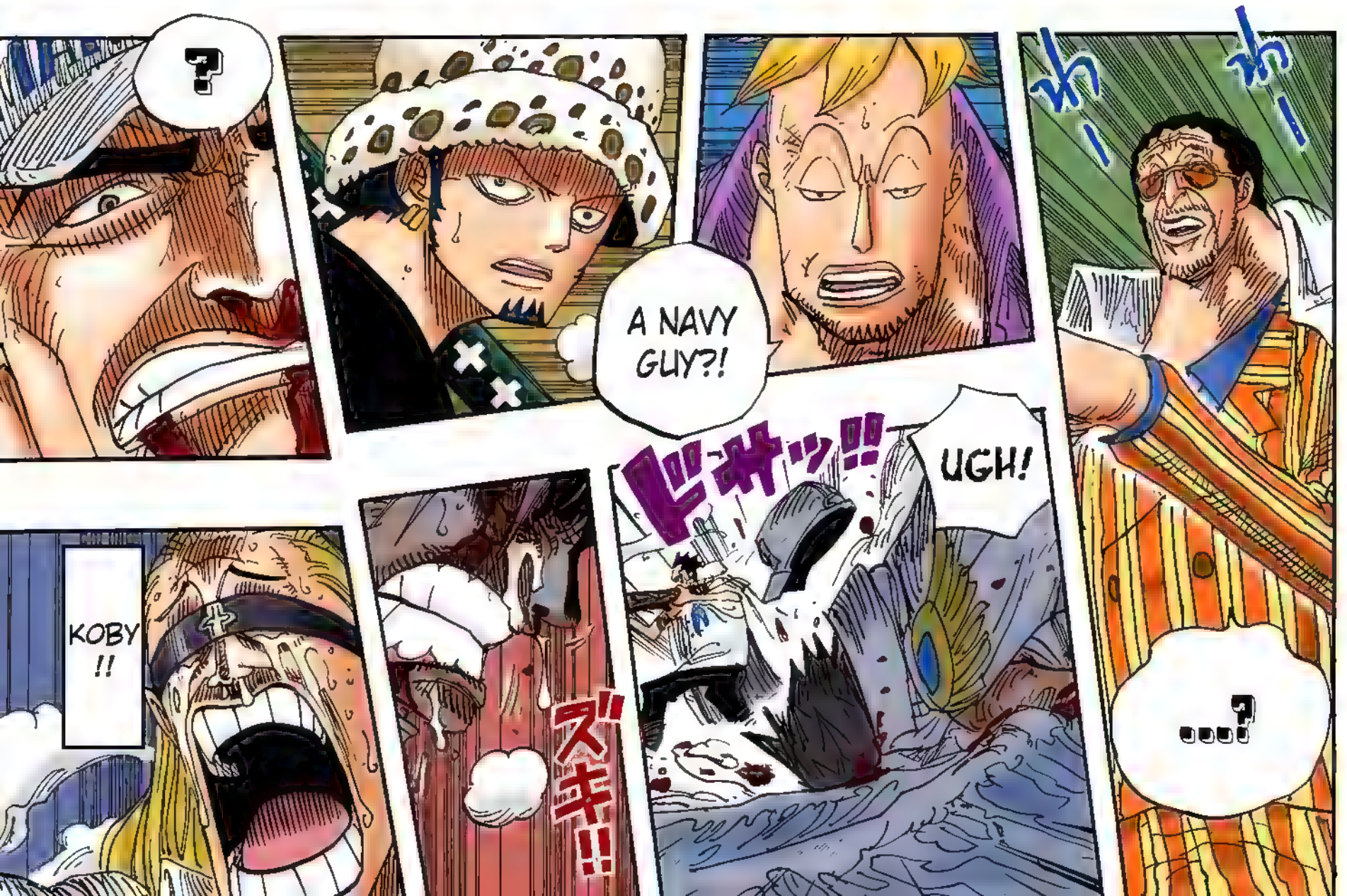
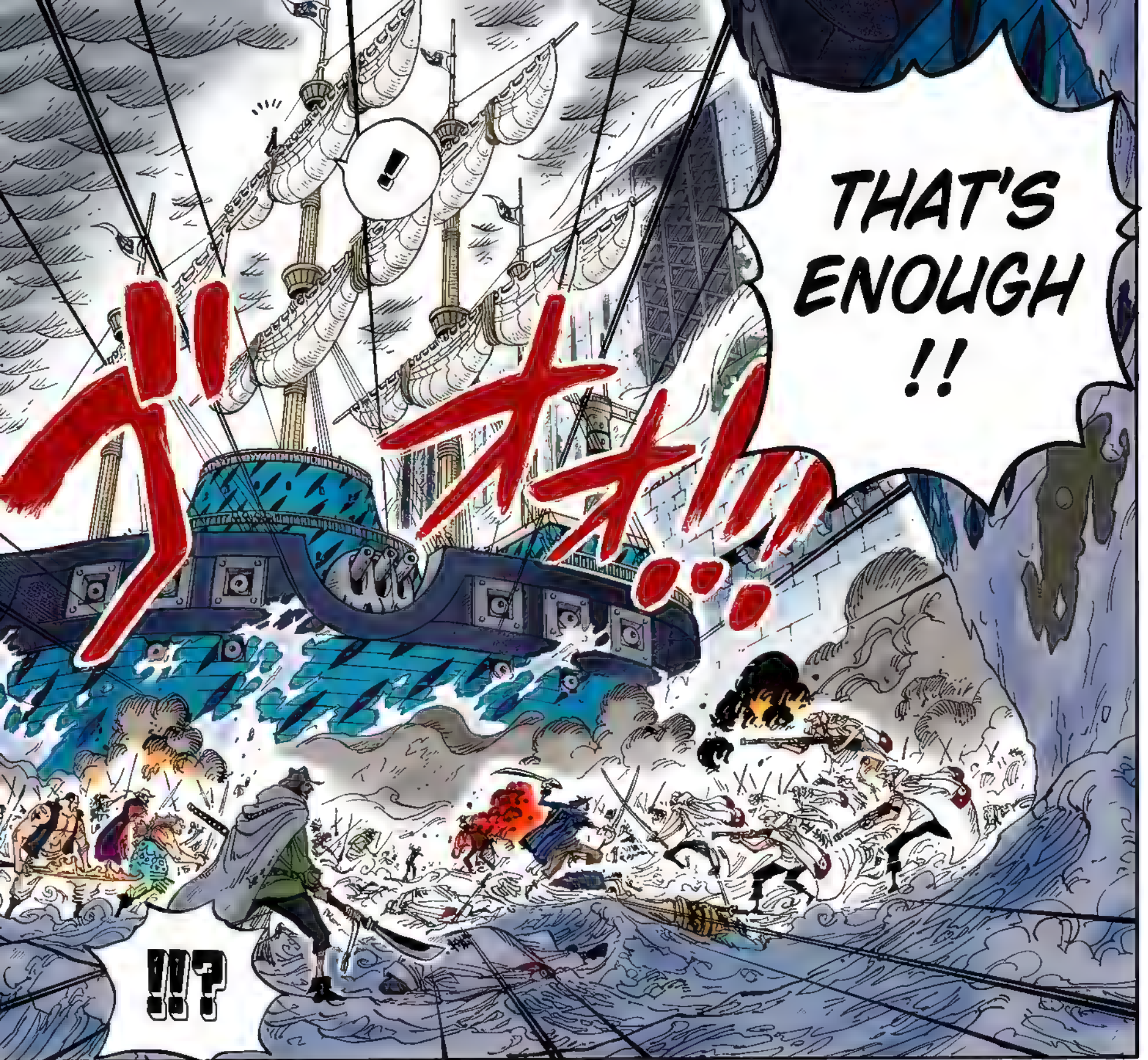
STRAW
HAT LUFFY
AND...

BETTER
HURRY!



WHOA! HE
LOOKS TERRIBLE!
IS HE ALIVE?!





**STOP
FIGHT-
ING!!**

**LET'S
STOP
THIS!!**

WHAT IS
HE DOING?

SOMEBODY
HELP...

...

EACH AND
EVERY
SOLDIER...
HAS A FAMILY
WAITING
FOR HIM AT
HOME!!

**IT'S A
WASTE
OF
HUMAN
LIFE!!**

IT'S NOT
NECES-
SARY!! THIS
IS PURE
BLOOD-
LUST!!

WE'VE
BROKEN THE
PIRATES'
POWER!! SO
WHY ARE WE
CHASING
THEM?!

WE'VE
ACHIEVED
OUR
OBJEC-
TIVE!!

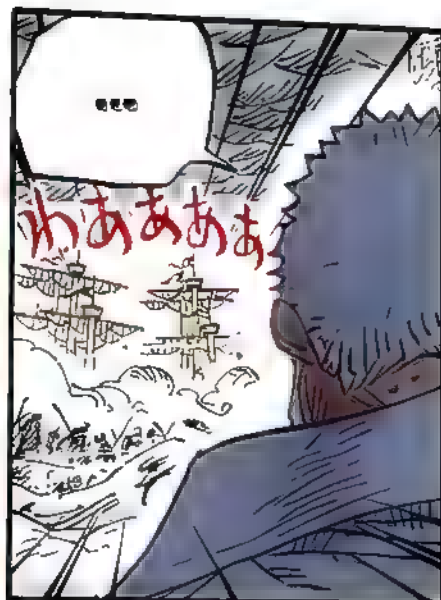
THE SOLDIERS
WHO DIE FROM
HERE ON ARE...
THEY'RE
JUST...JUST...

...?

SOME OF THE
WOUNDED CAN BE
SAVED IF THEY'RE
TREATED RIGHT AWAY!!
BUT WE'RE CONSIGN-
ING THEM TO DEATH
AND CREATING MORE
CASUALTIES TO
BOOT!!

THEY'RE
FOOLS
WHO WILL
DIE FOR
NOTHING!!

IS THAT
KOBY?!



I'M GOING
TO DIE!!
BUT... BUT
I SAID IT!! I
SAID WHAT I
HAD TO SAY!!

AAAAH
!!

A SOLDIER WHO
DOESN'T SERVE
JUSTICE HAS
NO PLACE IN
THE NAVY!

YOU'VE
COST ME
PRECIOUS
SECONDS.

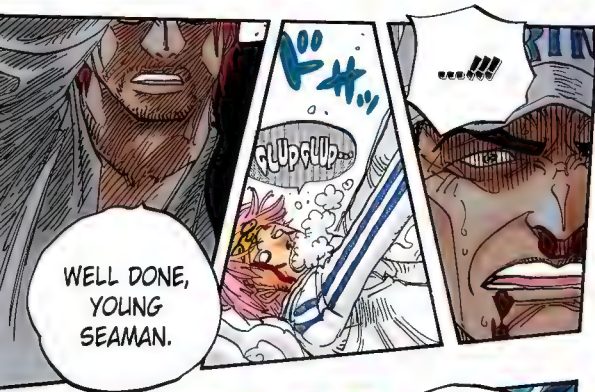
...!
WHAT?

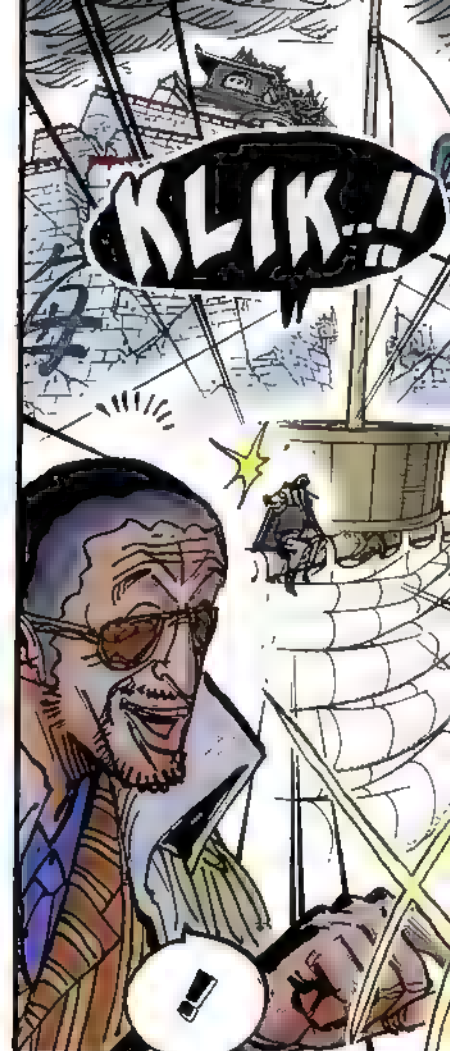
HUH?

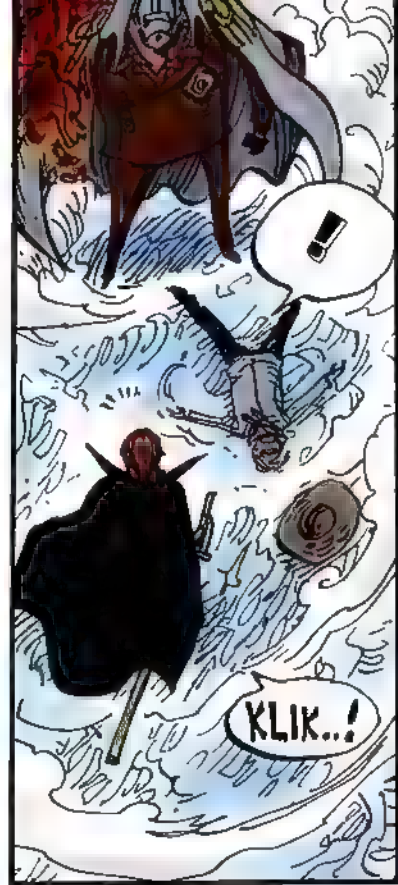
ポッポッ...

I HAVE NO
REGRETS!!

WHO ARE
YOU?!









(Aoki Shunsuke, Wakayama)

Q: What's up! Your careless statement in volume 58 made me into a "Man-eating Giant Rabbit Year" and "Anaconda Swallowing Devil Capricorn." What do you have to say for yourself?!

--Herbivore



A: Oh, is that so? So you're also one of those people who was told that you were Born in RABBIT Year and that you're Capricorn since Birth? But you still don't like the ones I thought of? Fine, I will think of something else for your zodiac and sign. I hope you'll like it. You are now an "Under-pants Hat Pervert RABBIT Year" and "Getting Weird Ideas from Looking at the Assembly Line Pervert Capricorn."



Q: Hello! (・v・) I'm an 18-year-old who loves Bob Dylan. When I saw chapter 572 and saw the title, it's that famous tune by Bob Dylan! "The Times They Are A-Changin'"! I was so surprised when I saw it. Are you also a fan of Bob Dylan, Odacchi? It's really great to see how the title and what happened in the chapter matched so well! (LOL)

--I Listen to Bob Dylan to Cheer Up

A: Yes, you're right. It's something that only people who know it would understand. I did it again. BOB Dylan is this huge American singer. I don't really know that much about him, But I figured that this title was perfect, so I used it. When the chapter was being serialized in Jump, it was just the English title. But thinking that some people might not understand, I added a Japanese translation of it in volume 58.

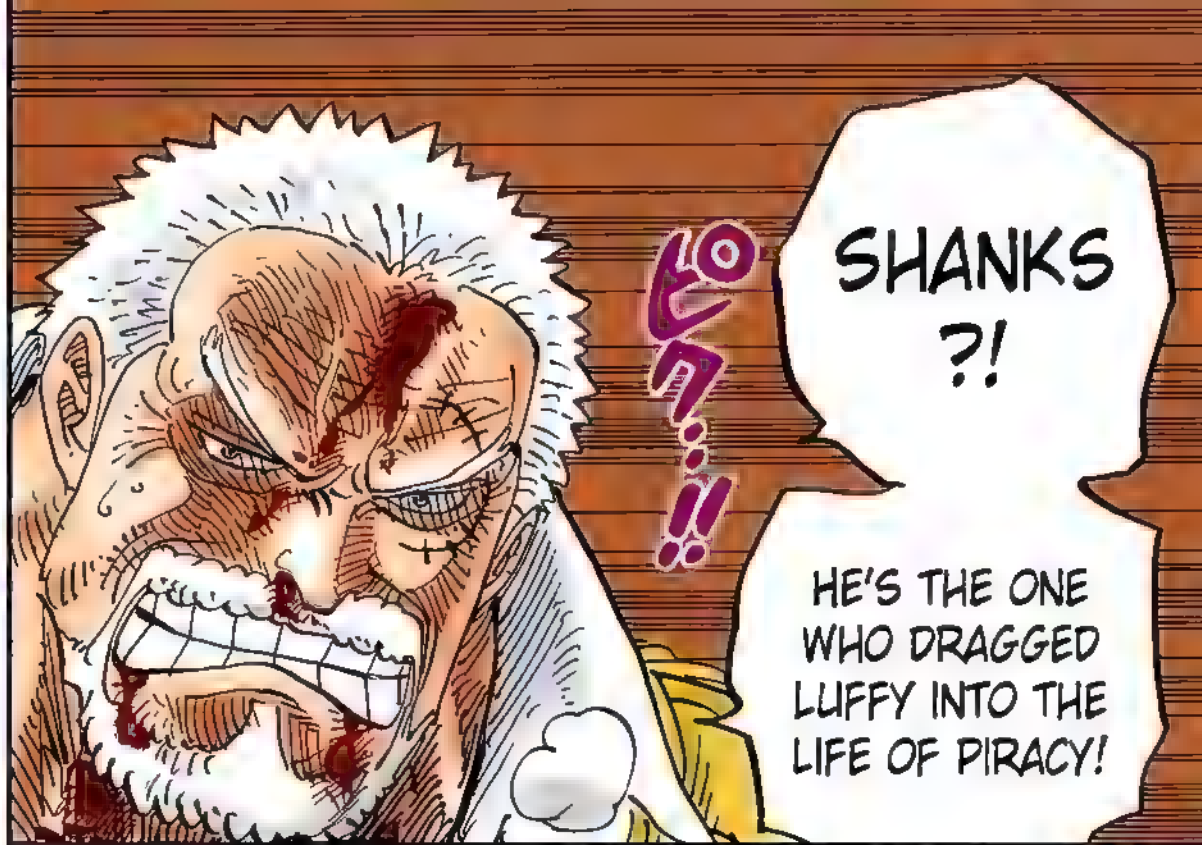


Chapter 580:

THE WAR'S

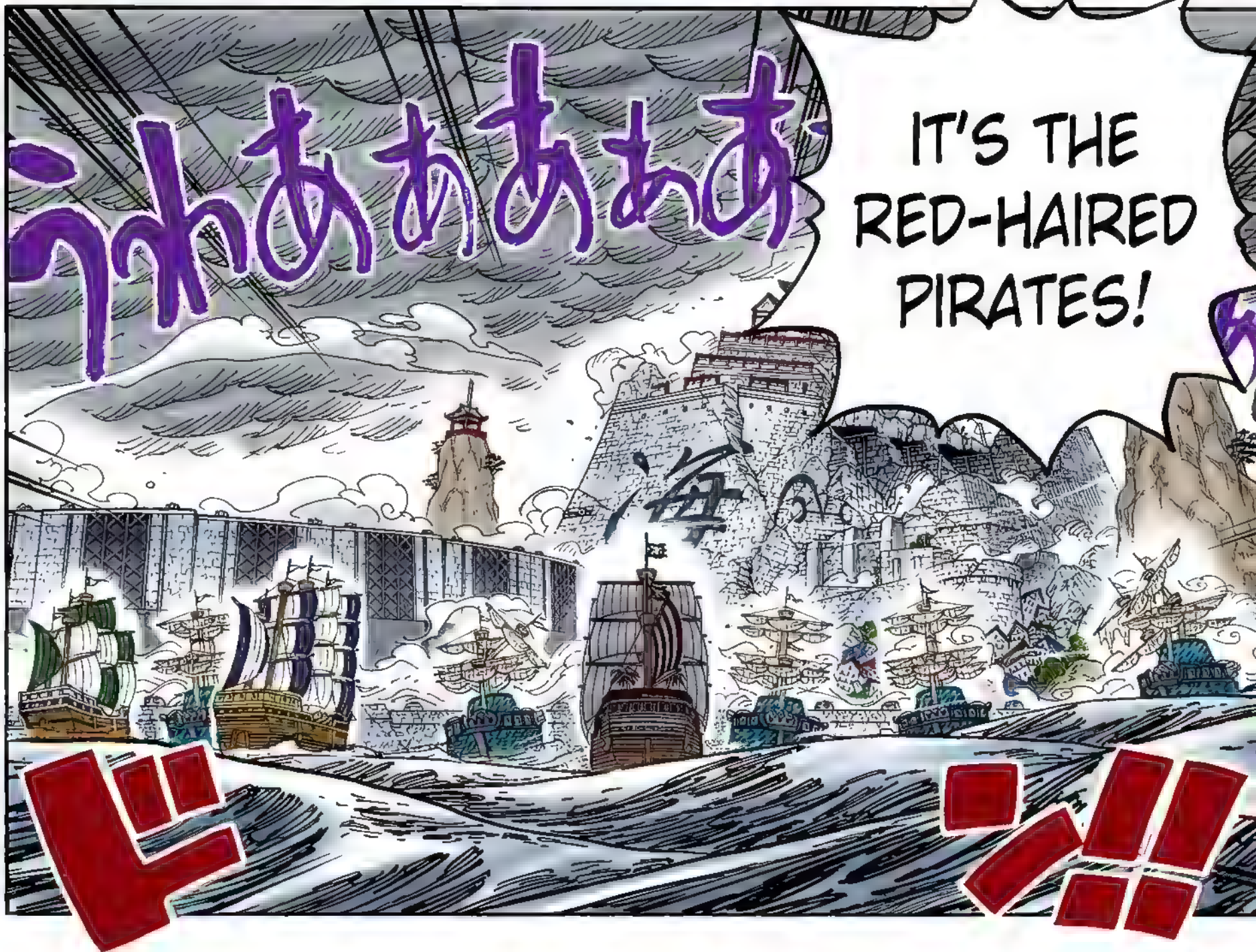
CONCLUSION



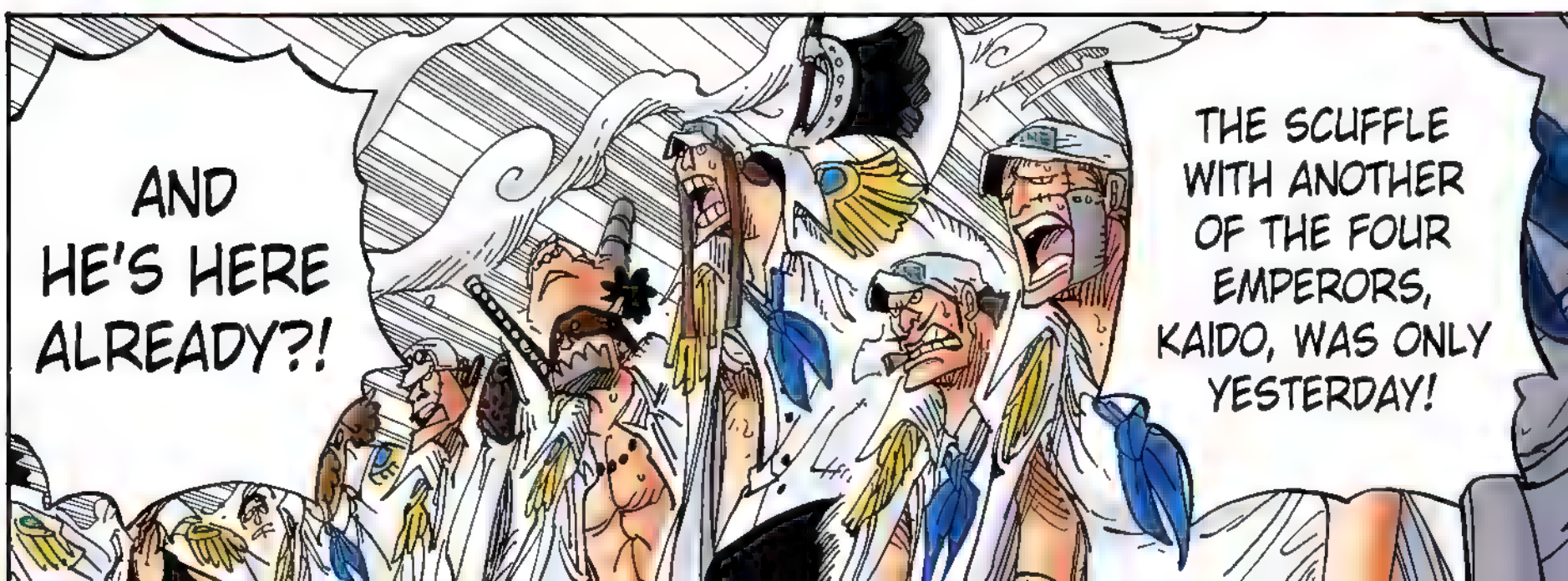


SHANKS
?!

HE'S THE ONE
WHO DRAGGED
LUFFY INTO THE
LIFE OF PIRACY!

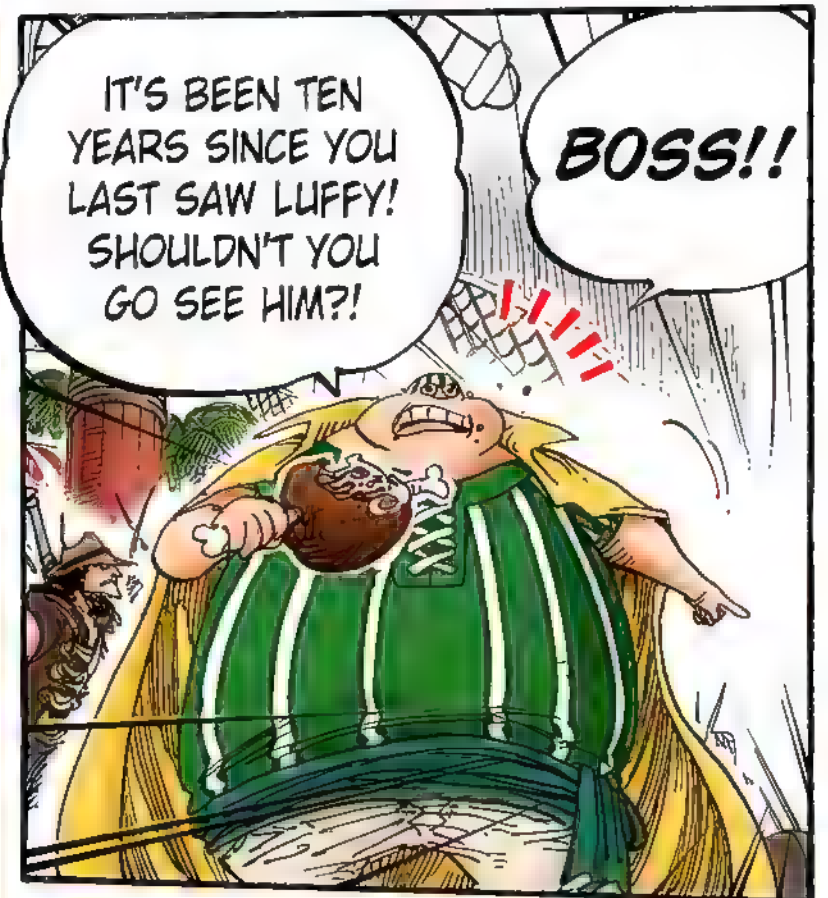
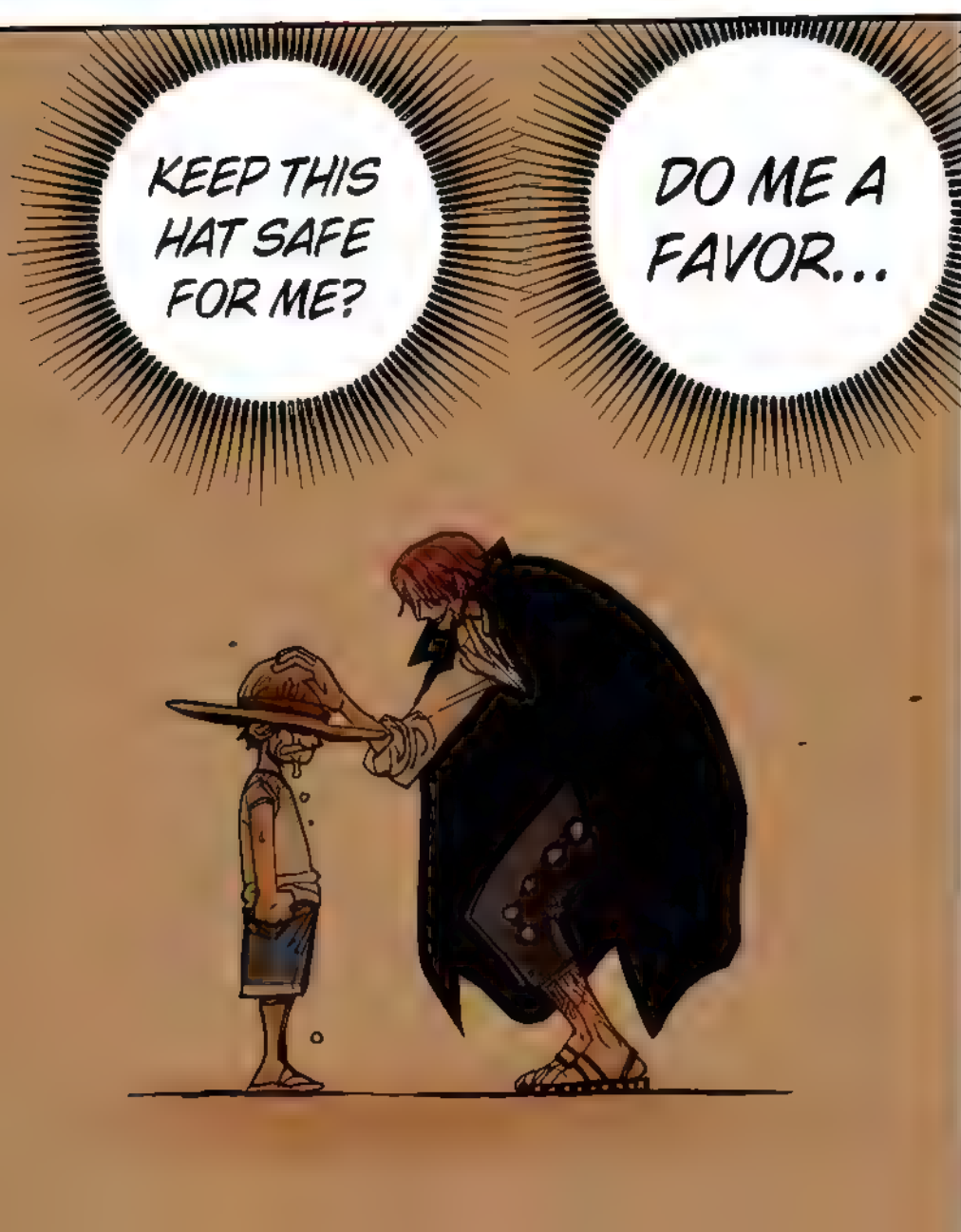
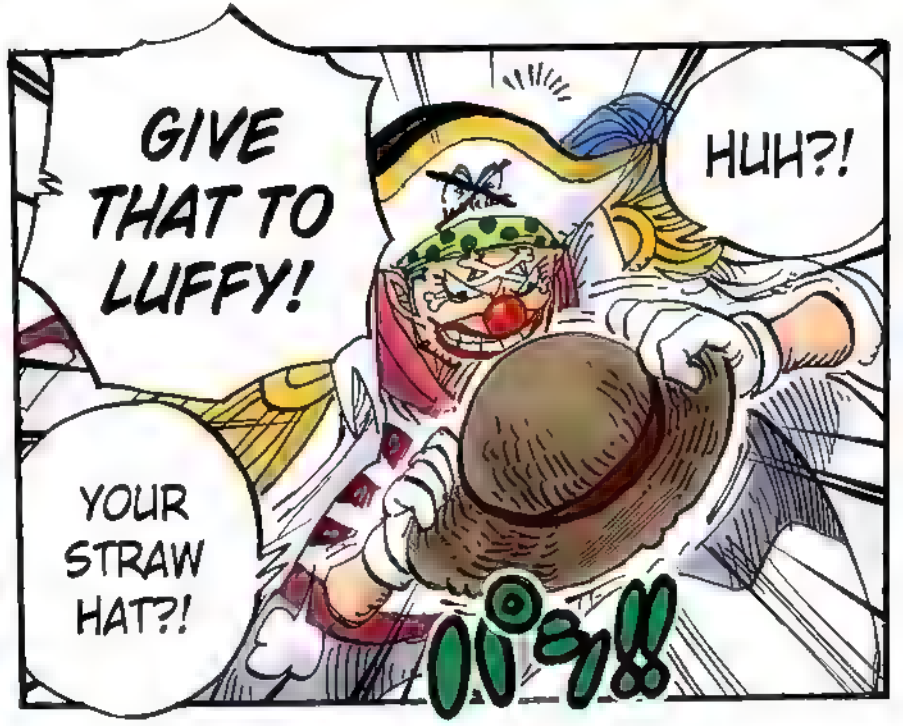
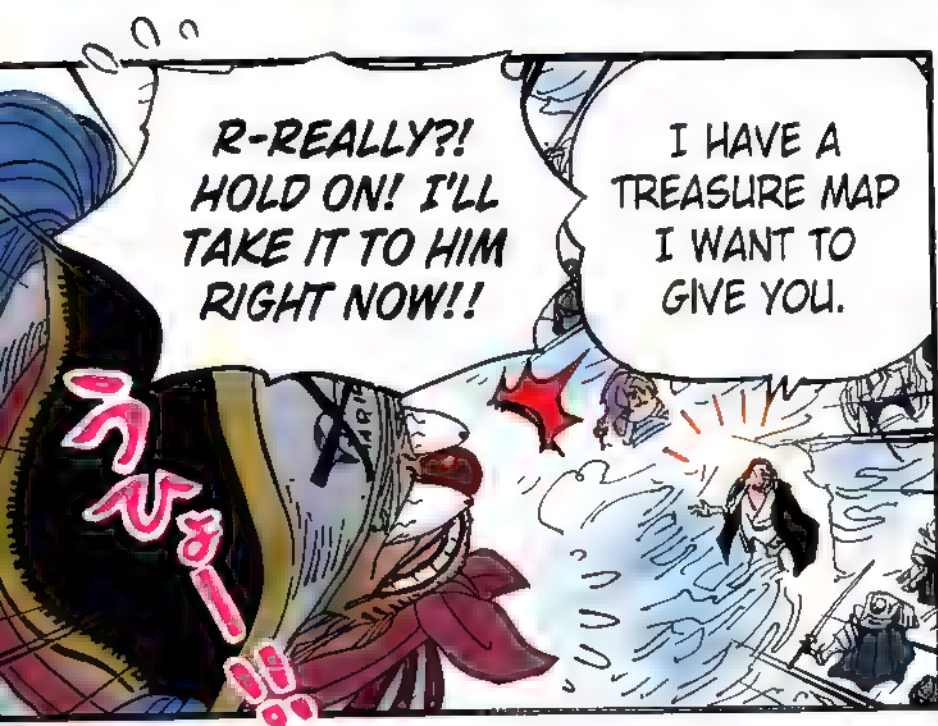
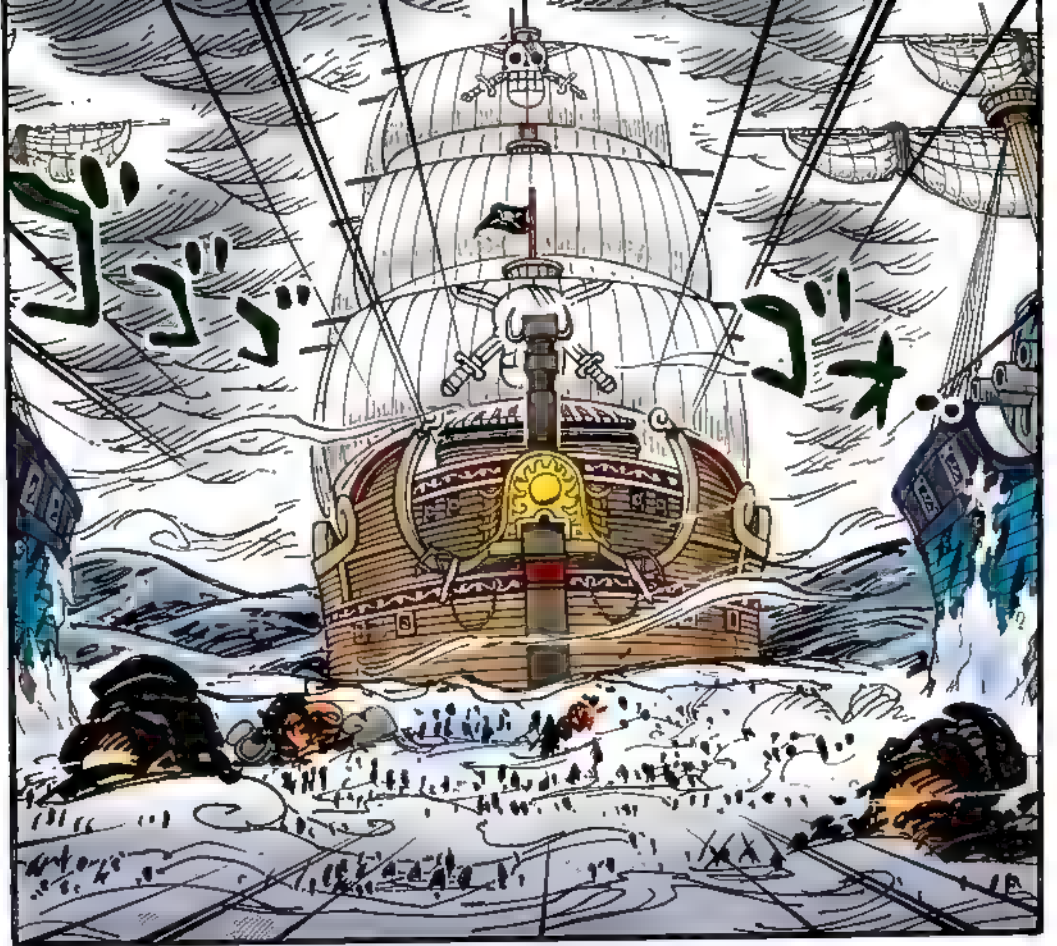
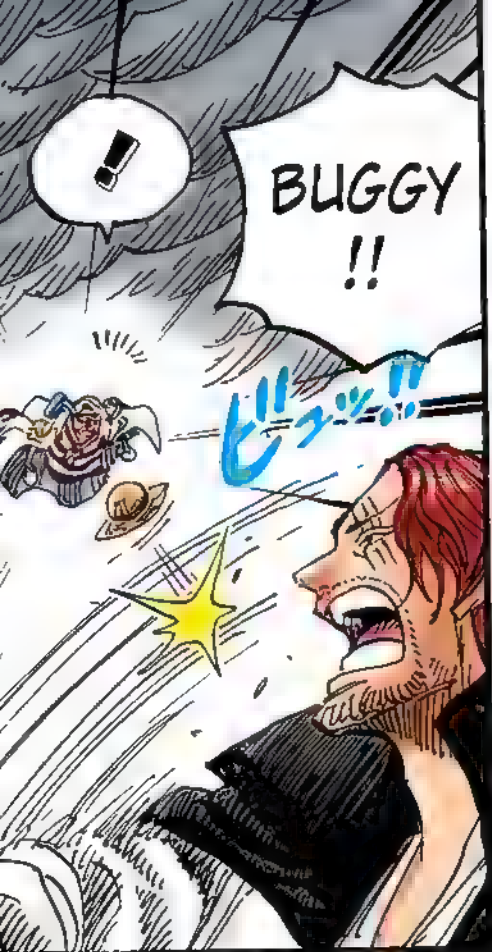


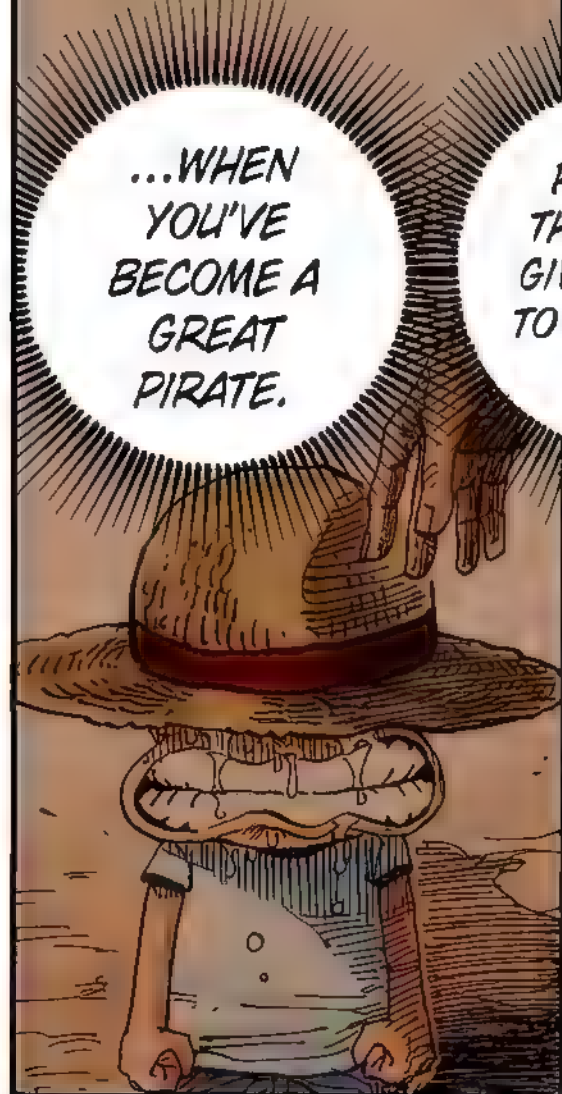
IT'S THE
RED-HAIRED
PIRATES!



AND
HE'S HERE
ALREADY?!

THE SCUFFLE
WITH ANOTHER
OF THE FOUR
EMPERORS,
KAIDO, WAS ONLY
YESTERDAY!



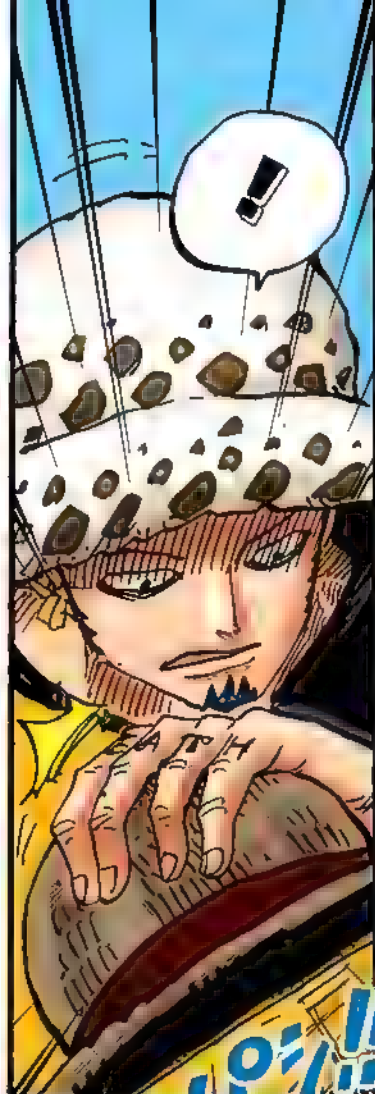


...WHEN
YOU'VE
BECOME A
GREAT
PIRATE.



PROMISE
THAT YOU'LL
GIVE IT BACK
TO ME SOME-
DAY...

BUT...

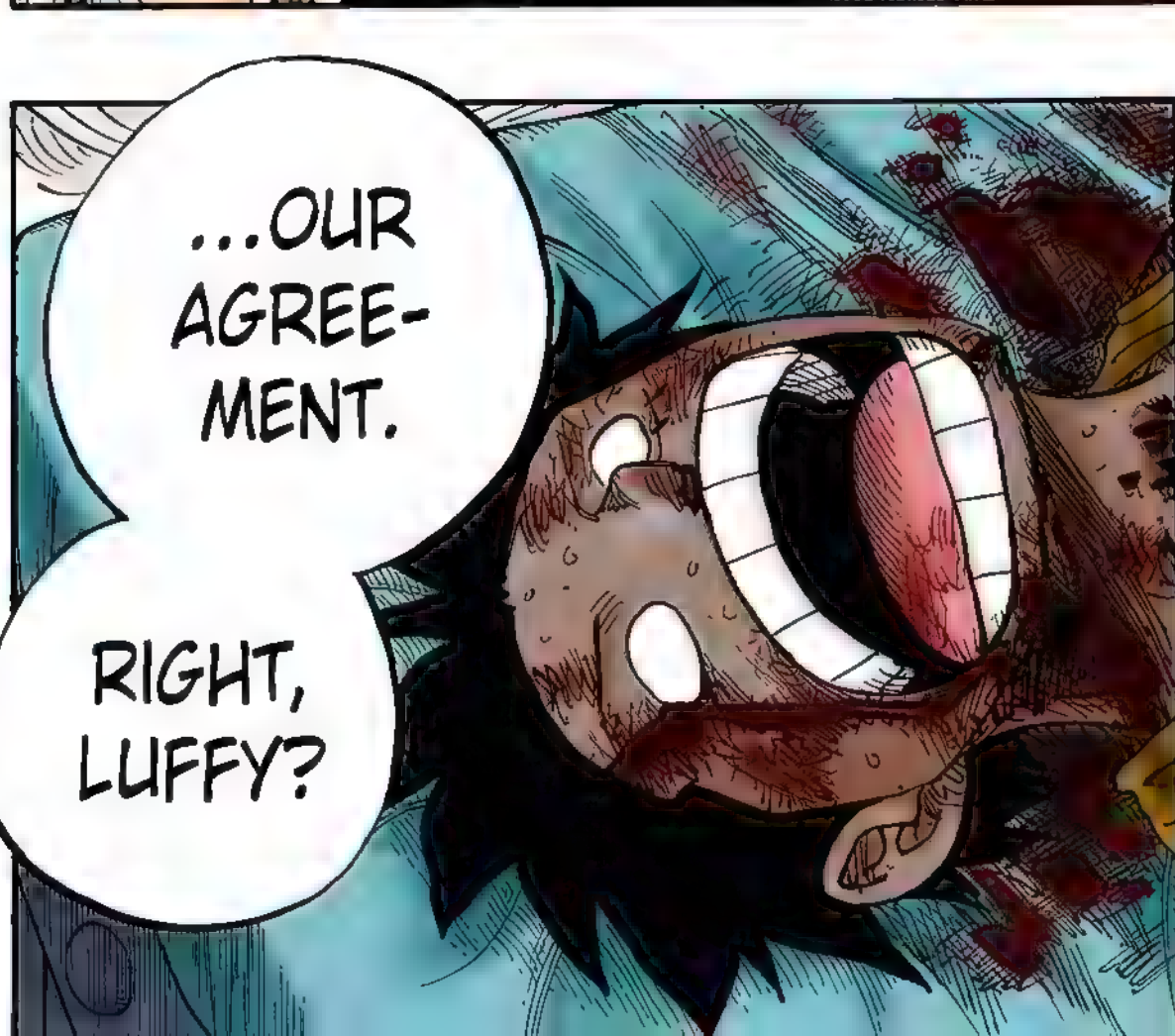


CAPTAIN! I KNOW IT'S
NOT EVERY DAY YOU
GET TO SEE ONE OF
THE FOUR EMPERORS,
BUT YOU HAVE TO
CLOSE THE DOOR!

AYE. WAIT!
WHAT'S THAT
FLYING
THROUGH THE
AIR?



TO
SEE HIM
NOW...

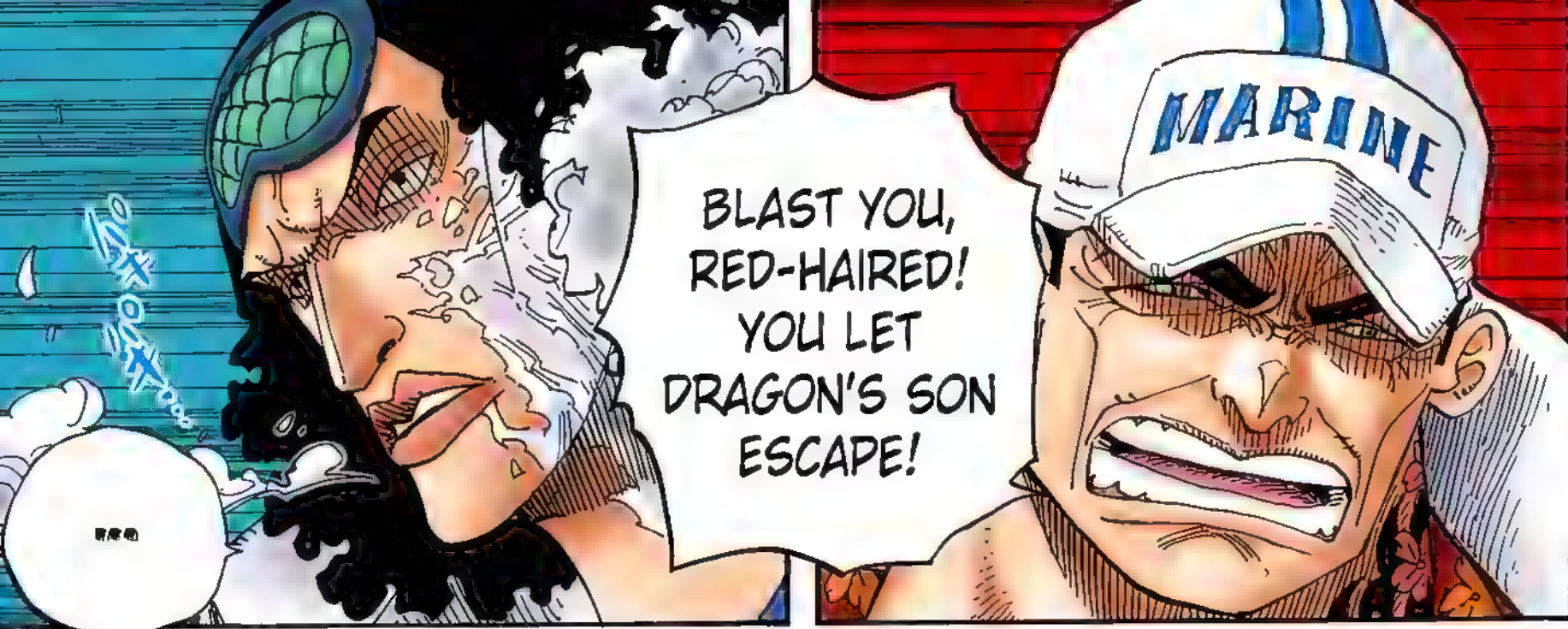


...OUR
AGREE-
MENT.

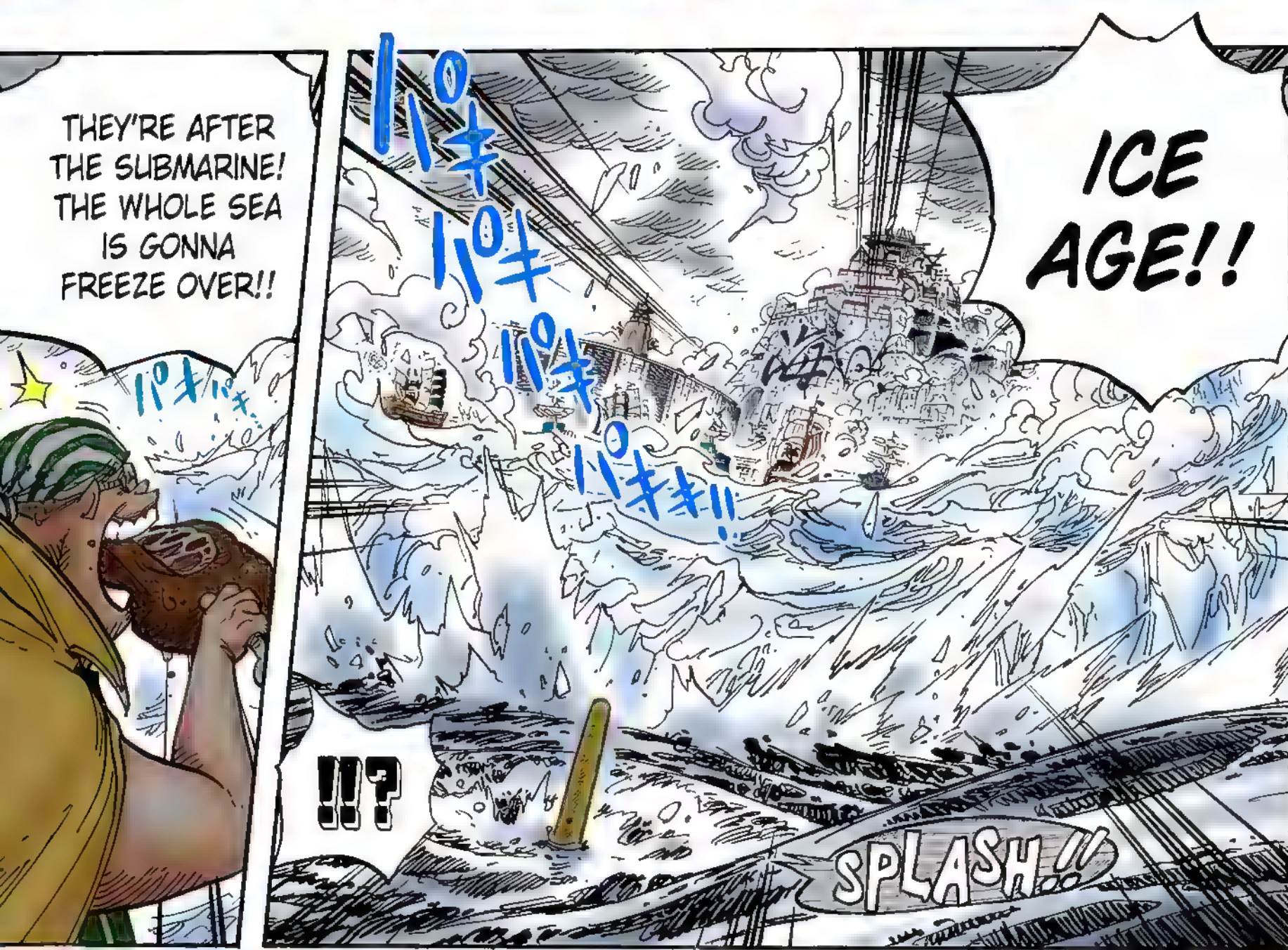
RIGHT,
LUFFY?



...WOULD
VIOLATE...



BLAST YOU,
RED-HAIRED!
YOU LET
DRAGON'S SON
ESCAPE!

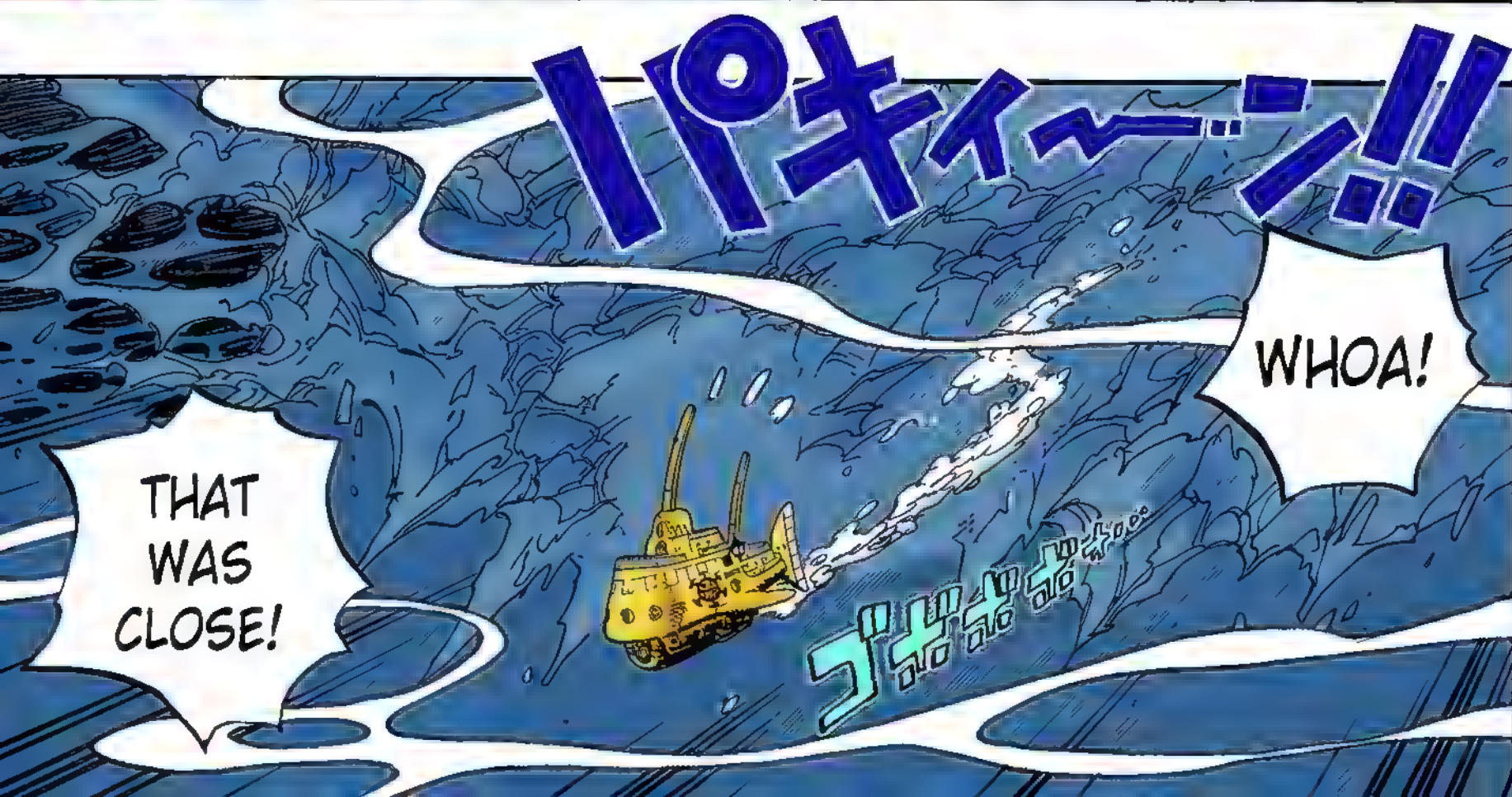


THEY'RE AFTER
THE SUBMARINE!
THE WHOLE SEA
IS GONNA
FREEZE OVER!!

ICE
AGE!!

!!!?

SPLASH!!

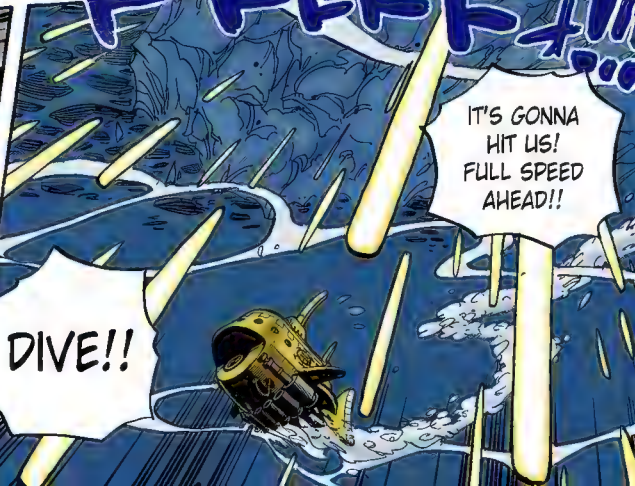
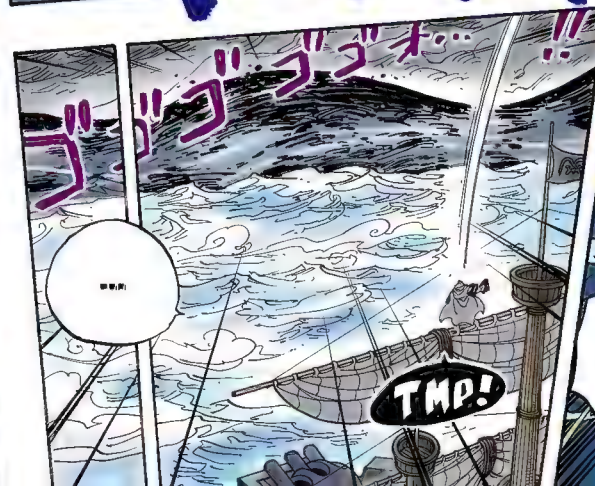
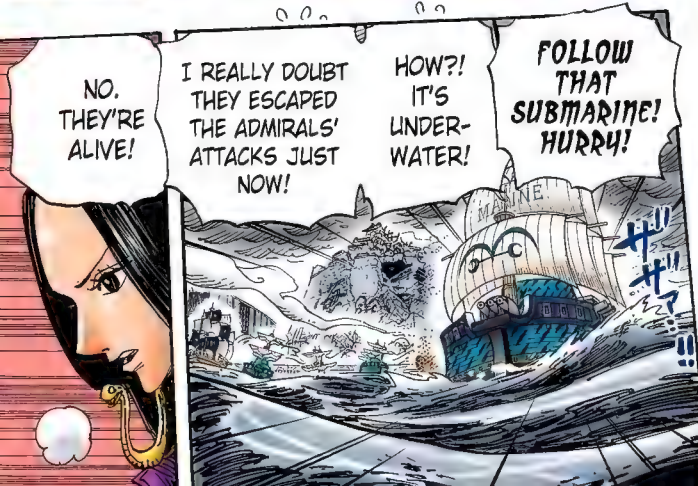
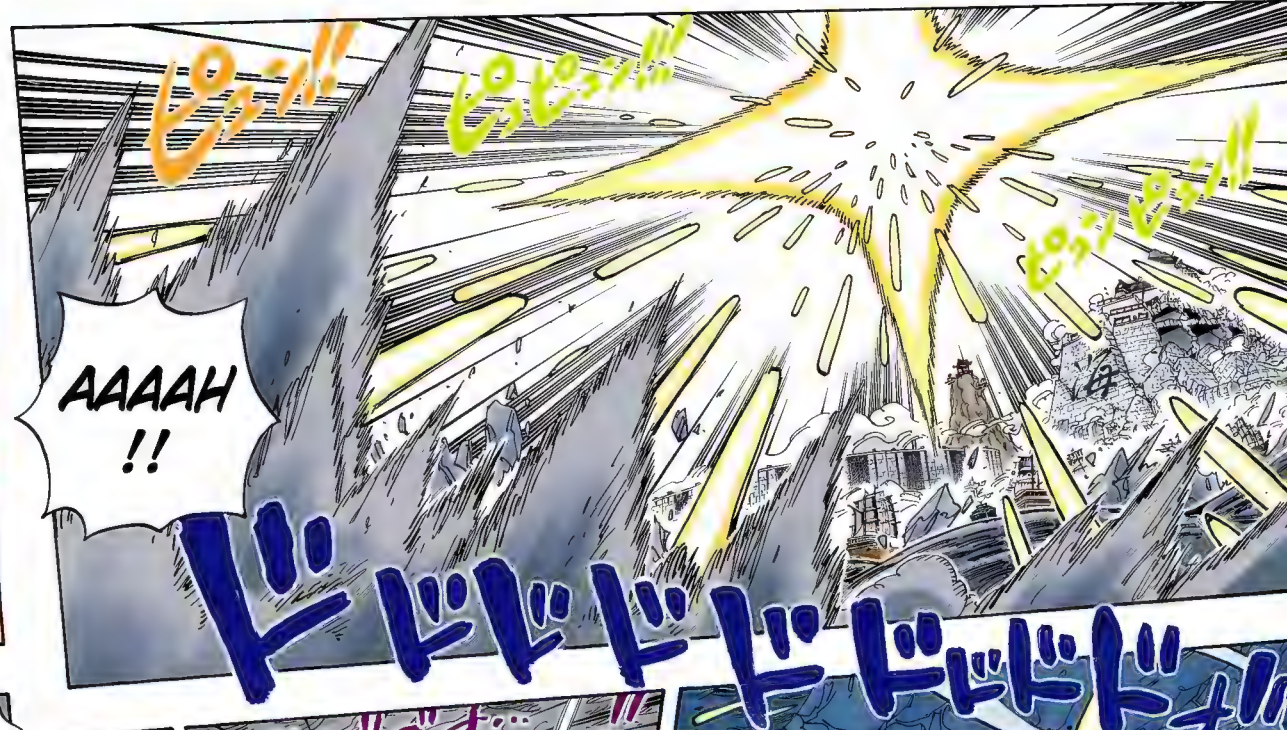
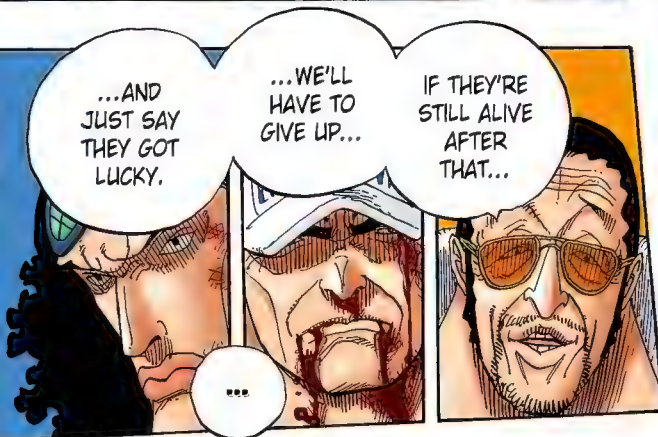
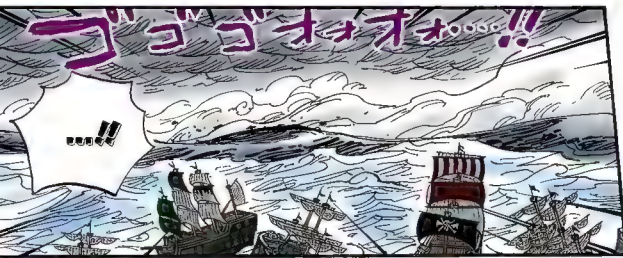
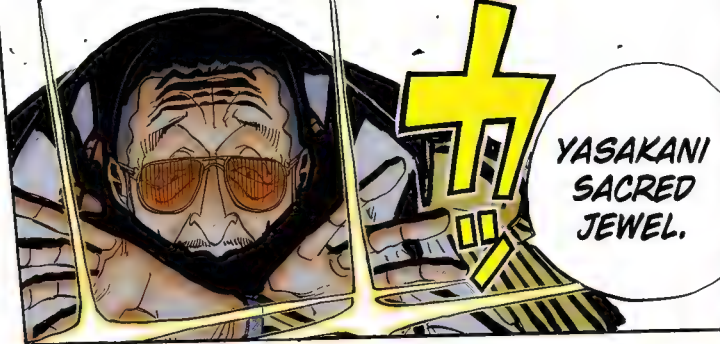


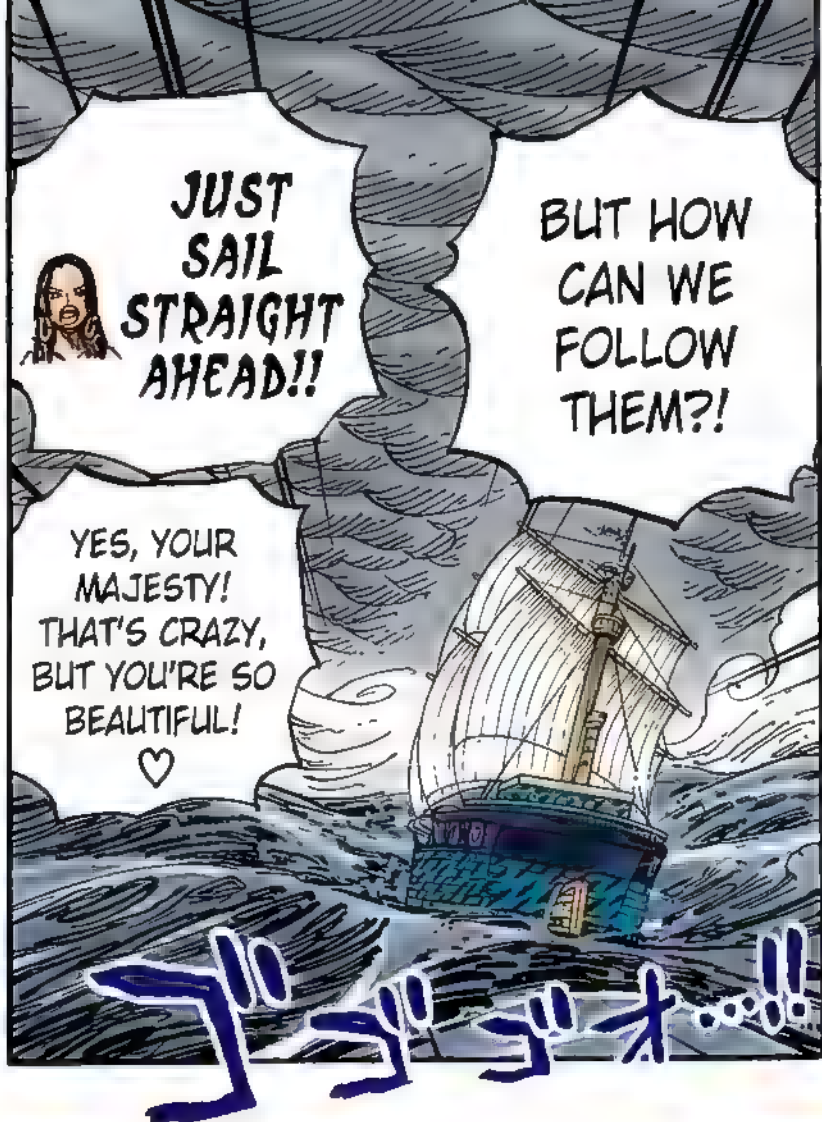
ワッキーン!!

WHOA!

THAT
WAS
CLOSE!

ゴッゴッゴッ





JUST
SAIL
STRAIGHT
AHEAD!!

BUT HOW
CAN WE
FOLLOW
THEM?!

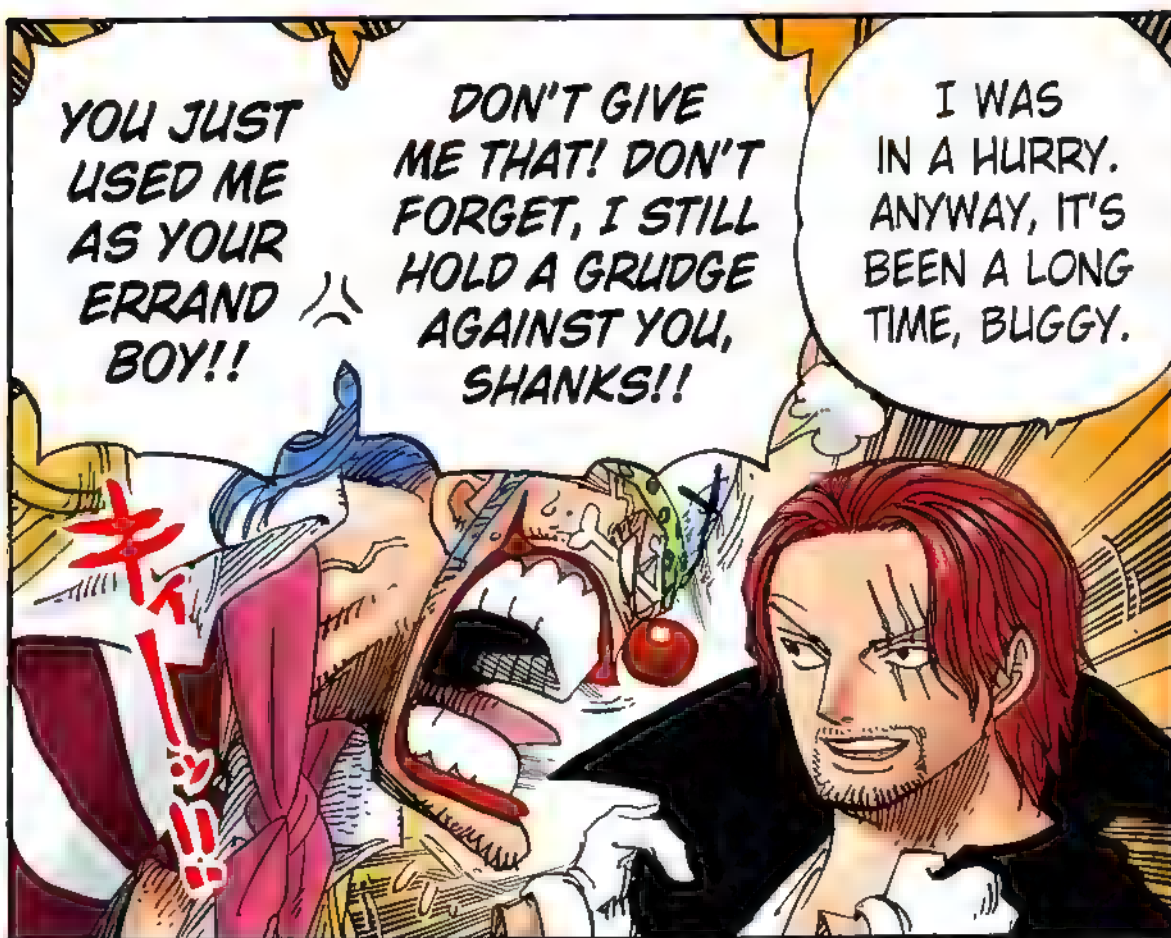
YES, YOUR
MAJESTY!
THAT'S CRAZY,
BUT YOU'RE SO
BEAUTIFUL!
♡



YOU WILL REPORT TO THE
NAVY THAT I, AS ONE OF
THE SEVEN WARLORDS OF
THE SEA, WILL FINISH OFF
STRAW HAT LUFFY!

LISTEN!

A-AYE
AYE!
♡



YOU JUST
USED ME
AS YOUR
ERRAND
BOY!!

DON'T GIVE
ME THAT! DON'T
FORGET, I STILL
HOLD A GRUDGE
AGAINST YOU,
SHANKS!!

I WAS
IN A HURRY.
ANYWAY, IT'S
BEEN A LONG
TIME, BUGGY.

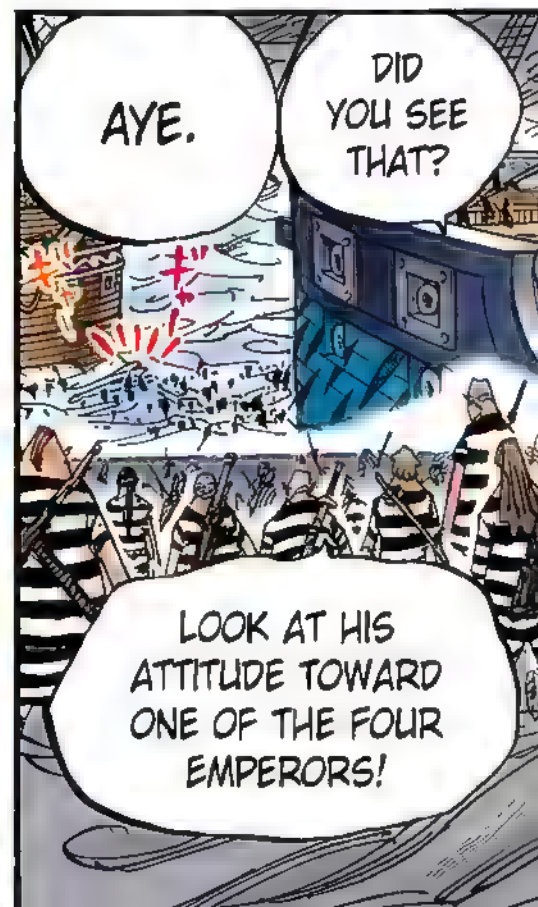


NO
TREASURE
MAP?! YOU
LYING
JERK!!



WE'LL
FOLLOW
YOU
WHEREVER
YOU'LL
GO!!

CAP'N
BUGGY!!



AYE.

DID
YOU SEE
THAT?

LOOK AT HIS
ATTITUDE TOWARD
ONE OF THE FOUR
EMPERORS!

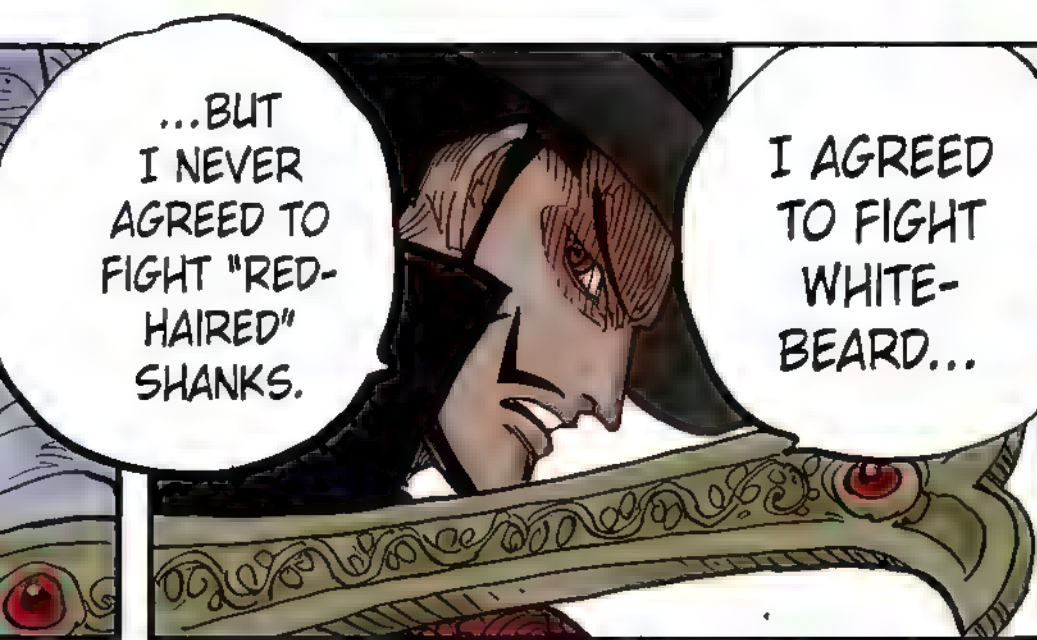


MARCO,
STOP FIGHT-
ING AND
RETREAT.

SHANKS!!



HOLD ON! IF
I STAY WITH
THEM, I CAN
SAFELY GET
OFF THIS
ISLAND!!

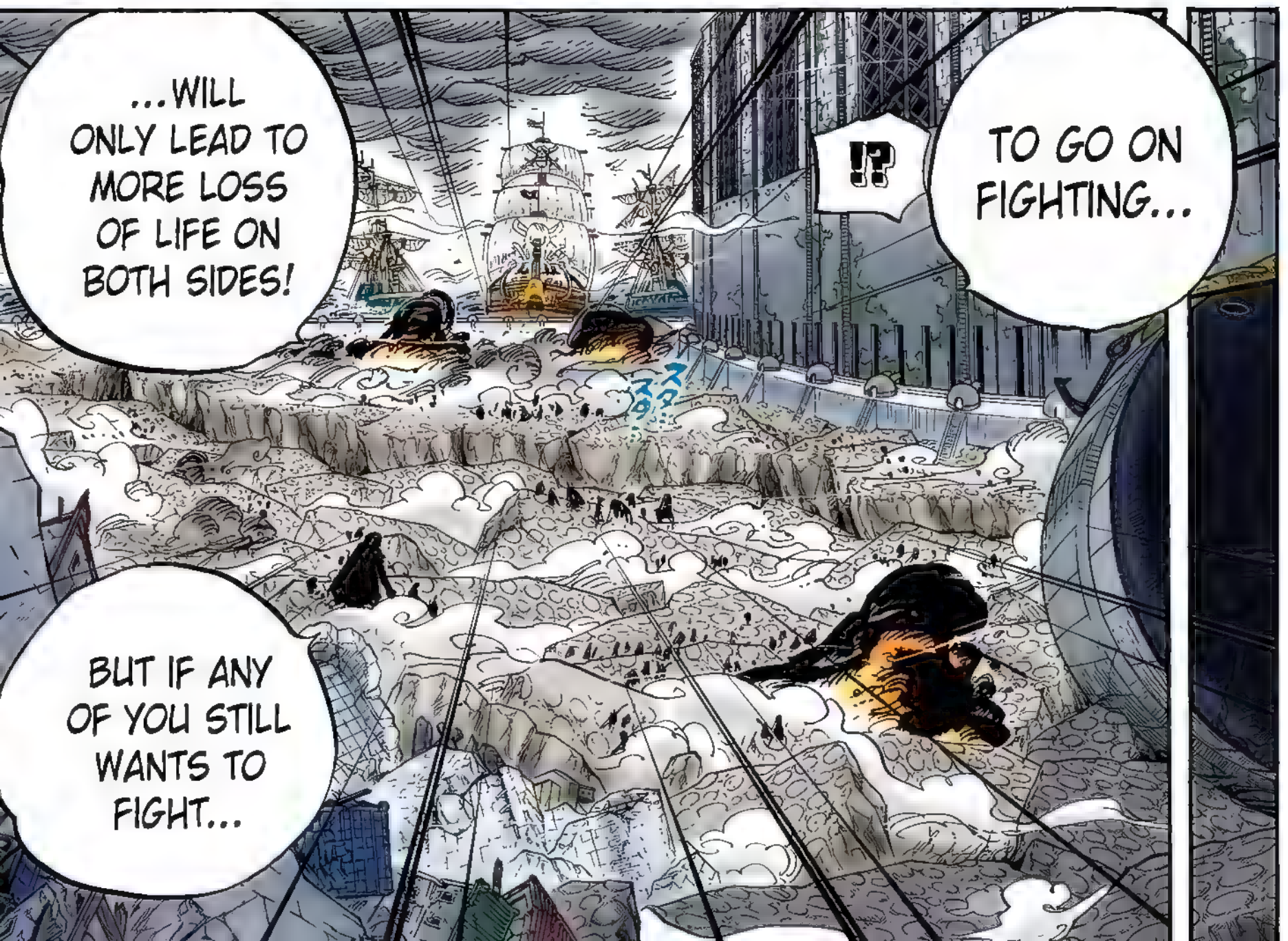


...BUT
I NEVER
AGREED TO
FIGHT "RED-
HAired"
SHANKS.

I AGREED
TO FIGHT
WHITE-
BEARD...



HAWK EYE!
WHERE
ARE YOU
GOING?!



...WILL
ONLY LEAD TO
MORE LOSS
OF LIFE ON
BOTH SIDES!

!?

TO GO ON
FIGHTING...

BUT IF ANY
OF YOU STILL
WANTS TO
FIGHT...



WHAT ABOUT YOU, TEECH?! OR SHOULD I CALL YOU BLACK-BEARD?

ZING...



I GOT WHAT I WANTED. THIS IS NOT YET THE TIME...

ZE HA HA HA! I'LL PASS!

...FOR ME TO FIGHT YOU!



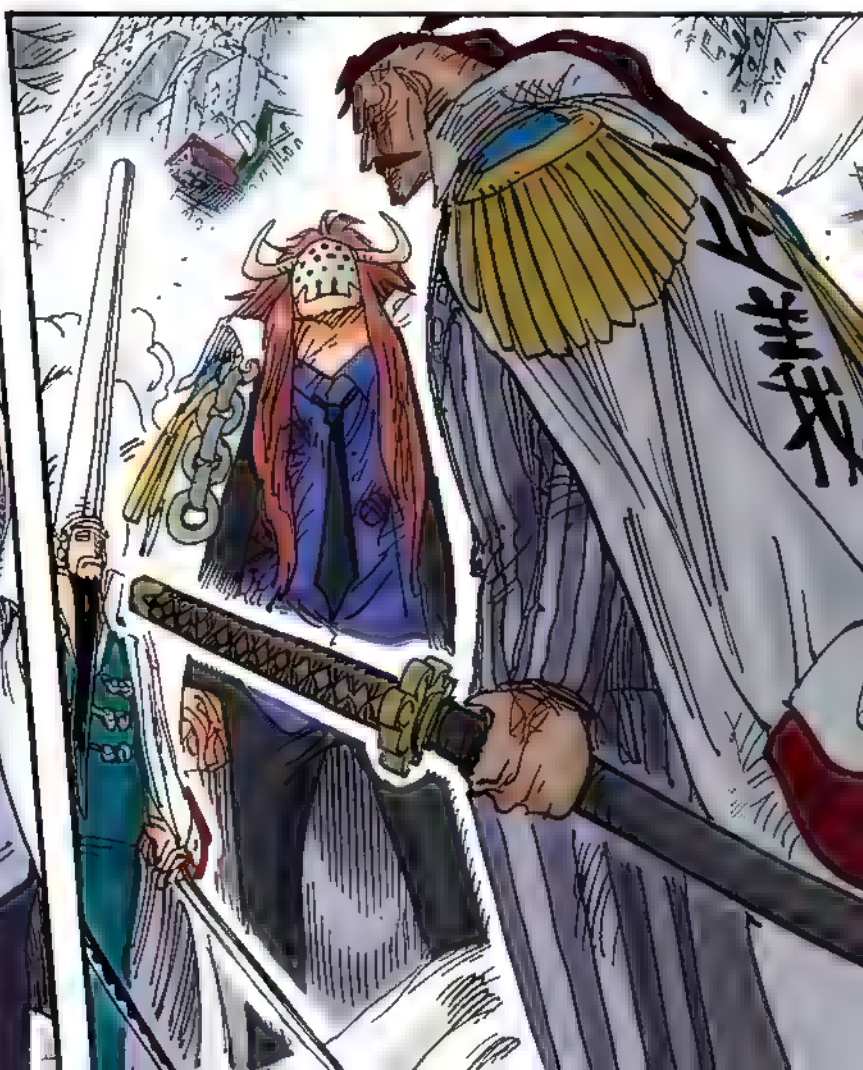
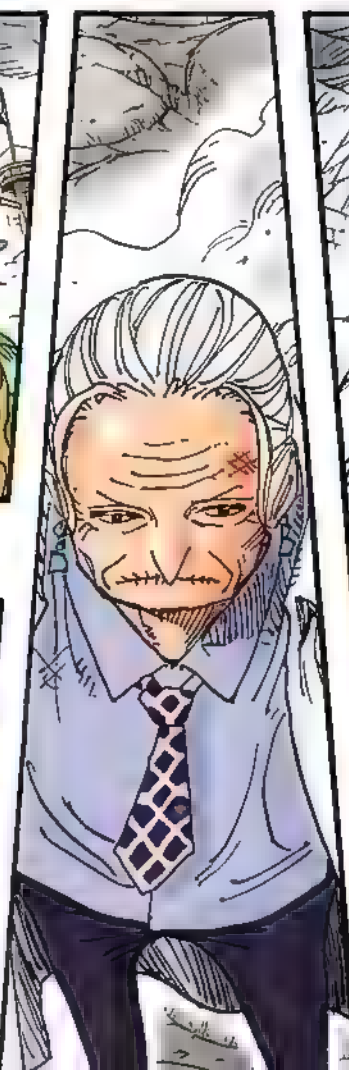
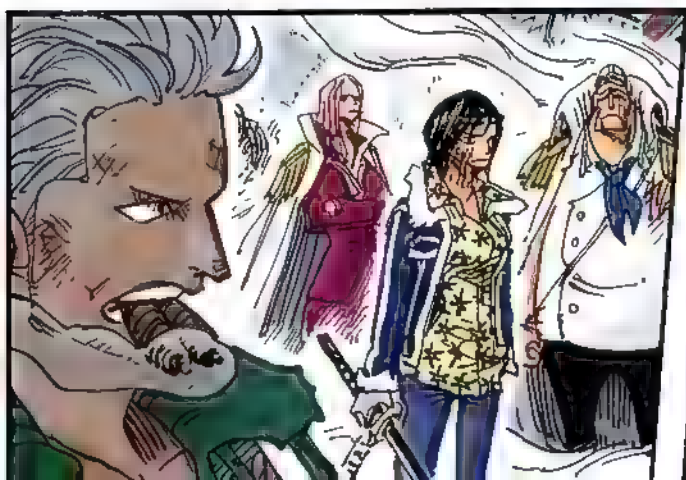
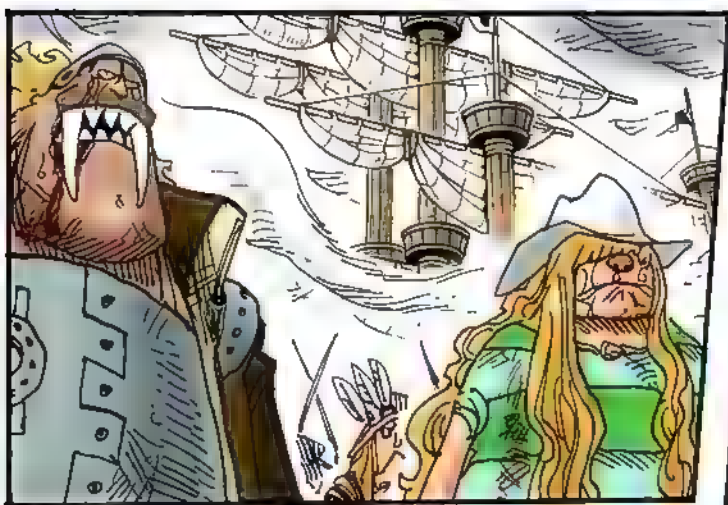
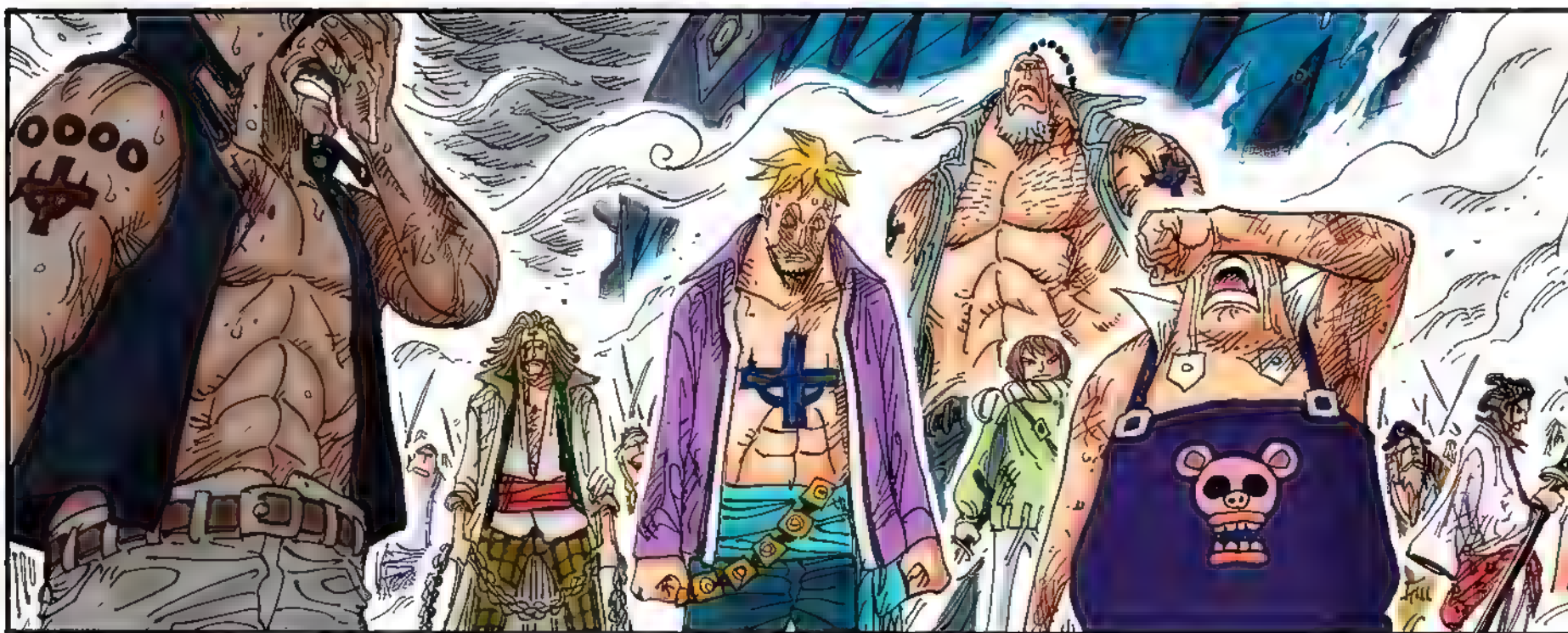
ZE HA HA HA! LET'S GO, MEN!

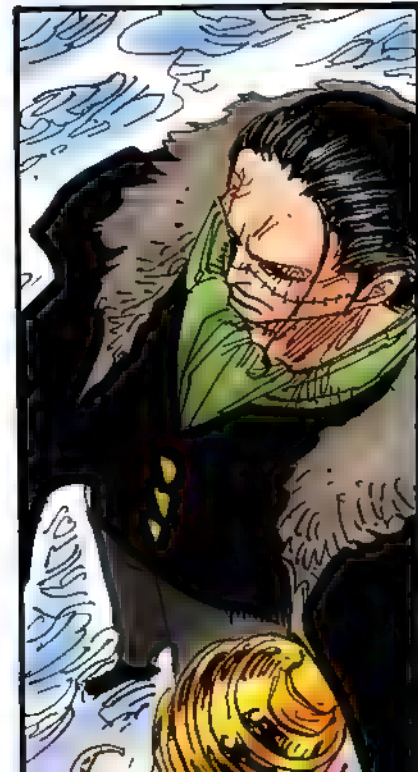
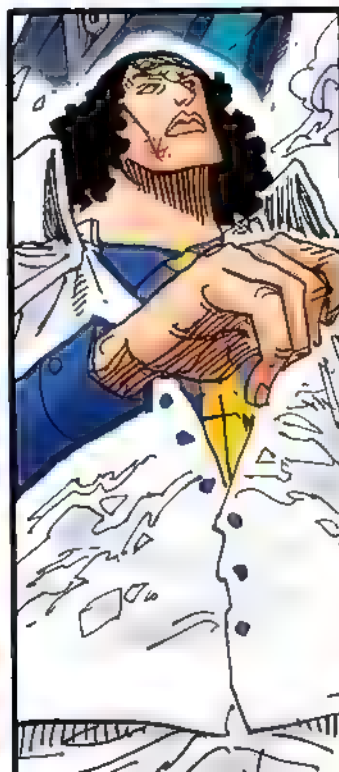
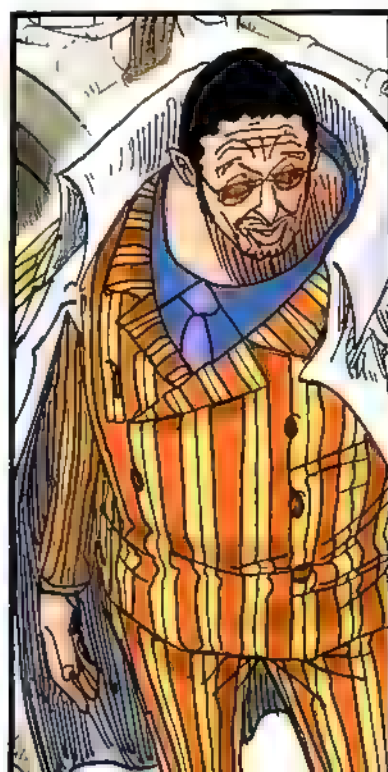
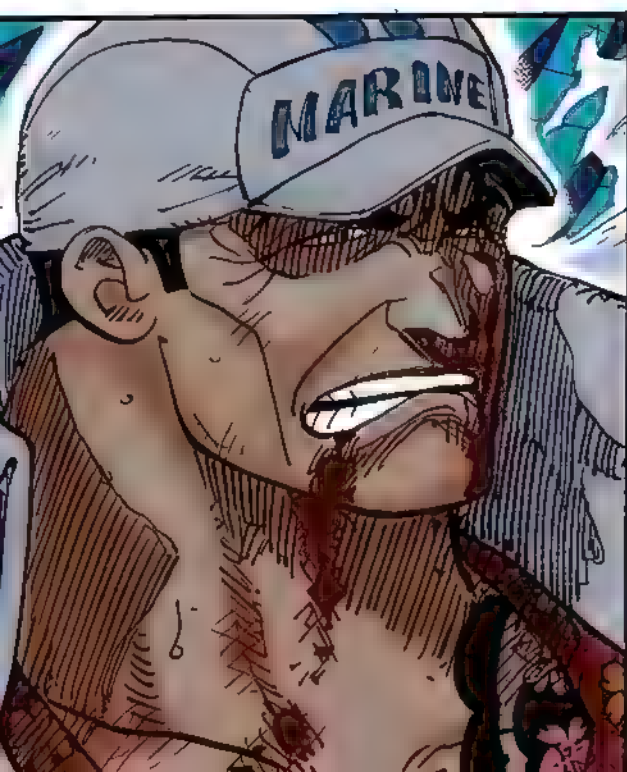
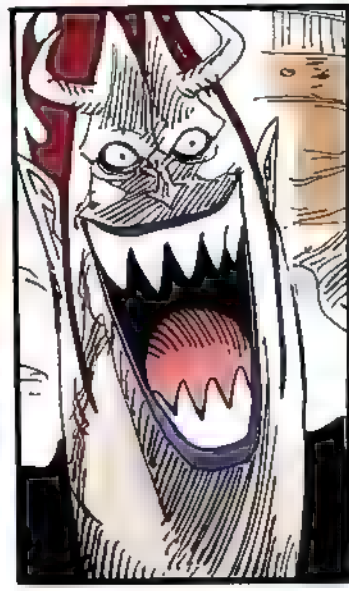
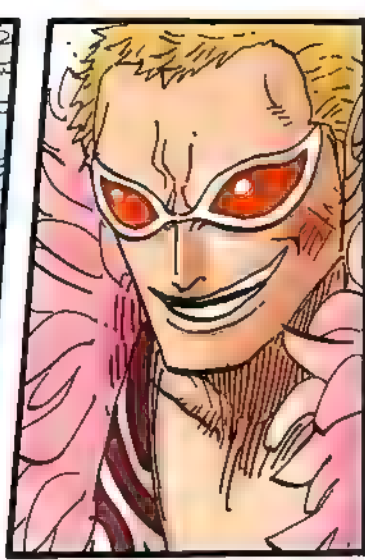
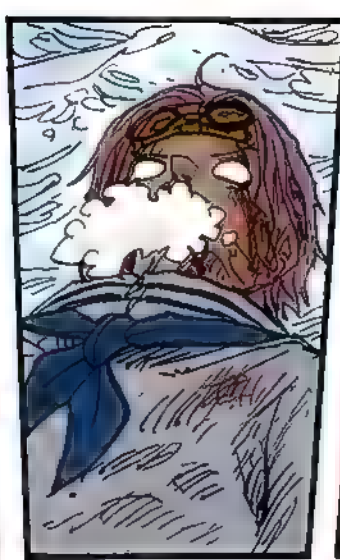
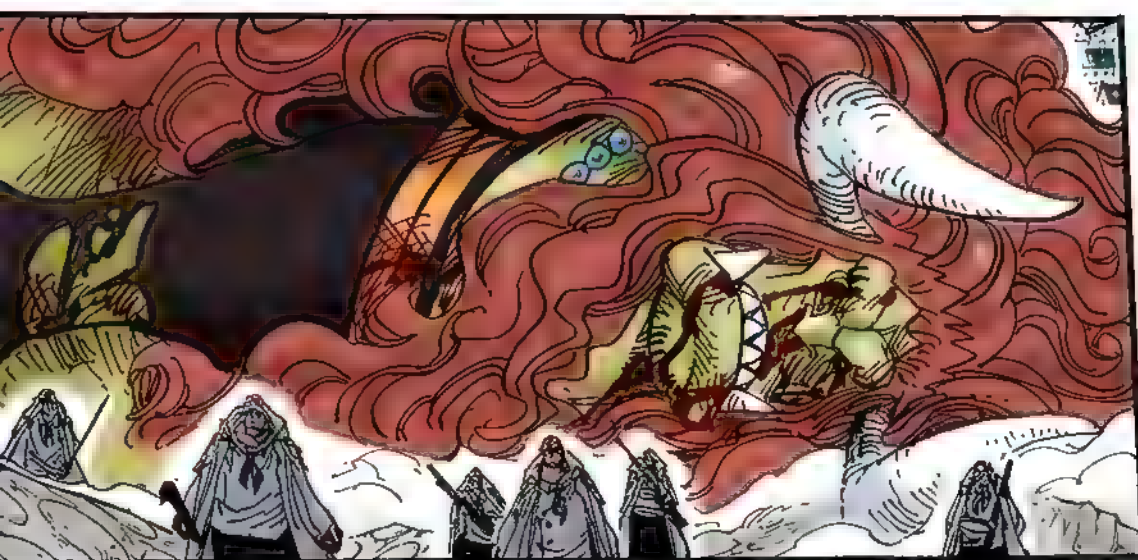
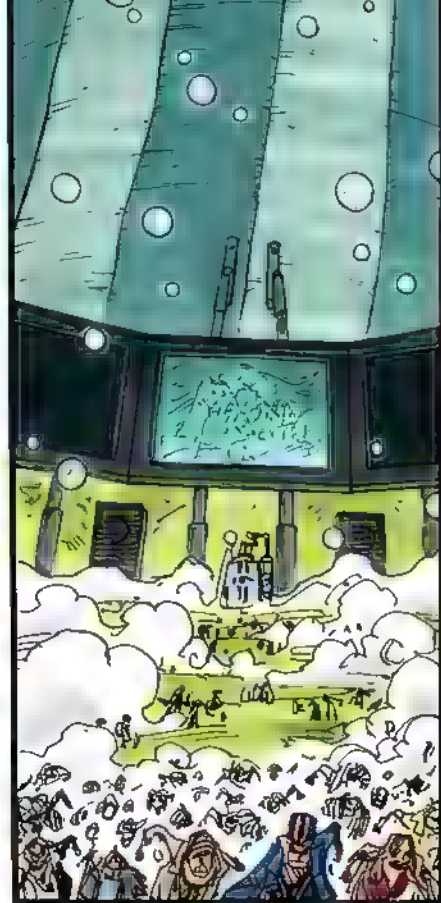
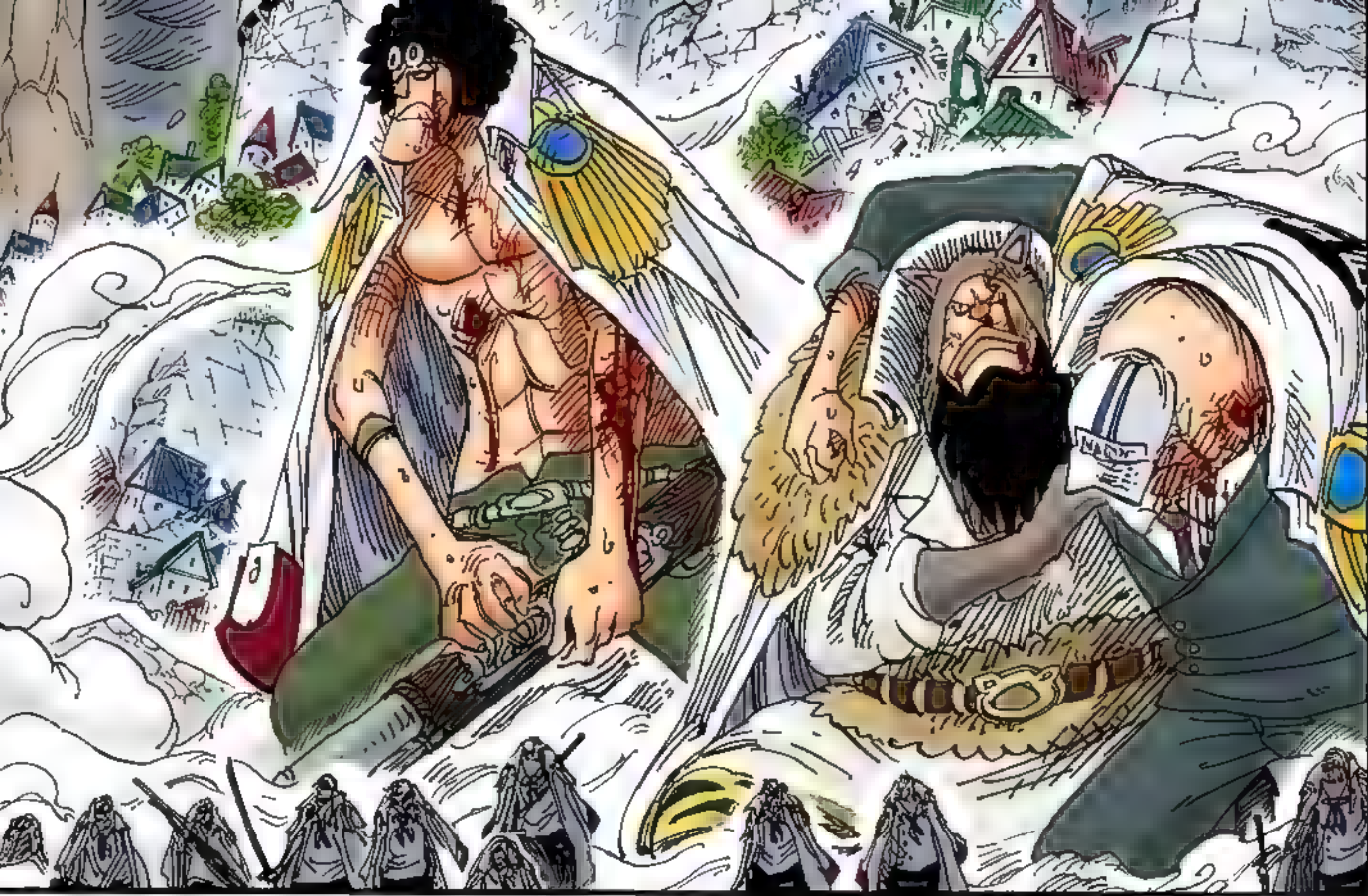


WE'LL FIGHT YOU!!

COME ON!!

!!?







THANK YOU.



HURRY UP AND TREAT THE WOUNDED!



FLEET ADMIRAL?!

THAT'S FINE BY ME, "RED-HAIRED." I'LL TAKE RESPONSIBILITY FOR THIS.



WHAT?! BUT WE NEED TO SHOW OFF THEIR SEVERED HEADS TO CELEBRATE OUR VICTORY!!

I DON'T MIND!

!?



YOU'VE ALREADY BROADCAST THE BATTLE THROUGHOUT THE WORLD.

I WON'T ALLOW YOU TO GO ON MAKING A SPECTACLE OF THEIR DEATHS.

WE'LL SEE TO THE BURIAL...

...OF WHITEBEARD AND ACE.



...IS OVER!!

THIS WAR...

THIS ENDED THE GREATEST BATTLE OF THE GREAT PIRATE AGE.

THE PARAMOUNT WAR OF MARINEFORD WILL BE CARVED DEEPLY INTO THE TABLETS OF HISTORY.



A: It's time for BIO! (Bring it on!) Now let's start! Yep. Hey, you guys! Why are you picking all the character Birthdays on your own?! Anyway, I put a lot of my love into the

characters too! I won't let you decide all of them! Bring it on!

Q: About Law's birthday, how about making it October 6, since that sounds similar to the first symbols of his name in Japanese?

--Hamuchi

A: Sure.

Q: I have a request. My favorite pirate in all of *One Piece* is Blackbeard, Marshall D. Teech. How about making his birthday August 3, since 8 and 3 can be read in Japanese to sound like the name of his power?

A: Sure.

Q: Listen to this! A new guy at my workplace said that he didn't know Marco's birthday! His birthday is October 5! It's so easy to remember since he's the leader of Division 1 and Marco could be read as 0 and 5! Don't you think so, Mr. Oda?!♥

--Whitebeard Nurse

Team Medical Chart Writer, Marunyanmu

A: Uh...sure. I guess so. Yeah... That's correct.

Q: Let's make Crocodile's birthday September 5. Since the first part of his name could sound like 9 and 5. When we're picking birthdays, you never seem excited. Why don't you get Iva to get you some Emporio Energy Hormone before you answer me?

--Akimasa Ultimate

A: Woohaa! Sure thing! Woohaaaaa!!

Q: This might be sudden, but let's make Iva's birthday January 8. What do you think?

--First-gen Kitetsu

A: Sure thing! Woohaa!

Q: So about the Marine Admirals... How about making their birthdays the same as the people they're based on?



Aokiiji-September 21
(Yusaku Matsuda)



Kizaru-November 23
(Kunie Tanaka)



Akainu-August 16
(Bunta Sugawara)

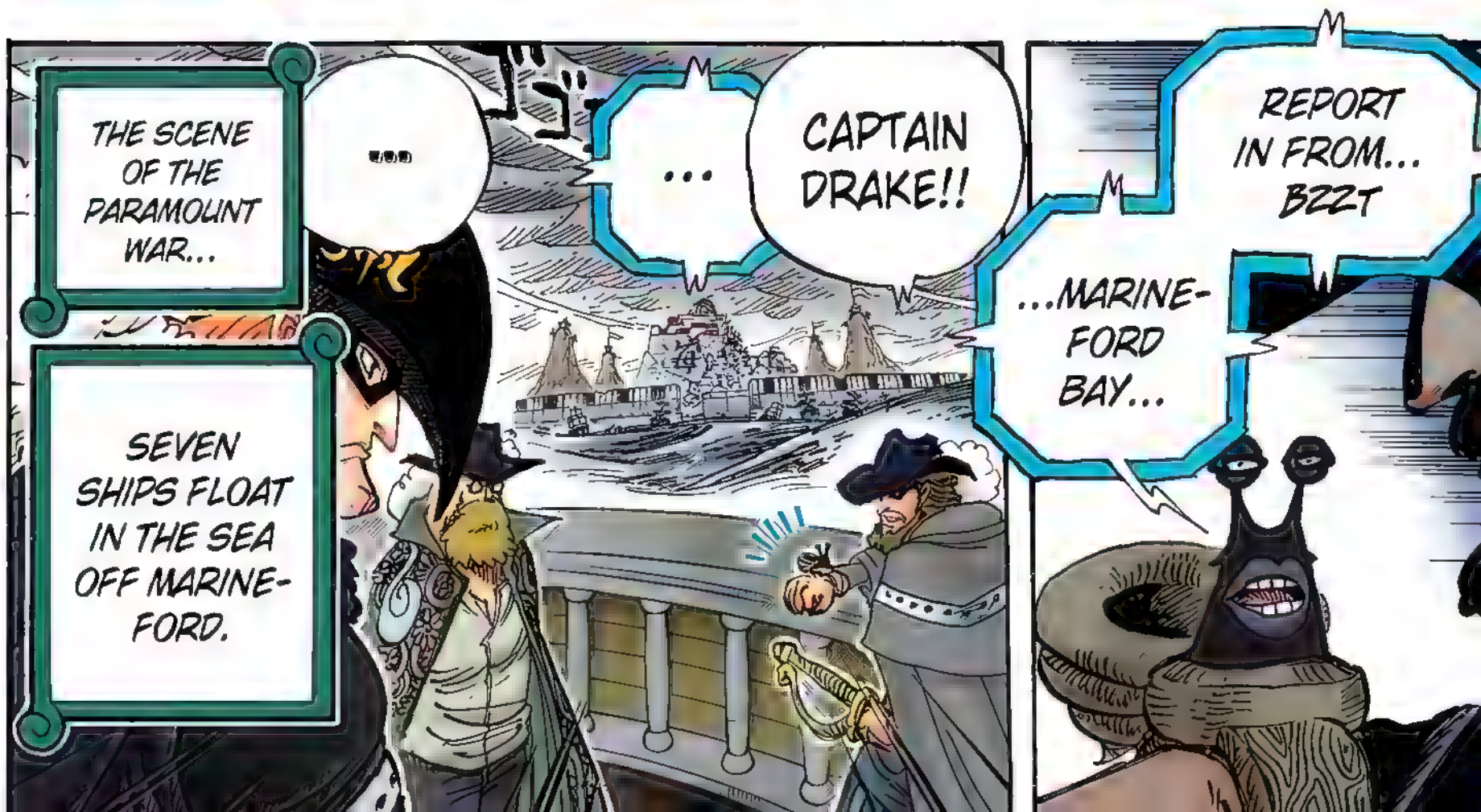
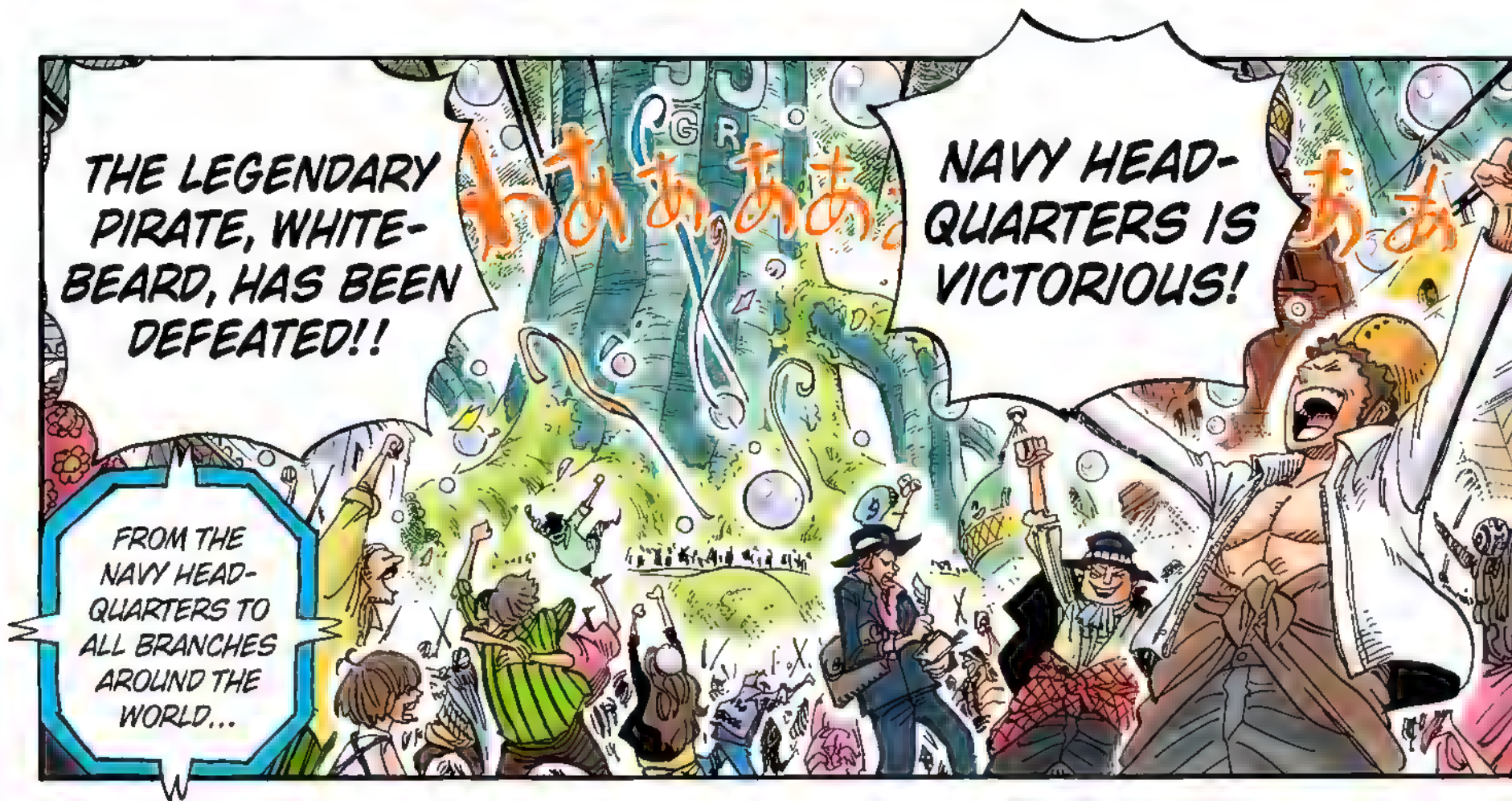
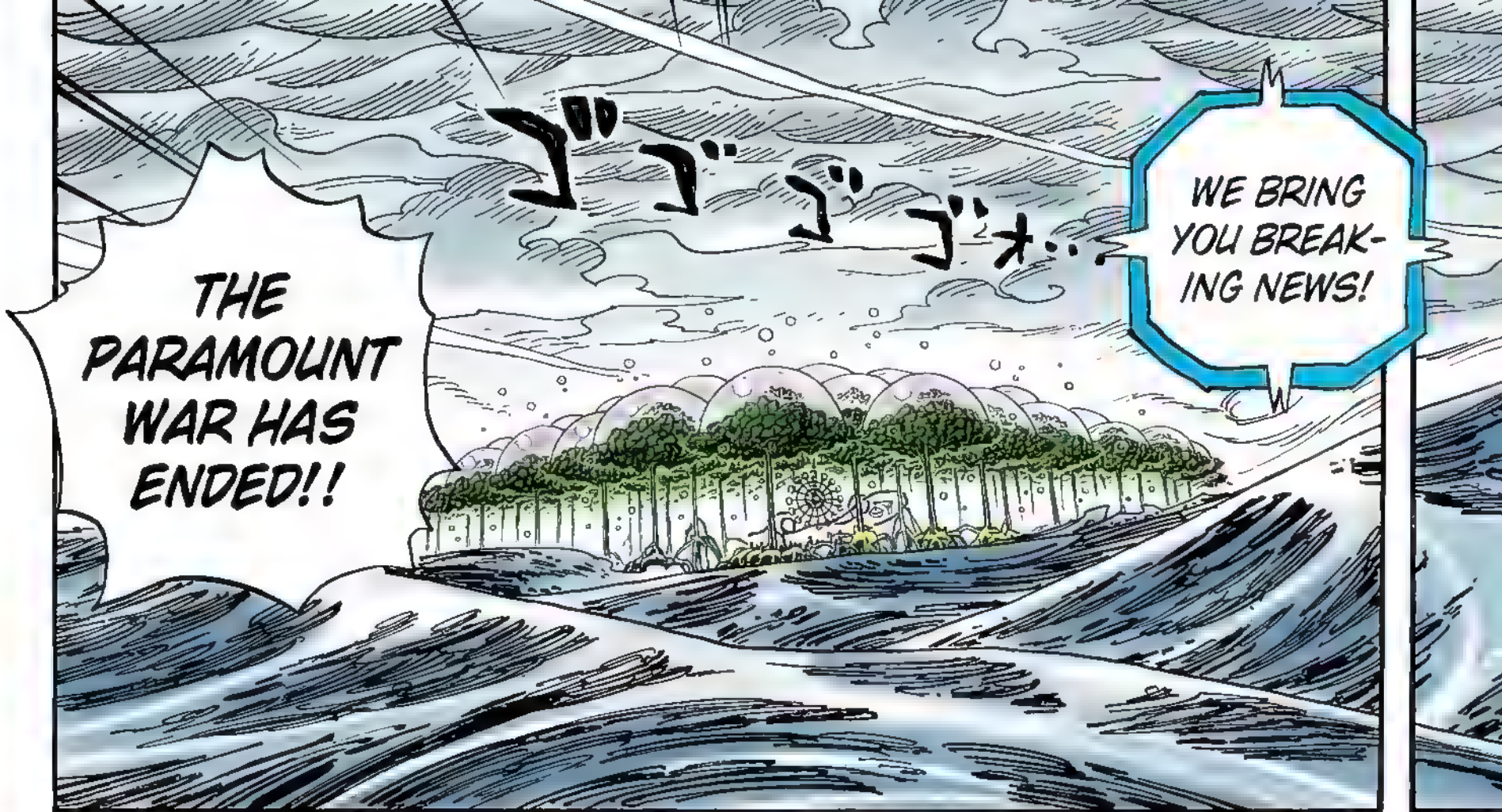
What do you think?

--Nishimura's Friend, Taku

A: Whatever! Do what you want! Woohaa!!

Chapter 581: **CREEPING FUTURE**

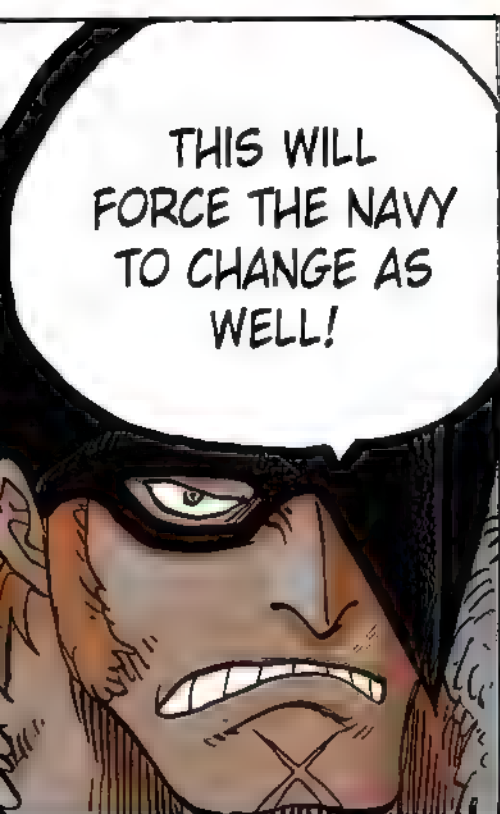






THE BURDEN
OF A NEW
PIRATE ERA
FALLS ON THEIR
SHOULDERS.

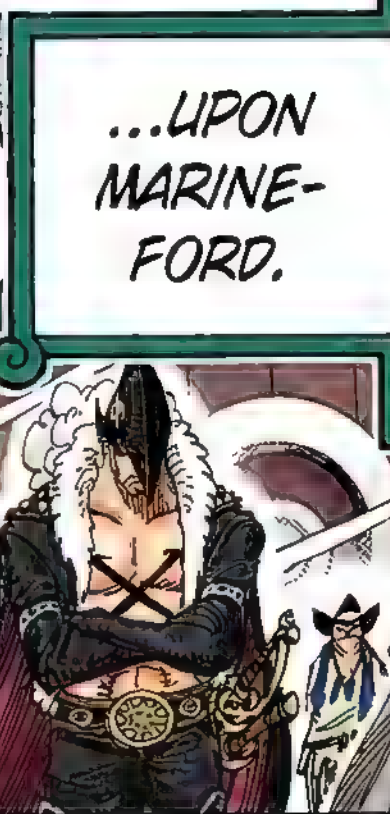
THEY HAVE
WITNESSED
THIS HISTORIC
EVENT WITH
KEEN
INTEREST.



THIS WILL
FORCE THE NAVY
TO CHANGE AS
WELL!



IT'S
FINALLY
OVER.



...UPON
MARINE-
FORD.



THEY STAND
AND WATCH THE
DUST SETTLE...



...ON THE
SURFACE OF
THEIR SKIN.



THEY ALL FEEL
THE COMING
OF A NEW ERA
OF BLOOD-
THIRST...

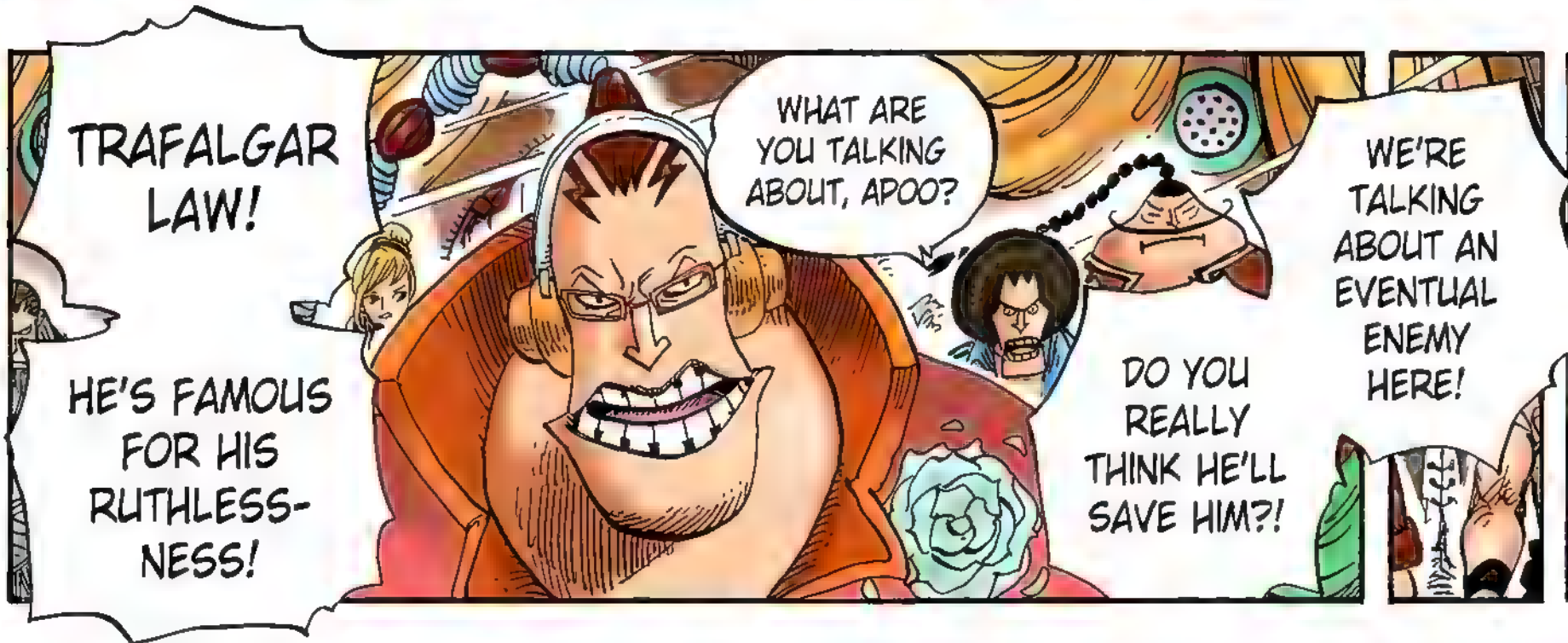
WHITEBEARD'S
TERRITORY WILL
BECOME A SEA
OF BLOOD.

IT WON'T
TAKE LONG.



HE'S GOING
TO BE THE EYE
OF THE STORM
FOR SOME TIME
TO COME!

THE KEY
HERE IS
BLACK-
BEARD.



TRAFALGAR
LAW!

HE'S FAMOUS
FOR HIS
RUTHLESS-
NESS!

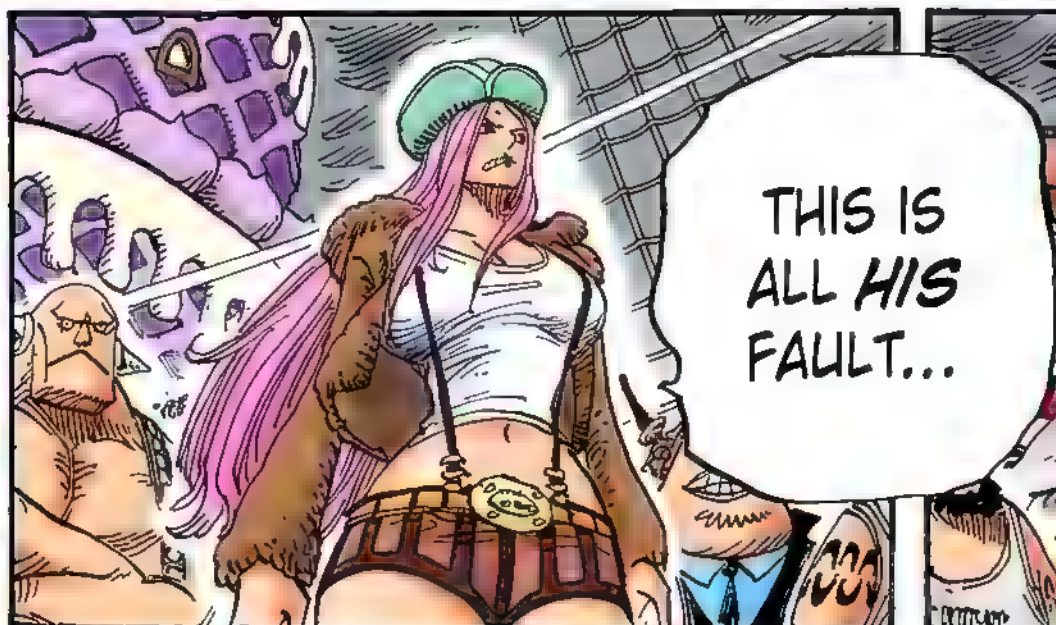
WHAT ARE
YOU TALKING
ABOUT, APOO?

WE'RE
TALKING
ABOUT AN
EVENTUAL
ENEMY
HERE!

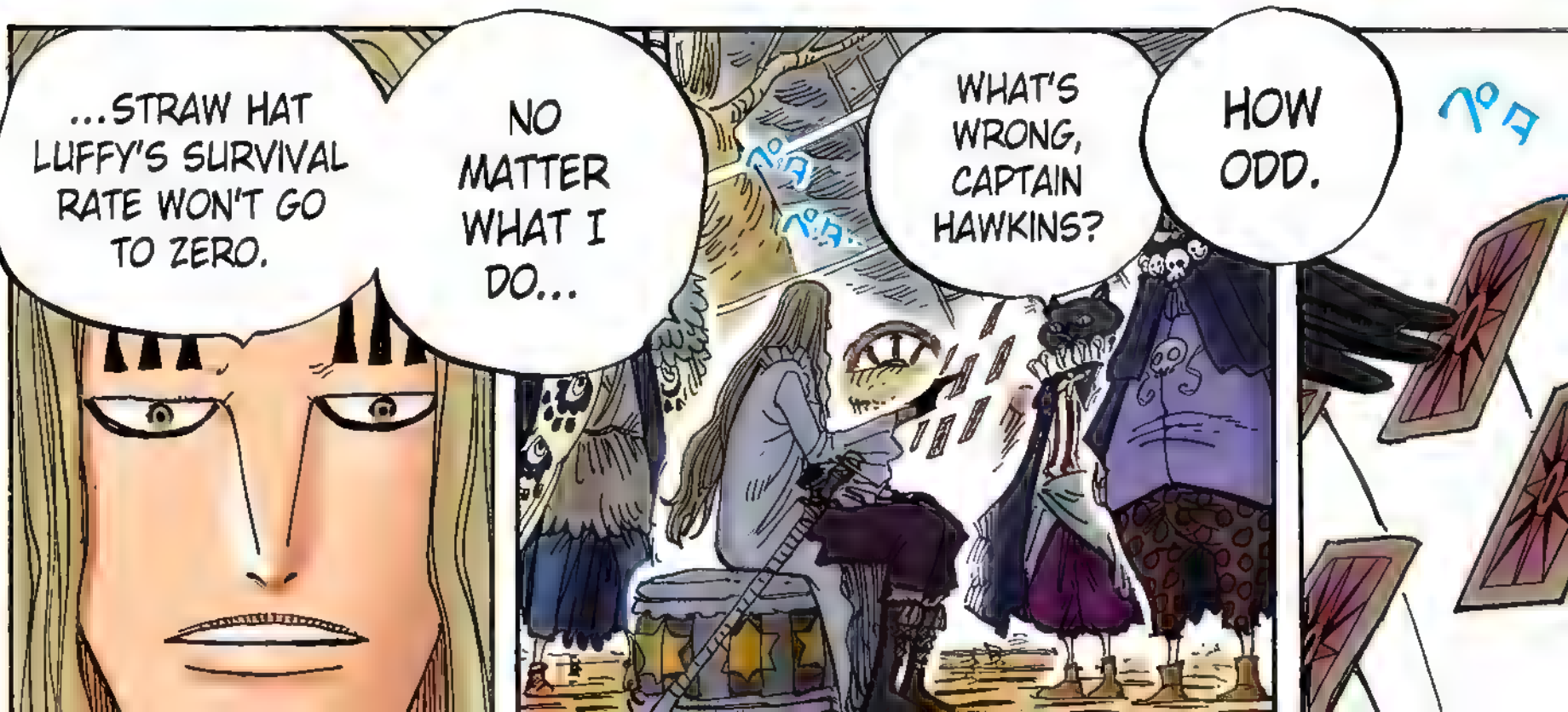
DO YOU
REALLY
THINK HE'LL
SAVE HIM?!



WE NEED
TO GO TO THE
NEW WORLD
AND FIND HIM
RIGHT NOW!



THIS IS
ALL *HIS*
FAULT...

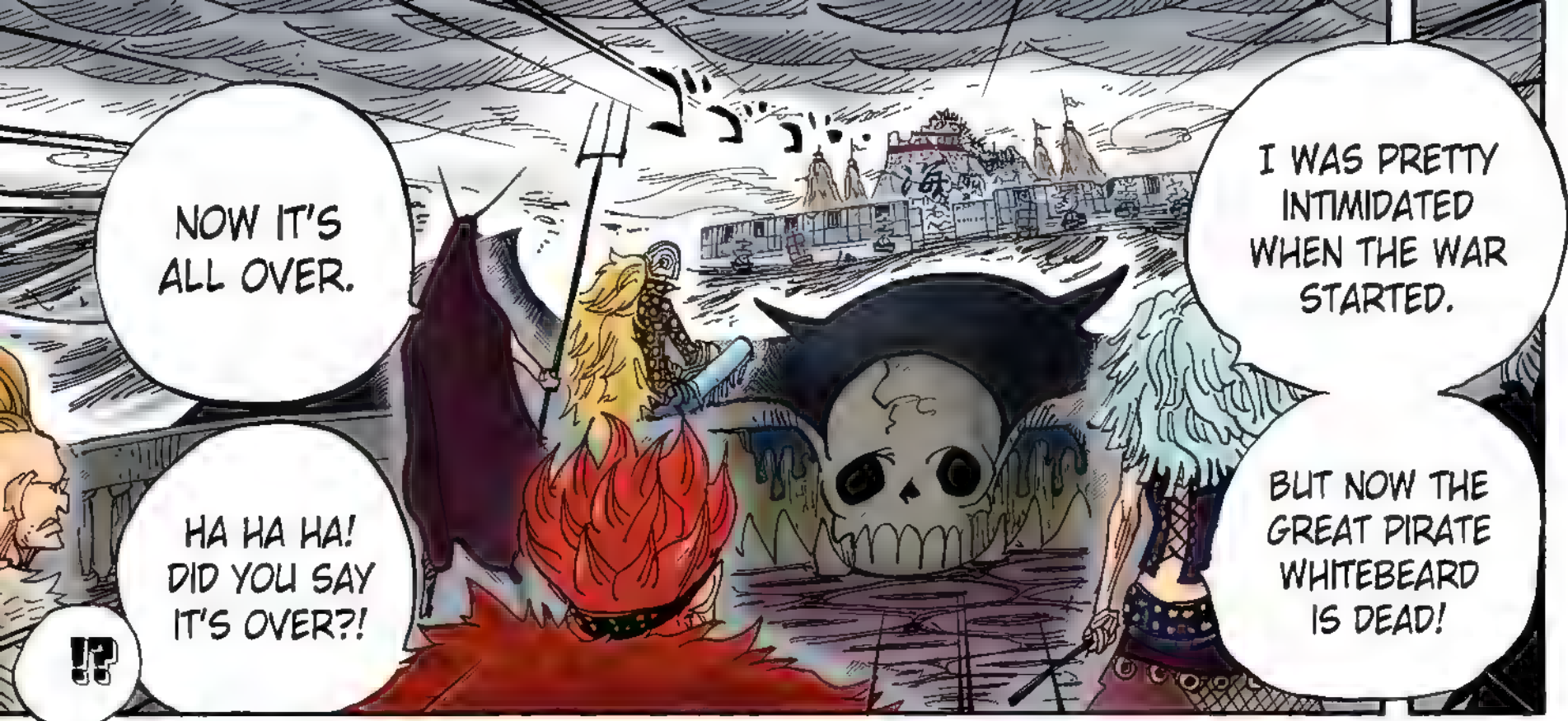


...STRAW HAT
LUFFY'S SURVIVAL
RATE WON'T GO
TO ZERO.

NO
MATTER
WHAT I
DO...

WHAT'S
WRONG,
CAPTAIN
HAWKINS?

HOW
ODD.

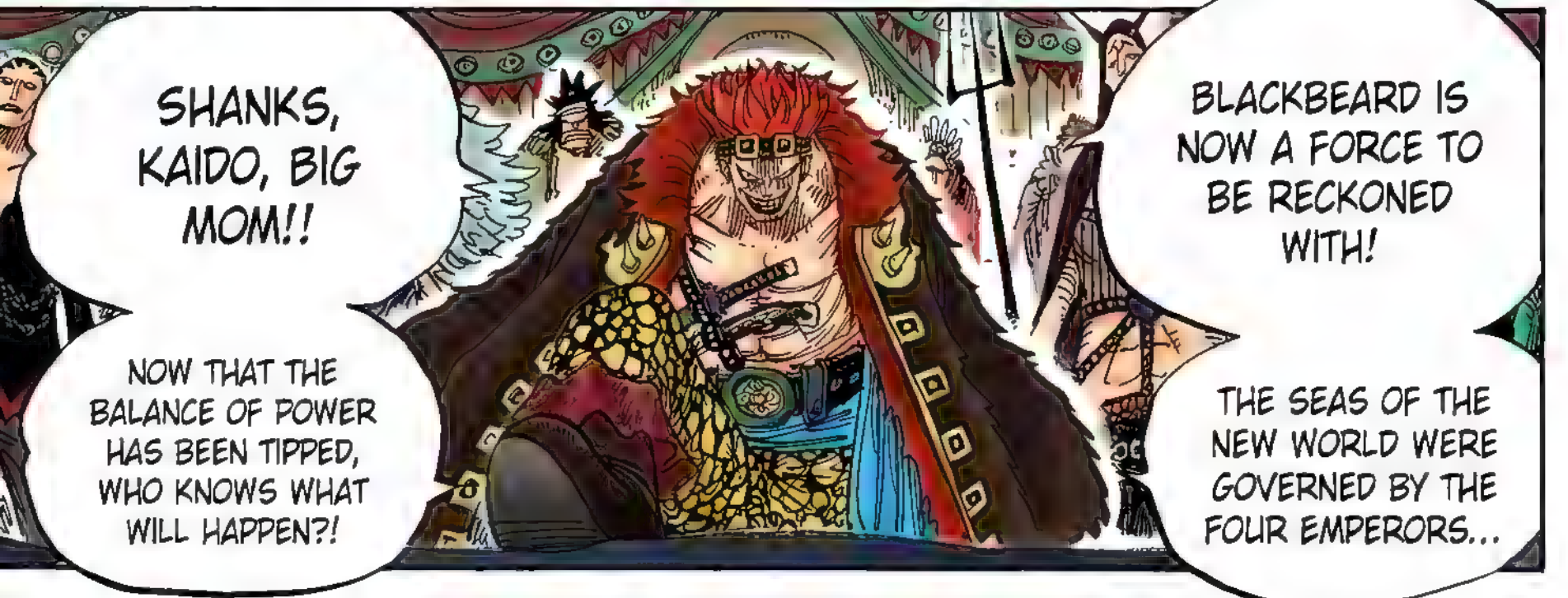


NOW IT'S
ALL OVER.

I WAS PRETTY
INTIMIDATED
WHEN THE WAR
STARTED.

HA HA HA!
DID YOU SAY
IT'S OVER?!

BUT NOW THE
GREAT PIRATE
WHITEBEARD
IS DEAD!



SHANKS,
KAIDO, BIG
MOM!!

BLACKBEARD IS
NOW A FORCE TO
BE RECKONED
WITH!

NOW THAT THE
BALANCE OF POWER
HAS BEEN TIPPED,
WHO KNOWS WHAT
WILL HAPPEN?!

THE SEAS OF THE
NEW WORLD WERE
GOVERNED BY THE
FOUR EMPERORS...



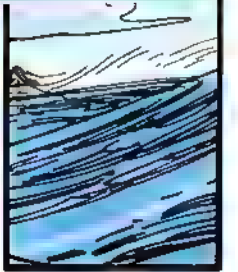
...HAS
BEGUN!!

A
TURBU-
LENT NEW
ERA...

...THE SOUTH
BLUE, THE NORTH
BLUE, AND THE
GRAND LINE.

THE EAST
BLUE, THE WEST BLUE...

ゴゴゴ...



I'M
GONNA
FIND IT!!

WHITEBEARD
SAID THE
ONE PIECE
EXISTS!!

THE SEAS ARE
STILL FULL OF
WONDERS BEYOND
OUR WILDEST
IMAGINATIONS!!

AS WITH ALL
HISTORICAL
KNOWL-
EDGE...

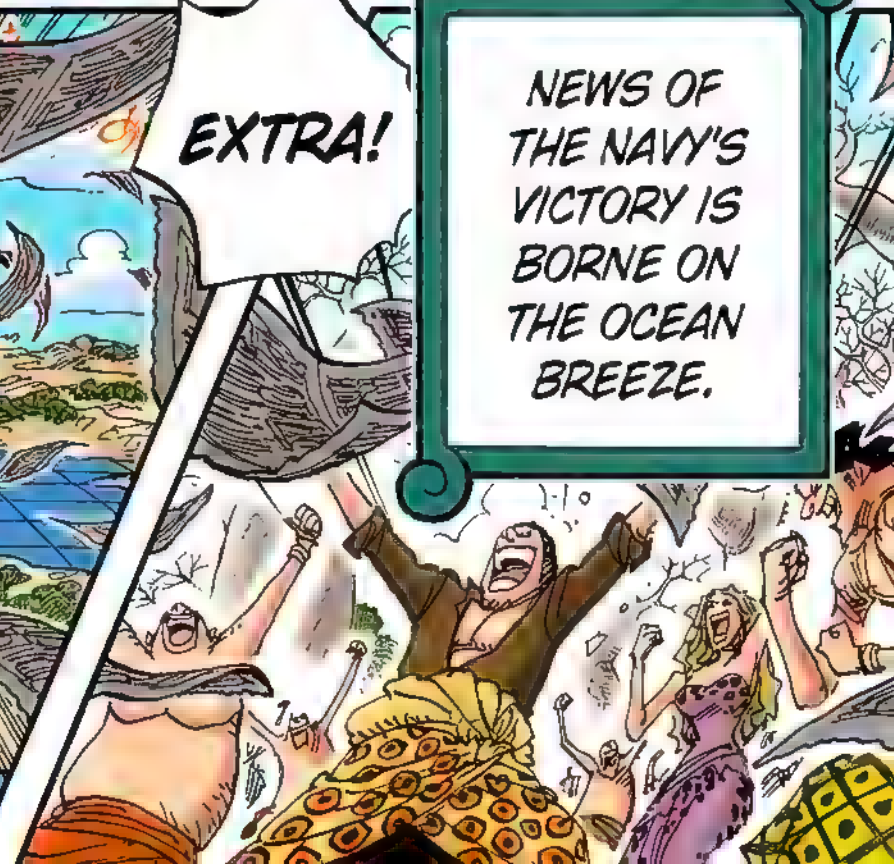
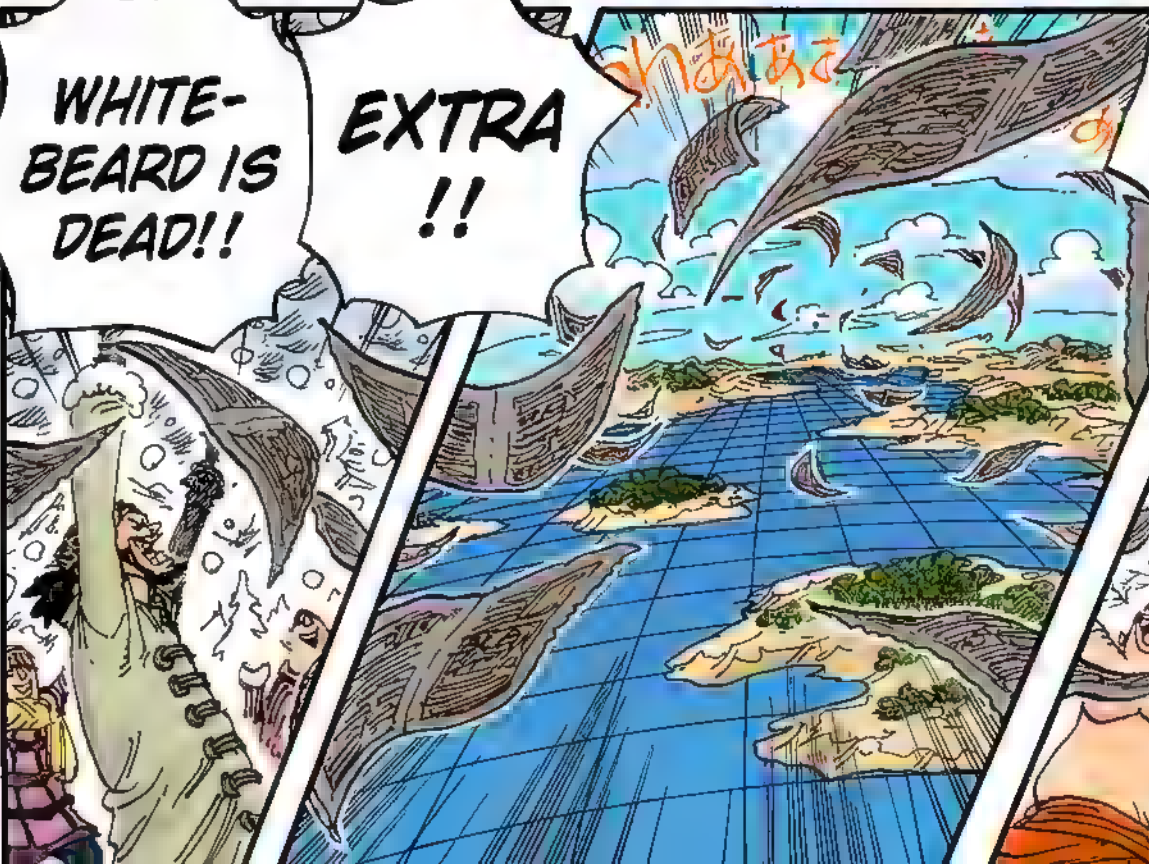
...THE FACTS OF
THE STORY GET
ALTERED AS IT
SPREADS.

WHITE-
BEARD IS
DEAD!!

EXTRA
!!

EXTRA!

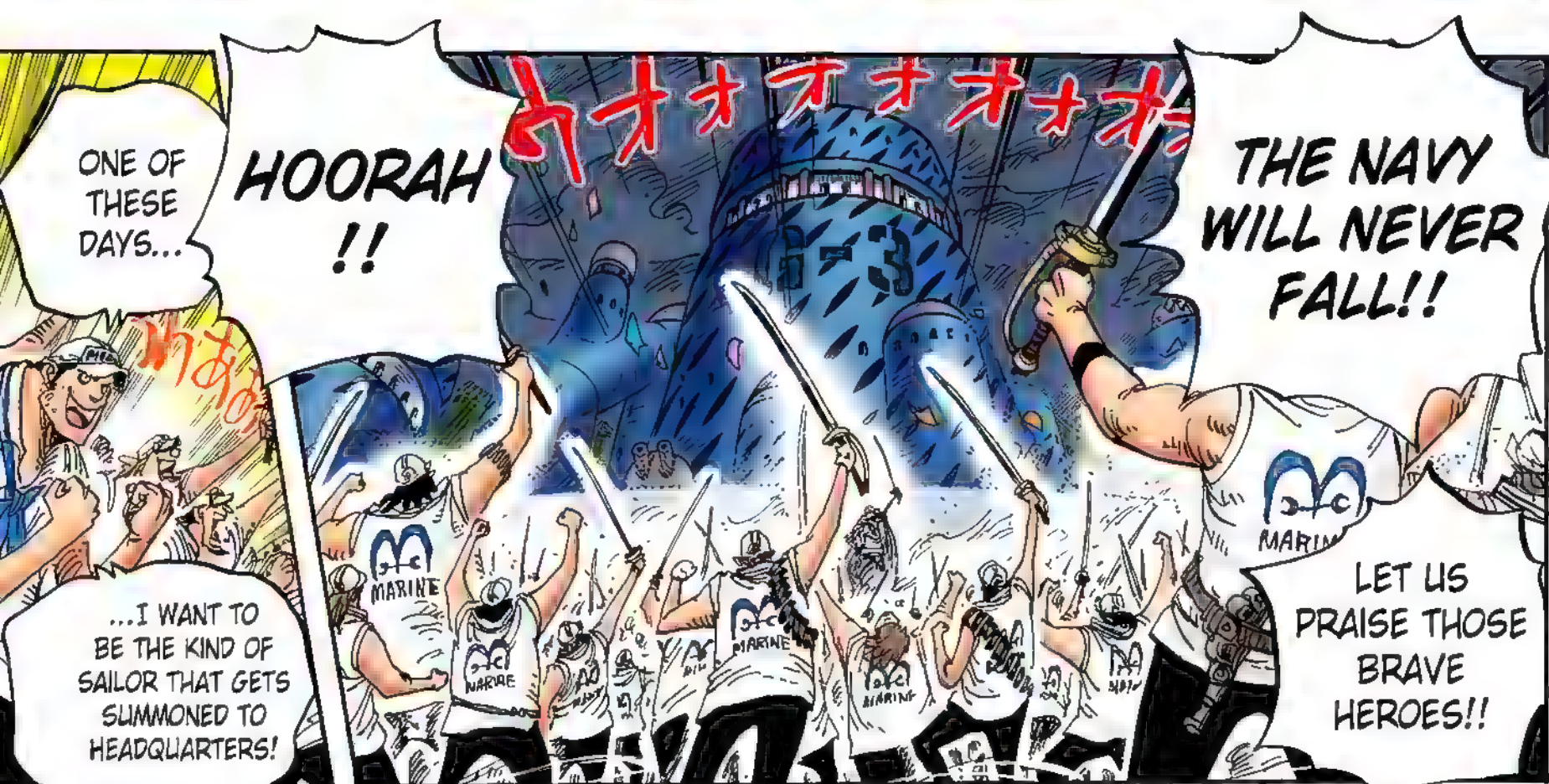
NEWS OF
THE NAVY'S
VICTORY IS
BORNE ON
THE OCEAN
BREEZE.





THANK
GOODNESS
THE NAVY
WON!!

THE ENTIRE
WORLD WAS
STILL GIDDY
FROM THIS
GREAT EVENT.



ONE OF
THESE
DAYS...

HOORAH
!!

THE NAVY
WILL NEVER
FALL!!

...I WANT TO
BE THE KIND OF
SAILOR THAT GETS
SUMMONED TO
HEADQUARTERS!

LET US
PRAISE THOSE
BRAVE
HEROES!!



OR IT WAS!
WE KNOW
THAT.

IT'S
WHITE-
BEARD'S
DOMAIN?

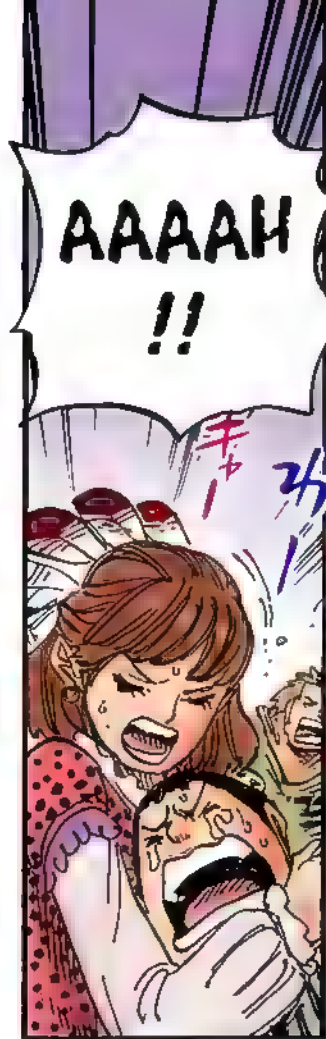
HA HA HA!
WHAT ABOUT
THIS ISLAND?

YOU HEARD
THE NEWS,
DIDN'T YOU?

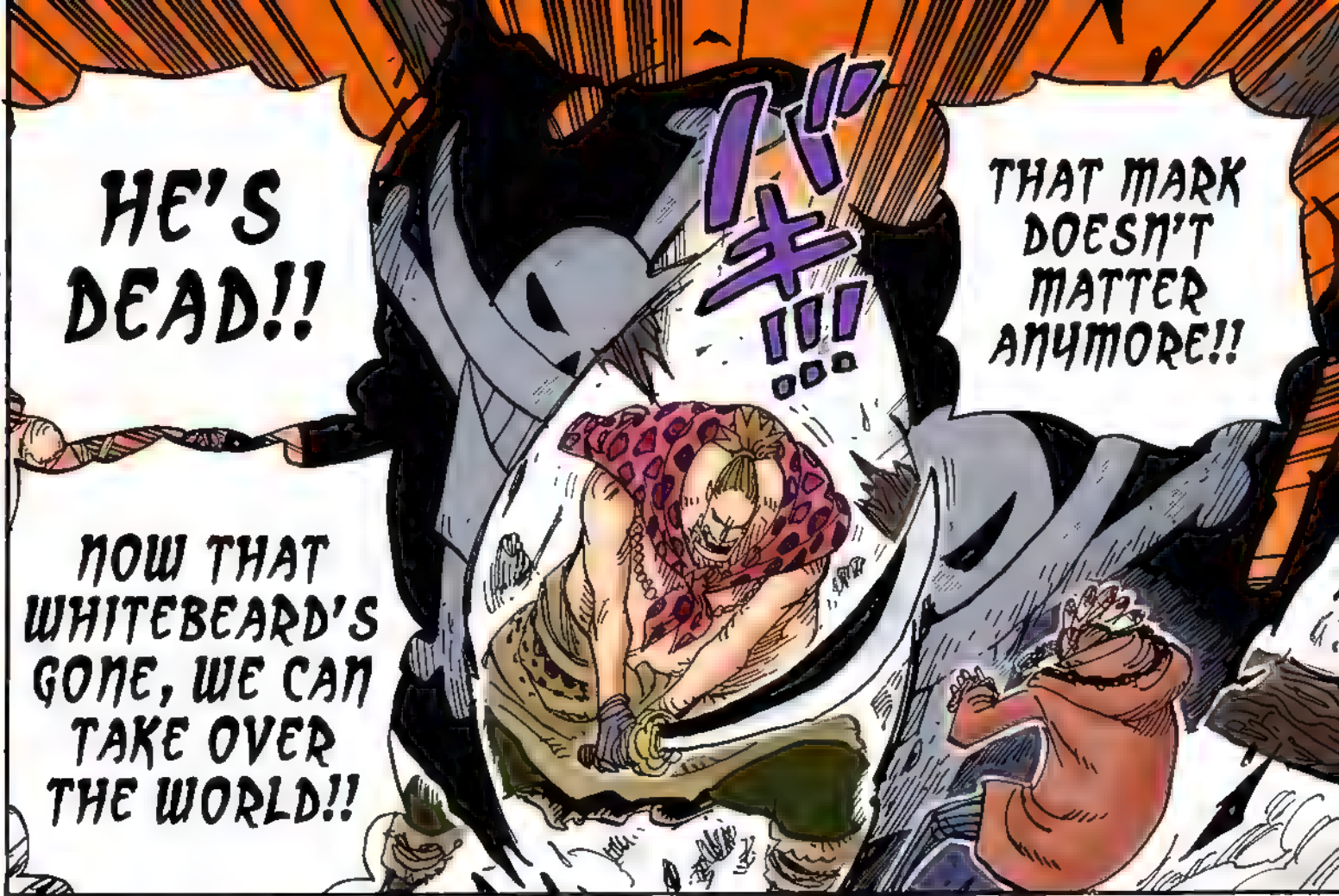
BUT THE
PEOPLE DO
NOT NOTICE.

AAAH!! STAY
AWAY!! DON'T
GET ANY CLOSER
TO THE CITY!!

TH-THIS
ISLAND
IS...



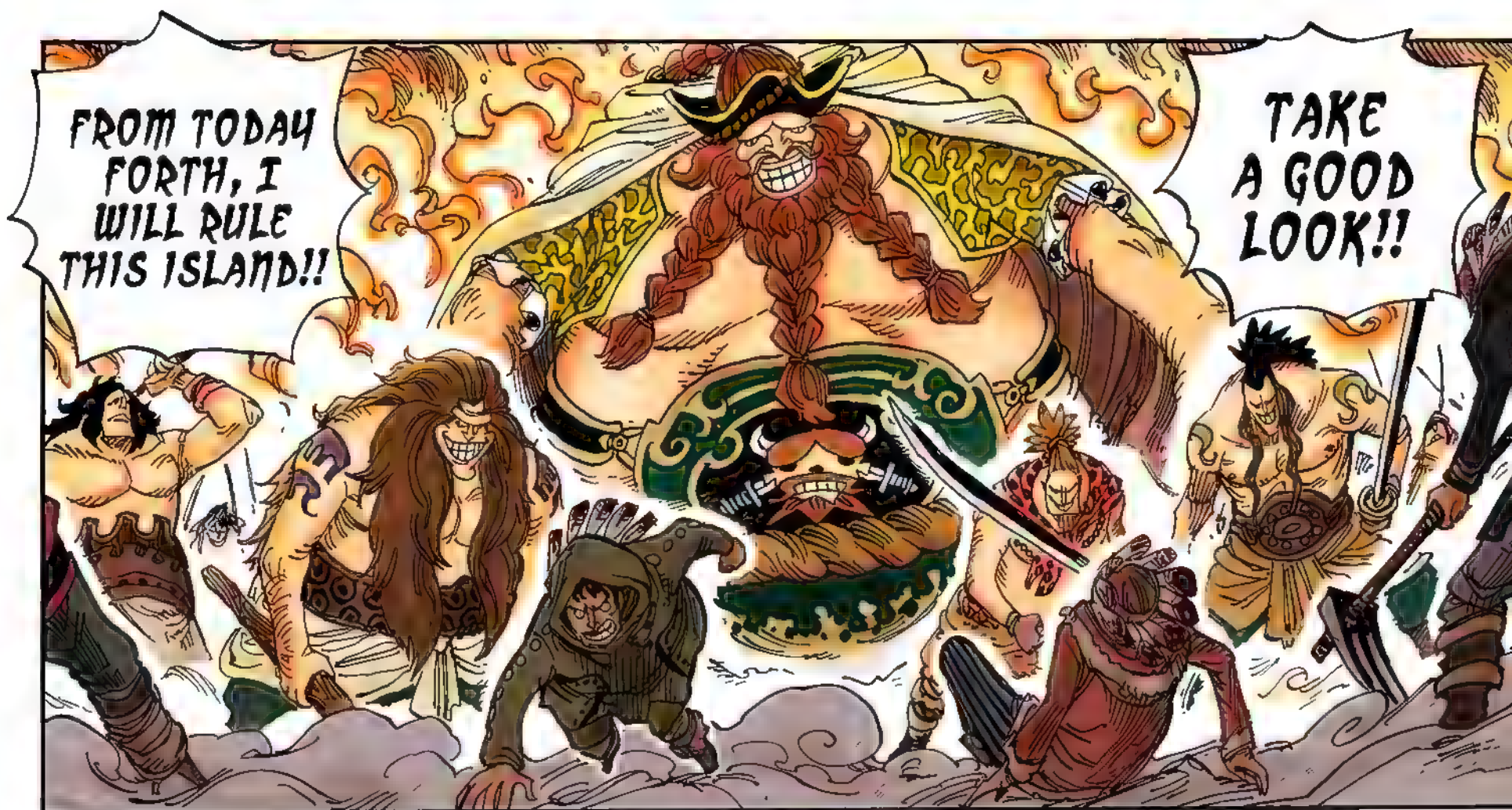
AAAAH
!!



HE'S
DEAD!!

THAT MARK
DOESN'T
MATTER
ANYMORE!!

NOW THAT
WHITEBEARD'S
GONE, WE CAN
TAKE OVER
THE WORLD!!



FROM TODAY
FORTH, I
WILL RULE
THIS ISLAND!!

TAKE
A GOOD
LOOK!!

THE NAVY'S
VICTORY DID NOT
NECESSARILY
BRING PEACE.

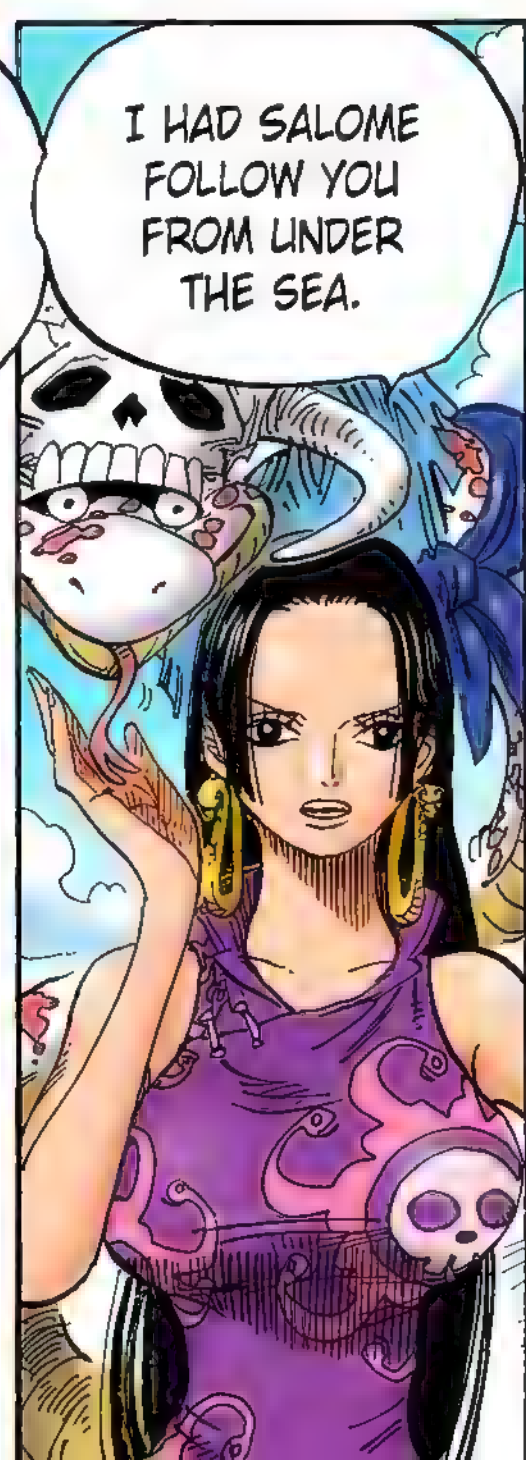
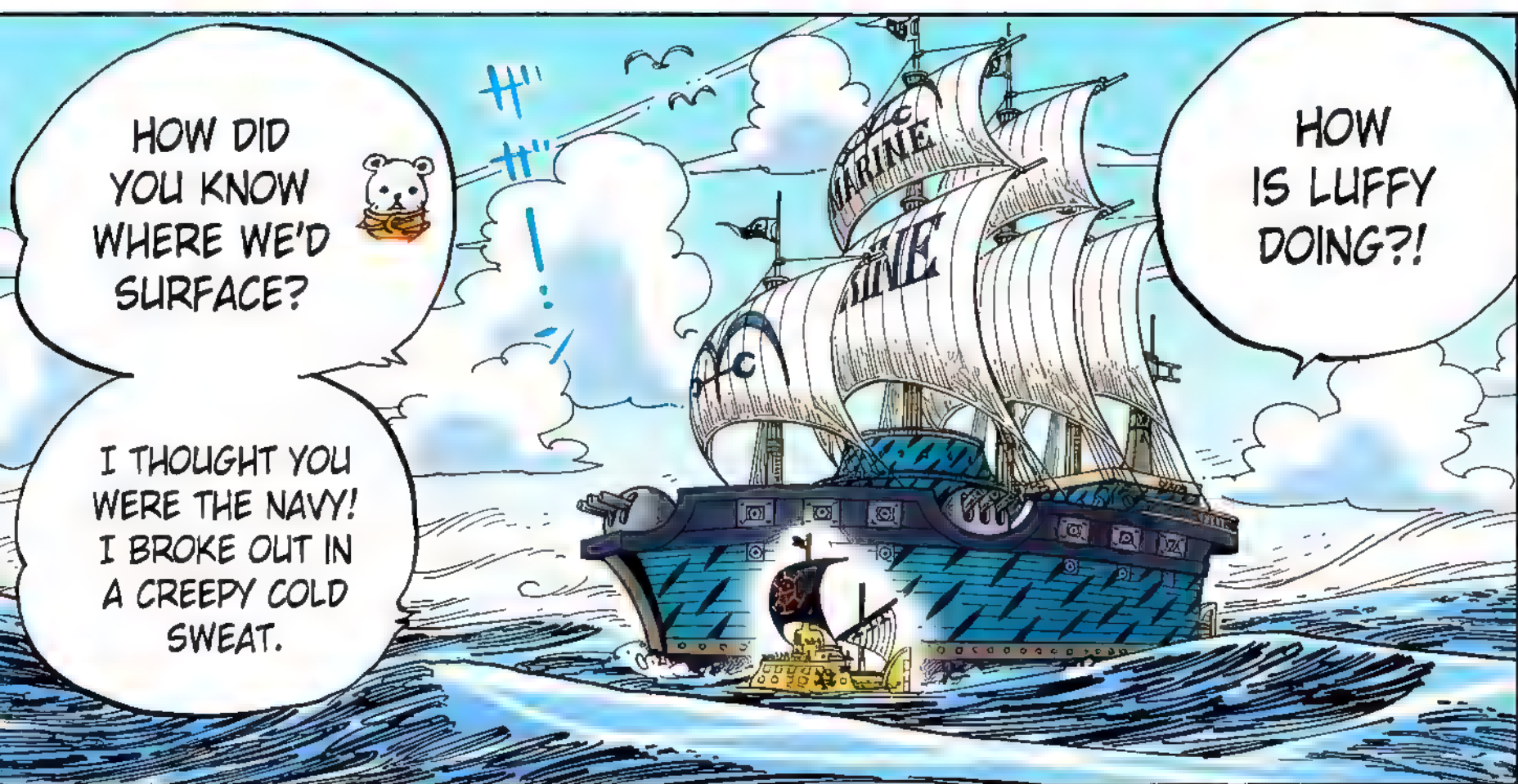


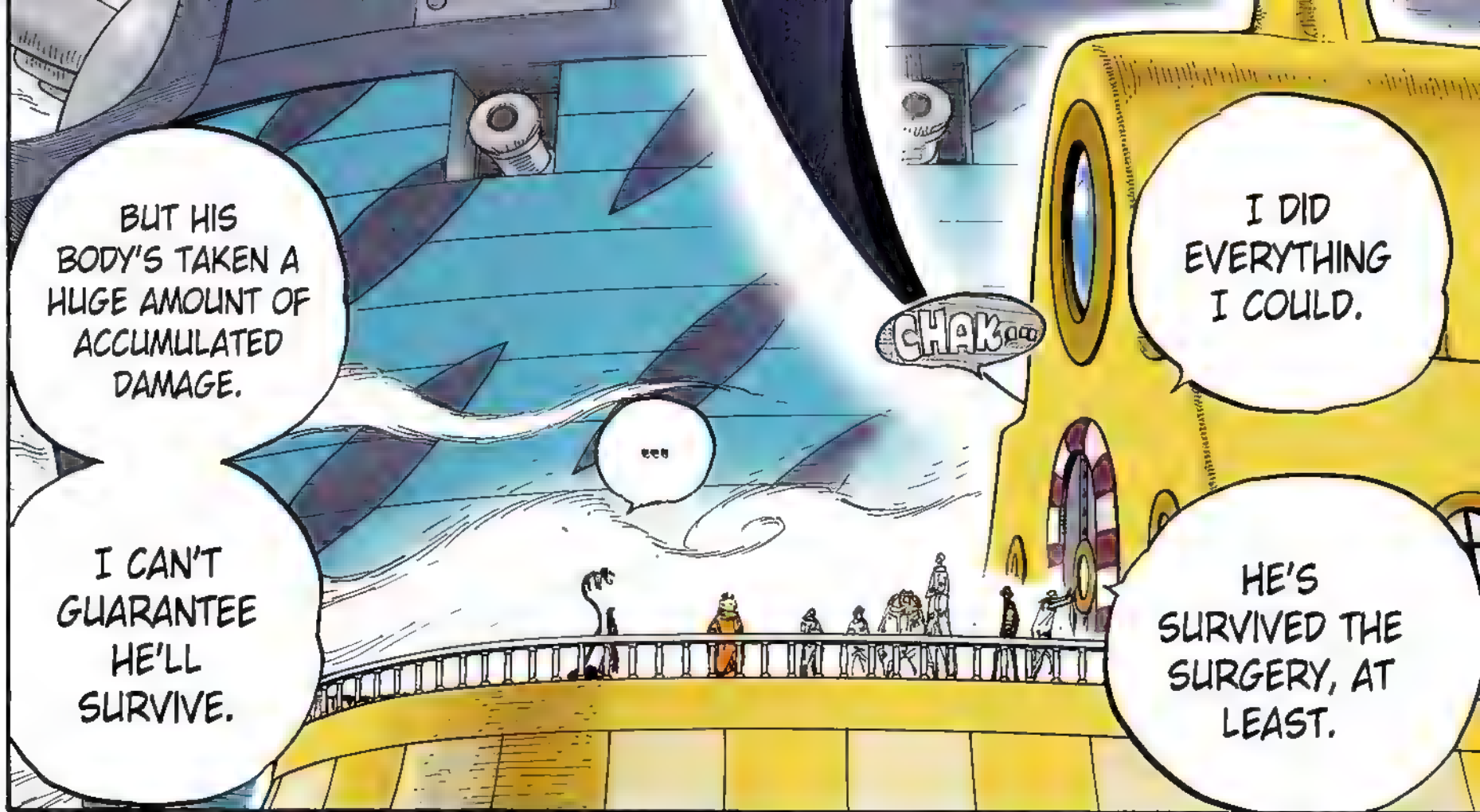
I, THE
GREAT
PIRATE
BROWN-
BEARD!!

WO
HO HO
HO!!

THE DEATH
OF WHITEBEARD
CAUSED A POWER
VACUUM THAT THREW
THE OCEANS INTO
FURTHER TURMOIL.





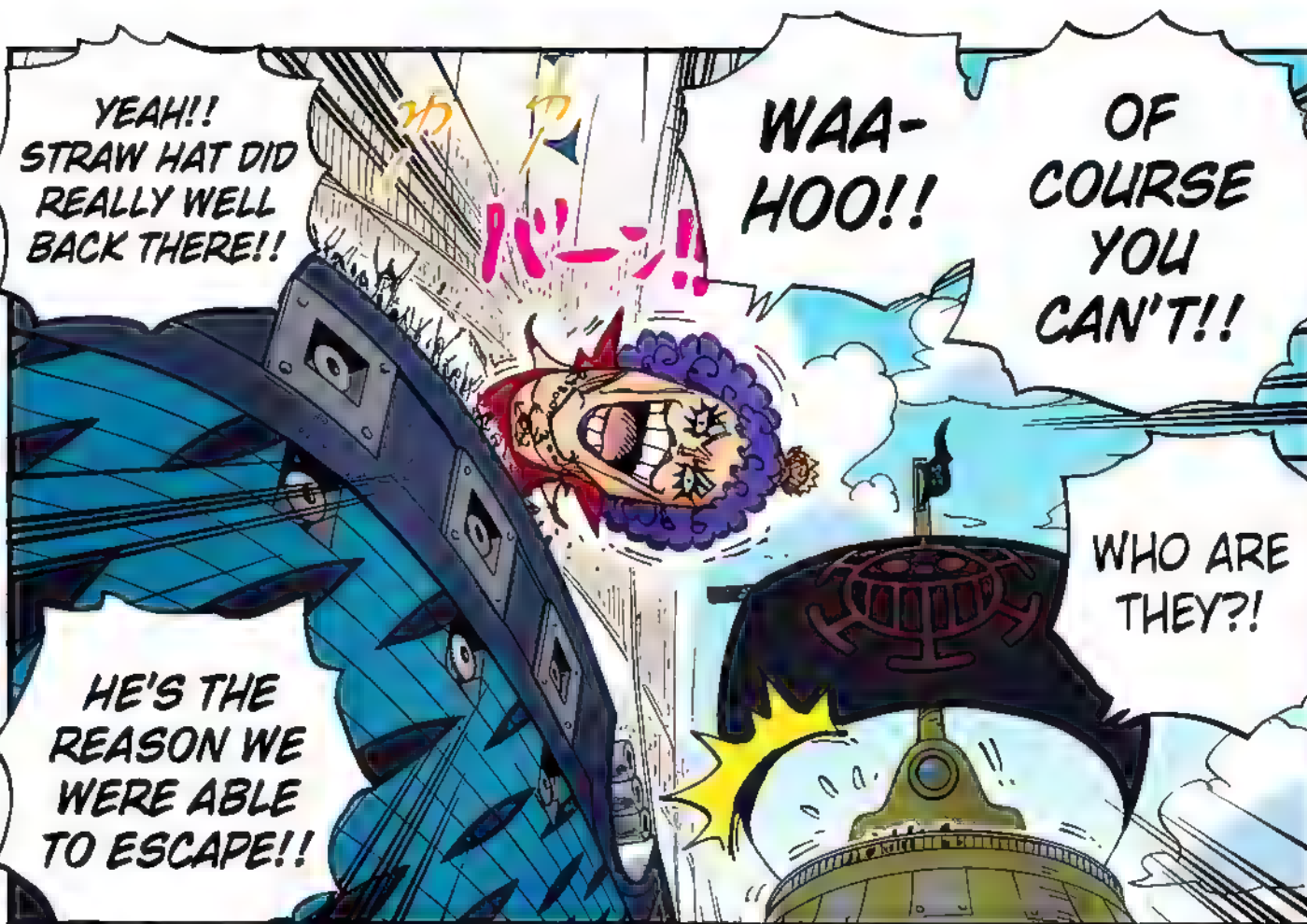


BUT HIS
BODY'S TAKEN A
HUGE AMOUNT OF
ACCUMULATED
DAMAGE.

I CAN'T
GUARANTEE
HE'LL
SURVIVE.

I DID
EVERYTHING
I COULD.

HE'S
SURVIVED THE
SURGERY, AT
LEAST.



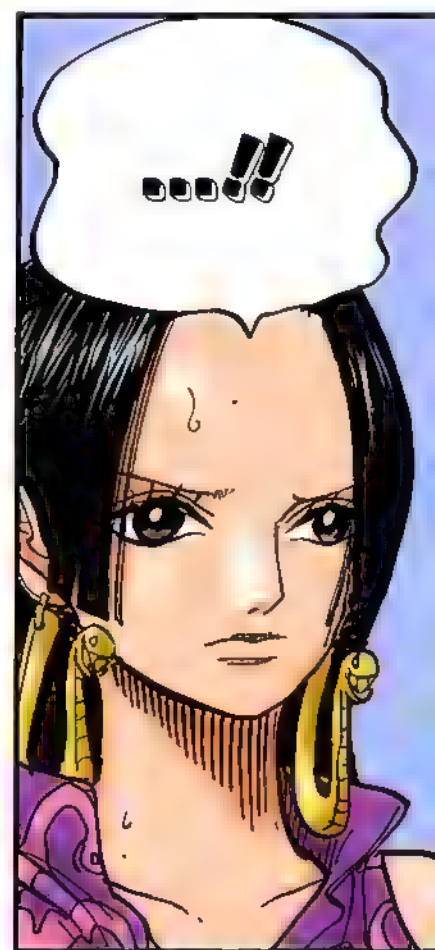
YEAH!!
STRAW HAT DID
REALLY WELL
BACK THERE!!

WAA-
HOO!!

OF
COURSE
YOU
CAN'T!!

WHO ARE
THEY?!

HE'S THE
REASON WE
WERE ABLE
TO ESCAPE!!



...!!



WE'RE GOING TO
THE KAMABAKKA
QUEENDOM, THE PLACE
WE ALL DREAMED OF!!

FROM NEW
KAMA LAND TO
THE ORIGINAL
HOME OF THE
NEW KAMAS!!

THEY
STOWED
AWAY ON THE
WARSHIP.

IT'S THE
PRISONERS
FROM IMPEL
DOWN. SO
THEY'RE ON
LUFFY'S SIDE.



WE ALL
KNOW!!

HE DID
GOOD!!

YEAH!!

STRAW HAT BOY
COULD BARELY
STAND BACK AT
IMPEL DOWN!!

AND IT WAS
ALL TO SAVE
THE LIFE OF
HIS BROTHER,
ACE!!

I'M AMAZED
HE WAS ABLE TO
WREAK SO MUCH
HAVOC!!

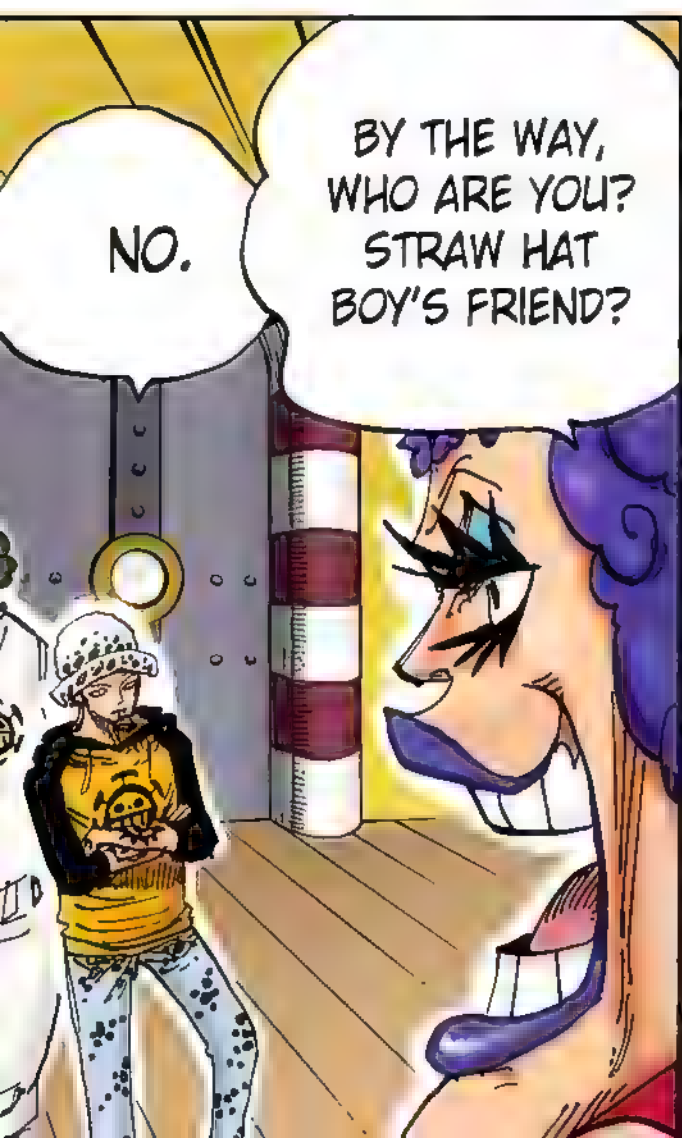


THERE'S NO
JUSTICE IN THIS
WORLD!

IF I GAVE
UP NOW, I'D
REGRET IT
FOREVER!!

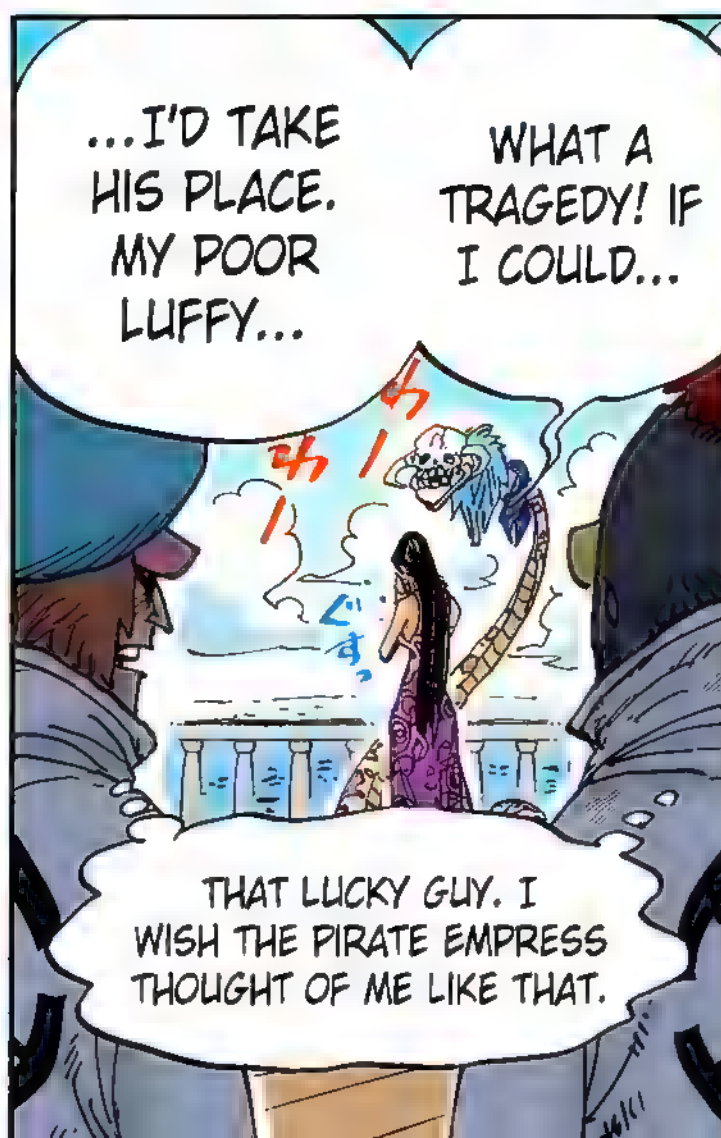
IT'S NO WONDER
HIS MIND AND
SPIRIT WERE
CRUSHED UNDER
THE WEIGHT OF
IT ALL!!

BUT ACE
DIED RIGHT
BEFORE HIS
EYES...



NO.

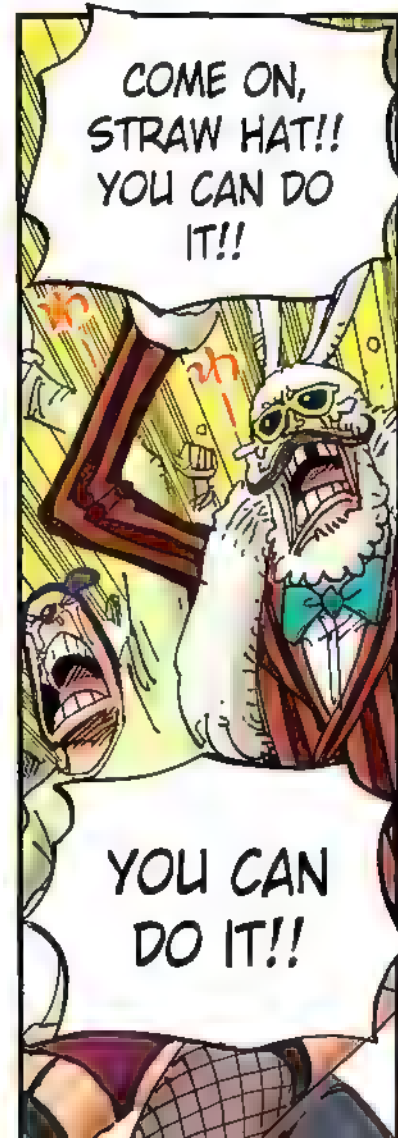
BY THE WAY,
WHO ARE YOU?
STRAW HAT
BOY'S FRIEND?



...I'D TAKE
HIS PLACE.
MY POOR
LUFFY...

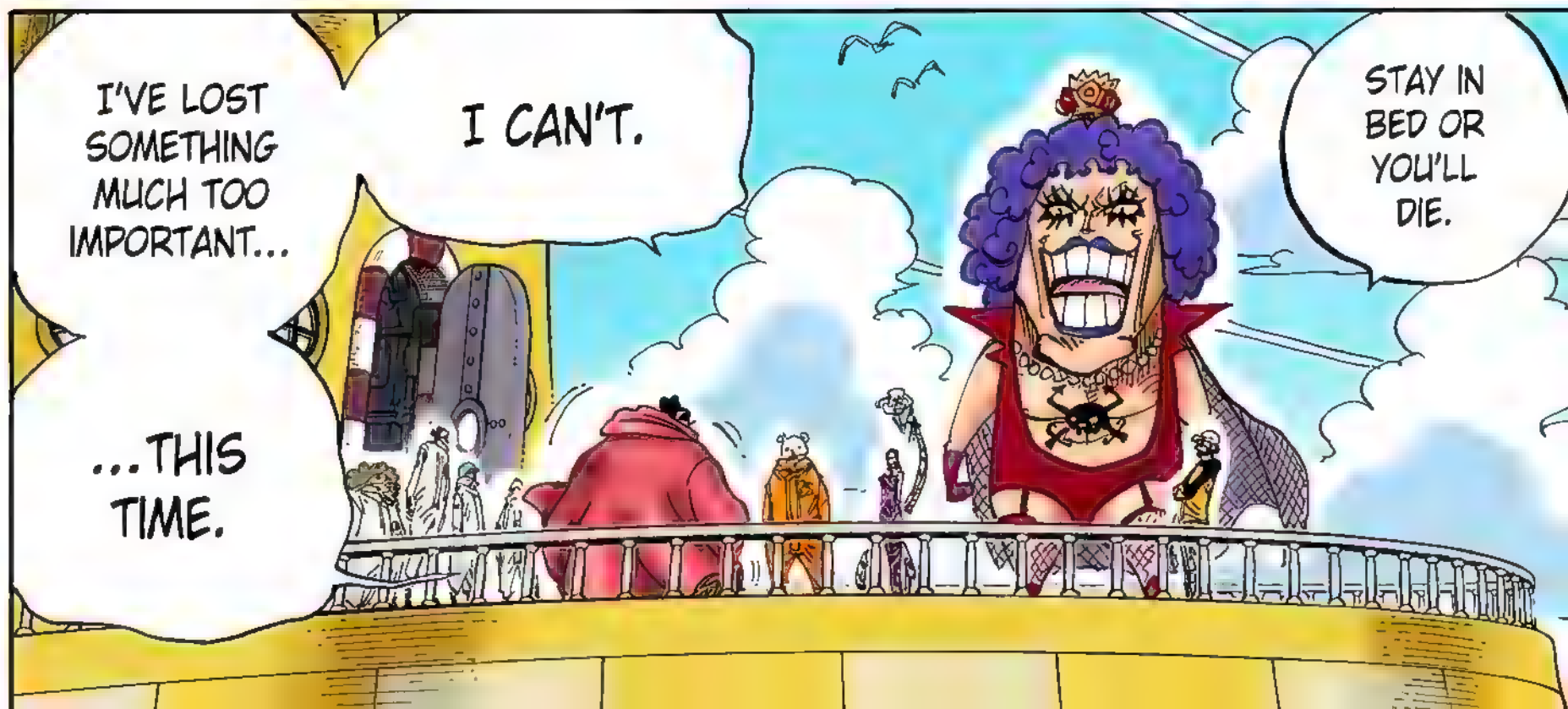
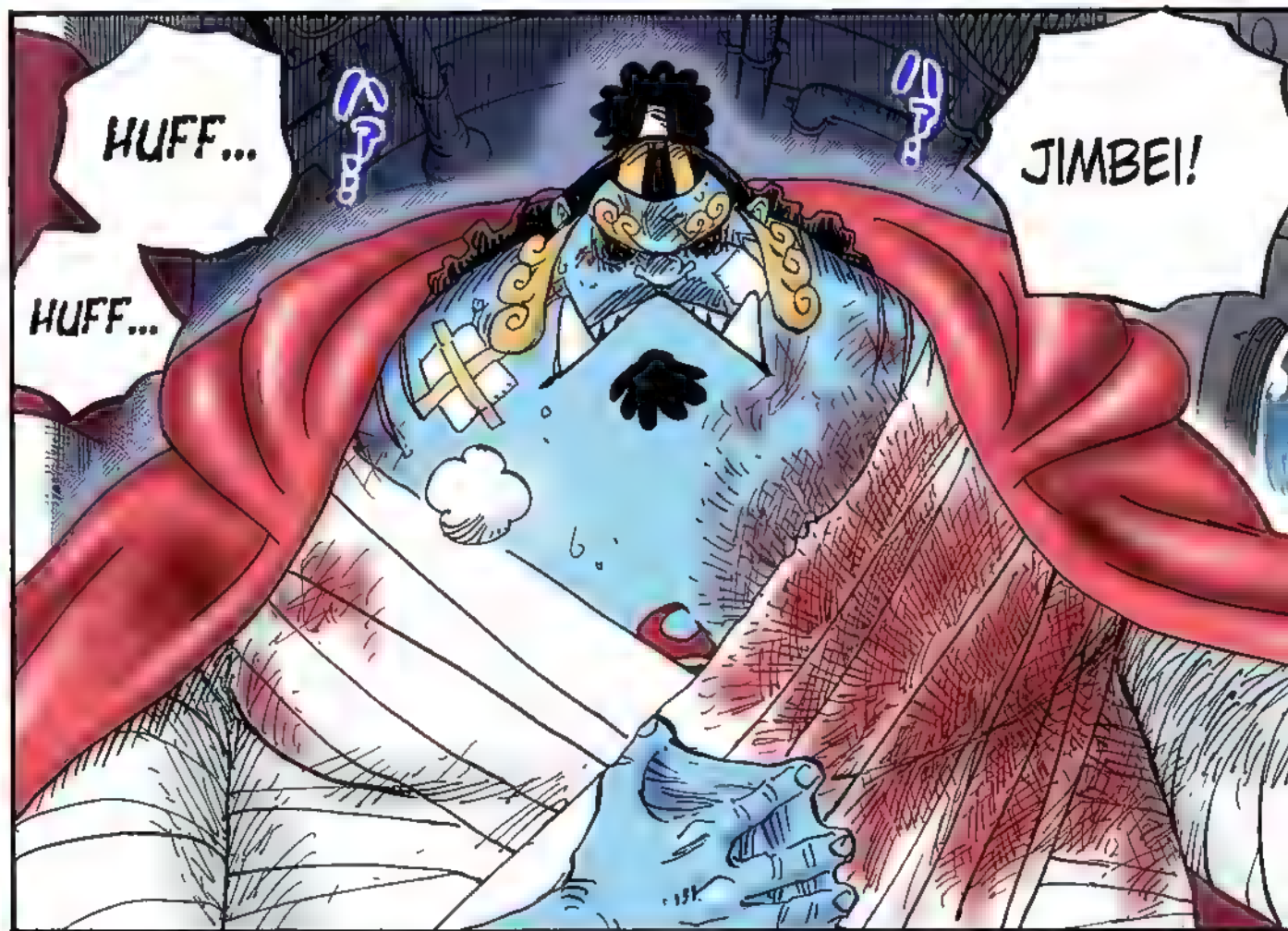
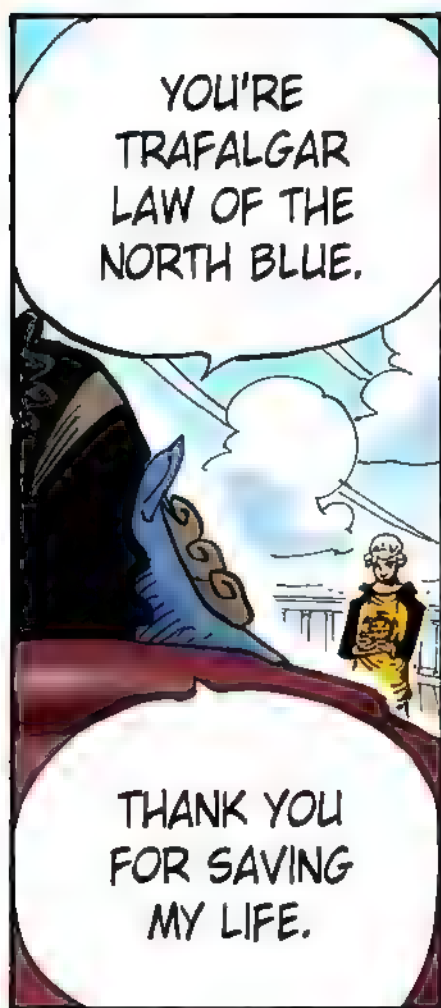
WHAT A
TRAGEDY! IF
I COULD...

THAT LUCKY GUY. I
WISH THE PIRATE EMPRESS
THOUGHT OF ME LIKE THAT.



COME ON,
STRAW HAT!!
YOU CAN DO
IT!!

YOU CAN
DO IT!!



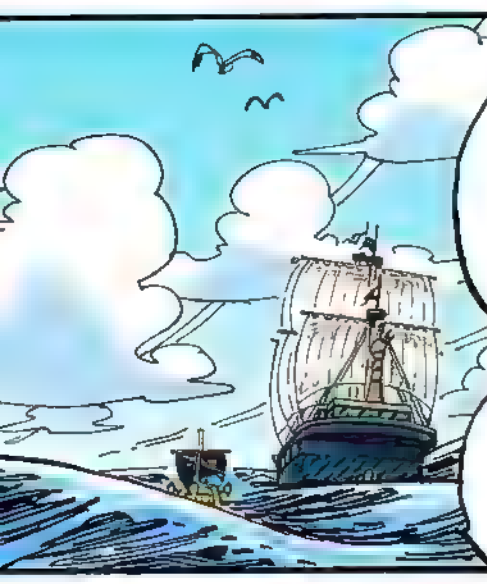
A close-up of Luffy inside a submarine. He is wearing a blue diving suit with a circular porthole on his chest. His face is covered in scratches and blood. He has a determined expression.

...AS A KIND
OF DEFENSE
MECHANISM.

AND LUFFY'S
SUFFERING
CANNOT EVEN BE
IMAGINED.

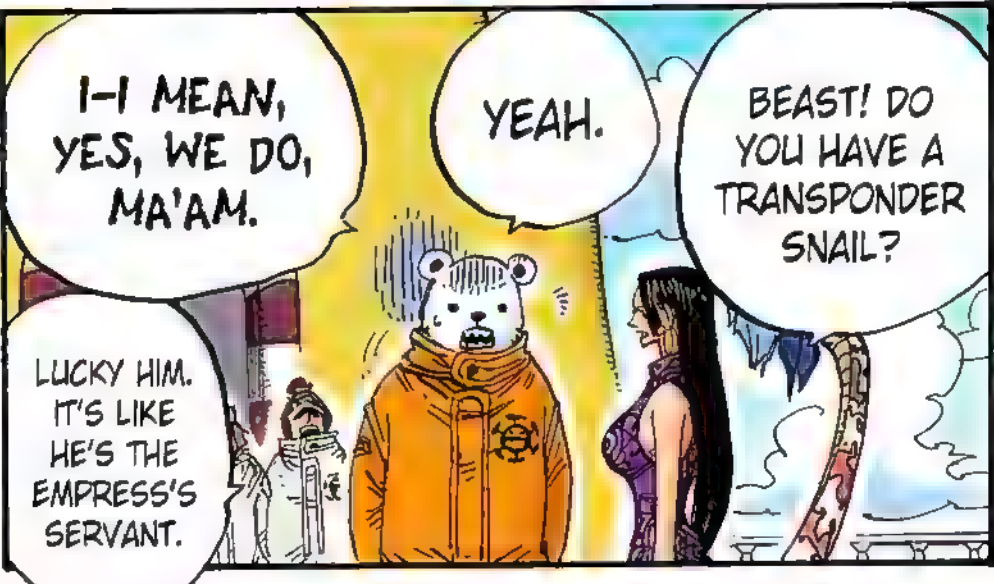
HIS LIFE MAY
HAVE BEEN SAVED,
BUT I WORRY
ABOUT HIM WHEN
HE WAKES UP.

HE LOST
CONSCIOUSNESS
ON THE SPOT...

A large three-masted sailing ship with white sails, the Kuja pirate ship, sailing on a blue sea under a blue sky with white clouds.

I CAN HAVE
THE KUJA PIRATE
SHIP TAKE THIS
SUBMARINE...

...ACROSS
THE CALM
BELT.

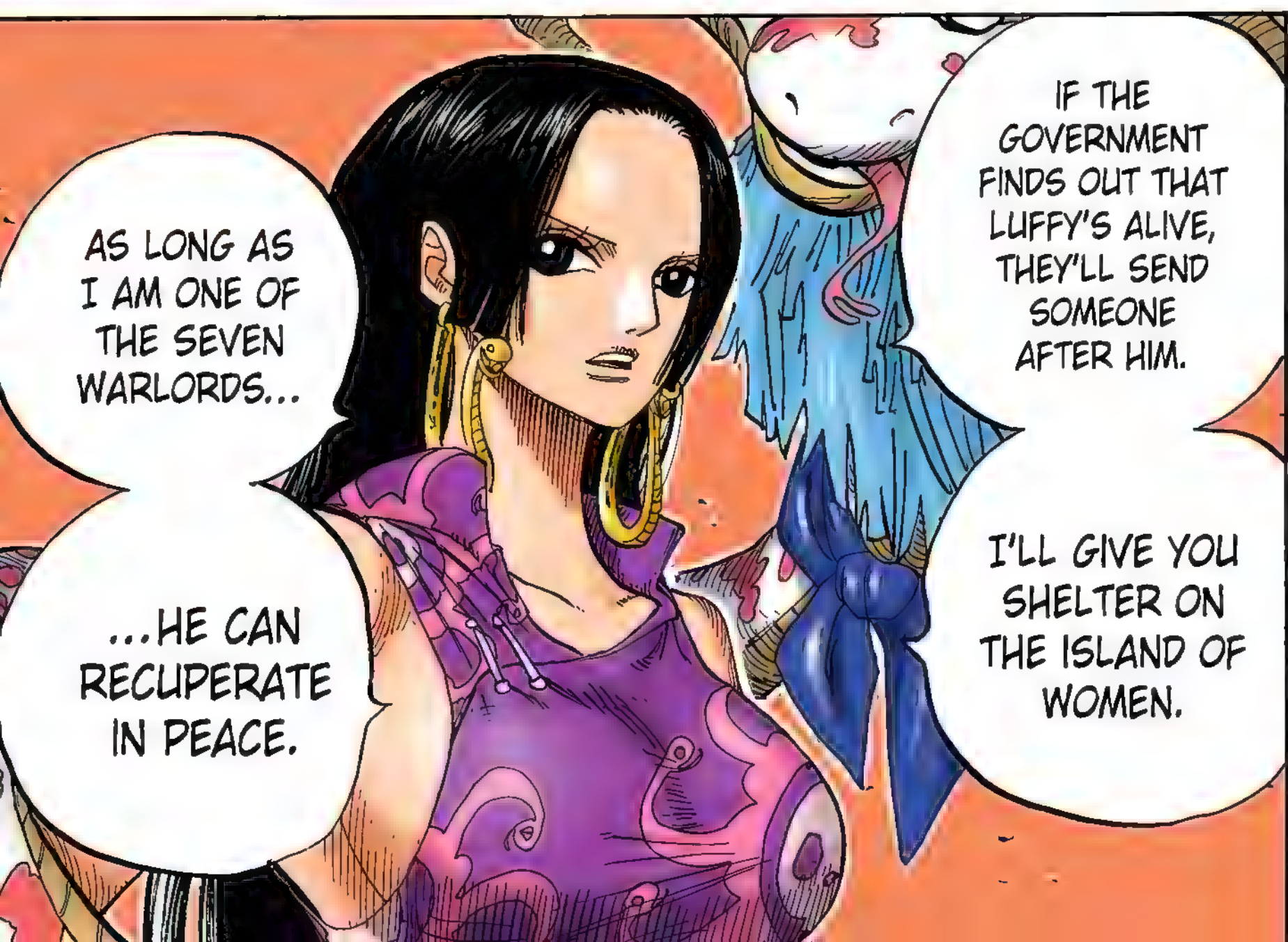
A scene with two characters. On the left is a white bear-like creature wearing an orange jacket with a black crossbones emblem. On the right is a woman with long black hair wearing a purple dress. They are standing in a room with a yellow background.

I-I MEAN,
YES, WE DO,
MA'AM.

LUCKY HIM.
IT'S LIKE
HE'S THE
EMPRESS'S
SERVANT.

YEAH.

BEAST! DO
YOU HAVE A
TRANSPONDER
SNAIL?

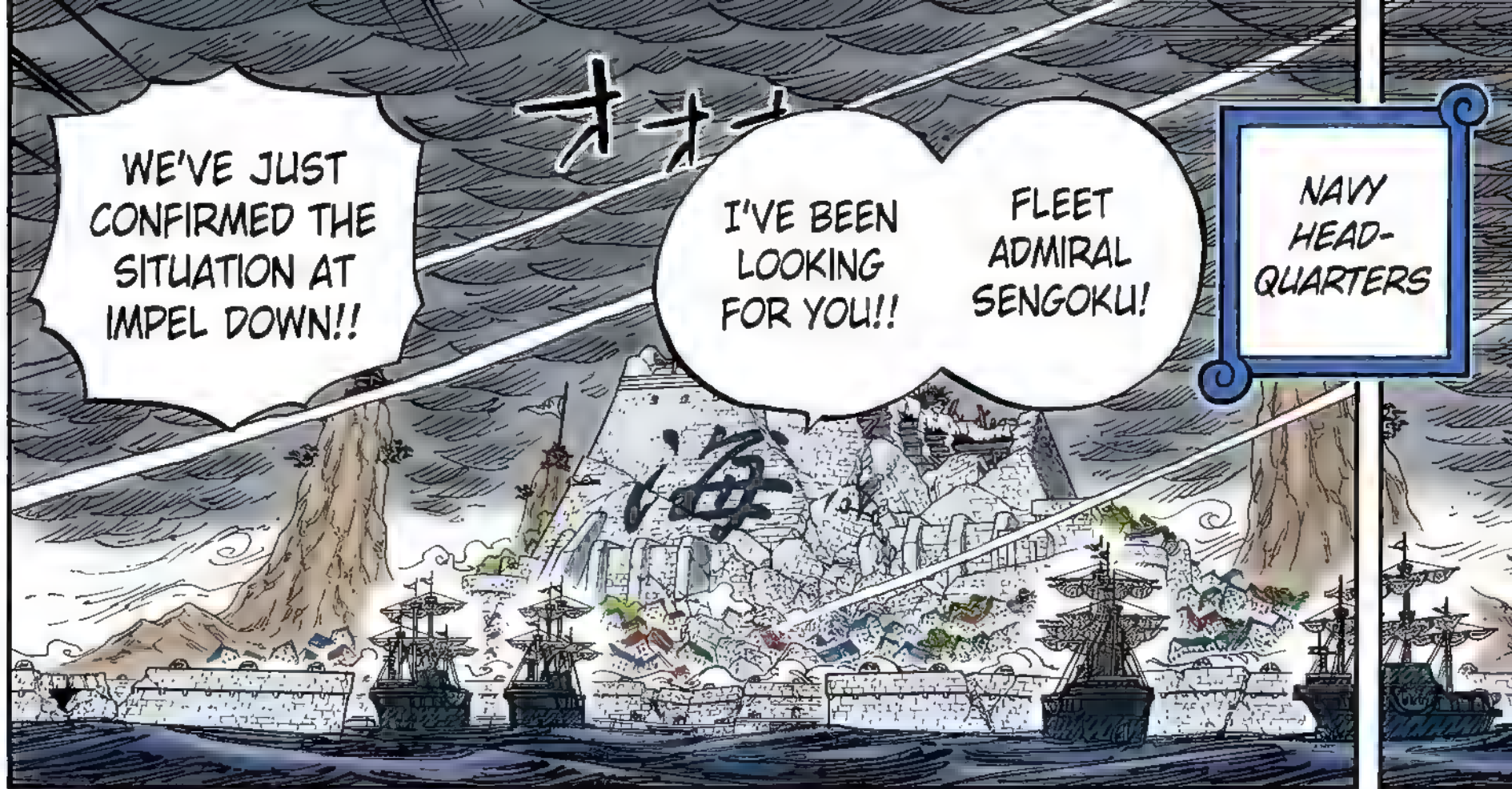
A close-up of the Empress, a woman with long black hair, wearing a purple dress with a pink pattern and large gold hoop earrings. She has a serious expression.

AS LONG AS
I AM ONE OF
THE SEVEN
WARLORDS...

...HE CAN
RECUPERATE
IN PEACE.

IF THE
GOVERNMENT
FINDS OUT THAT
LUFFY'S ALIVE,
THEY'LL SEND
SOMEONE
AFTER HIM.

I'LL GIVE YOU
SHELTER ON
THE ISLAND OF
WOMEN.

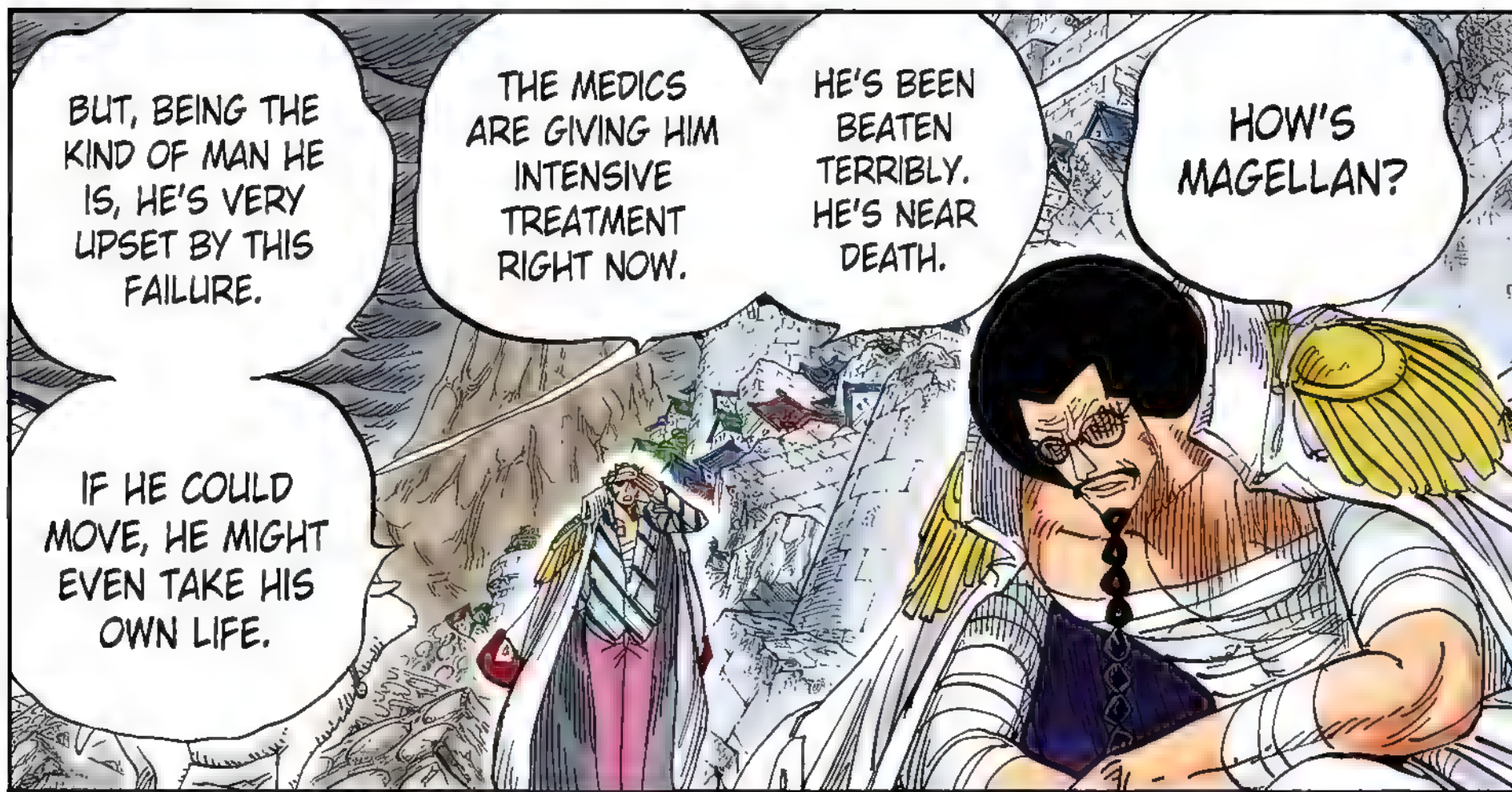


WE'VE JUST
CONFIRMED THE
SITUATION AT
IMPEL DOWN!!

オオオ
I'VE BEEN
LOOKING
FOR YOU!!

FLEET
ADMIRAL
SENGOKU!

NAVY
HEAD-
QUARTERS



BUT, BEING THE
KIND OF MAN HE
IS, HE'S VERY
UPSET BY THIS
FAILURE.

THE MEDICS
ARE GIVING HIM
INTENSIVE
TREATMENT
RIGHT NOW.

HE'S BEEN
BEATEN
TERRIBLY.
HE'S NEAR
DEATH.

HOW'S
MAGELLAN?

IF HE COULD
MOVE, HE MIGHT
EVEN TAKE HIS
OWN LIFE.



...LEVEL
6 IS A
SHAMBLES.

IN
SHORT...



SO WHAT
HAPPENED
INSIDE THE
PRISON?

DON'T LET HIM
DO ANYTHING
STUPID LIKE
THAT!

YOU'RE
ALL DOOMED TO
ROT HERE TILL
YOU DIE!

G'DAY, ME
HEARTIES! NOW
LISTEN TO ME,
YOU MISERABLE
WRETCHES!

SHAMBLES?

!!!



ZE HA HA HA!!
YOU'VE GOT
NOTHING TO
LOSE! SO HOW
'BOUT IT?!

I'LL FREE
WHOEVER
SURVIVES TO
THE VERY
END!

KILL EACH
OTHER IN
THOSE CAGES!

!!!

ゼハハハハハ

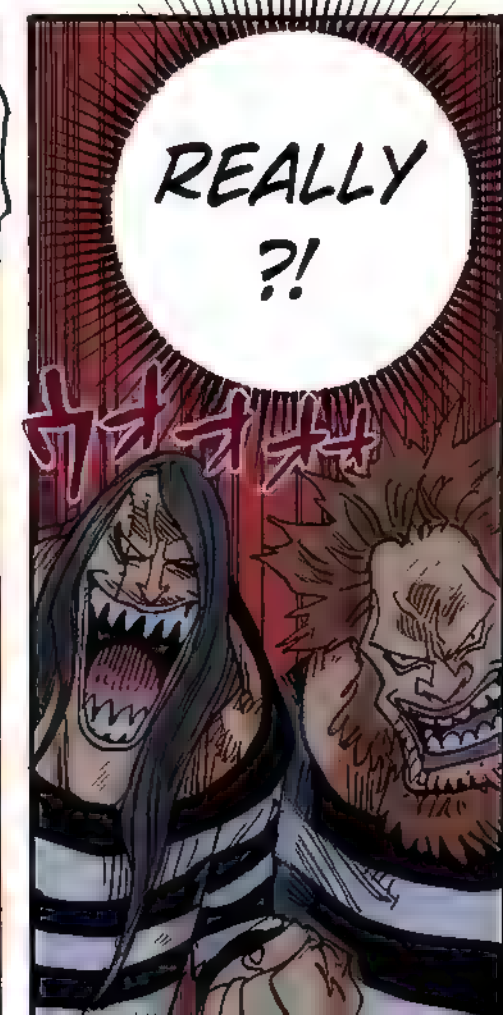
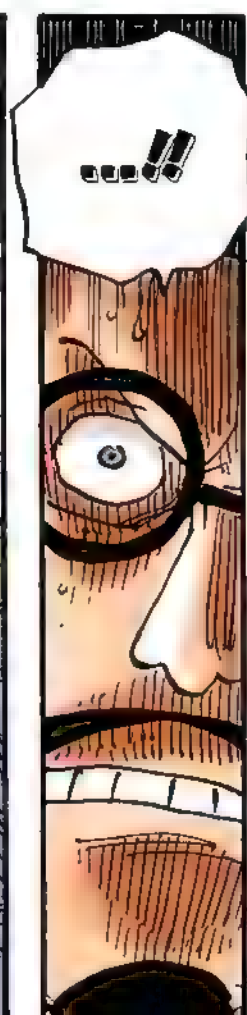
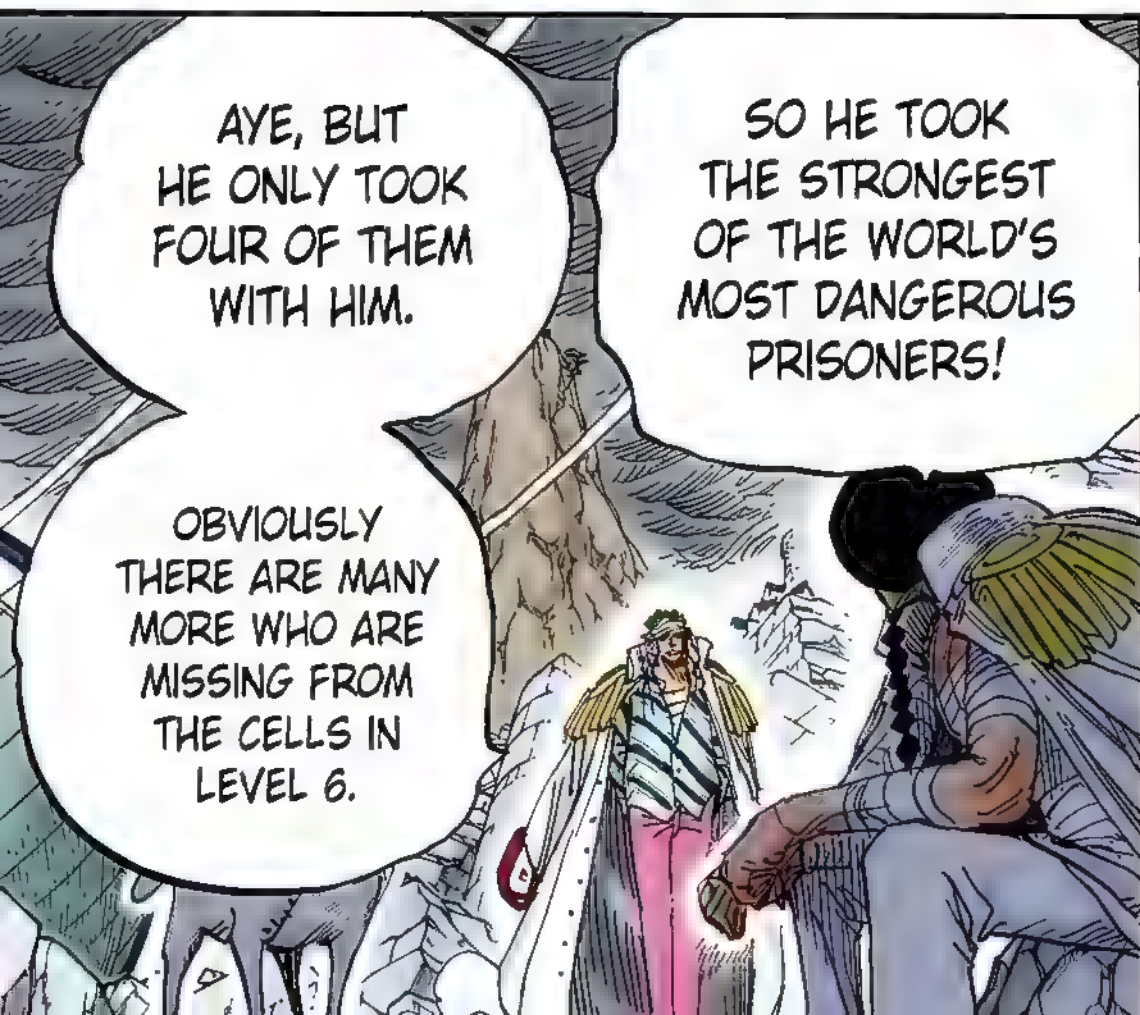
SO HE TOOK
THE STRONGEST
OF THE WORLD'S
MOST DANGEROUS
PRISONERS!

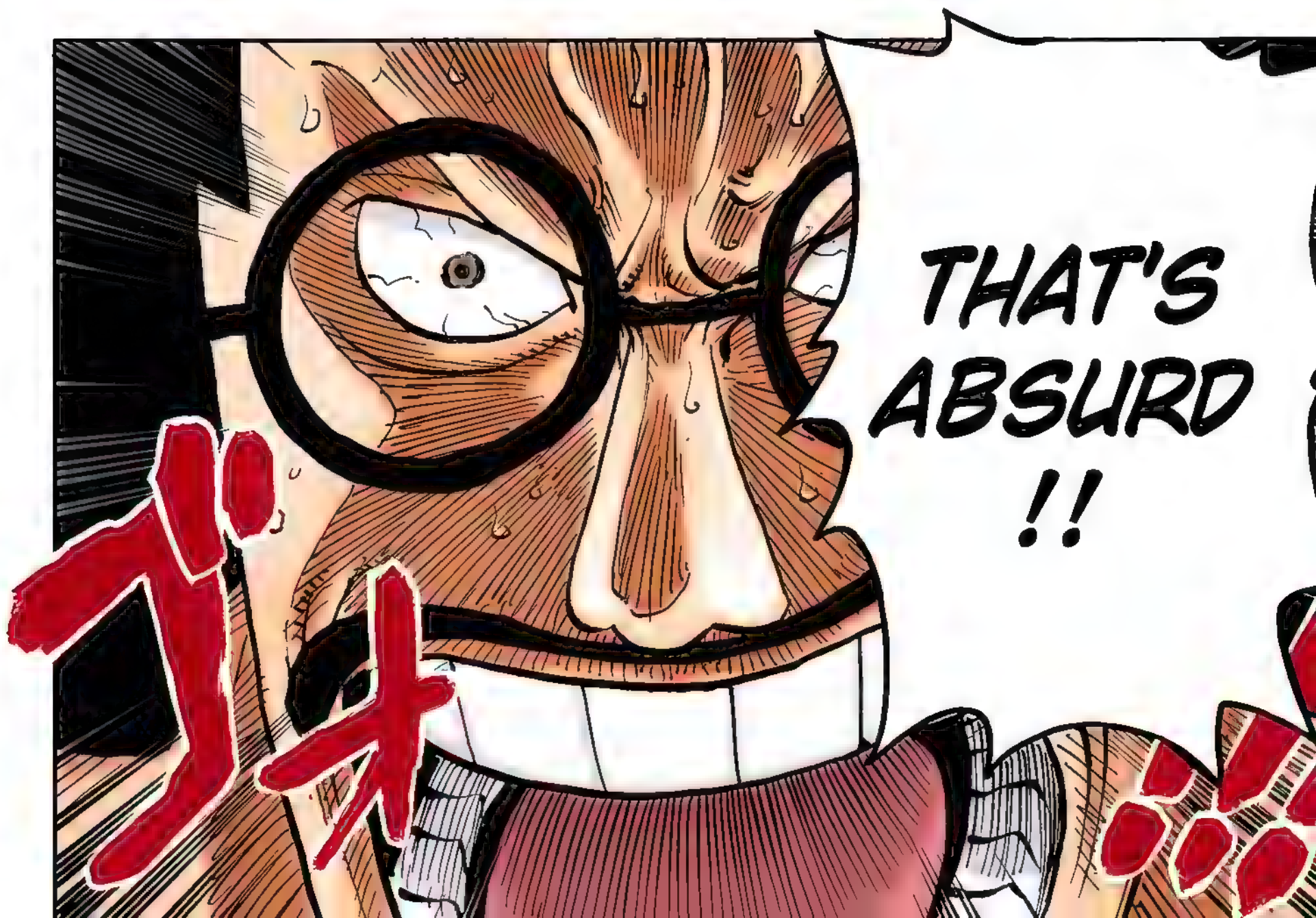
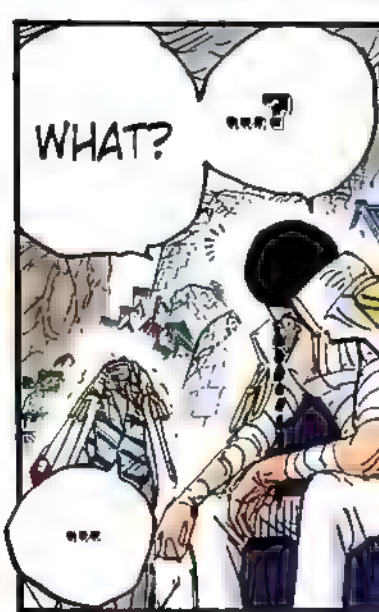
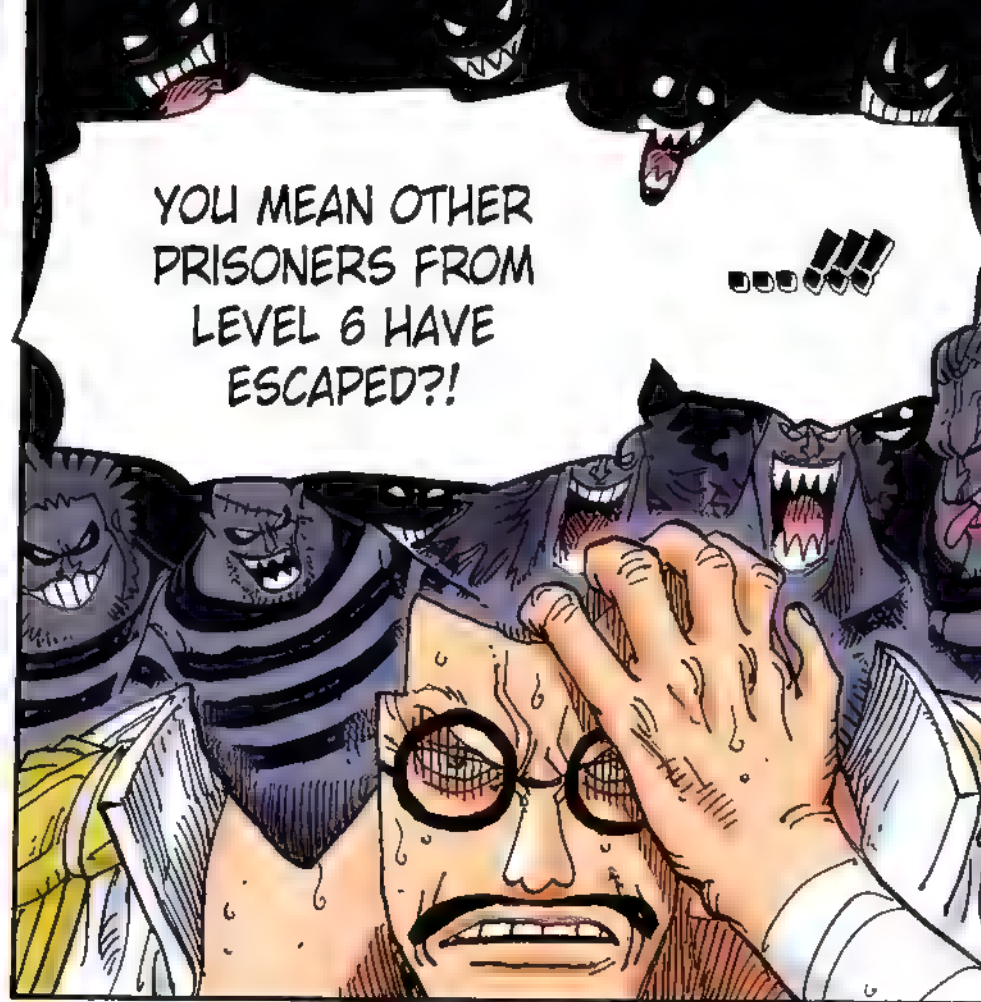
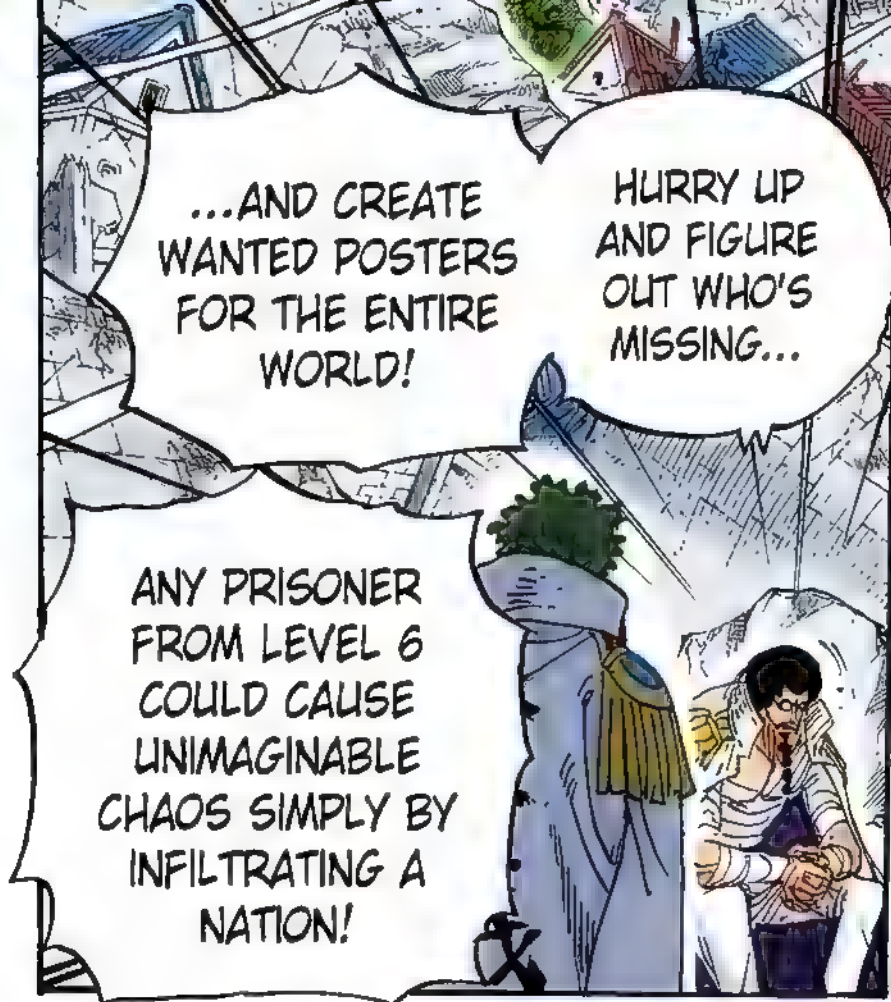
AYE, BUT
HE ONLY TOOK
FOUR OF THEM
WITH HIM.

OBVIOUSLY
THERE ARE MANY
MORE WHO ARE
MISSING FROM
THE CELLS IN
LEVEL 6.

...!!

REALLY
?!







GAH!!

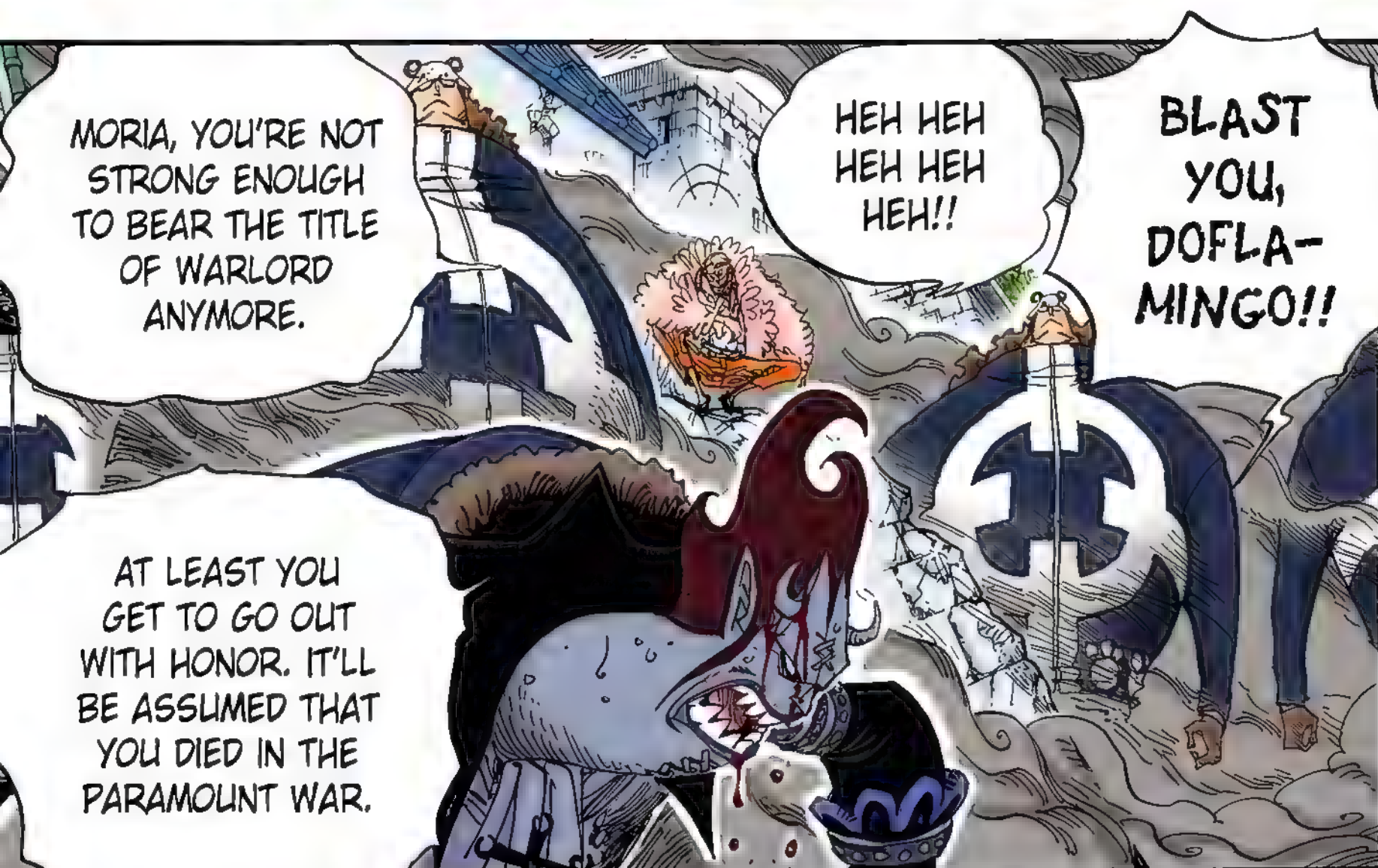


!!!

ズズザ...ズ!!



BACK
ALLEY,
MARINE-
FORD

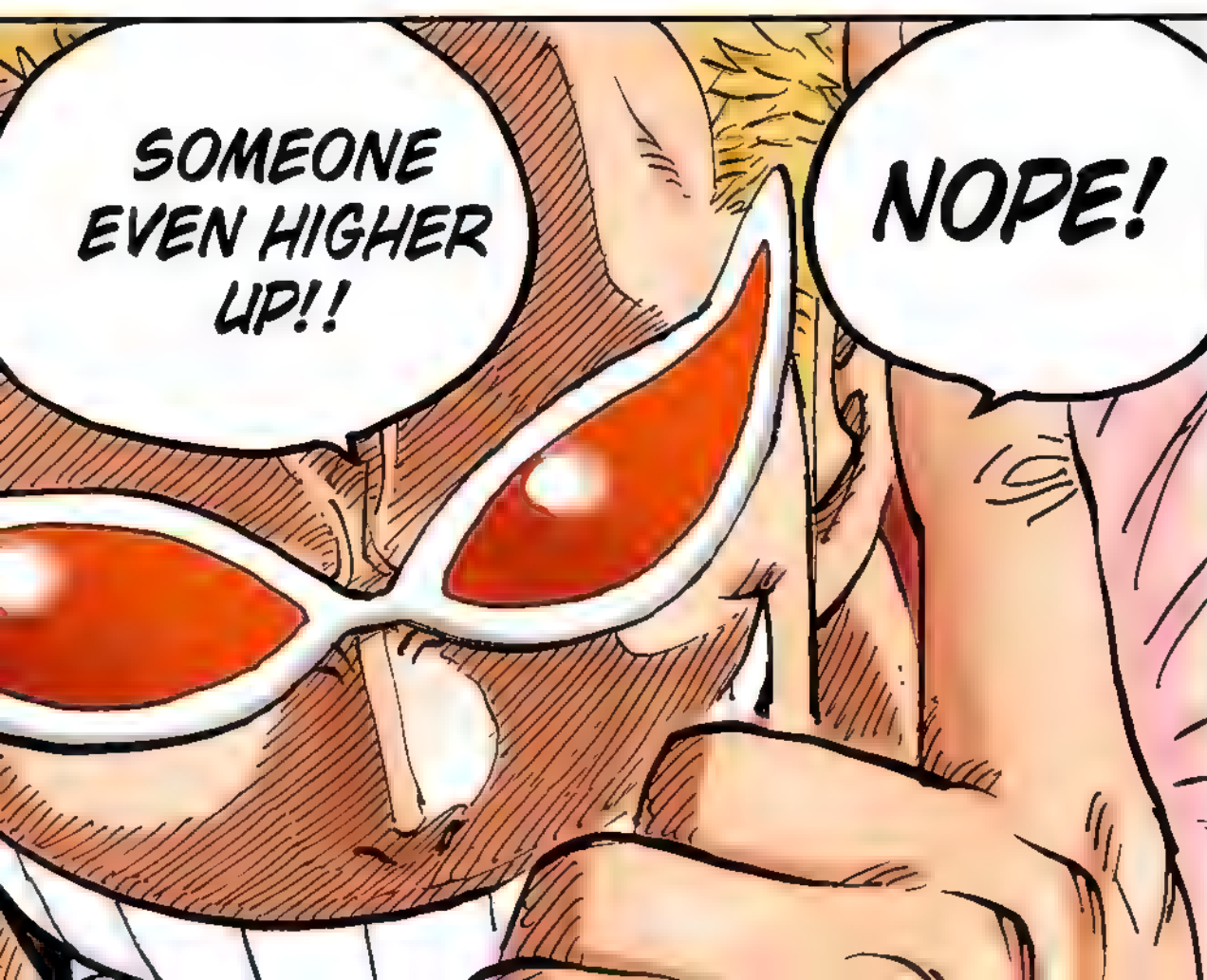


MORIA, YOU'RE NOT
STRONG ENOUGH
TO BEAR THE TITLE
OF WARLORD
ANYMORE.

HEH HEH
HEH HEH
HEH!!

BLAST
YOU,
DOFLA-
MINGO!!

AT LEAST YOU
GET TO GO OUT
WITH HONOR. IT'LL
BE ASSUMED THAT
YOU DIED IN THE
PARAMOUNT WAR.



SOMEONE
EVEN HIGHER
UP!!

NOPE!



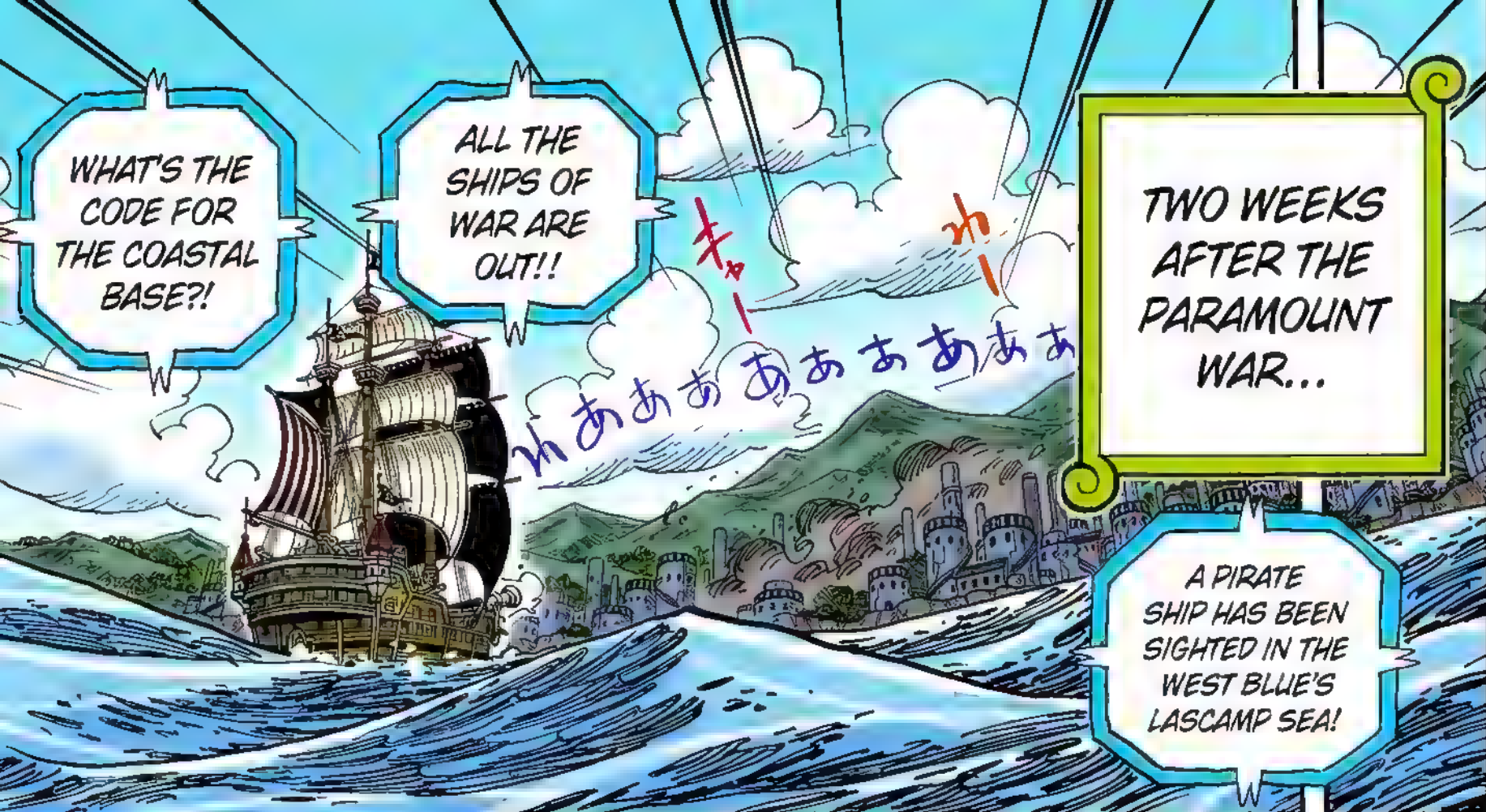
WHO SENT
YOU? HUFF...
SENGOKU?!

Chapter 582:

LUFFY AND ACE



ONE PIECE^{vol.59}



**CAN I
LEAVE THE
REST TO
YOU,
JIMBEI?!**

**MY DUTY
TO SUPPORT
STRAW HAT
BOY...**

**OKAY,
THEN.**

**...ENDS
HERE!!
WOO-HOO!!**

**BUT I DON'T
KNOW HOW
MUCH HELP I
CAN BE.**

**THE
LEAST I
CAN DO...**

**...IS SEE
THAT LUFFY
RECOVERS
FULLY.**

**YES. I CAN'T
SWIM VERY
WELL RIGHT
NOW ANYWAY.**

**GIVE
HIM OUR
REGARDS
WHEN HE
WAKES UP!!**

**SO LONG,
STRAW HAT!!
THANKS FOR
GIVING US OUR
FREEDOM!!**

**GOOD LUCK
AND TAKE CARE,
STRAW HAT!**

**KEEP
YOUR HEAD
ON YOUR
SHOULDERS!**

**DON'T DIE,
STRAW HAT!**

**I HOPE WE
MEET AGAIN
SOMEDAY!**

AN EXCEPTION TO
THE BAN ON MEN
HAS BEEN MADE.
LAW'S BAND OF
PIRATES...

...ARE ALLOWED
TO DROP ANCHOR
IN THE BAY SO
THAT LUFFY'S
INJURIES CAN
BE TREATED.

IN THE CALM
BELT, FAR FROM
THE COMMOTION OF
THE REST OF THE
WORLD, DREAMS THE
ISLAND OF WOMEN,
AMAZON LILY.

WHERE ARE
YOU GOING?!
STOP THAT! FIRE
FIST IS ALREADY...

HEY!
STOP THAT!
CALM DOWN,
STRAW HAT!

ACE
!!

ACE
!!

AAAAAAAAAH
!!

ACE!!
WHERE
ARE YOU?!

IF HIS
WOUNDS
REOPEN, HE
COULD DIE.

SIMPLY
PUT...

HE'S UNCON-
TROLLABLE!!
STRAW HAT,
STOP!!

WHAT
WILL HAPPEN
IF WE LEAVE
HIM ALONE?



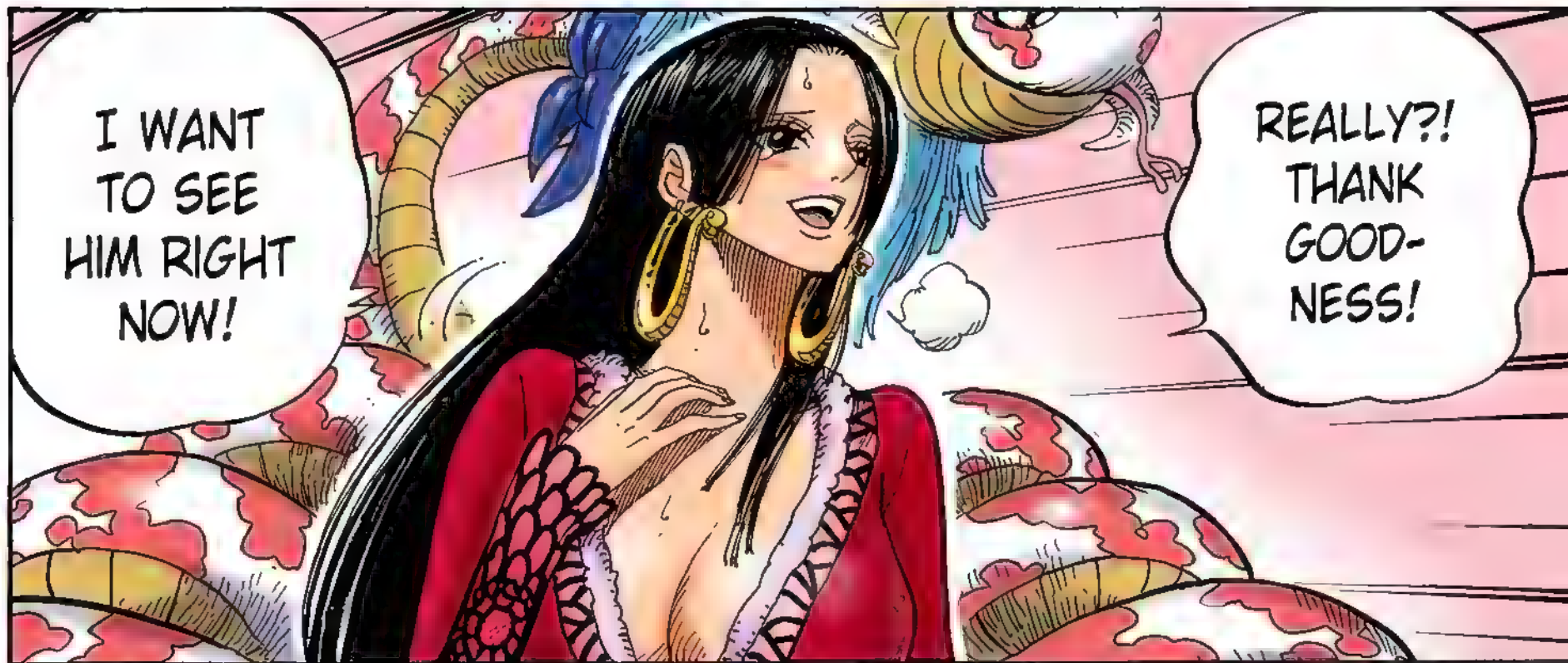
LUFFY'S
AWAKE!



WE RECEIVED
WORD THAT
LUFFY HAS
AWAKENED!

SNAKE
PRIN-
CESS!!

KUJA
CASTLE,
AMAZON
LILY

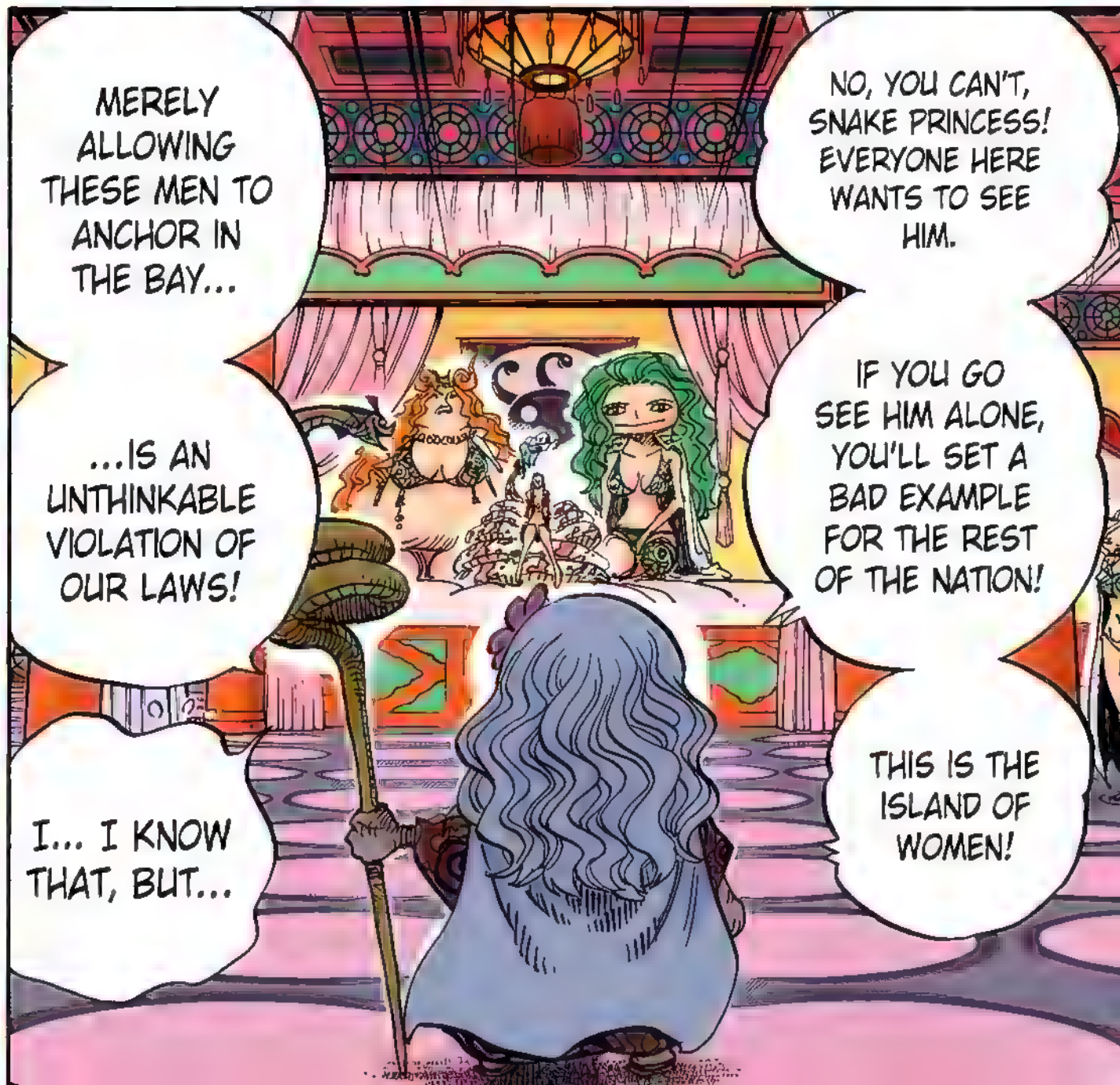


I WANT
TO SEE
HIM RIGHT
NOW!

REALLY?!
THANK
GOOD-
NESS!



NEVER MIND
THAT, SISTER. YOU
HAVE TO EAT!



MERELY
ALLOWING
THESE MEN TO
ANCHOR IN
THE BAY...

NO, YOU CAN'T,
SNAKE PRINCESS!
EVERYONE HERE
WANTS TO SEE
HIM.

...IS AN
UNTHINKABLE
VIOLATION OF
OUR LAWS!

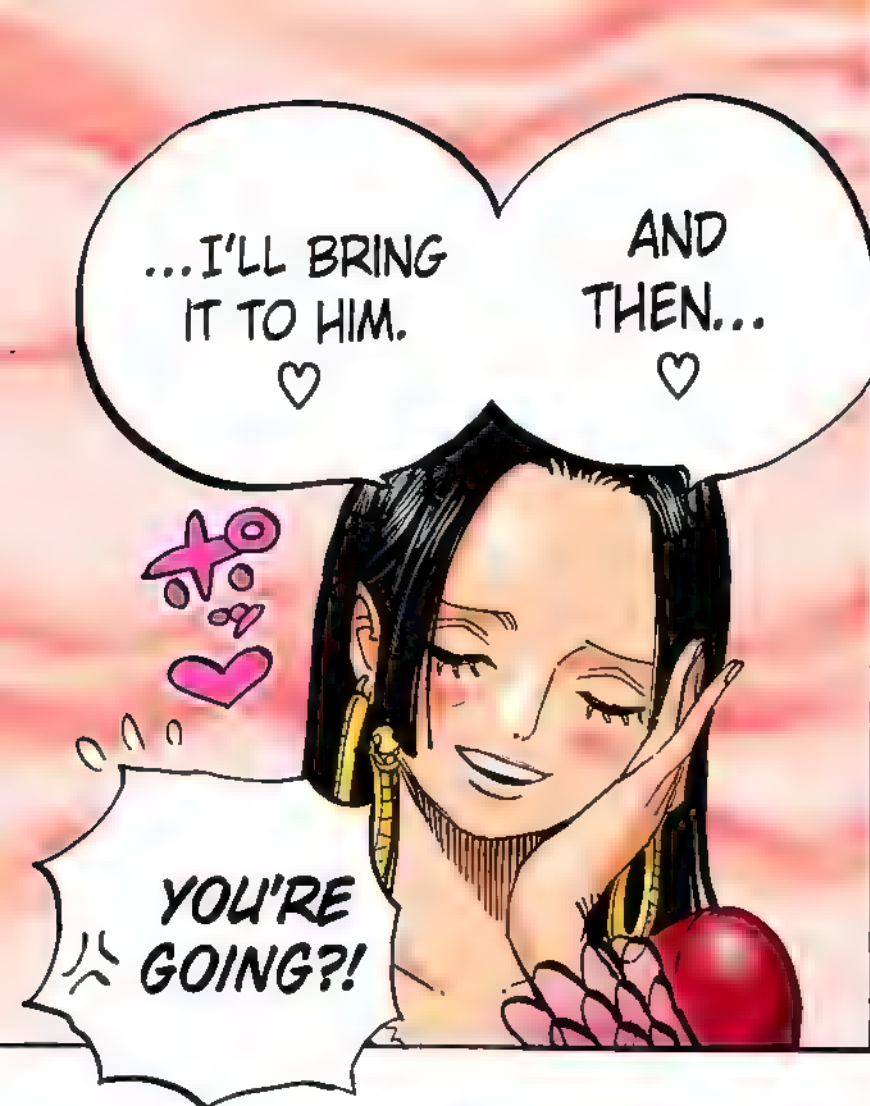
IF YOU GO
SEE HIM ALONE,
YOU'LL SET A
BAD EXAMPLE
FOR THE REST
OF THE NATION!



SHE'S RIGHT. YOU'VE
BARELY EATEN
ANYTHING SINCE YOU
RETURNED!

I... I KNOW
THAT, BUT...

THIS IS THE
ISLAND OF
WOMEN!



...I'LL BRING
IT TO HIM.



AND
THEN...



**YOU'RE
GOING?!**

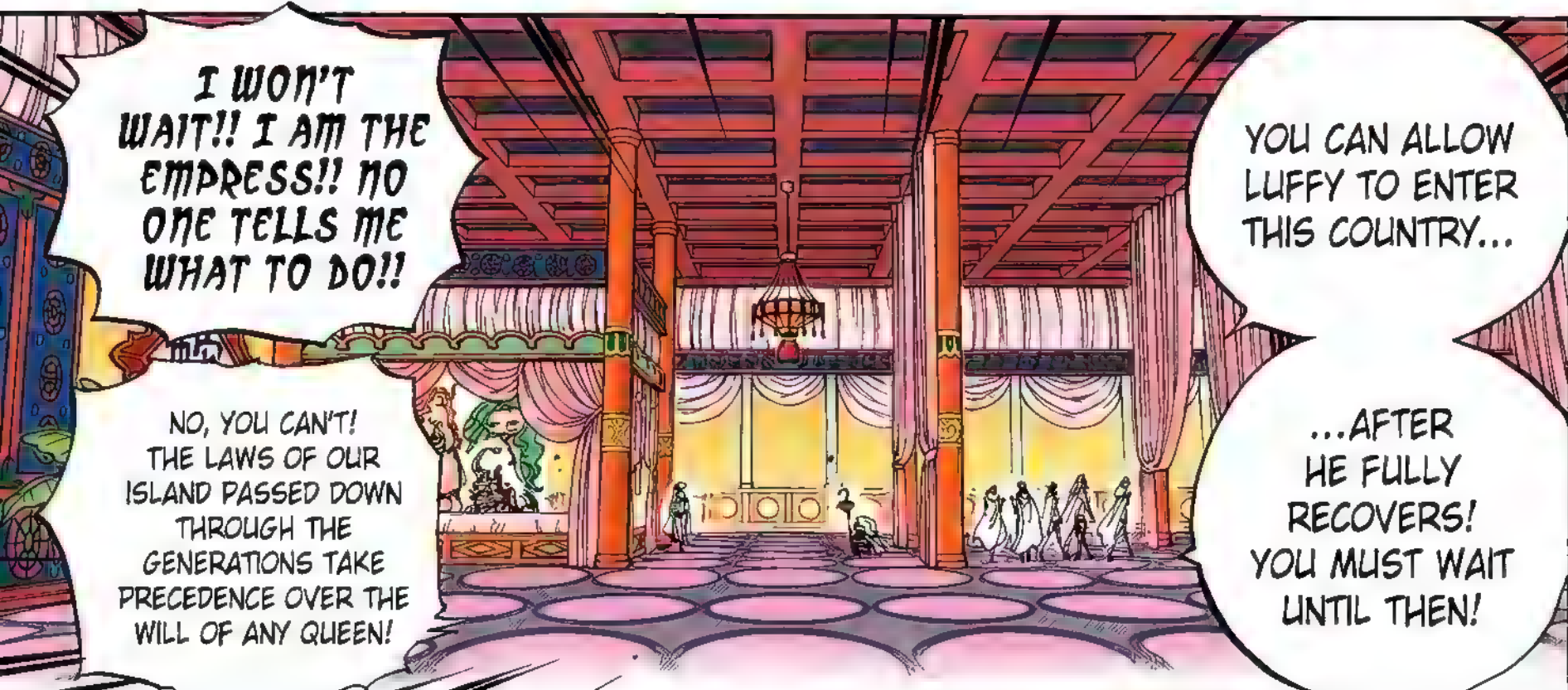


GLADLY!

**I'LL HELP
TOO!**

THAT'S
RIGHT. LUFFY
MUST BE
STARVING!

MAKE A
MOUNTAIN OF
FOOD! HE NEEDS
PLENTY OF
NOURISHMENT TO
GET BETTER!

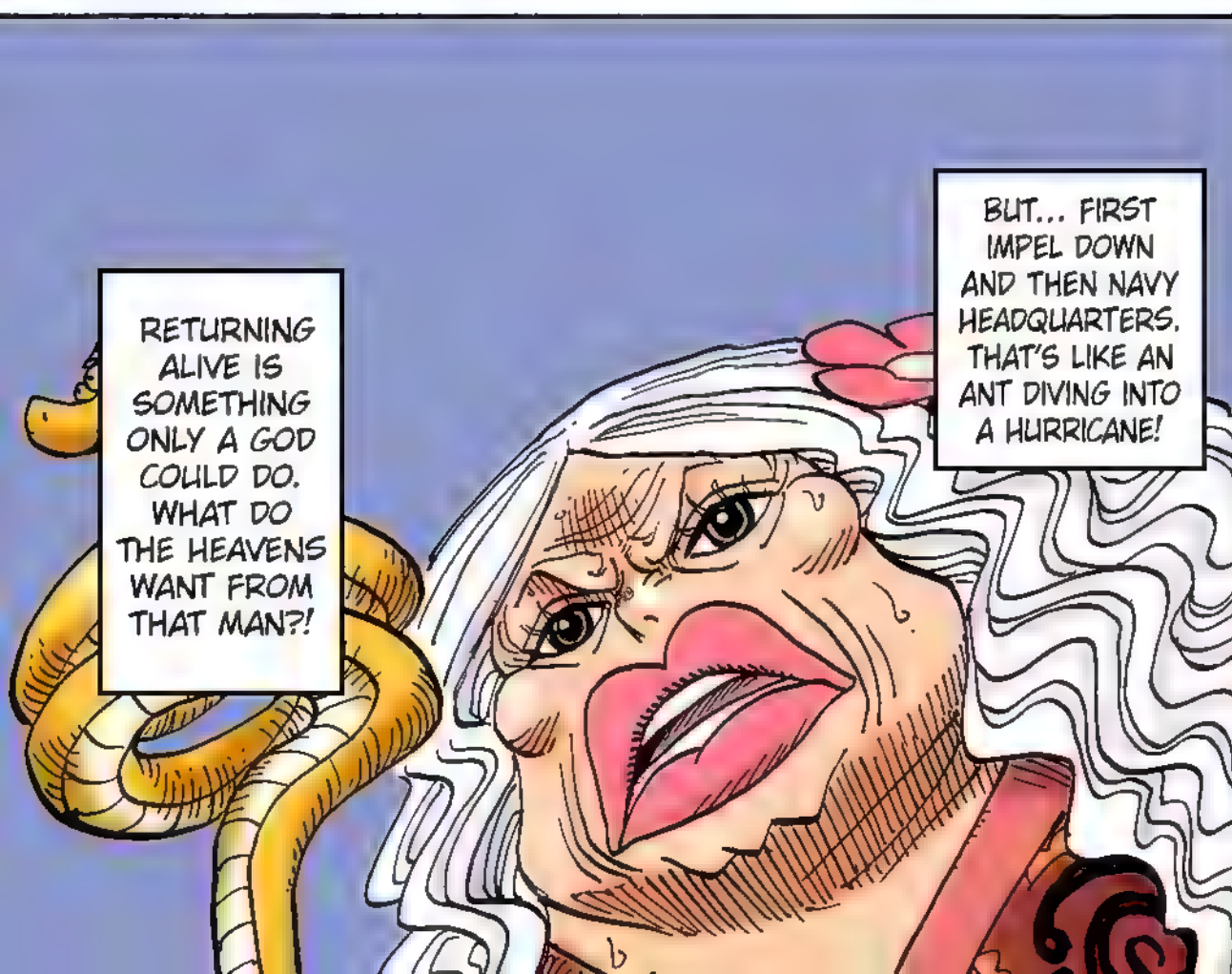


**I WON'T
WAIT!! I AM THE
EMPRESS!! NO
ONE TELLS ME
WHAT TO DO!!**

NO, YOU CAN'T!
THE LAWS OF OUR
ISLAND PASSED DOWN
THROUGH THE
GENERATIONS TAKE
PRECEDENCE OVER THE
WILL OF ANY QUEEN!

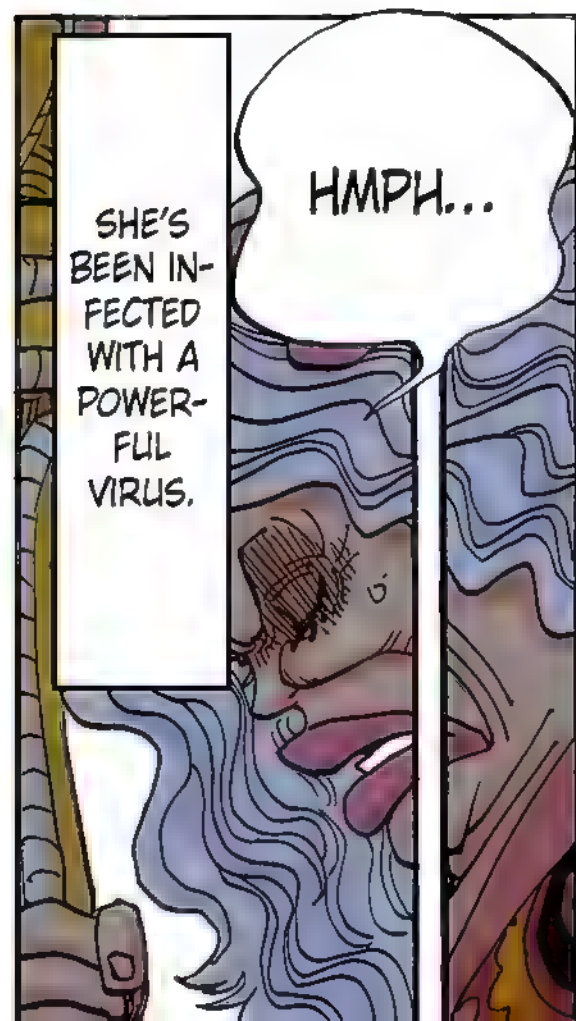
YOU CAN ALLOW
LUFFY TO ENTER
THIS COUNTRY...

...AFTER
HE FULLY
RECOVERS!
YOU MUST WAIT
UNTIL THEN!



RETURNING
ALIVE IS
SOMETHING
ONLY A GOD
COULD DO.
WHAT DO
THE HEAVENS
WANT FROM
THAT MAN?!

BUT... FIRST
IMPEL DOWN
AND THEN NAVY
HEADQUARTERS.
THAT'S LIKE AN
ANT DIVING INTO
A HURRICANE!



SHE'S
BEEN IN-
FECTED
WITH A
POWER-
FUL
VIRUS.

HMPH...

IT JUST
MIGHT BE
WORTH
RISKING YOUR
LIFE FOR.

THEY SAY MEN
WHO COME HERE
ARE TURNED TO
STONE AND
NEVER LEAVE.

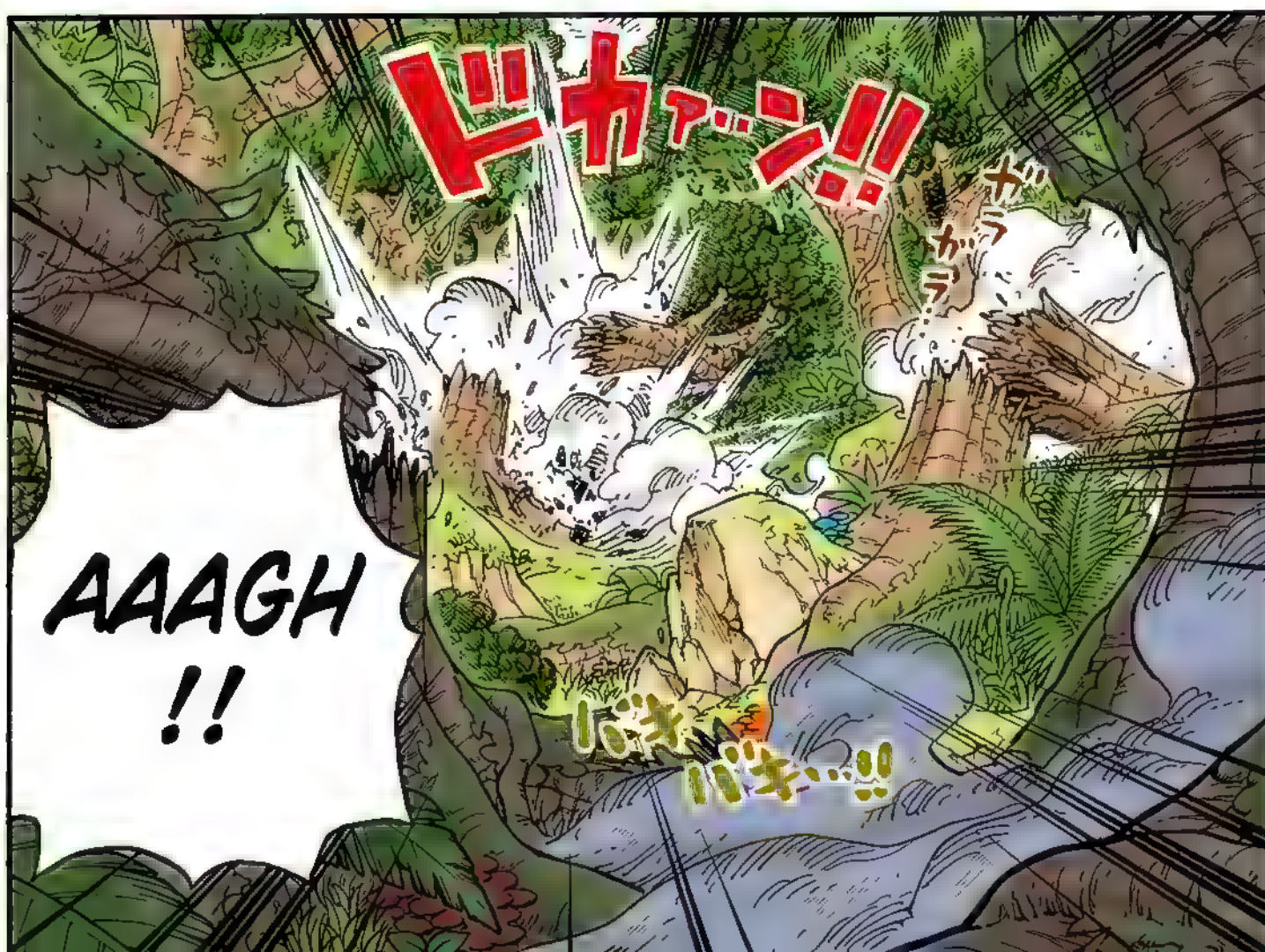
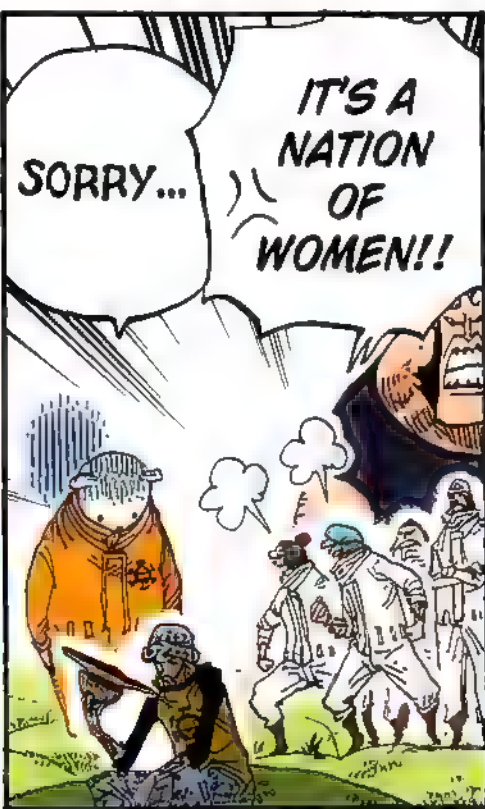
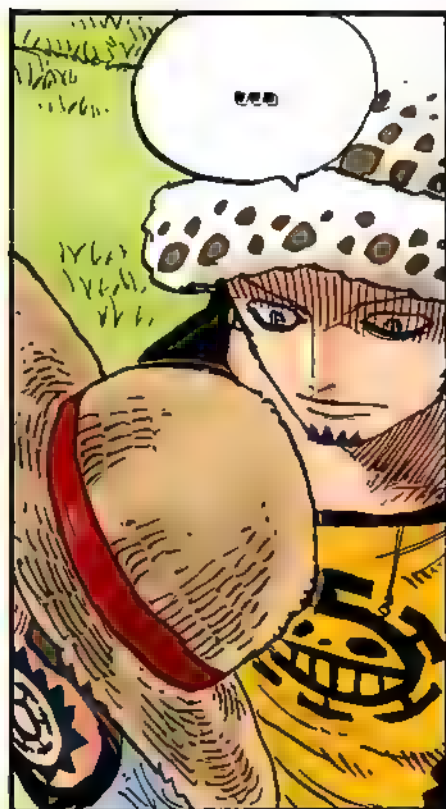
BUT THIS IS
THE ISLAND OF
WOMEN THAT
EVERYBODY
TALKS ABOUT.

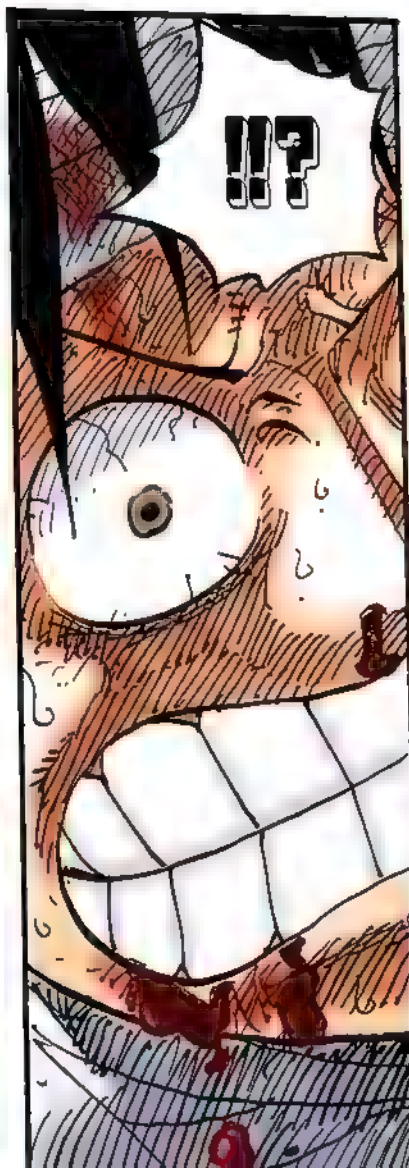
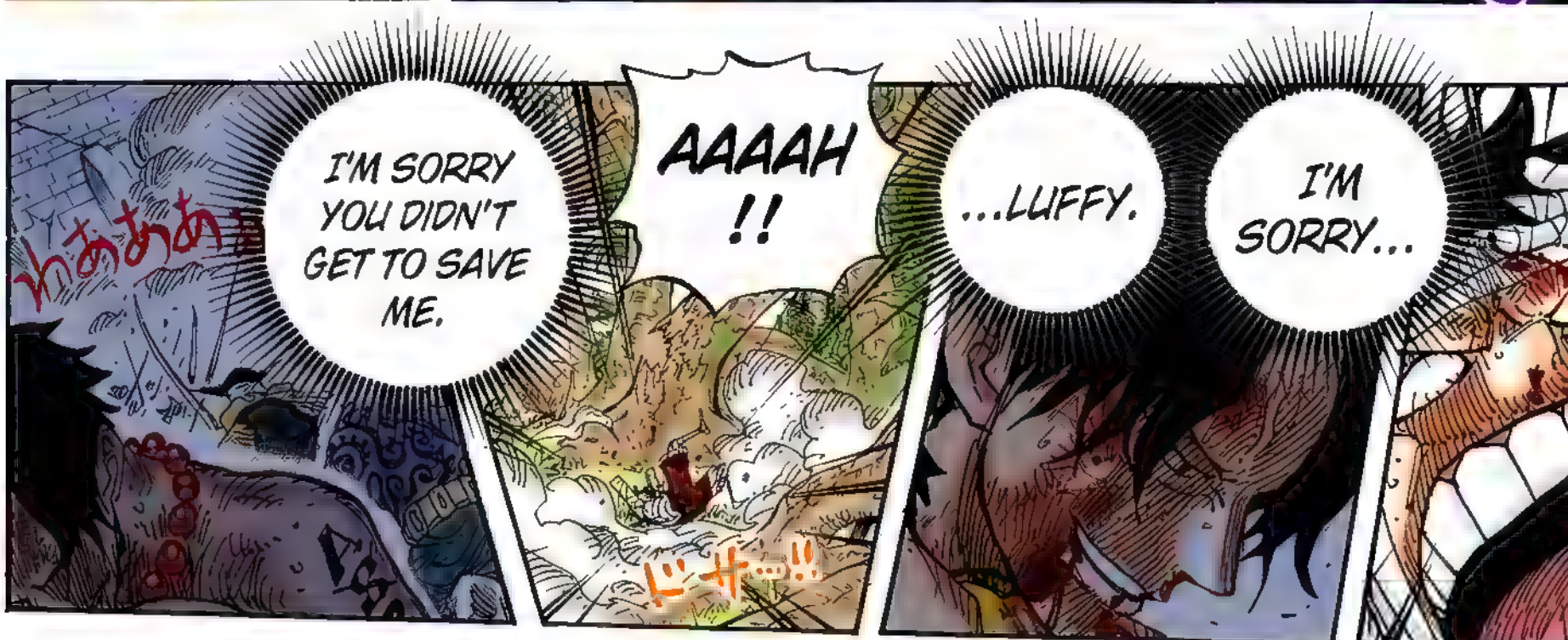
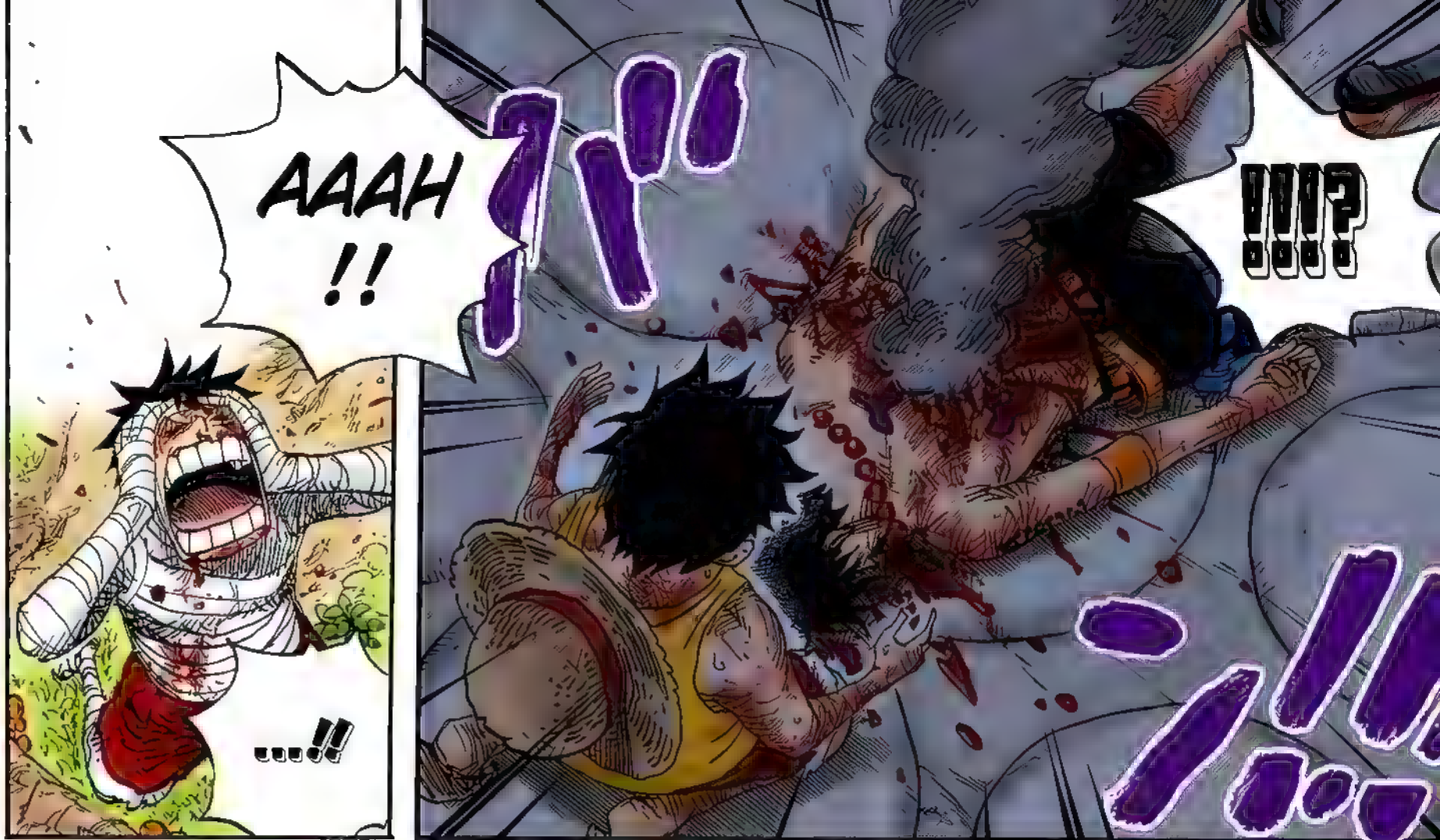
I DON'T KNOW.
THE EMPRESS TOLD
US NOT TO LEAVE
THE CAMP.

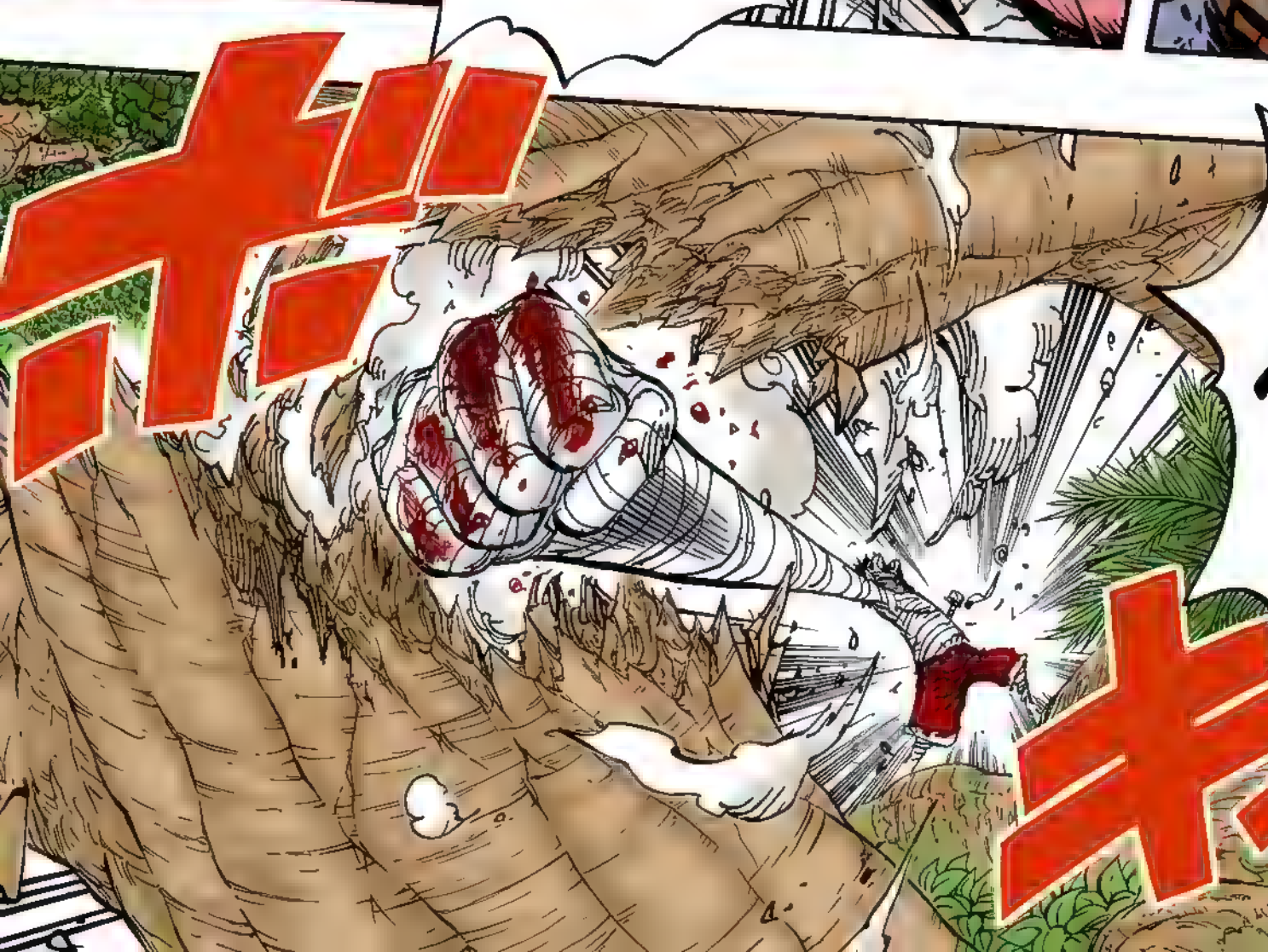
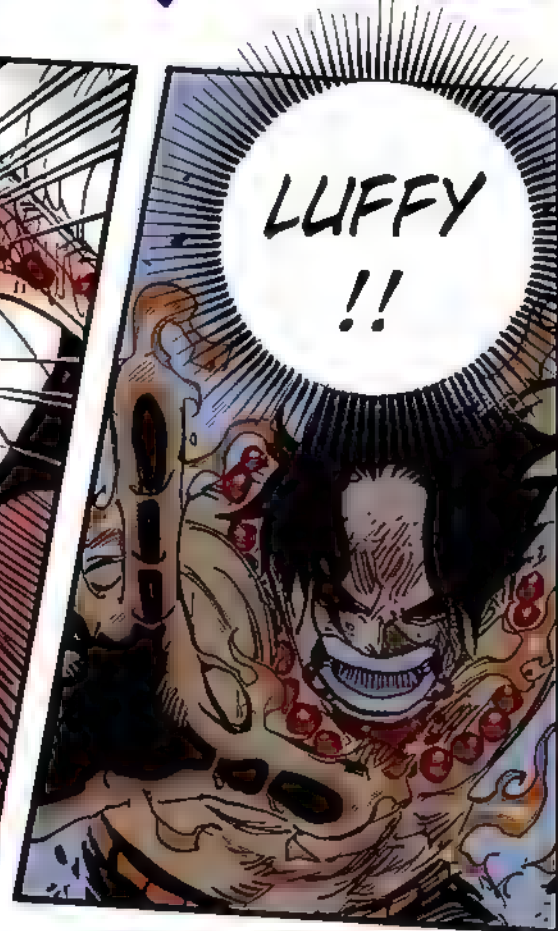
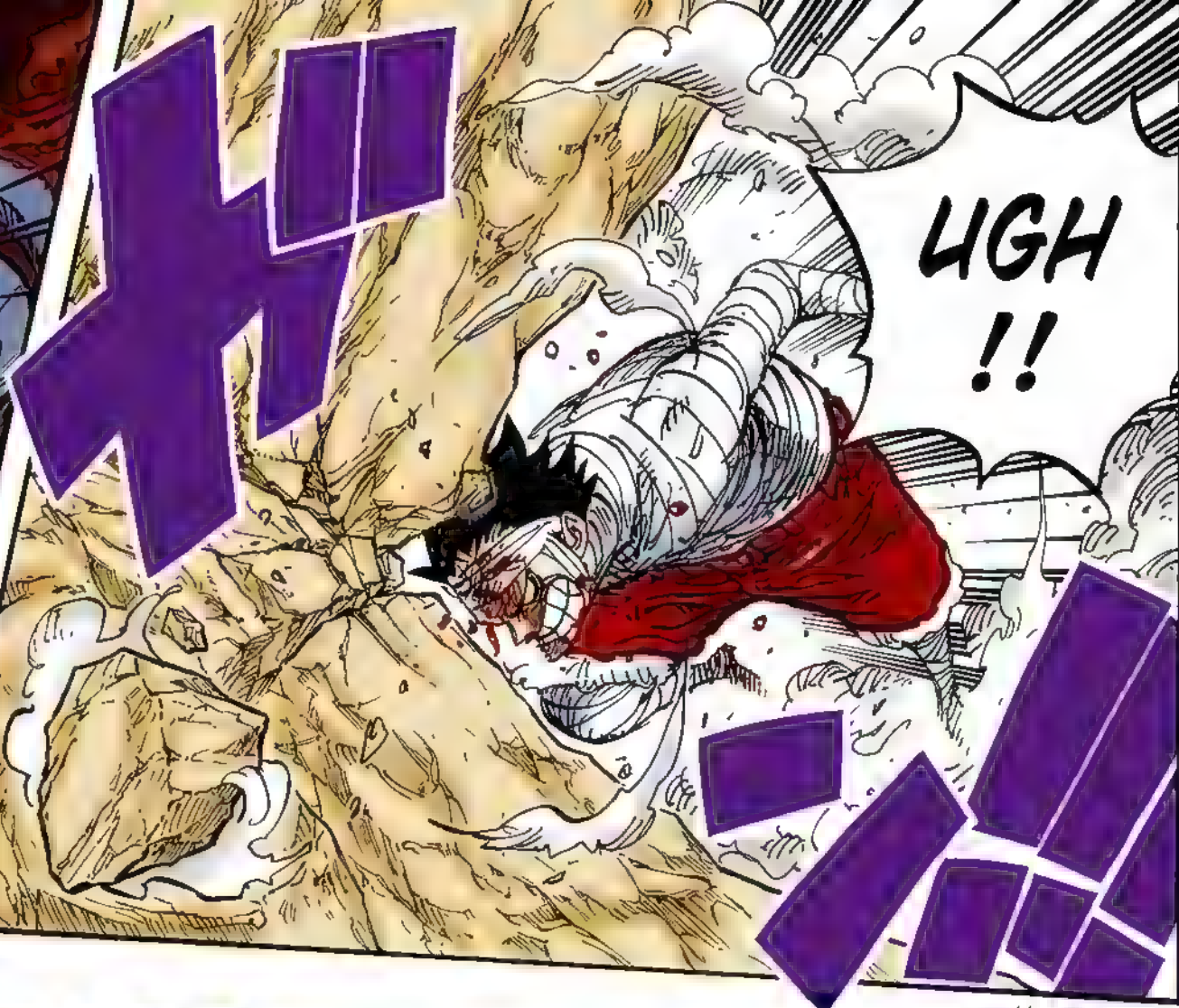
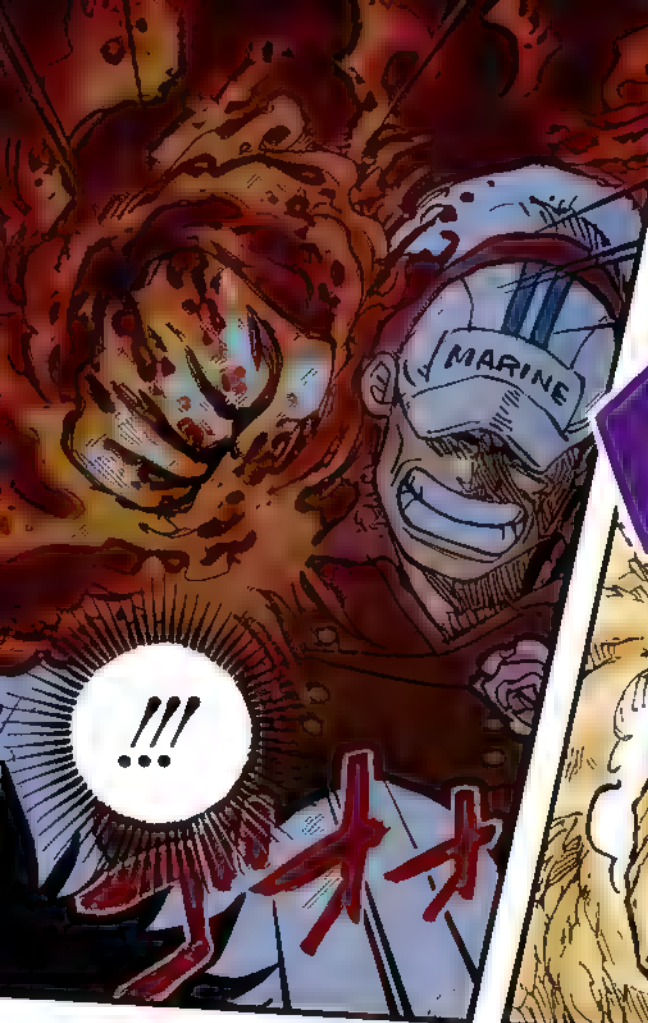
ROCKY BAY,
THE ISLAND
OF WOMEN

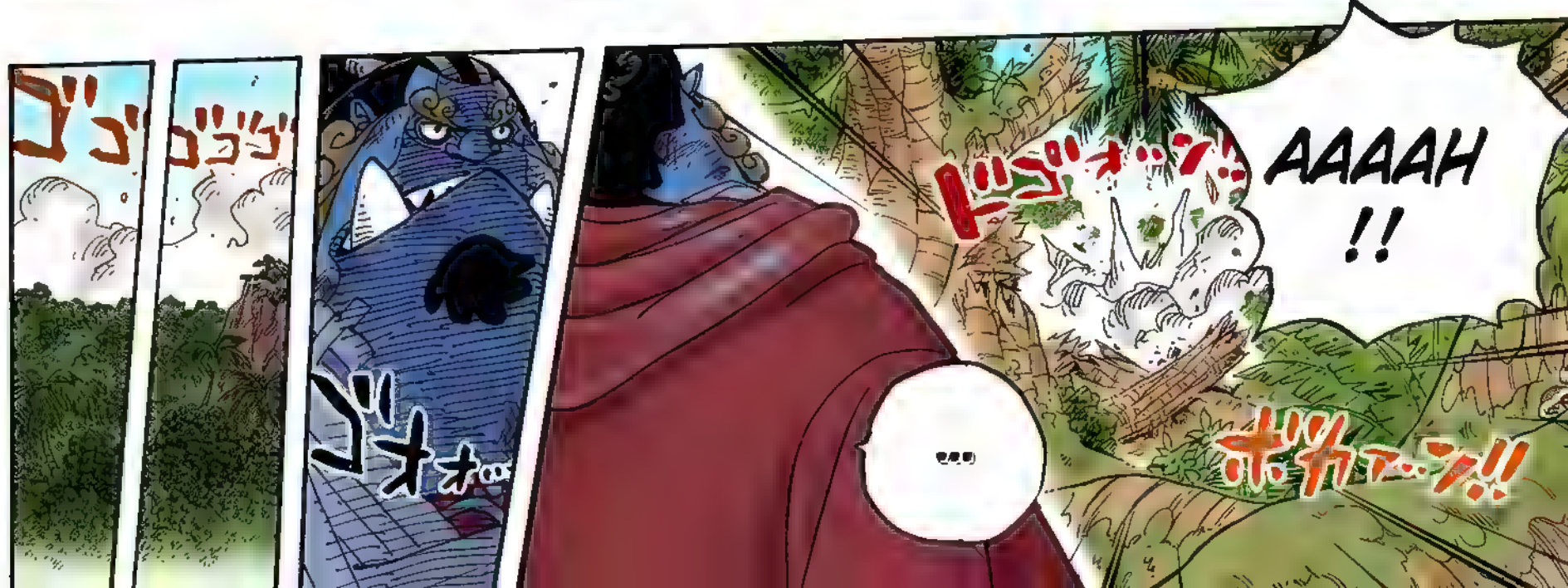
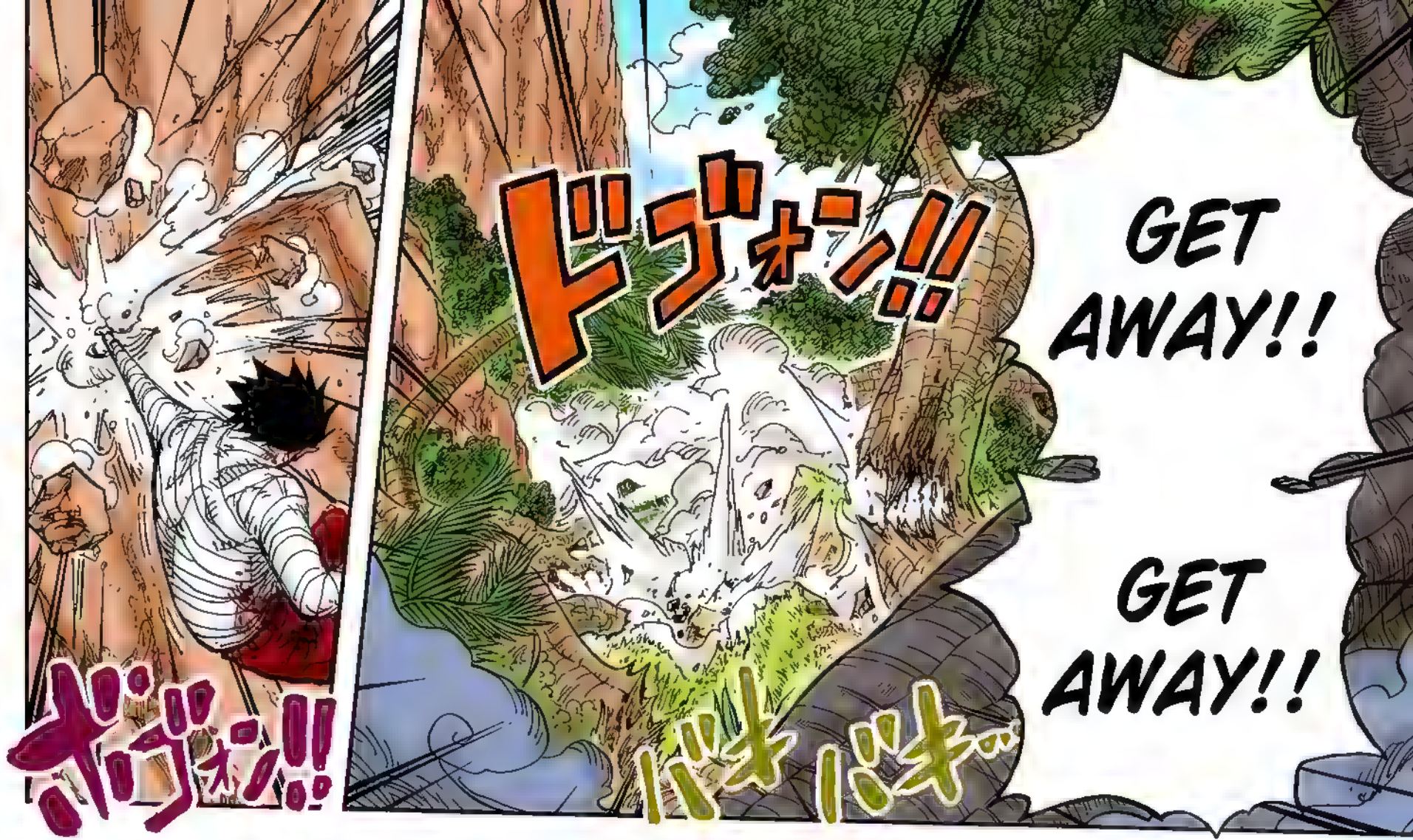
THE KUJA
PIRATES REALLY
ARE ALL WOMEN!
THEY SMELL
GOOD!
♡

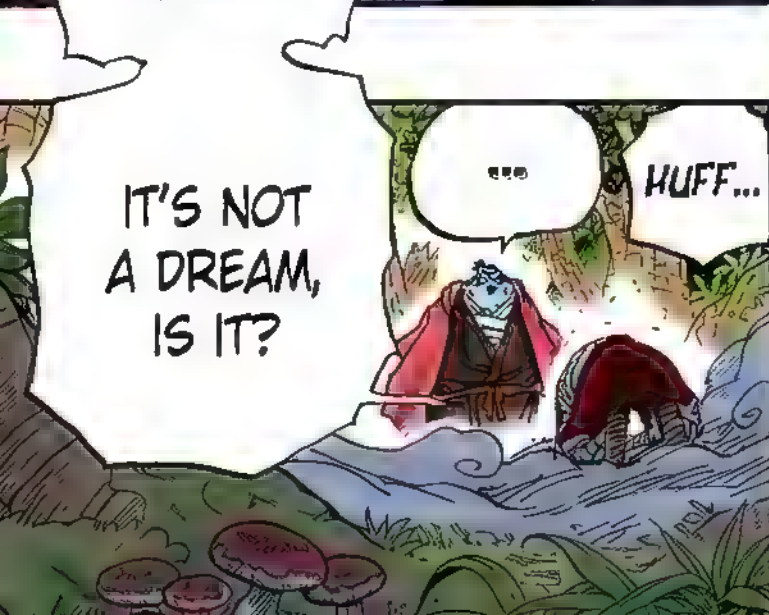
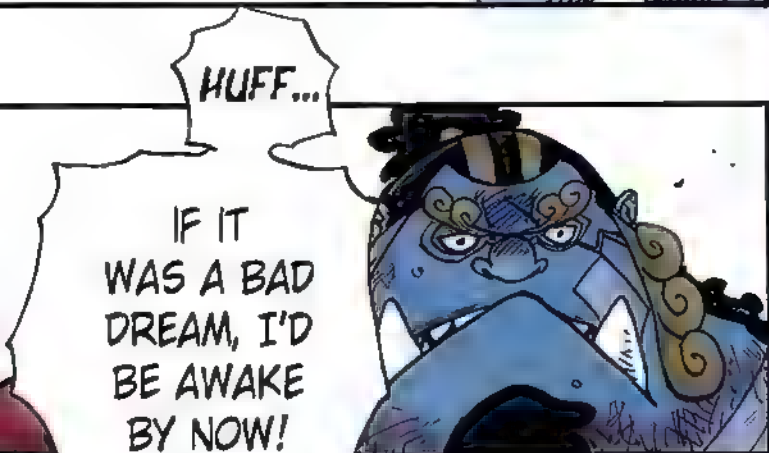
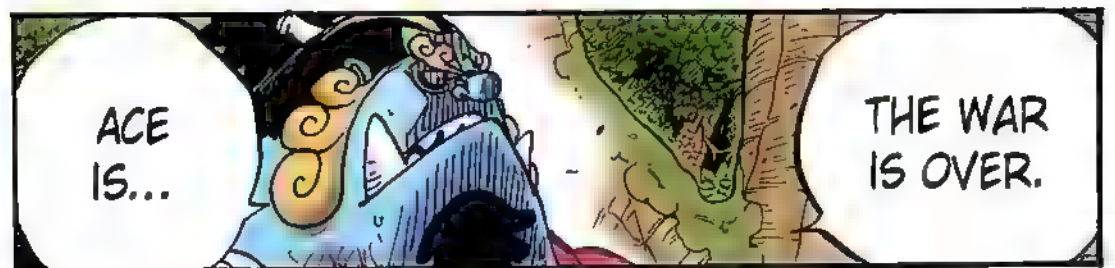
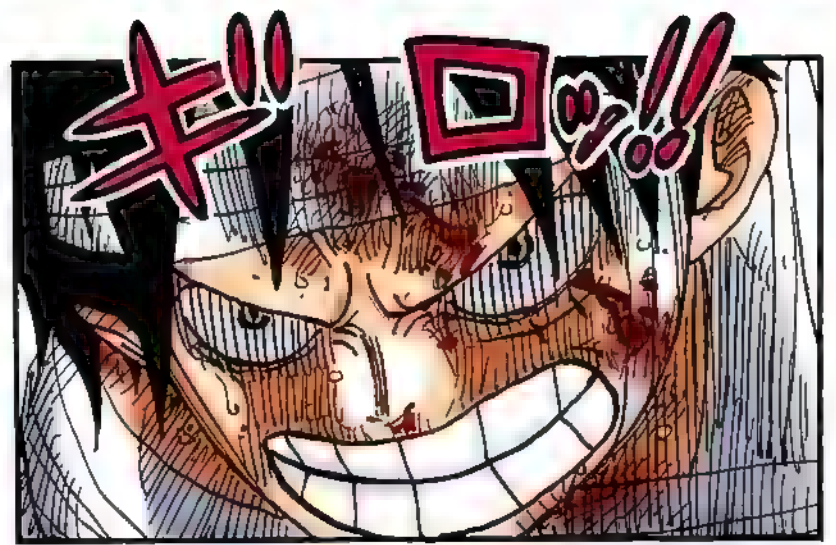
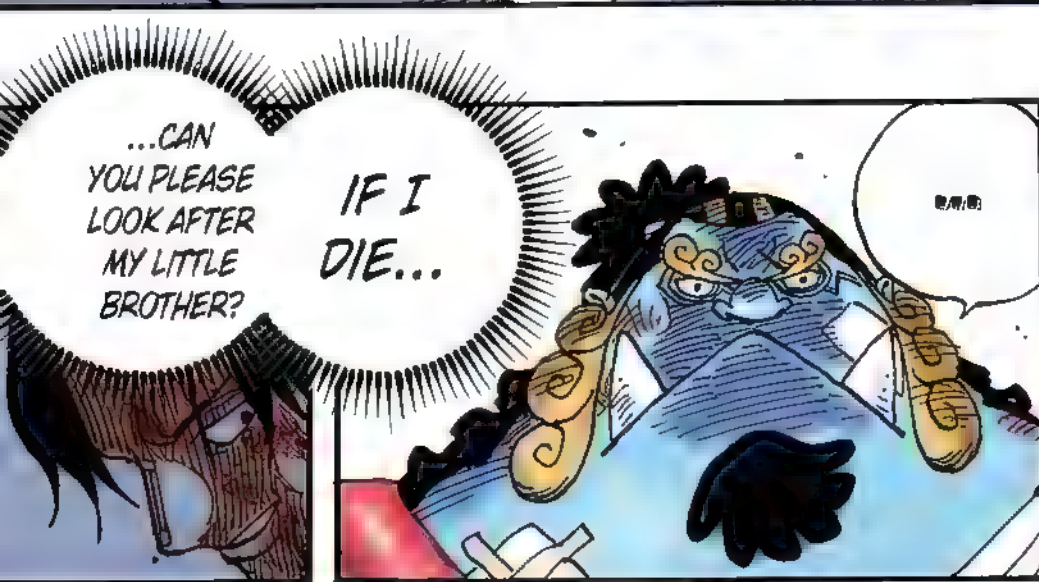
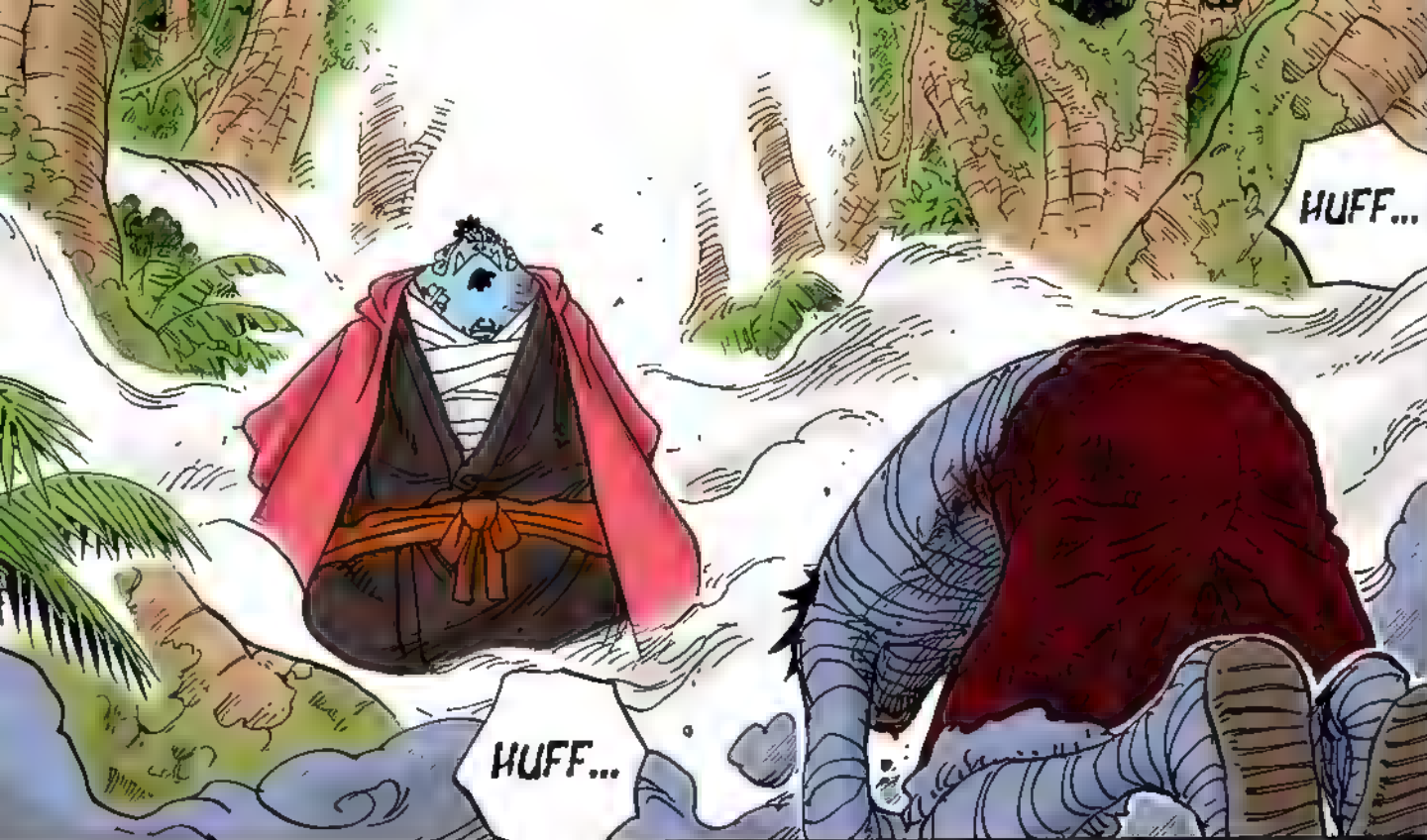
WHERE
DID HE AND
JIMBEI GO?

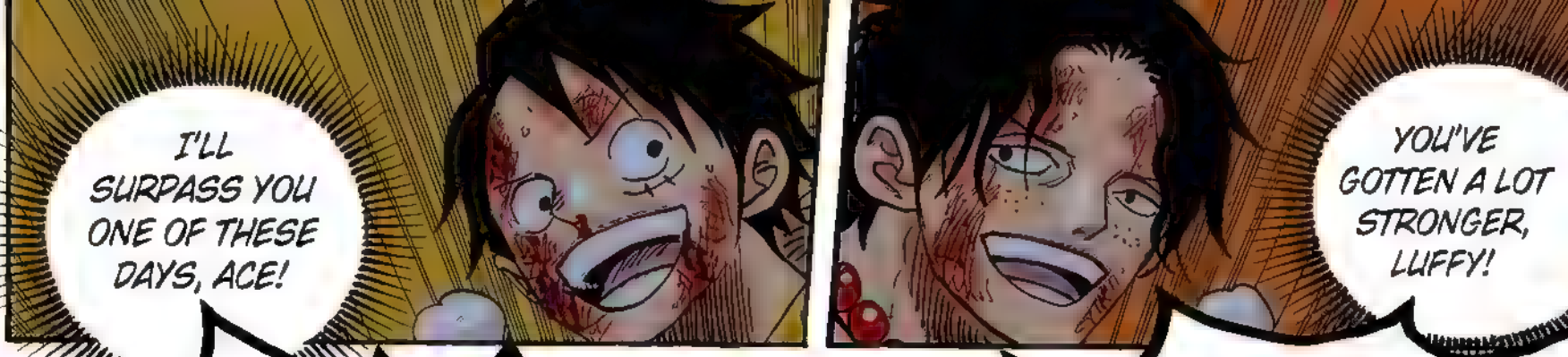










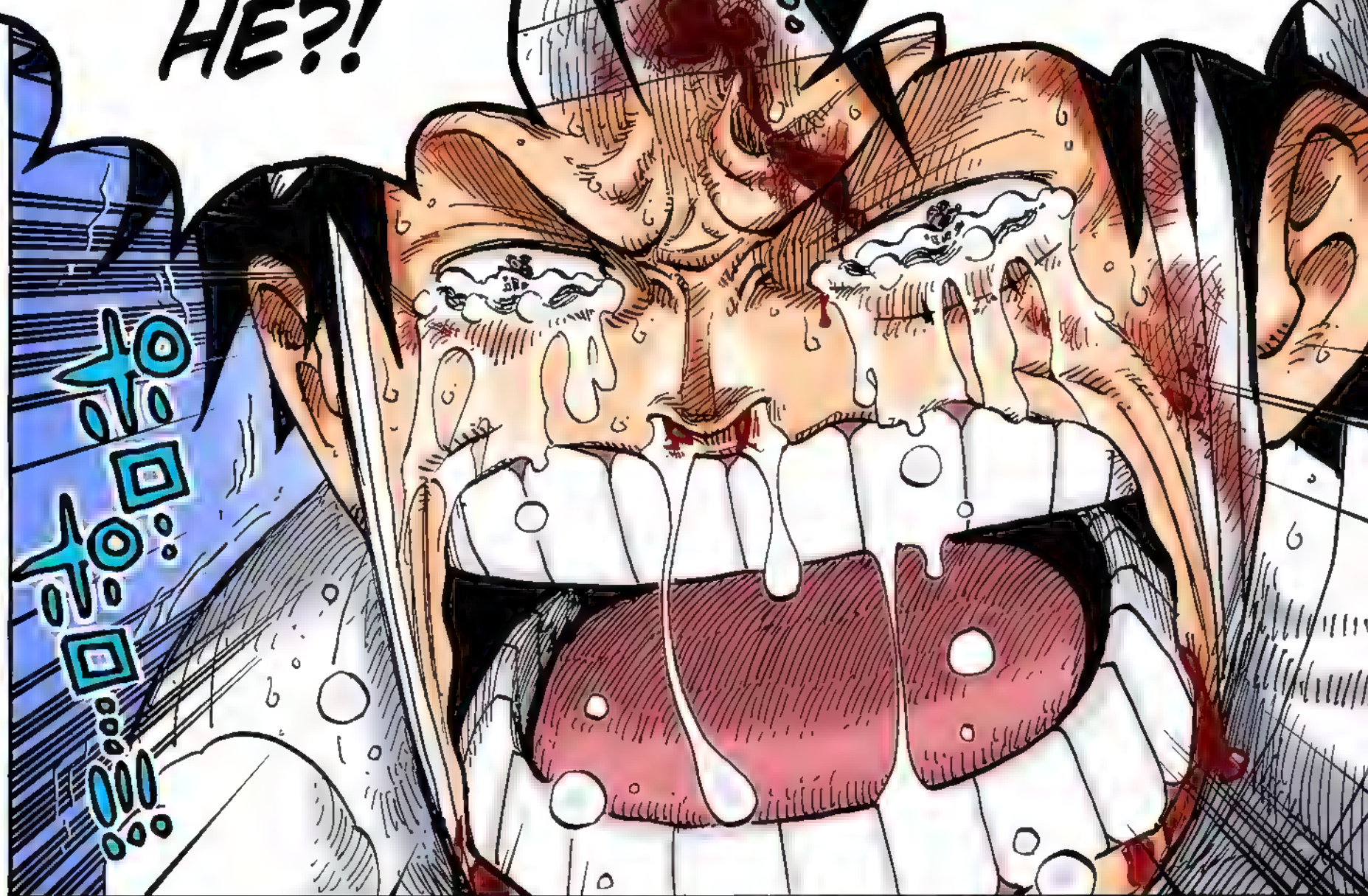


I'LL
SURPASS YOU
ONE OF THESE
DAYS, ACE!

YOU'VE
GOTTEN A LOT
STRONGER,
LUFFY!

ACE
IS DEAD,
ISN'T
HE?!

ACE
IS...

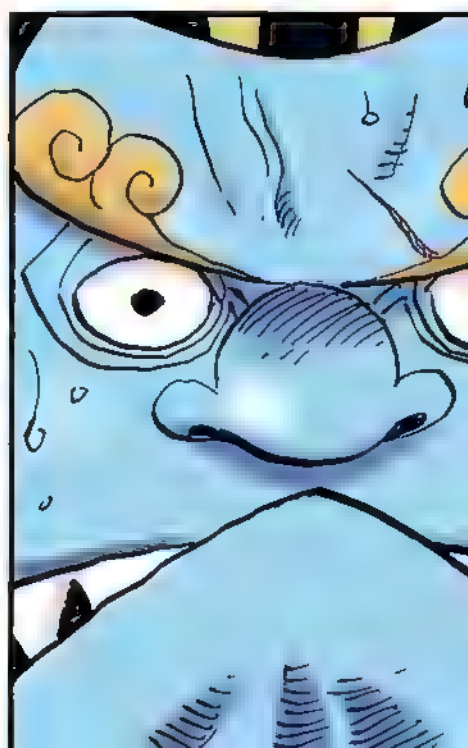


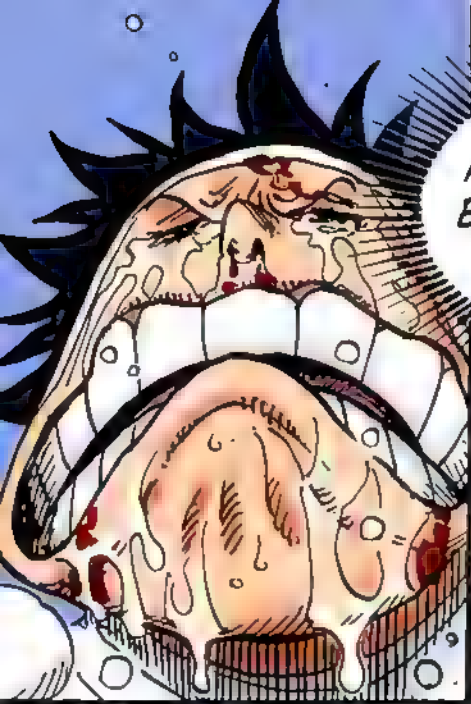
HE'S
DEAD.

YES.

AGH!!

...!!

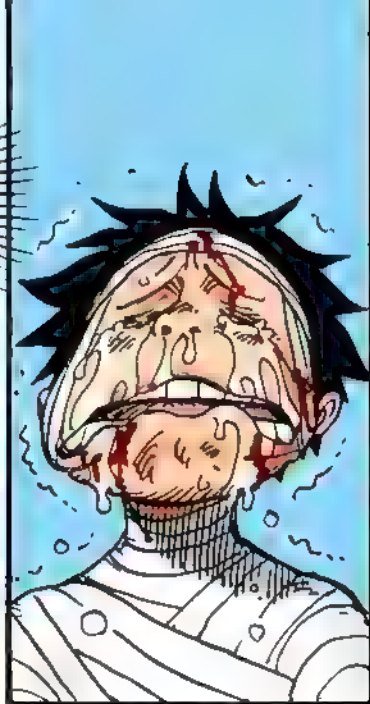




HE'S GOING TO
BE YOUR OLDER
BROTHER.



WHO'S
ACE?!



FIRST YOU EAT
A DEVIL FRUIT AND
NOW YOU SPILT
THIS NONSENSE!
YOU AND ACE
BOTH!!

PIRATE
KING MY
FOOT!

GRANDPA! I
KEEP TELLING
YOU, I WANNA
BE THE PIRATE
KING!

TEN YEARS
AGO... A PATH
ON MT. CORVO
BEHIND WIND-
MILL VILLAGE,
THE EAST BLUE

YOU'RE
GOING TO
BECOME THE
STRONGEST
NAVY MAN
EVER!

AAAAH!
AAAAH!

SWAR!

SWAR!

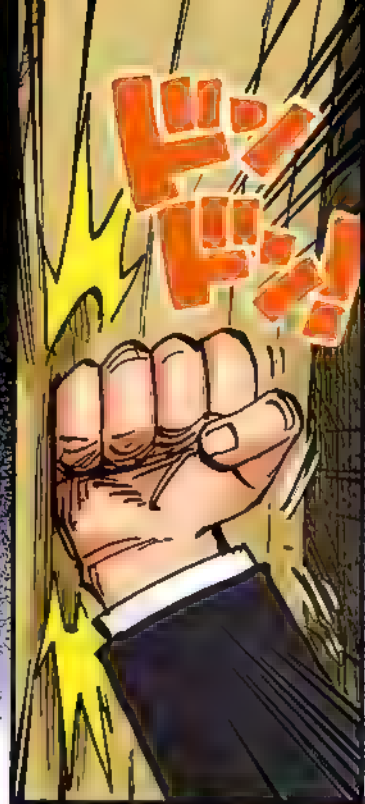
MONKEY D. GARP
& MONKEY D.
LUFFY
(10 YEARS AGO)

IT WAS MY
MISTAKE. I
SHOULD NEVER
HAVE LEFT YOU
IN THAT PEACE-
FUL WINDMILL
VILLAGE.

OW!! GRRR!!
I'M MADE OF
RUBBER SO WHY
DOES THIS
HURT?! LET ME
GO, GRANDPA!!



DADAN!!
GET OUT
HERE!!



M-MISTER
GARP! YOU
GOTTA GIVE
US A BREAK!

ACE IS
ALREADY TEN
YEARS OLD!

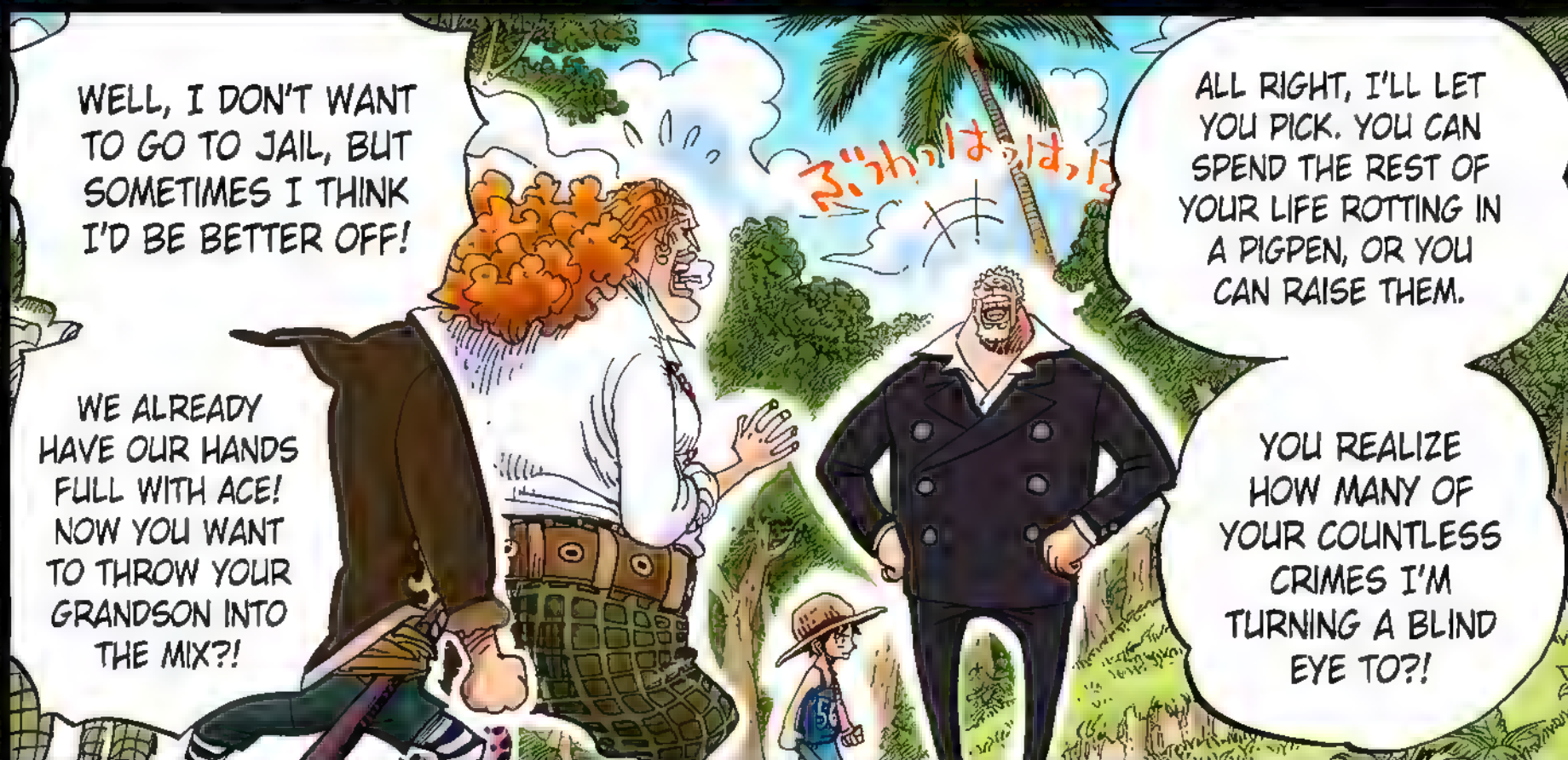
CURLY DADAN
MT. CORVO BANDIT
BOSS OF THE DADAN FAMILY
(ACE AND LUFFY'S FOSTER
PARENT)

HE'S ALREADY MORE
THAN WE CAN HANDLE!
CAN'T YOU TAKE HIM
OFF OUR HANDS?



ANOTHER ONE?!
THIS ONE'S YOUR
GRANDSON,
GARP--I MEAN,
MISTER GARP?

WHAT
THE...
WHO'S
THAT
KID?!



WELL, I DON'T WANT
TO GO TO JAIL, BUT
SOMETIMES I THINK
I'D BE BETTER OFF!

ALL RIGHT, I'LL LET
YOU PICK. YOU CAN
SPEND THE REST OF
YOUR LIFE ROTTING IN
A PIGPEN, OR YOU
CAN RAISE THEM.

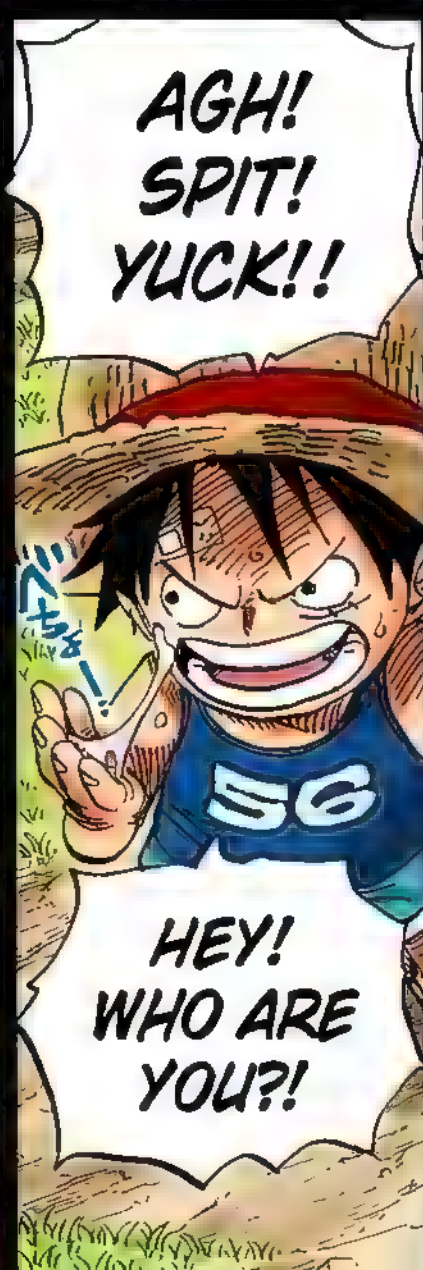
WE ALREADY
HAVE OUR HANDS
FULL WITH ACE!
NOW YOU WANT
TO THROW YOUR
GRANDSON INTO
THE MIX?!

YOU REALIZE
HOW MANY OF
YOUR COUNTLESS
CRIMES I'M
TURNING A BLIND
EYE TO?!



**YOU'RE
BACK,
ACE?!**

OH.
THAT'S
ACE.



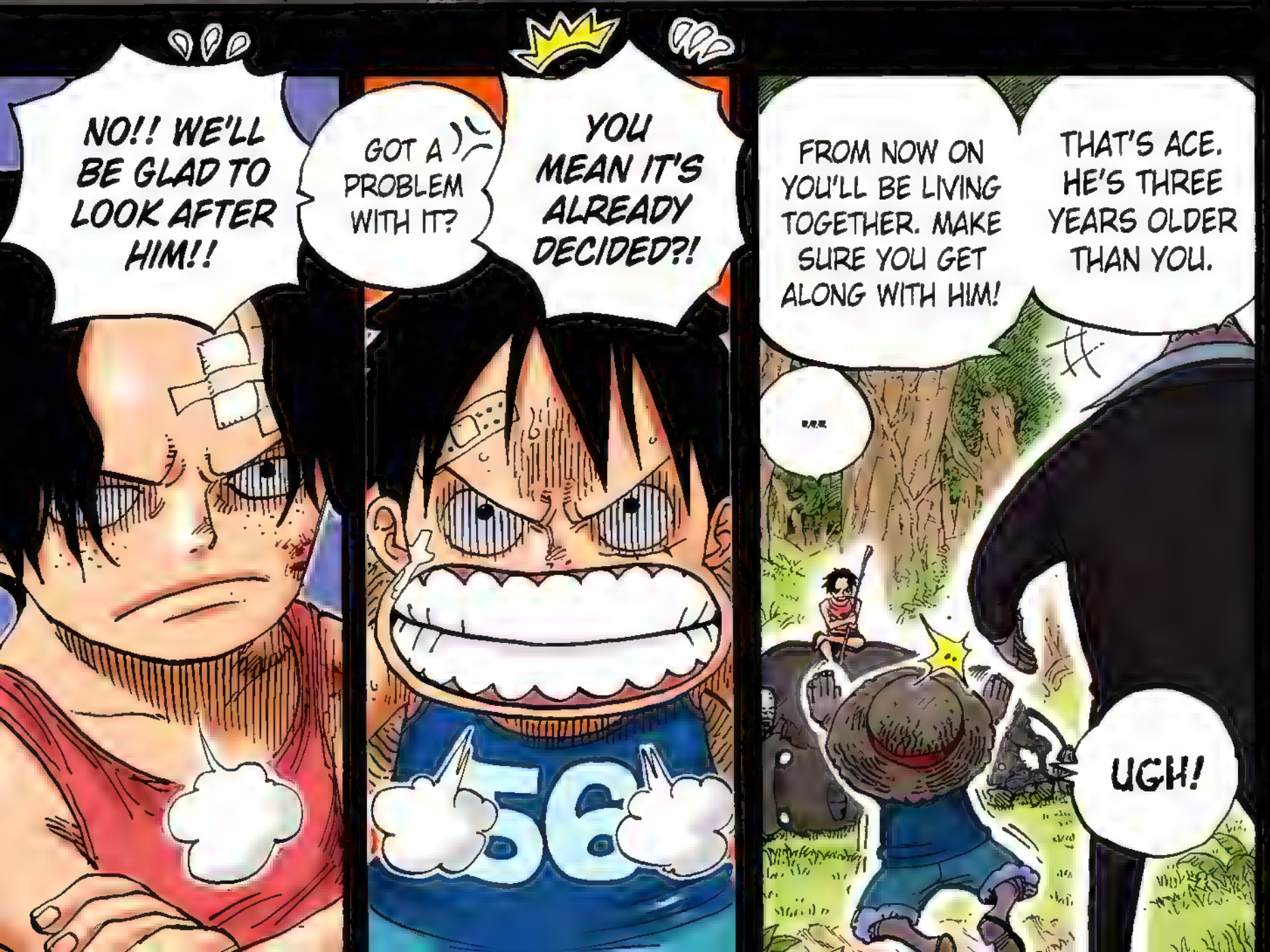
**AGH!
SPIT!
YUCK!!**

**HEY!
WHO ARE
YOU?!**

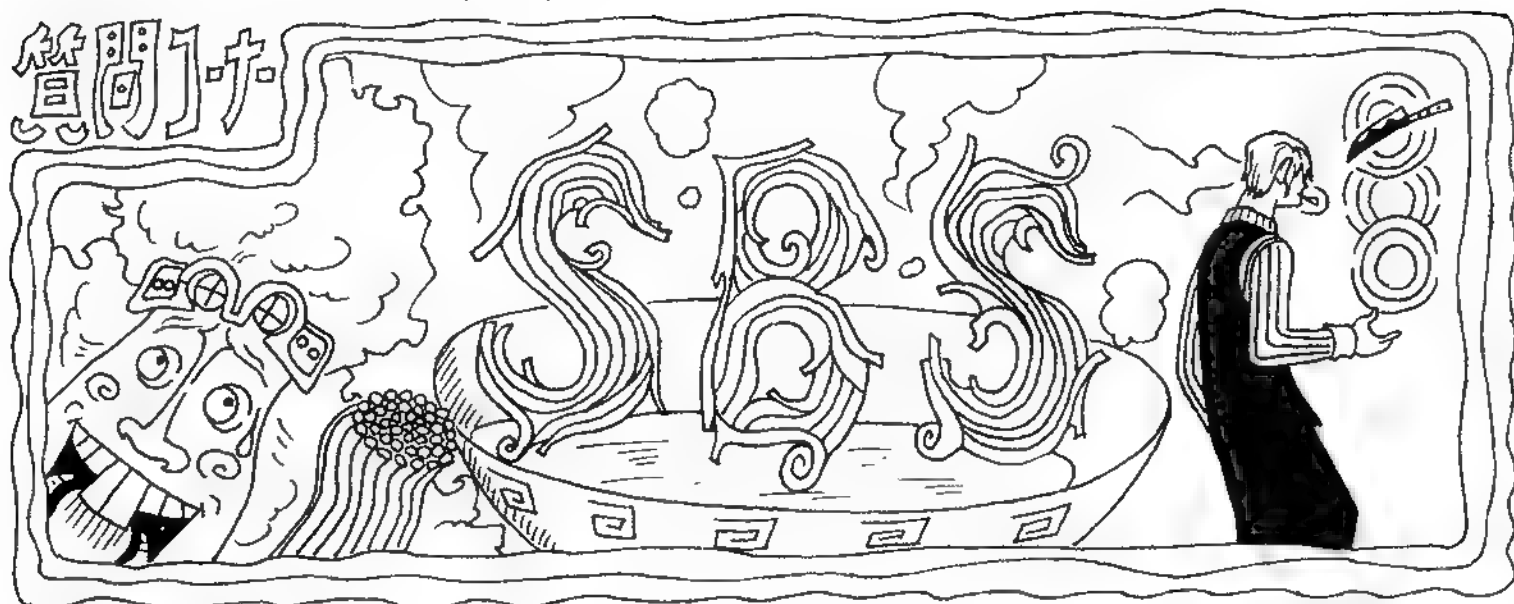


THAT KID IS
PROBABLY A
MONSTER IN HIS
OWN RIGHT!

**UGH
!!**



質問コーナー



(Kobayashi Mutsumi, Kanagawa)

Q: I was thinking of buying a Nami body pillow, so I wanted to ask you, Odacchi, on how to use it. --Nobuo

A: I see... How would I know?! It looks like those kinds of things are really being sold. I never saw the actual thing in person so I wouldn't know, but don't you just shove that thing between your legs and then go to sleep? Listen, everyone. You may think I know every single piece of One Piece merchandise that's out, but it's my media manager Onishi that deals with that. I just read the merchandise section in Jump and go, "Oh, I didn't know they had that." As long as the people who made it and the people who buy it get some fun out of it, I really don't mind. But I am always anticipating what's coming out next for the Portrait of Pirates figure series. Those are pretty expensive, but they're nice.



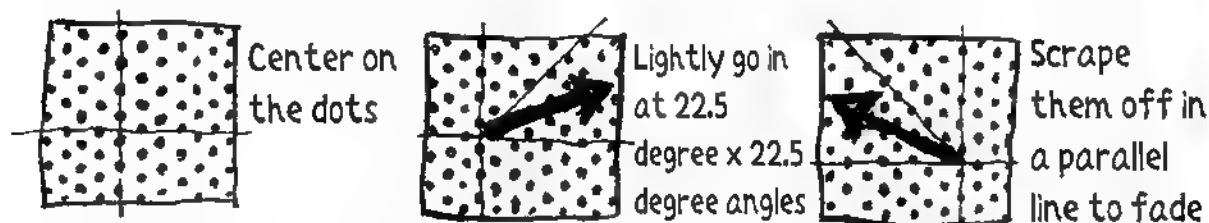
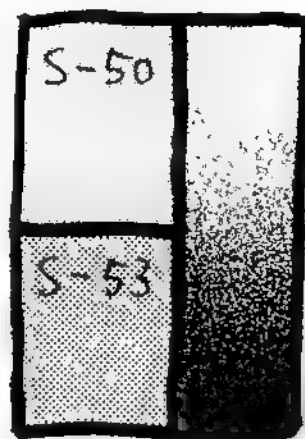
©Eiichiro Oda/Shueisha, Fuji TV, Toei Animation.

"One Piece Beauty Die-Cut Body Pillow"
Sold by: Kowa, Inc.

Q: I have a serious question. How many kinds of tones does *One Piece* use? Just one kind? Do shonen manga tend to have very few types of tones? Also Mr. Oda, do you know how to use the "fading" technique by scraping off tones? Please answer me!

--MangaLover MS

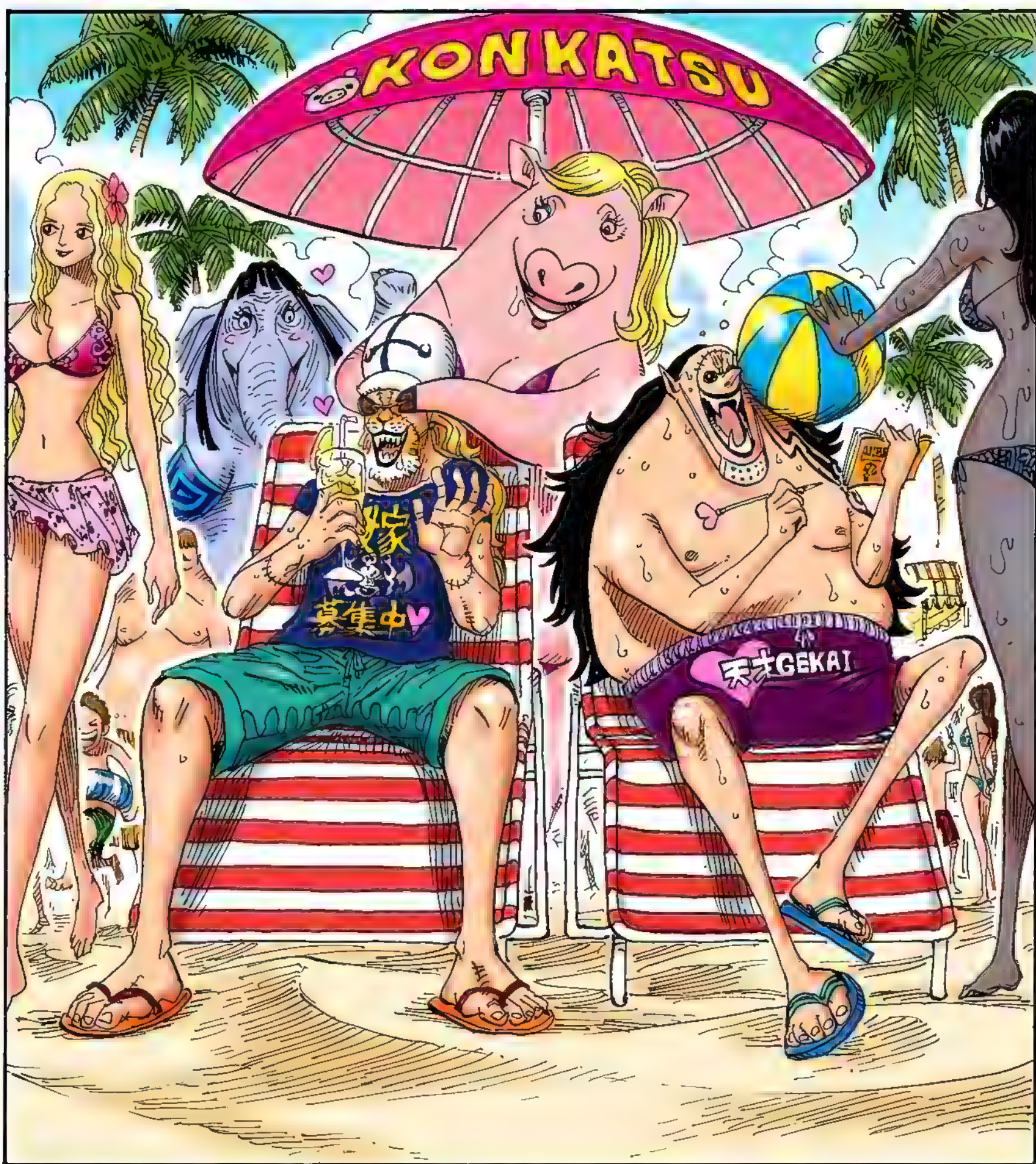
A: Just one?! How rude! I use up to three! I use the famous I-C screen tones. There are the light ones, the dark ones, and the so-called "sand graphic" ones. For people who don't know what screen tones are, think of them as transparent stickers that are used on the manga. When you go to the kind of stores that carry them, they usually have hundreds of different types available. But I use only three. I haven't done the "fading" technique in a while. I remember doing a lot of it back when I was working as an assistant. My own staff members do it too. In regards to how you're supposed to do it, first, you take a utility knife and...

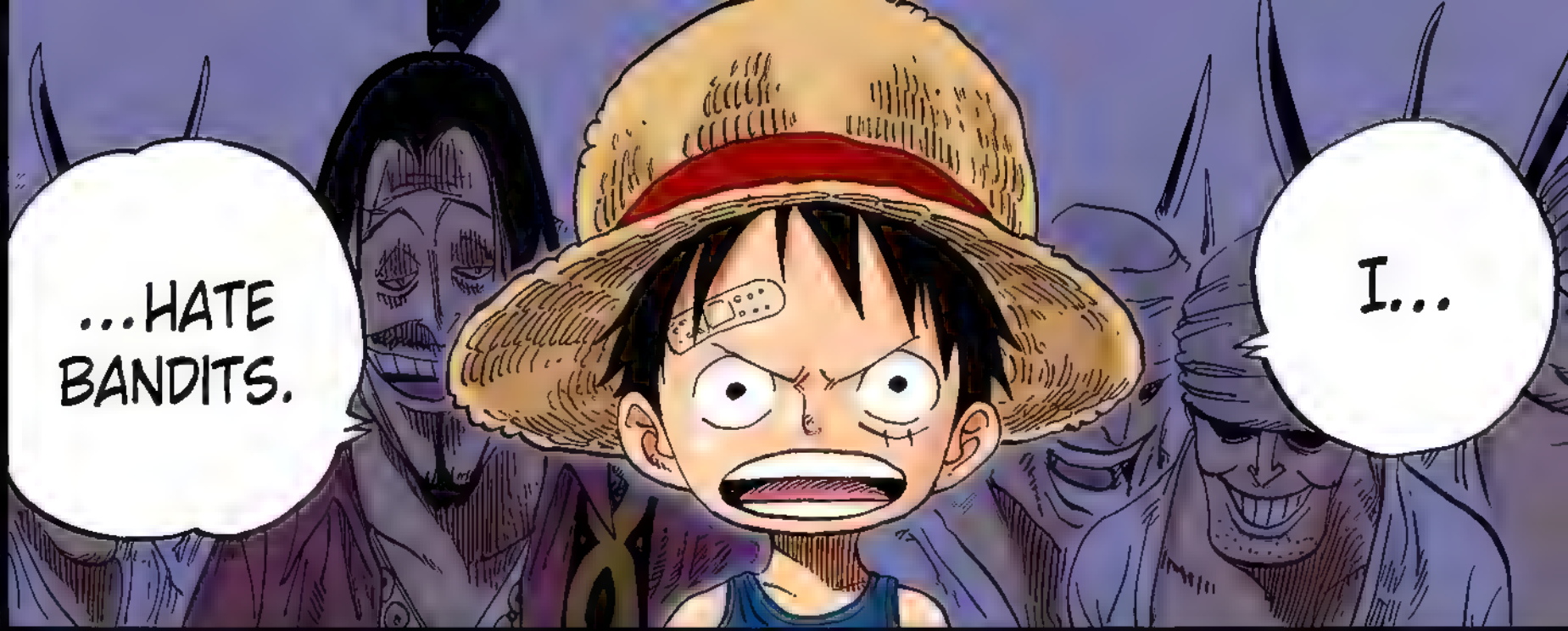


We use this "fade" and "overlap" method instead of gradation tones when trying to show the sunset effect. In recent times, people seem to be able to do a lot more with the computer. But as long as I'm working on *One Piece*, I want to work with my own hands.

Chapter 583:

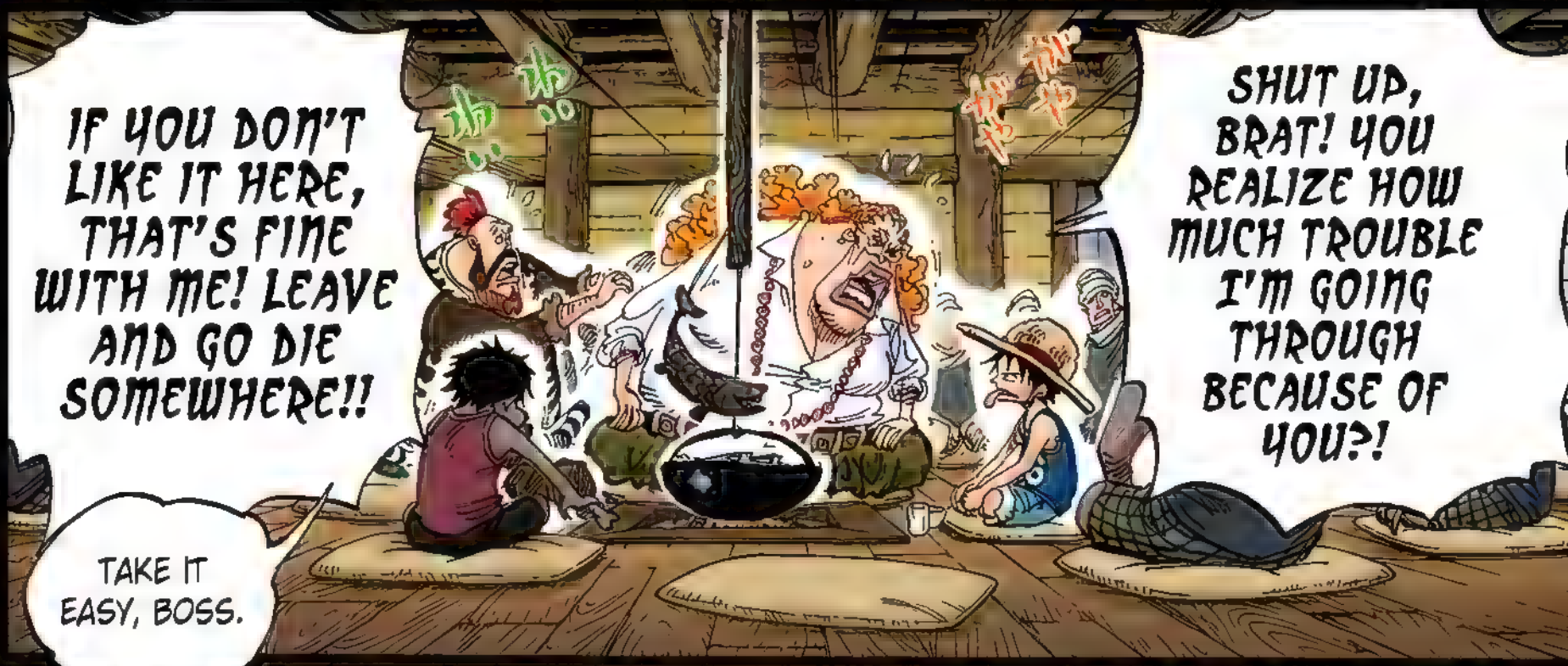
GRAY TERMINAL





...HATE
BANDITS.

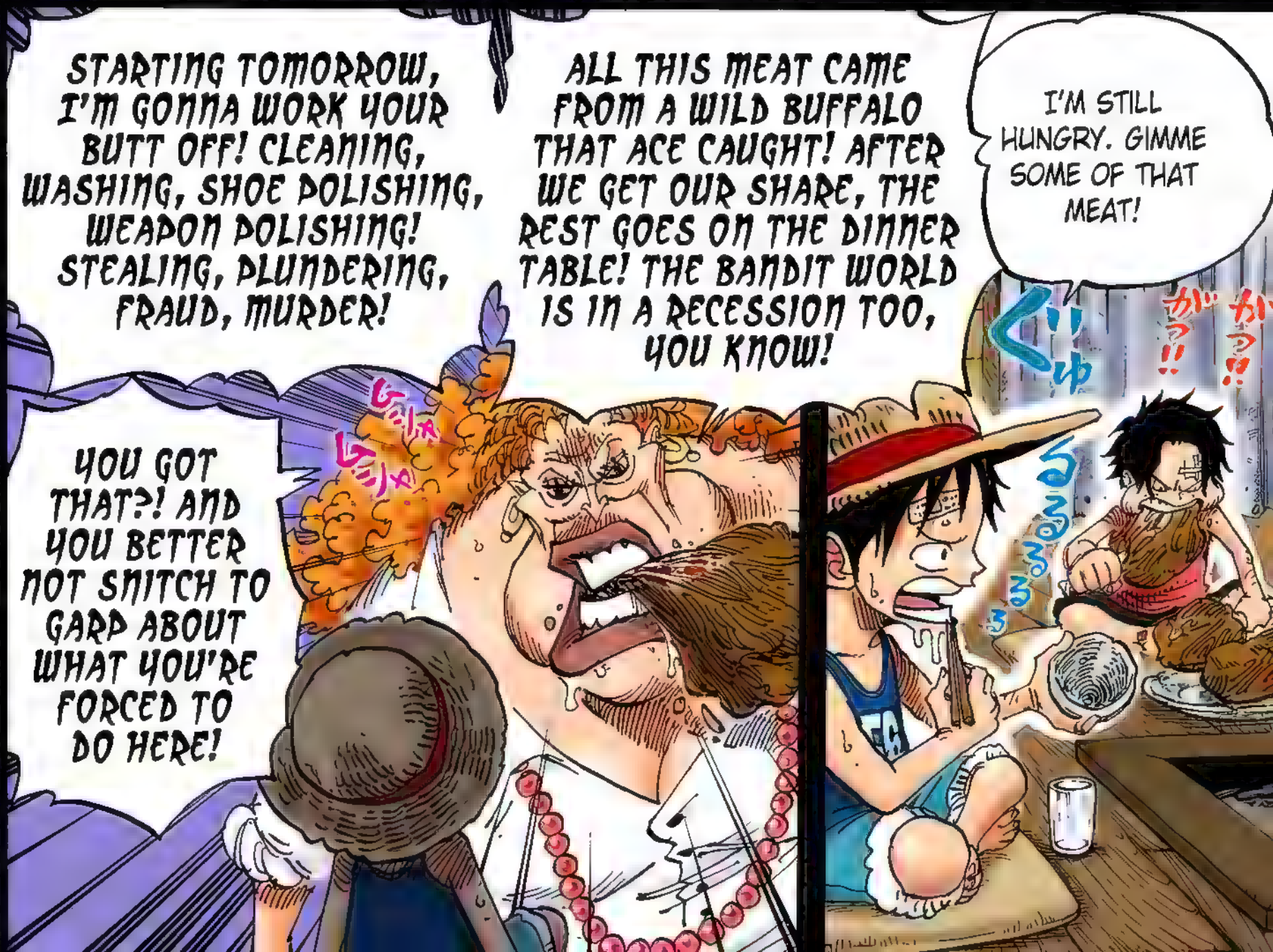
I...



IF YOU DON'T
LIKE IT HERE,
THAT'S FINE
WITH ME! LEAVE
AND GO DIE
SOMEWHERE!!

SHUT UP,
BRAT! YOU
REALIZE HOW
MUCH TROUBLE
I'M GOING
THROUGH
BECAUSE OF
YOU?!

TAKE IT
EASY, BOSS.



STARTING TOMORROW,
I'M GONNA WORK YOUR
BUTT OFF! CLEANING,
WASHING, SHOE POLISHING,
WEAPON POLISHING!
STEALING, PLUNDERING,
FRAUD, MURDER!

ALL THIS MEAT CAME
FROM A WILD BUFFALO
THAT ACE CAUGHT! AFTER
WE GET OUR SHARE, THE
REST GOES ON THE DINNER
TABLE! THE BANDIT WORLD
IS IN A RECESSION TOO,
YOU KNOW!

I'M STILL
HUNGRY. GIMME
SOME OF THAT
MEAT!

YOU GOT
THAT?! AND
YOU BETTER
NOT SHITCH TO
GARP ABOUT
WHAT YOU'RE
FORCED TO
DO HERE!



WHAT?!
ISN'T THIS
WHERE YOU'RE
SUPPOSED TO
CRY?!

OKAY.

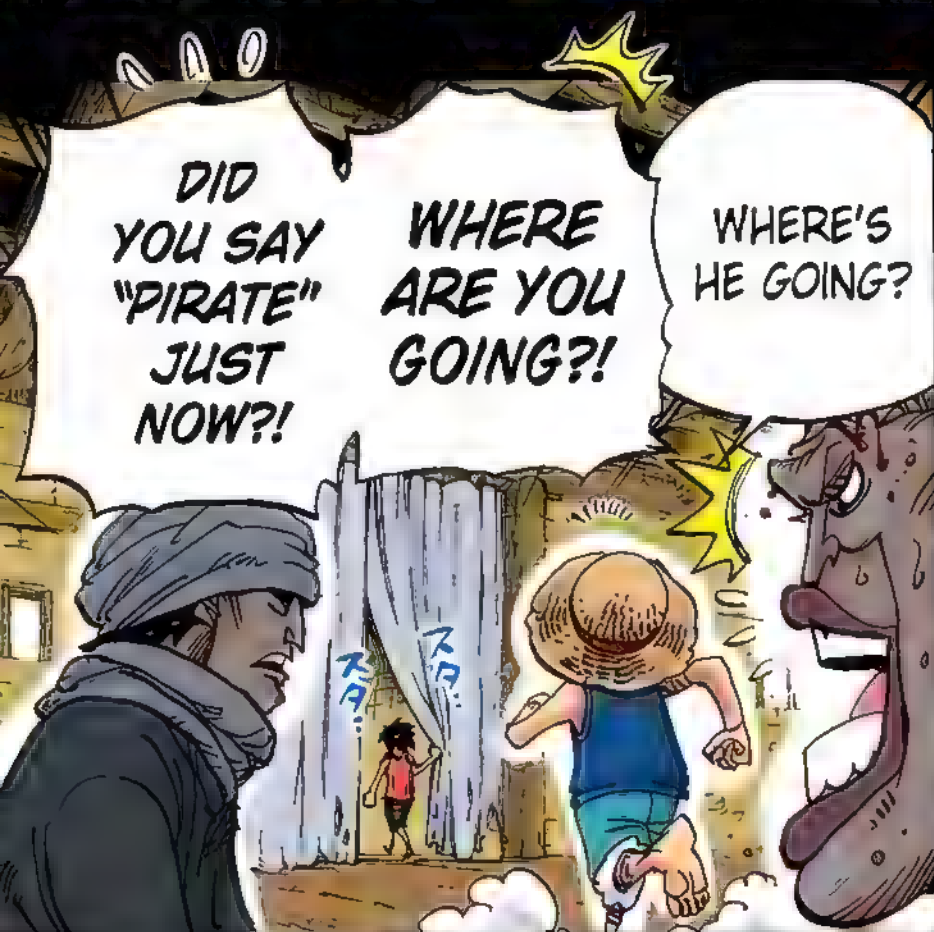


THAT'S ALL
YOU'LL BE
GUARANTEED
HERE!

YOU GET ONE
BOWL OF RICE
AND ONE CUP OF
WATER A DAY!

YOU'LL
HAVE TO GET
THE REST ON
YOUR OWN!

FEND FOR
YOURSELF,
BRAT!



DID
YOU SAY
"PIRATE"
JUST
NOW?!

WHERE
ARE YOU
GOING?!

WHERE'S
HE GOING?



THIS FOREST
HAS ALL THE EARTH-
WORMS, FROGS,
SNAKES, AND MUSH-
ROOMS I COULD
EVER WANT!

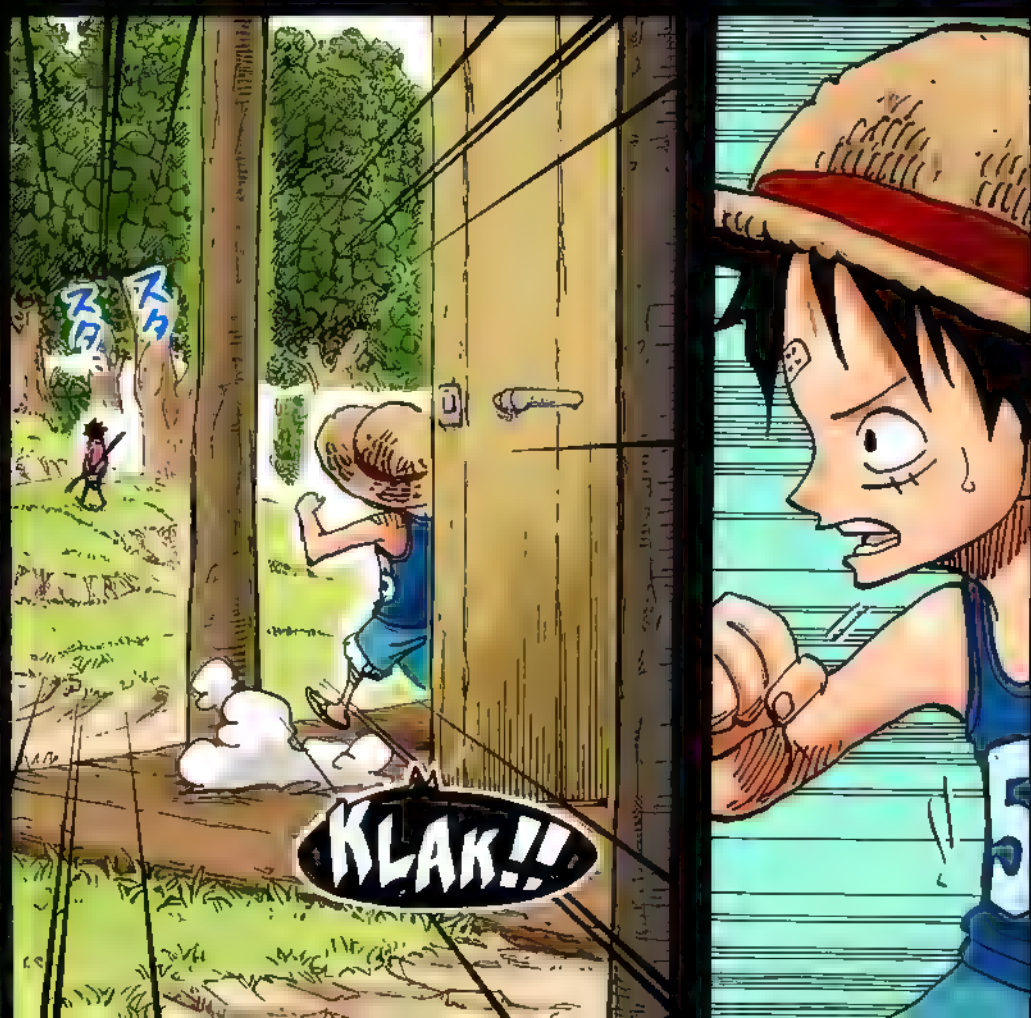
ONE TIME
GRANDPA LEFT
ME ALONE IN
THE JUNGLE.

I'M GONNA
BE A PIRATE
SOMEDAY!
TAKING CARE
OF MYSELF IS
NOTHING!

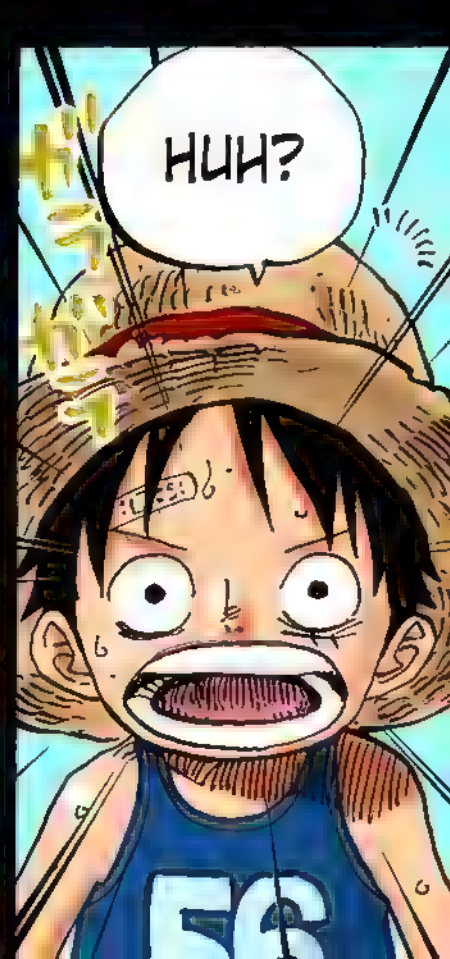
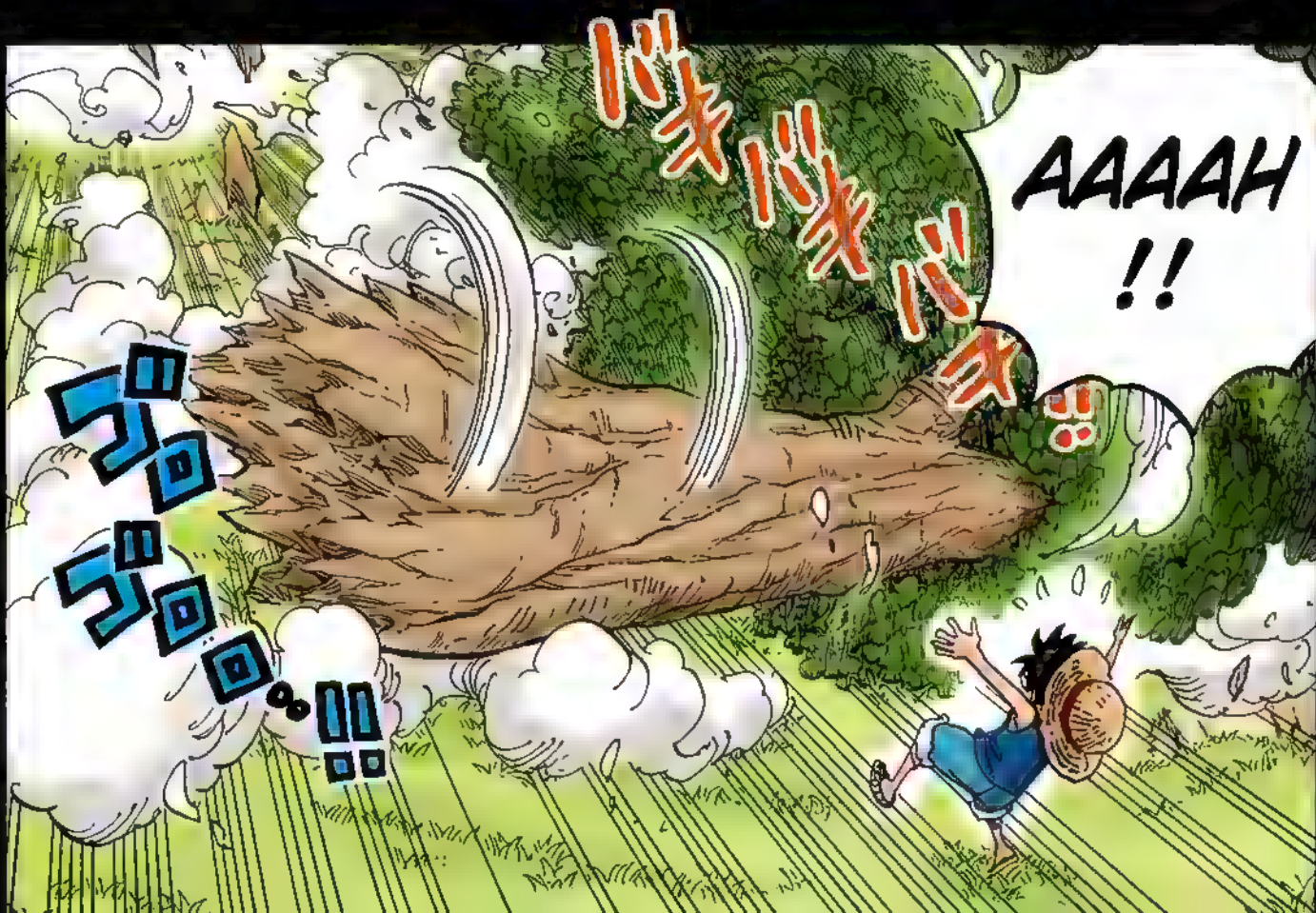
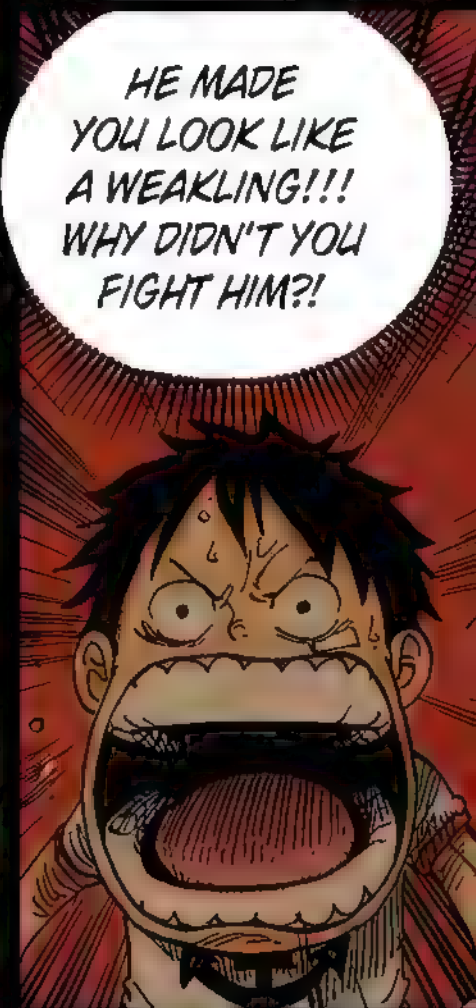
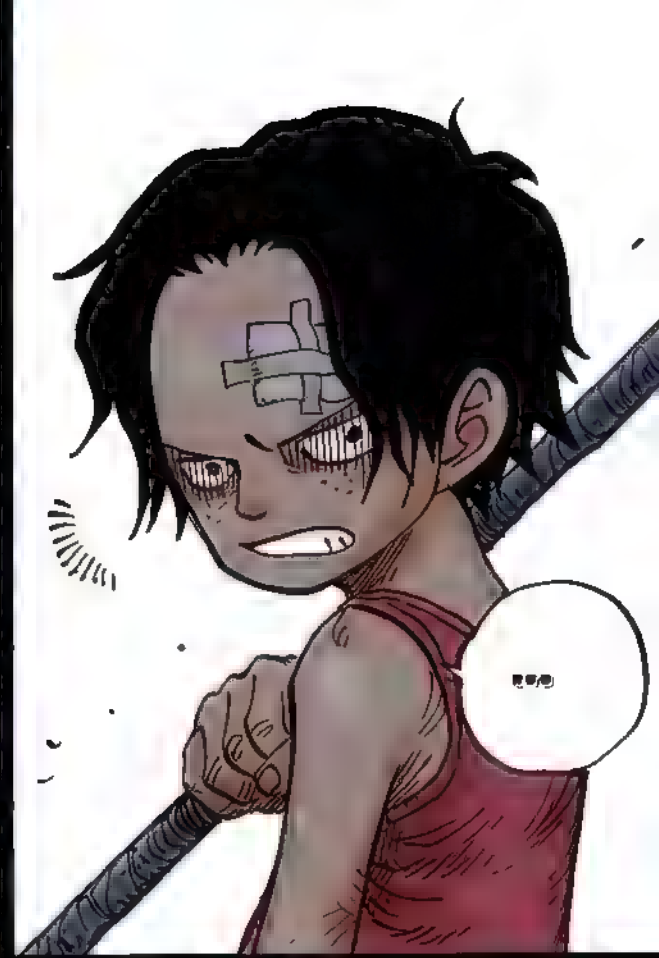


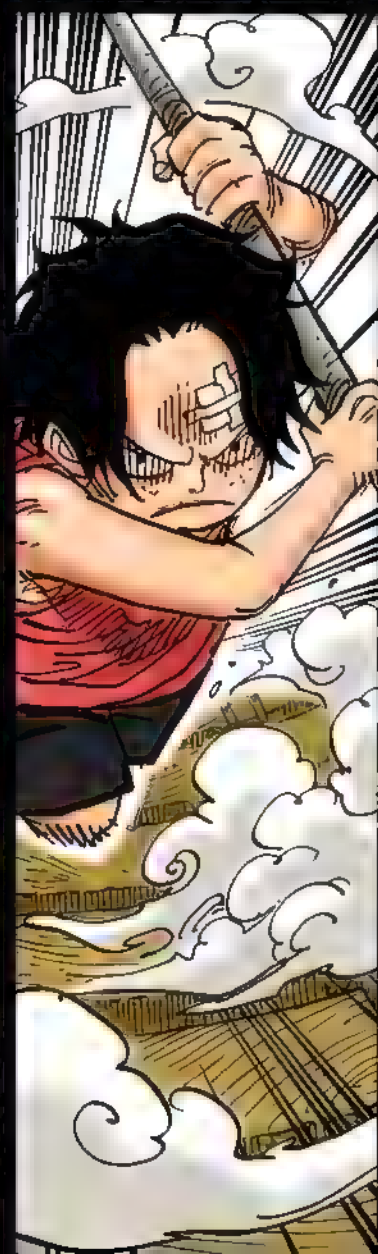
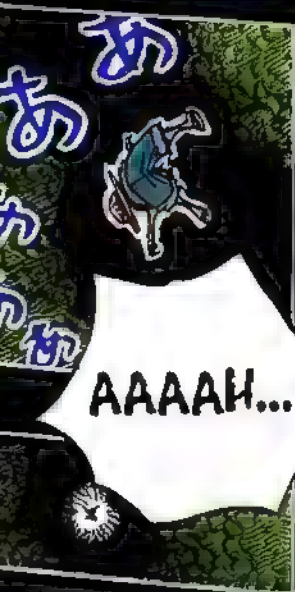
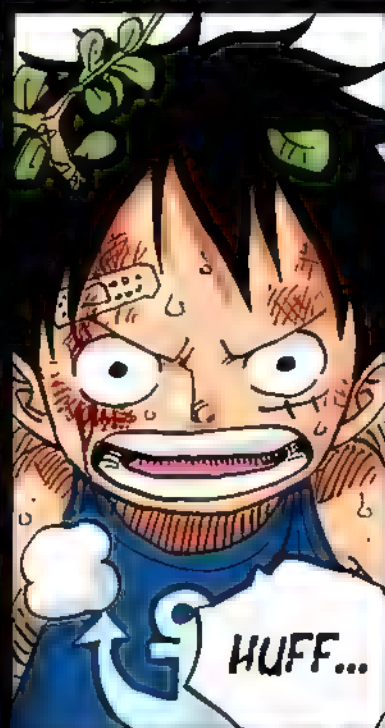
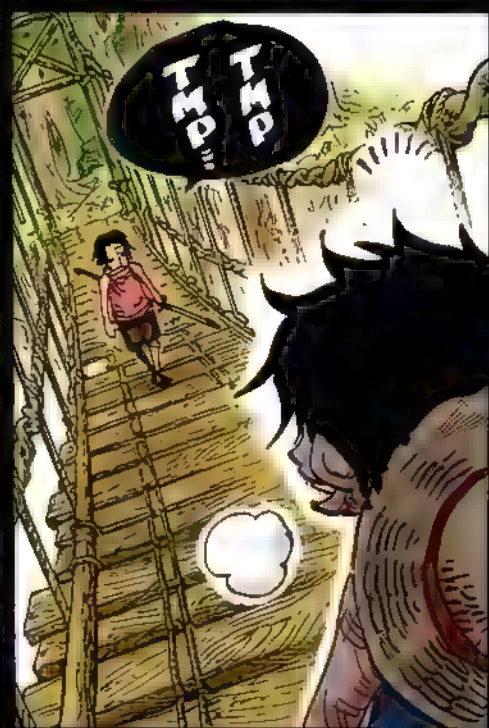
SEE?! NOTHING
FAZES HIM! THIS IS
WHY I DIDN'T WANT
TO TAKE IN GARD'S
GRANDKID!

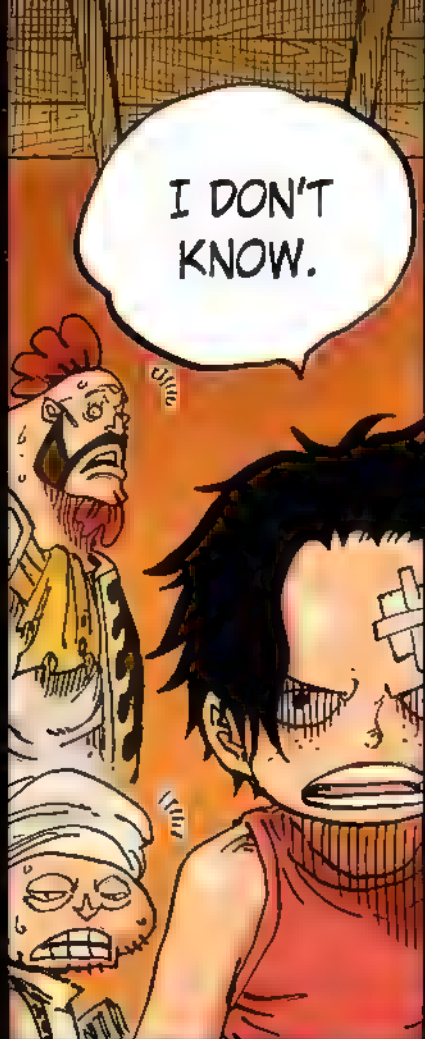
TAKE
IT EASY,
BOSS.



KLAK!!







I DON'T KNOW.

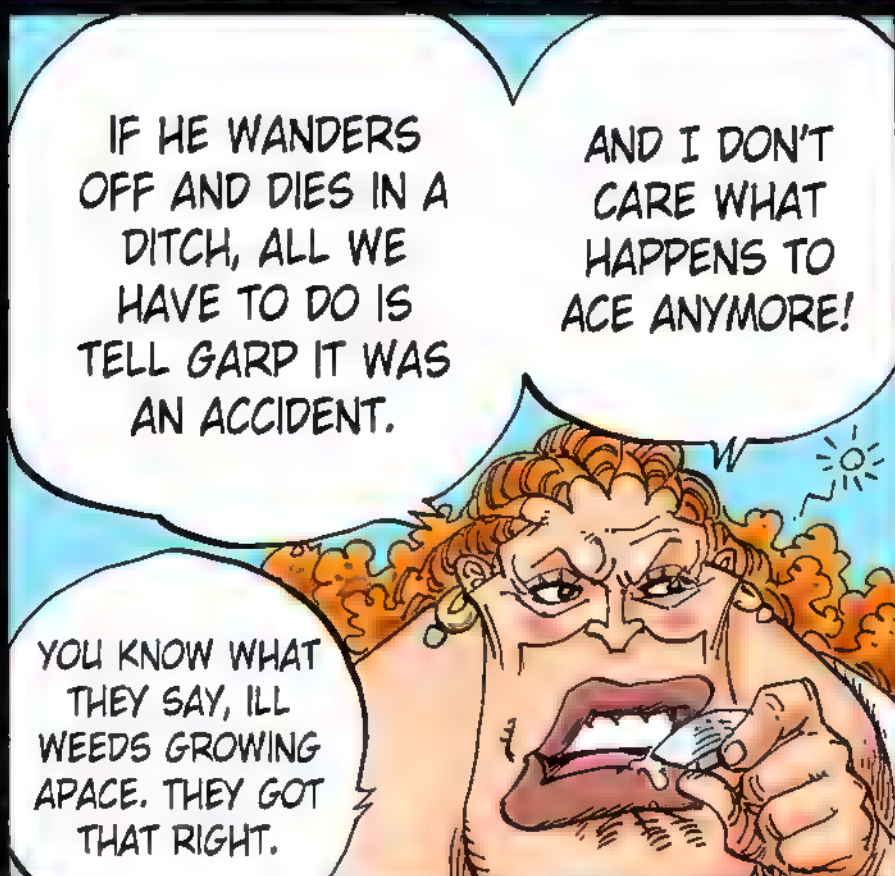


I THOUGHT LUFFY WENT WITH YOU.

WHERE'S THE KID?

...

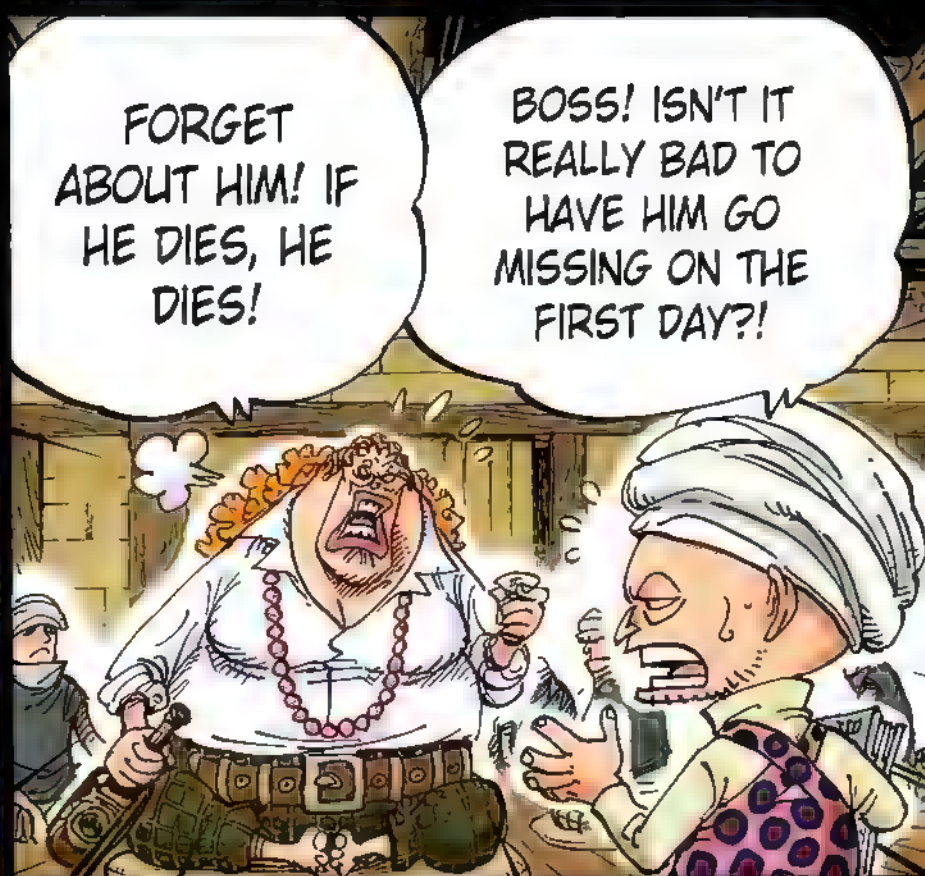
ACE? YOU CAME BACK ALONE?



IF HE WANDERS OFF AND DIES IN A DITCH, ALL WE HAVE TO DO IS TELL GARP IT WAS AN ACCIDENT.

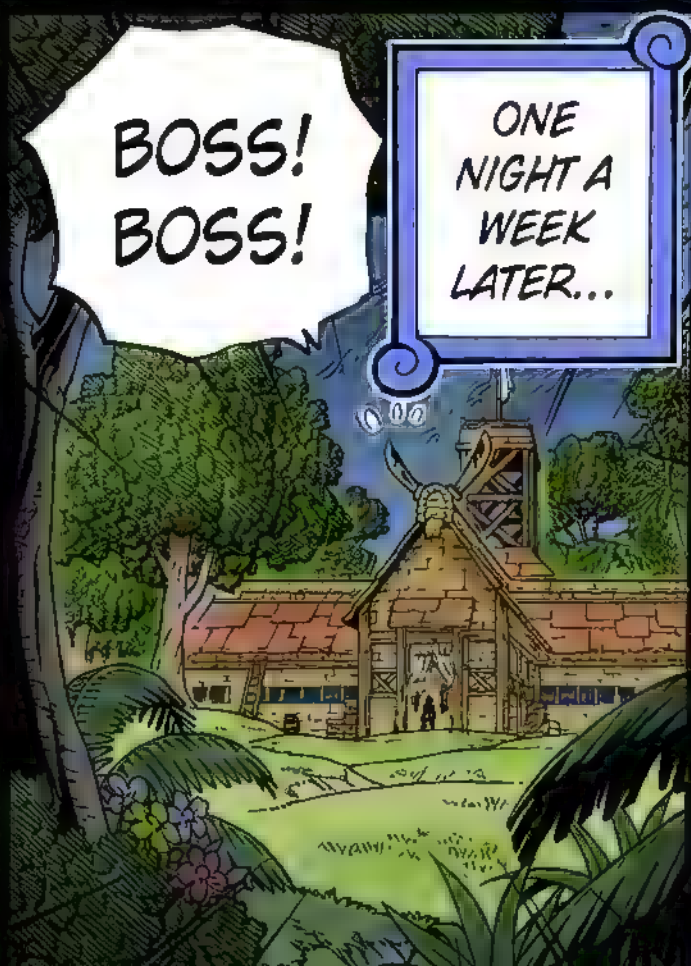
AND I DON'T CARE WHAT HAPPENS TO ACE ANYMORE!

YOU KNOW WHAT THEY SAY, ILL WEEDS GROWING APACE. THEY GOT THAT RIGHT.



FORGET ABOUT HIM! IF HE DIES, HE DIES!

BOSS! ISN'T IT REALLY BAD TO HAVE HIM GO MISSING ON THE FIRST DAY?!

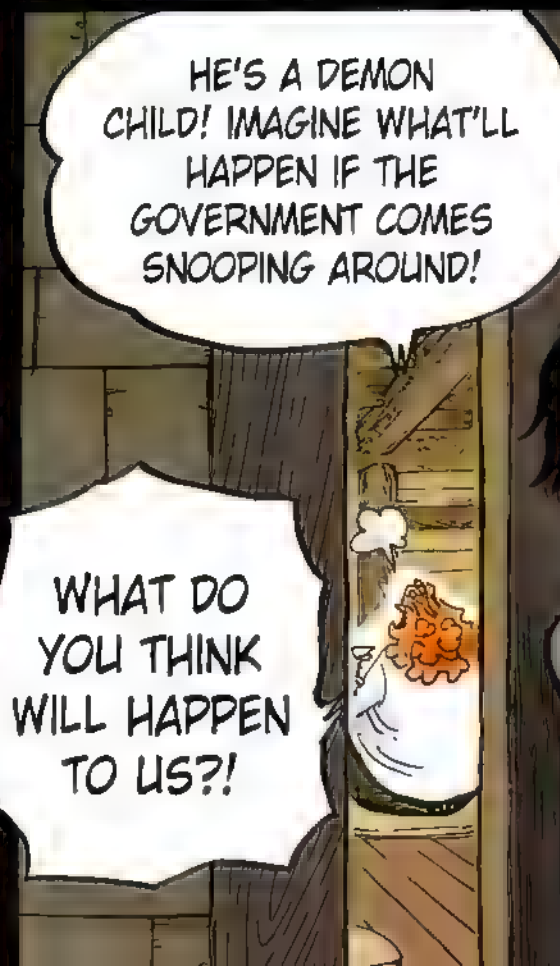


BOSS!
BOSS!

ONE NIGHT A WEEK LATER...



TAKE IT EASY, BOSS.



HE'S A DEMON CHILD! IMAGINE WHAT'LL HAPPEN IF THE GOVERNMENT COMES SNOOPING AROUND!

WHAT DO YOU THINK WILL HAPPEN TO US?!

...

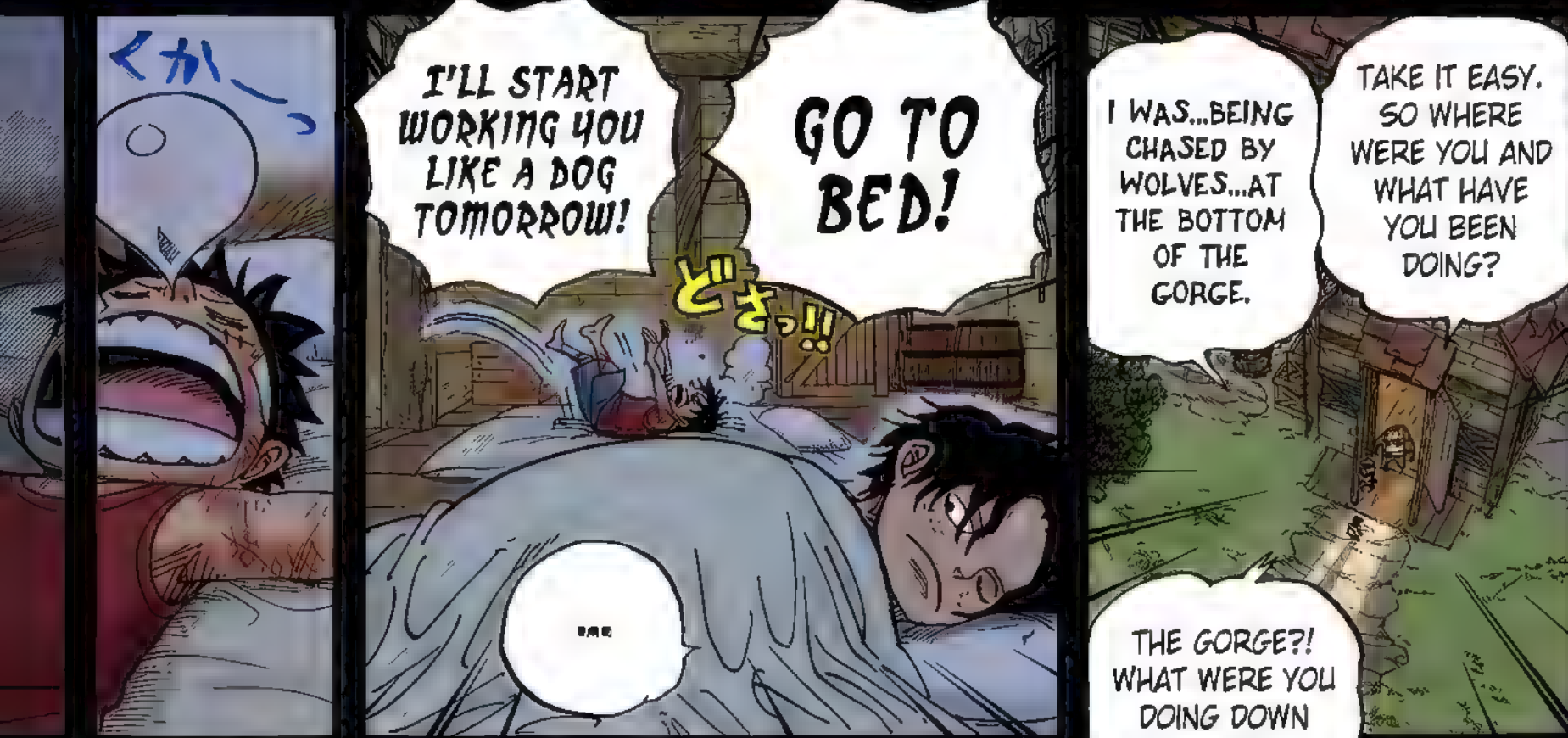


H-HE'S ALIVE?!

TAKE IT EASY, BOSS.

WHERE WERE YOU ALL THIS TIME?!

LUFFY'S BACK!



I'LL START WORKING YOU LIKE A DOG TOMORROW!

GO TO BED!

どさっ!!

...

I WAS...BEING CHASED BY WOLVES...AT THE BOTTOM OF THE GORGE.

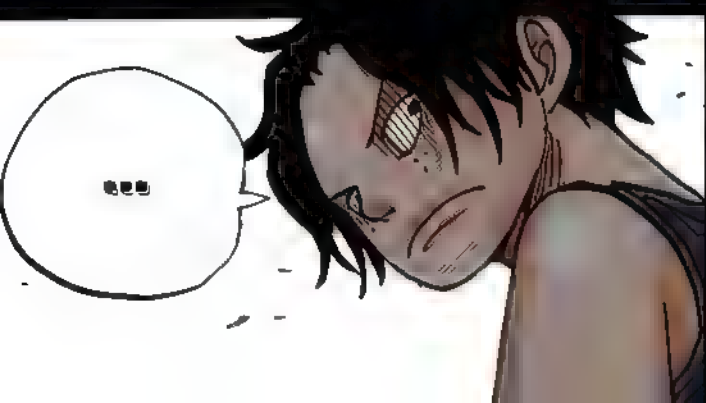
TAKE IT EASY. SO WHERE WERE YOU AND WHAT HAVE YOU BEEN DOING?

THE GORGE?! WHAT WERE YOU DOING DOWN THERE?!

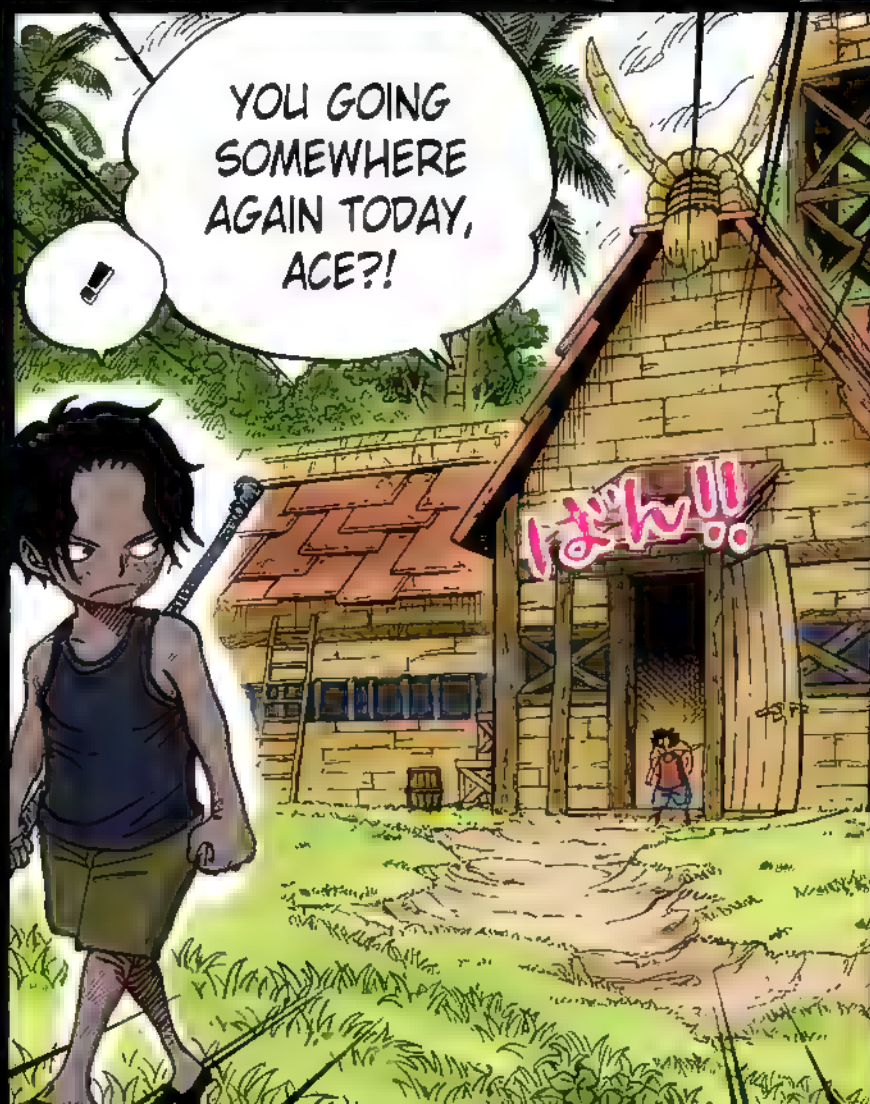


LET'S BE FRIENDS!

TAKE ME WITH YOU!



...



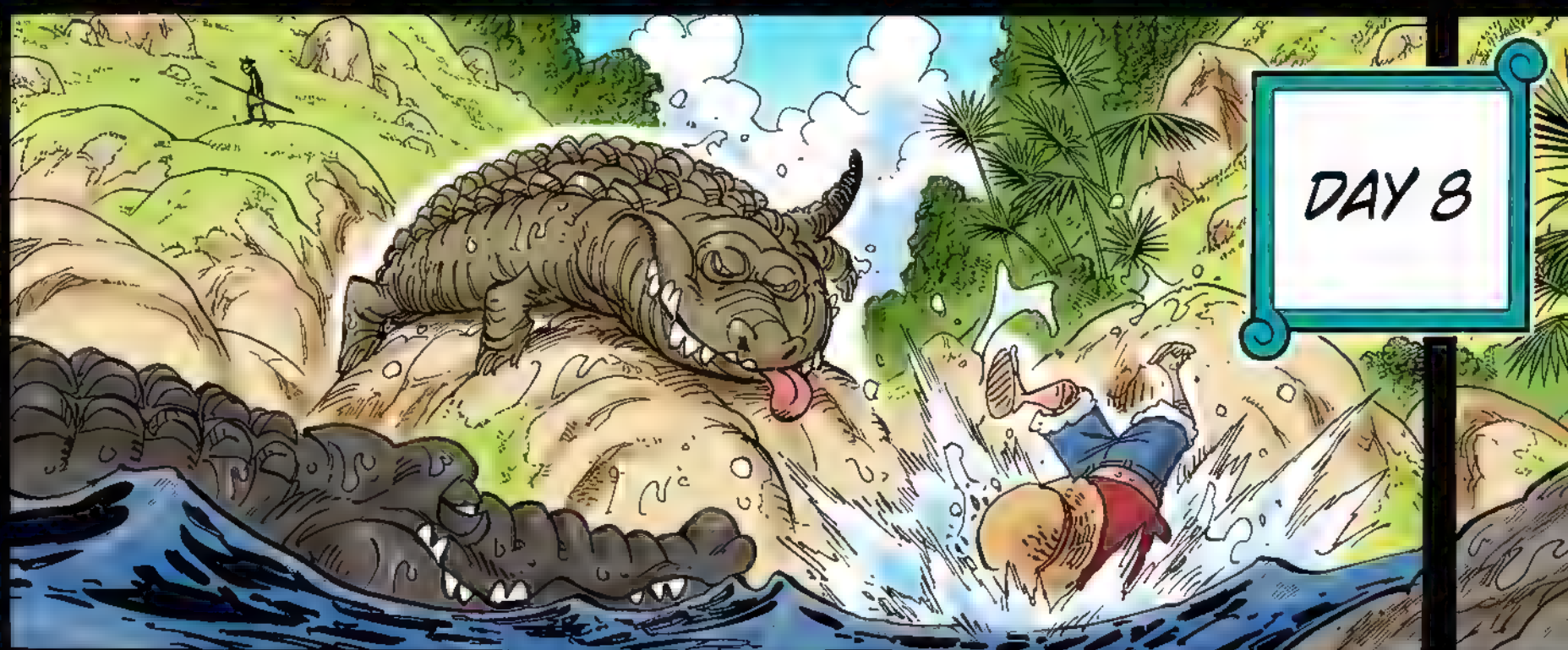
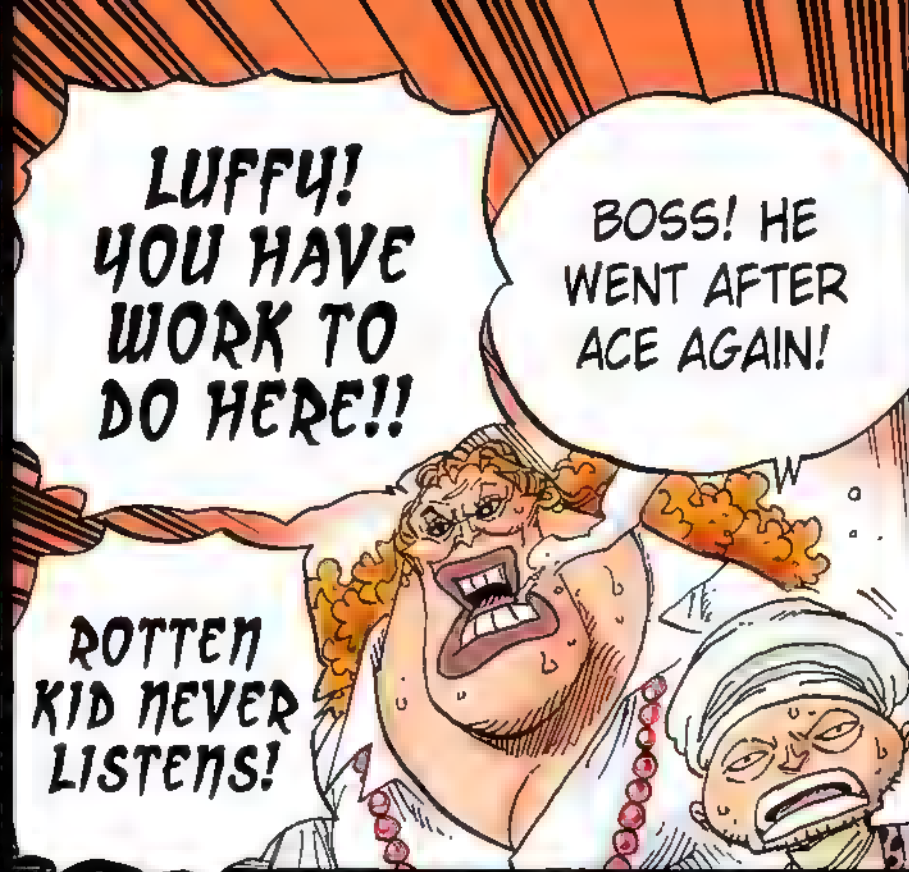
YOU GOING SOMEWHERE AGAIN TODAY, ACE?!

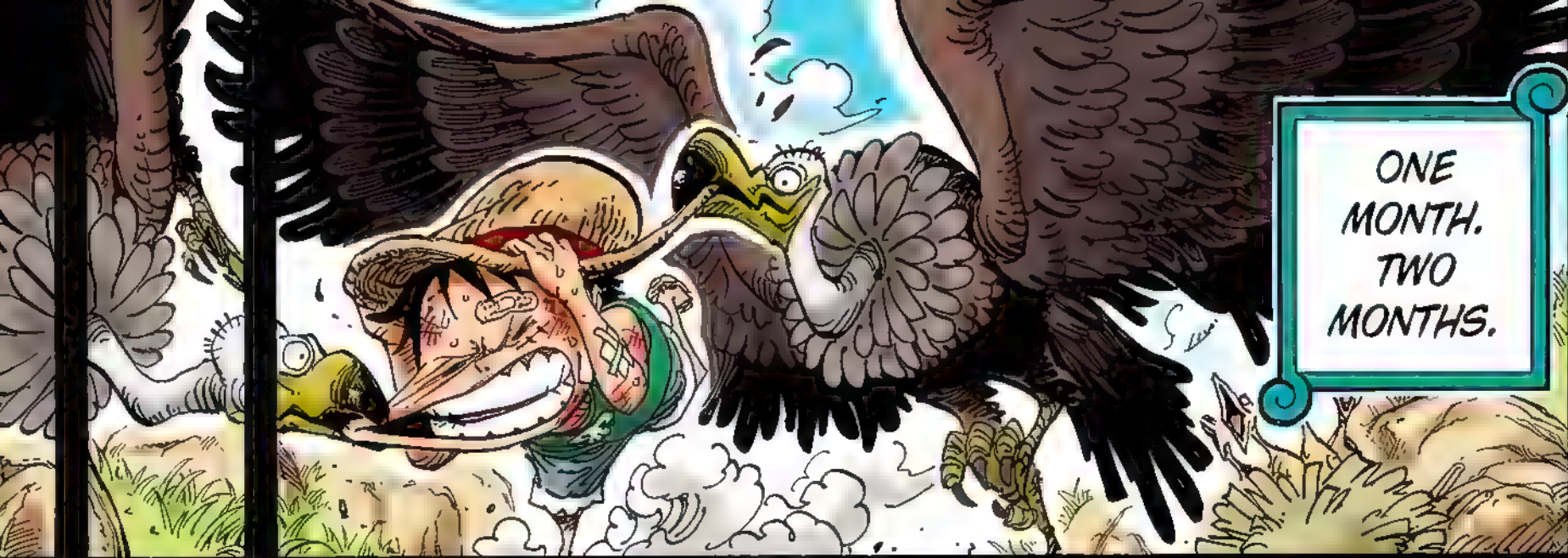
いざっ!!



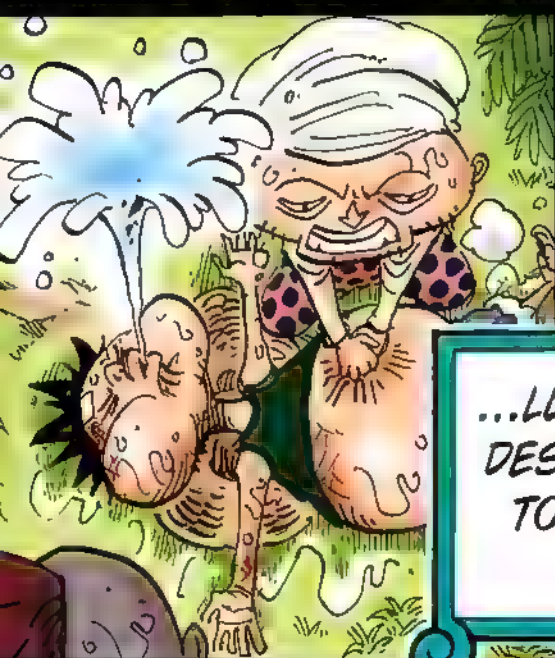
いざっ!!

いざっ!!

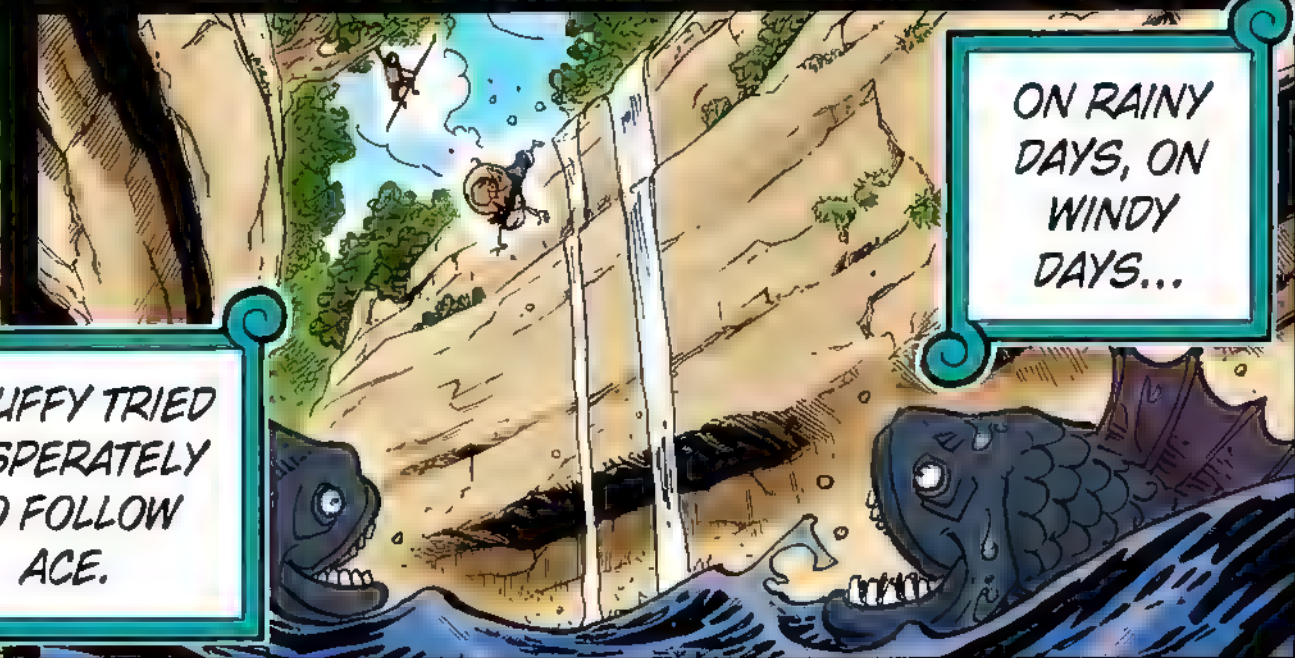




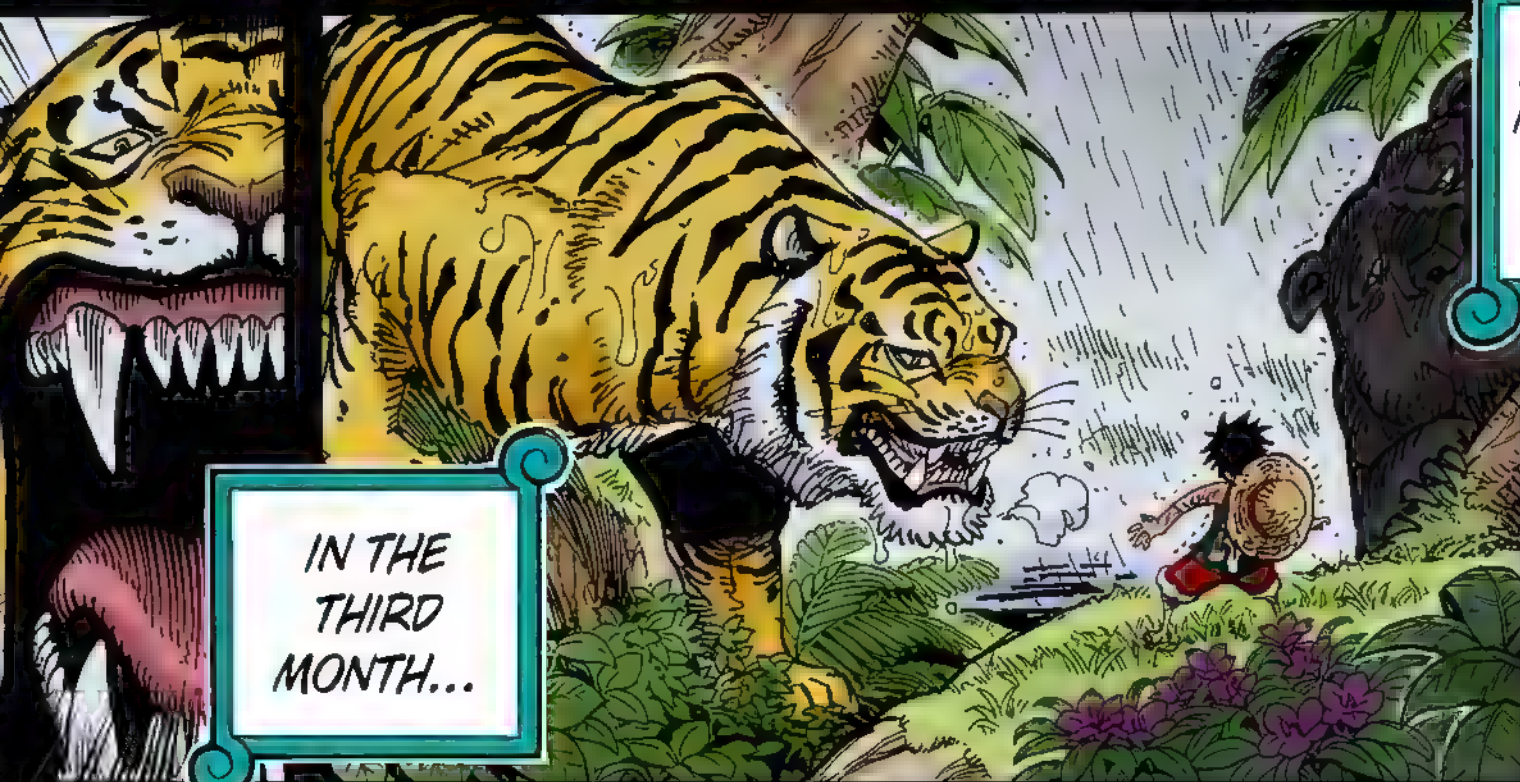
ONE
MONTH.
TWO
MONTHS.



...LUFFY TRIED
DESPERATELY
TO FOLLOW
ACE.

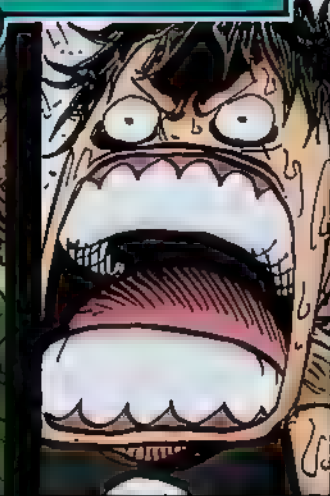


ON RAINY
DAYS, ON
WINDY
DAYS...

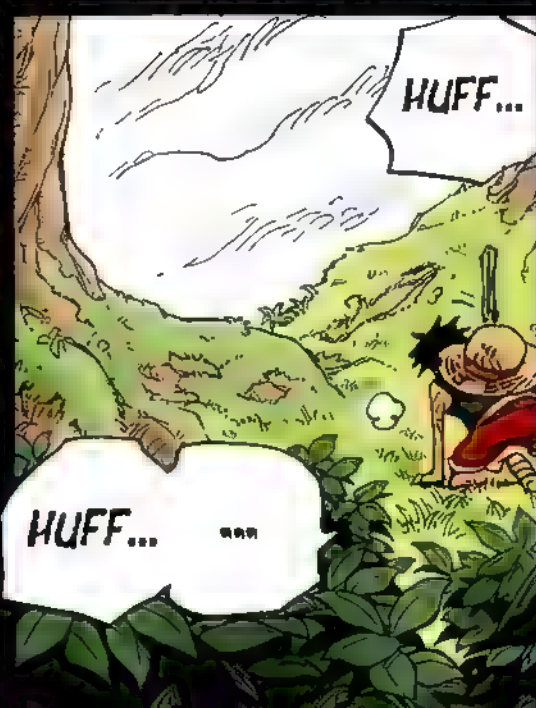


IN THE
THIRD
MONTH...

HE SUFFERED
NEW INJURIES
WITH EACH
PURSUIT.



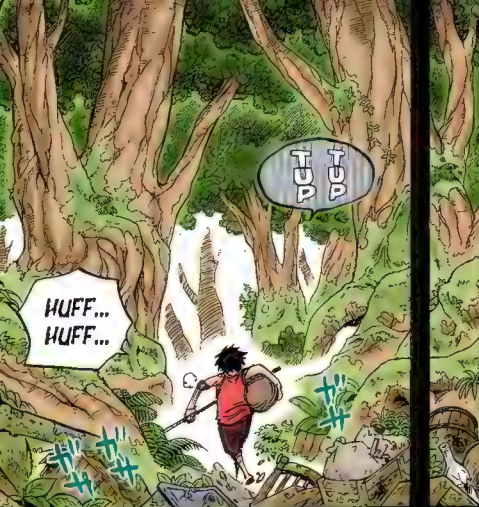
I... I MADE
IT THROUGH
THE FOREST.



HUFF...

HUFF...





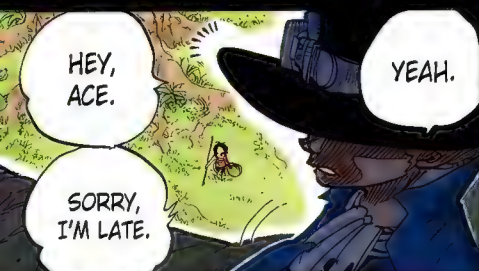
PCT
PCT

HUFF...
HUFF...



SABO!
ARE YOU
THERE?!

SABO!



HEY,
ACE.

YEAH.

SORRY,
I'M LATE.



GREAT!
SO DID I!

YEAH, YOU ARE
LATE! I ALREADY
FINISHED A JOB
IN TOWN.



THE LOADS
OF JUNK THAT
FILLED THAT
MOUNTAIN OF
TRASH...

A HORRIBLE
STENCH
ALWAYS
LINGERS
HERE.

...PERPETUALLY
SMOKE FROM
SPONTANEOUS
COMBUSTION
CAUSED BY
SUNLIGHT.

...HE
COMES
UPON THIS
PLACE.
TO THE NORTH,
BEYOND MT.
CORVO WHERE
THE DADAN
FAMILY
LIVES...

YUCK!
IT STINKS!
WHAT IS THIS
PLACE?



THIS IS GRAY
TERMINAL, THE
LAST STOP FOR
ALL DISCARDED
THINGS.

HEY!



IT IS A PLACE
BEYOND THE REACH
OF THE LAW OR OF
DOCTORS, RIFE WITH
CRIME AND DISEASE.

IT'S A
MURDER!

...AND
EVEN
PEOPLE.
THINGS...

ALL THINGS
UNWANTED
END UP
HERE.

HE RAN
OVER
THERE!

HEY, KID.
MOVE.

A large comic panel showing Luffy and Sabo in a cave. Luffy is on the left, sitting on a rock and holding a long pole. Sabo is on the right, wearing a blue coat and a black hat with goggles, holding a stack of money. A large pile of treasure, including gold coins and banknotes, is on the ground between them. The cave walls are rocky and there are some plants.

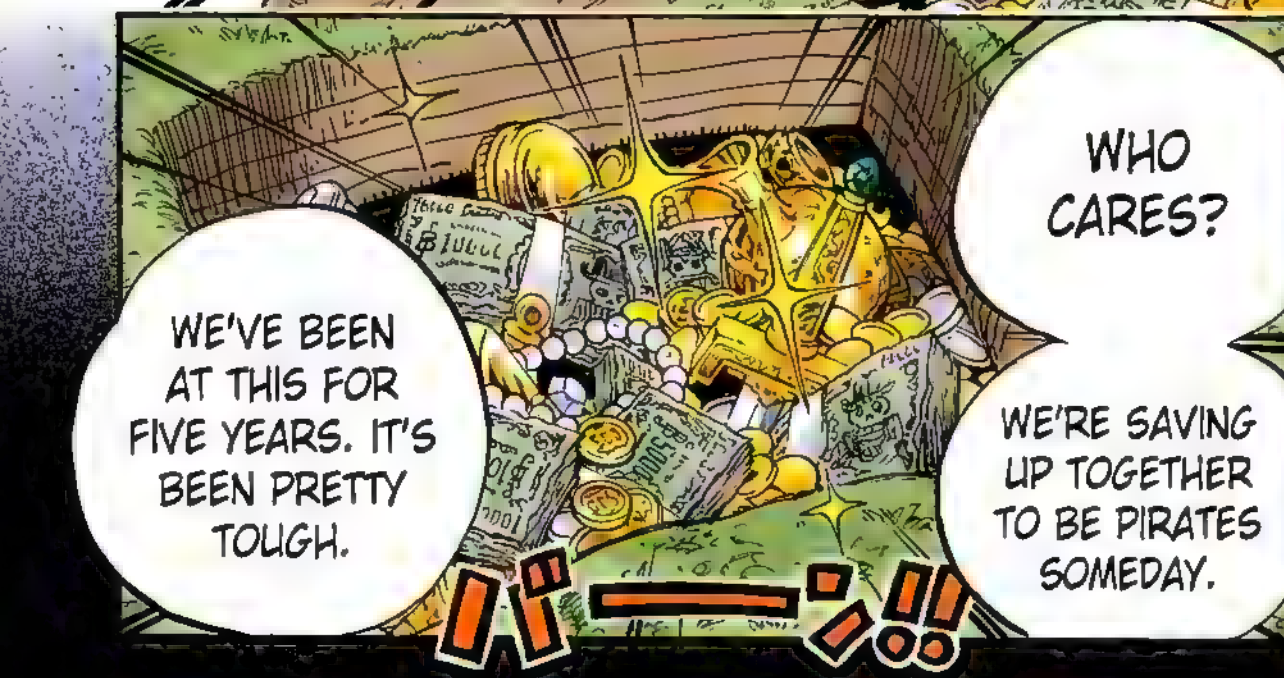
BY THE
MAIN
GATES.

WOW! YOU
GOT MORE
THAN I DID!

WHERE'D
YOU GET
ALL THIS
MONEY?!

I STOLE IT
FROM SOME
STREET PUNKS! I
THINK THEY WERE
FROM A MERCHANT
SHIP!

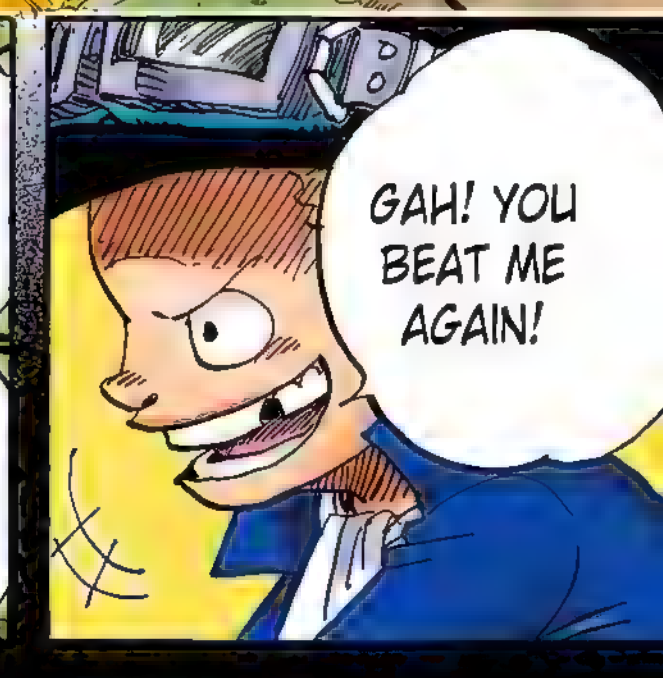
SABO
(AGE 10)
(A BOY WHO LIVES AT
GRAY TERMINAL)

A close-up of a treasure chest filled with gold coins, banknotes, and other valuables. The chest is open, and the treasure is spilling out. The background is dark and rocky.

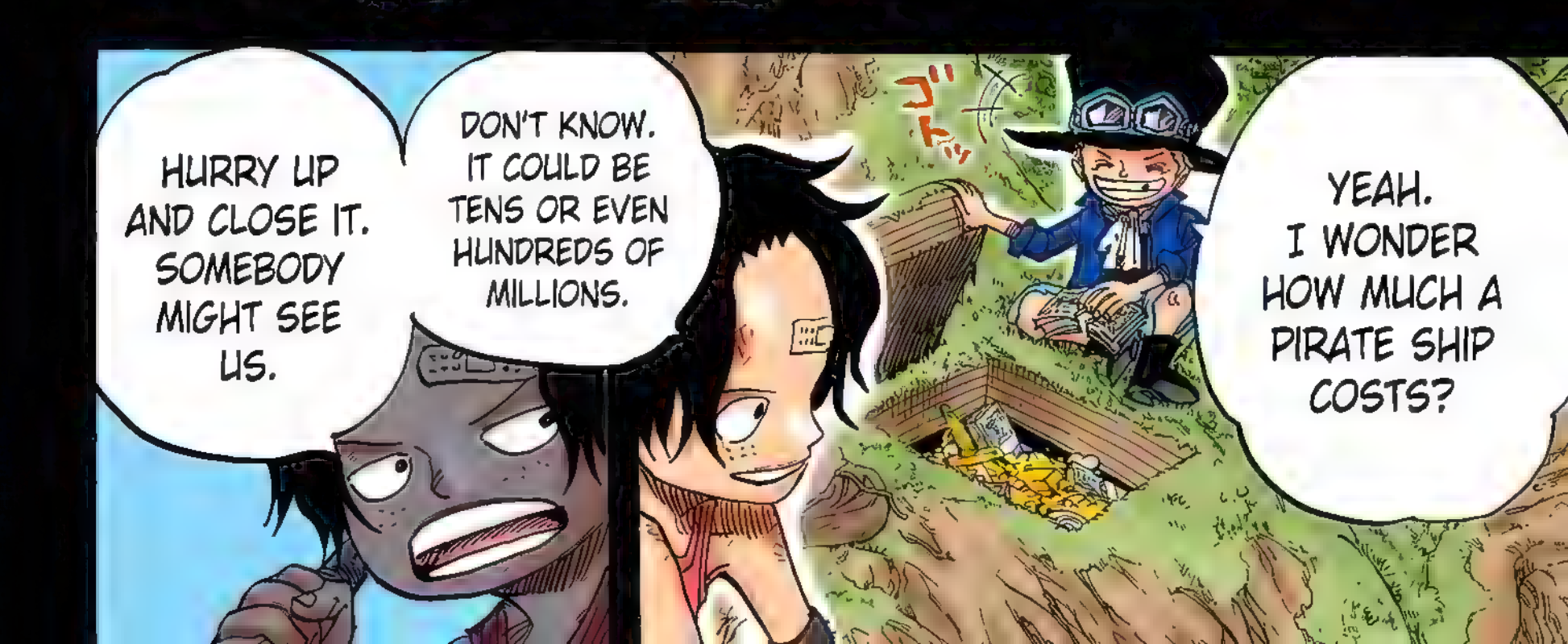
WE'VE BEEN
AT THIS FOR
FIVE YEARS. IT'S
BEEN PRETTY
TOUGH.

WHO
CARES?

WE'RE SAVING
UP TOGETHER
TO BE PIRATES
SOMEDAY.

A close-up of Sabo's face. He has a wide, toothy grin and his eyes are wide open, looking surprised or excited. He is wearing his blue coat and black hat.

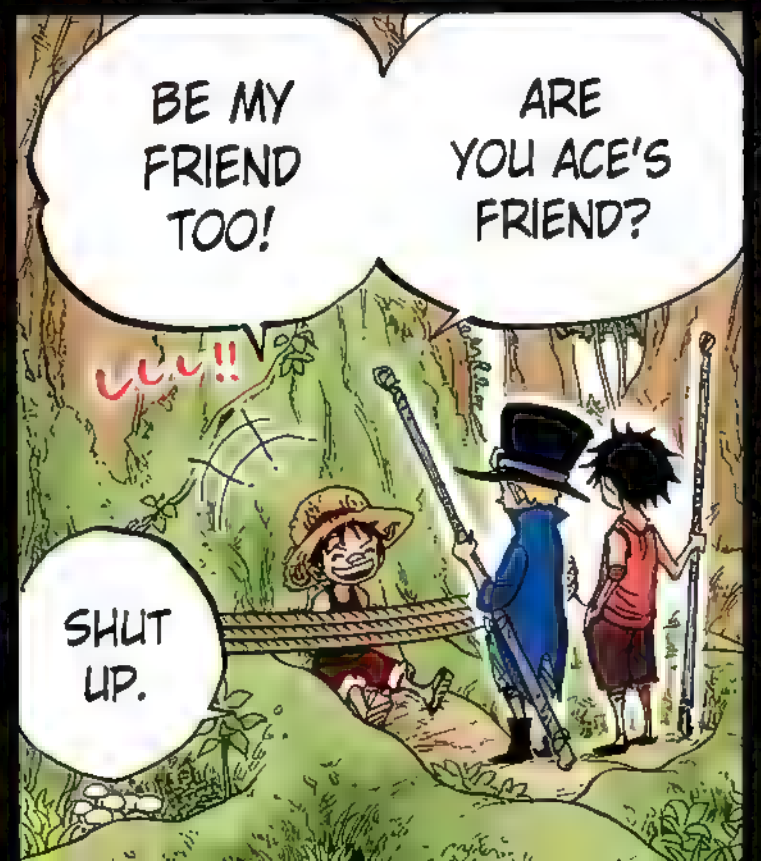
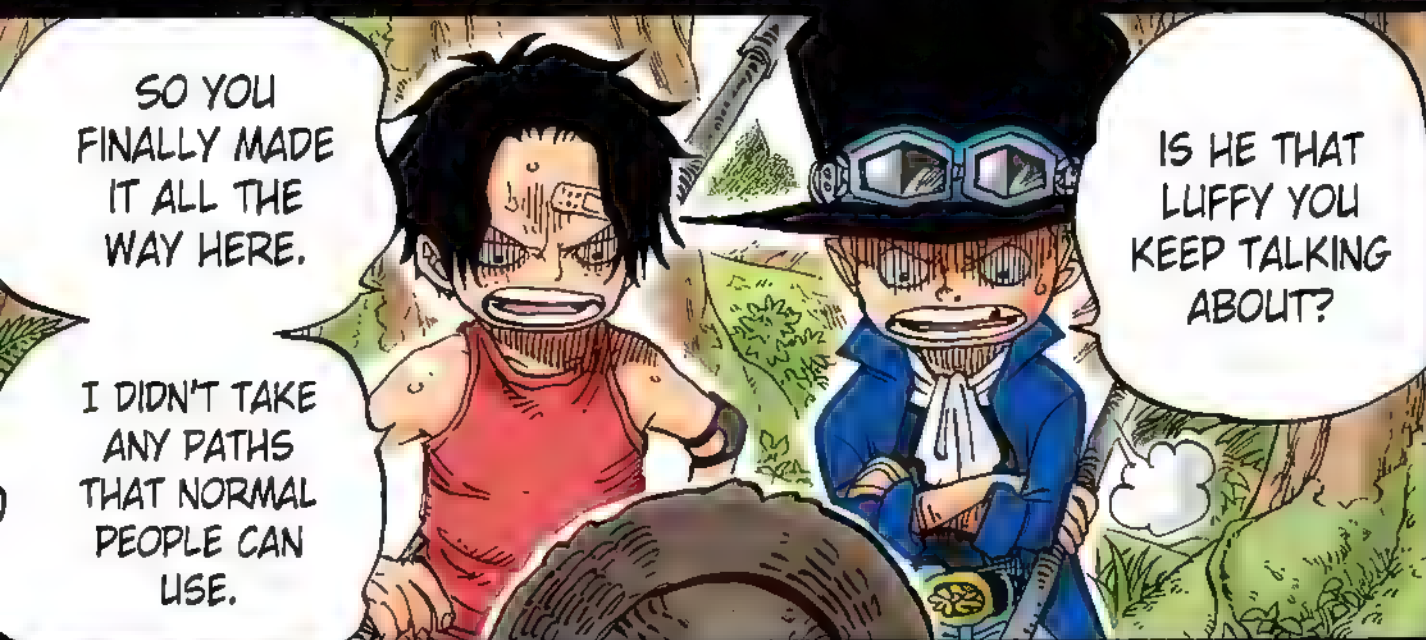
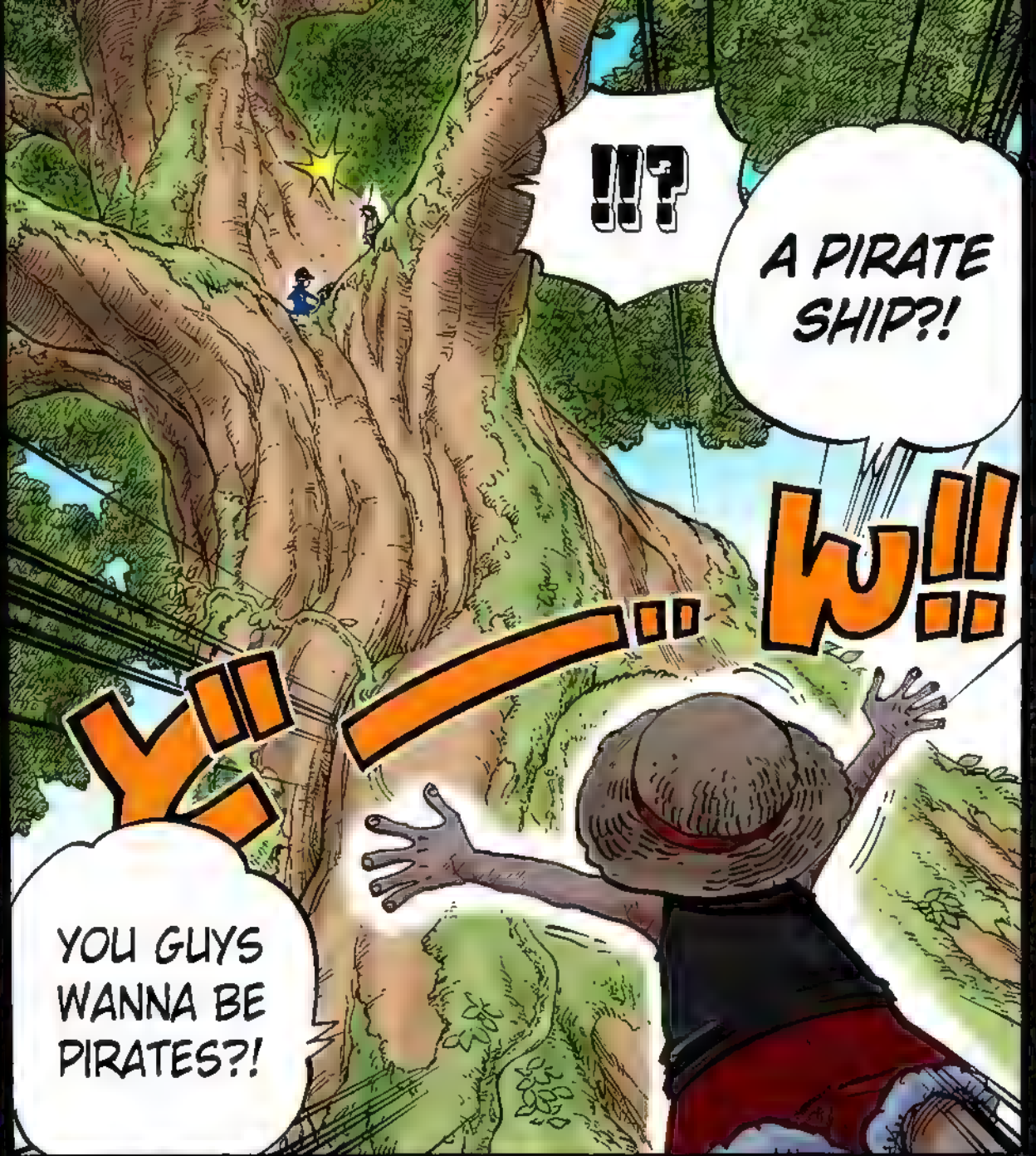
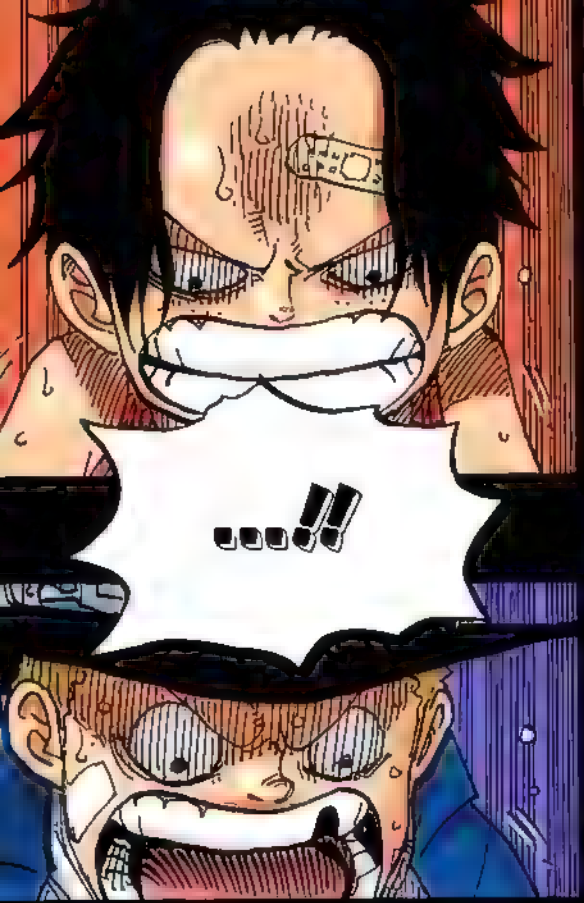
GAH! YOU
BEAT ME
AGAIN!

A large comic panel showing Luffy and Sabo looking at the treasure. Luffy is on the left, looking at the treasure with a determined expression. Sabo is on the right, looking at the treasure with a wide smile. The treasure is a large pile of gold coins and banknotes on the ground.

HURRY UP
AND CLOSE IT.
SOMEBODY
MIGHT SEE
US.

DON'T KNOW.
IT COULD BE
TENS OR EVEN
HUNDREDS OF
MILLIONS.

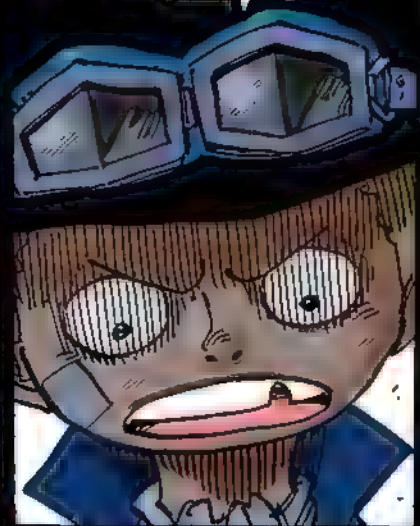
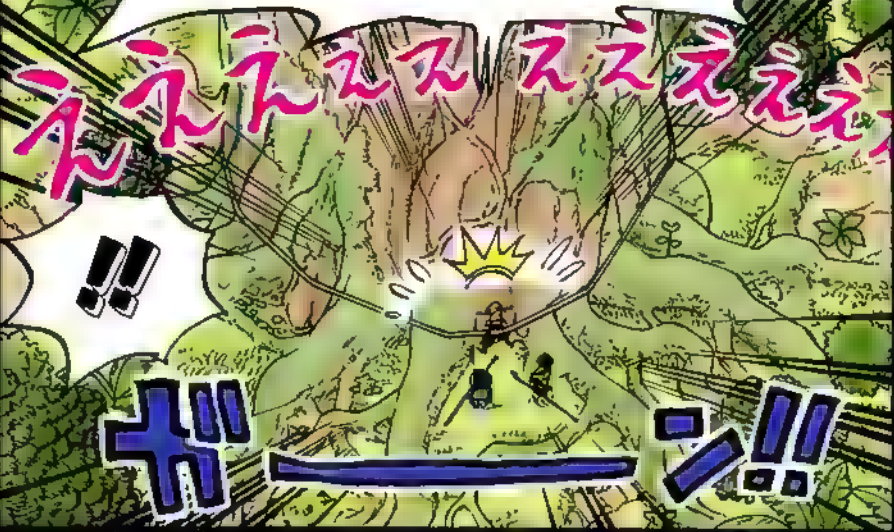
YEAH.
I WONDER
HOW MUCH A
PIRATE SHIP
COSTS?



WHAT?!

YEAH.

WE GOTTA
KILL HIM.



WHAT?! YOU
KILL HIM!!

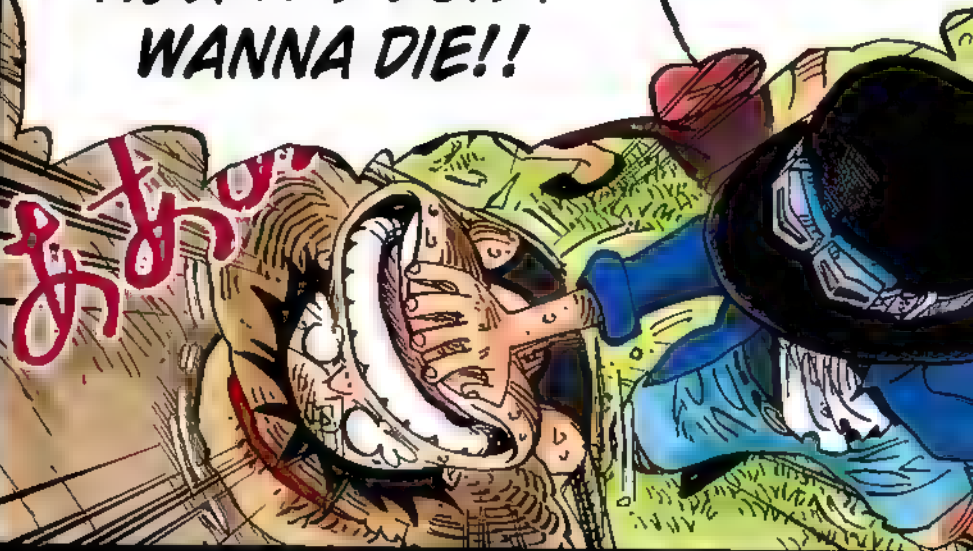
SABO!
HURRY UP
AND KILL
HIM!!

I NEVER
KILLED
ANYBODY
BEFORE!

ME NEITHER!
I DON'T
KNOW HOW!

I DIDN'T THINK
YOU'D KILL ME!!
HELP!! I DON'T
WANNA DIE!!

HEY!!
SHUT
UP!!



LINTIE HIM FOR
NOW! WE HAVE TO
GET AWAY FROM
HERE OR THEY
MIGHT FIND THE
TREASURE!

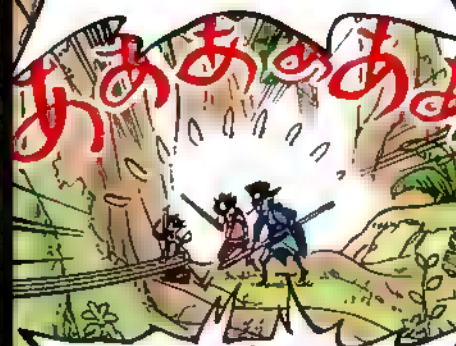
UH-OH!
SOMEBODY'S
COMING!

!!!

I HEARD A
VOICE IN THE
WOODS!

IT'S A
KID!

HELP
ME!!



SHUT
UP!!

YES. IT'S EMBARRASSING TO ADMIT IT, BUT HE CAUGHT ME OFF GUARD.

YOU SURE IT WAS ACE WHO STOLE THE MONEY FROM YOU?!

ACE AND SABO? THOSE TWO ARE NOTORIOUS AROUND HERE.

THAT STUPID BRAT... HE'LL REGRET TAKING OUR MONEY!

IF CAPTAIN BLUEJAM GETS WORD OF THIS, HE'LL KILL US ALL.

**PORCHEMY
BLUEJAM
PIRATES**

WHEN HE DEFEATS SOMEBODY, HE SCALPS THEM ALIVE!

THAT'S PORCHEMY! AND HE'S HOLDING A REAL SWORD!

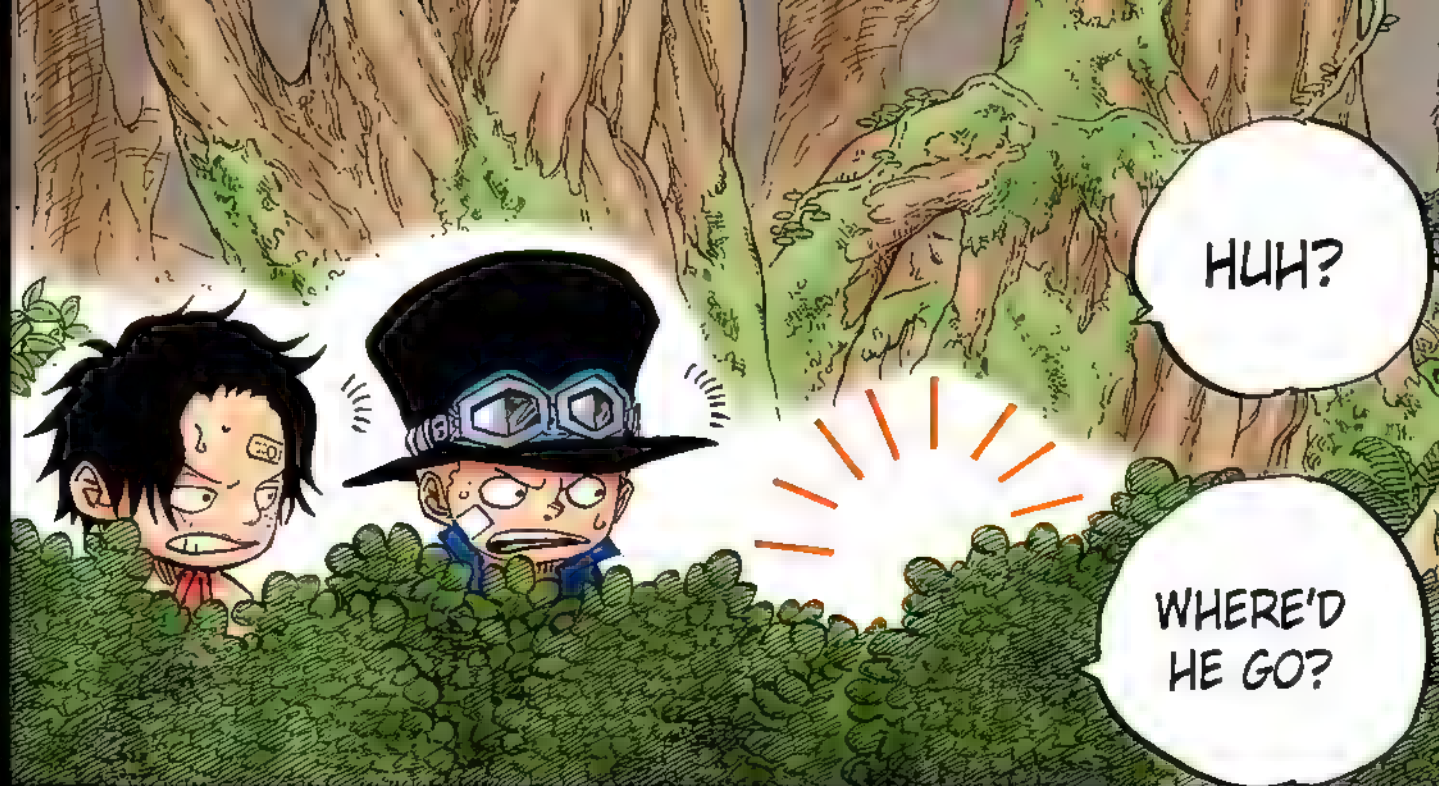
CRAP! THOSE GUYS WERE BLUEJAM'S COURIERS.

DON'T YOU KNOW HE'S CRAZY?!

I SHOULDN'T HAVE ROBBED THEM!

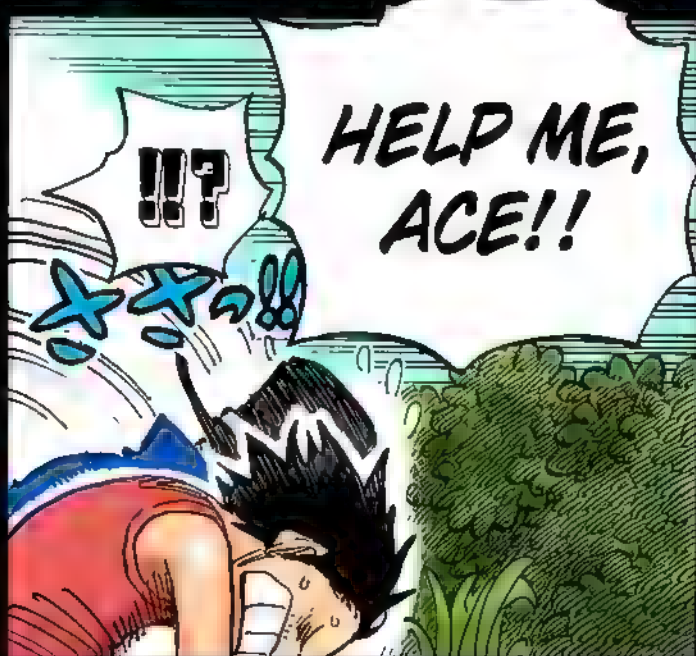


OH.



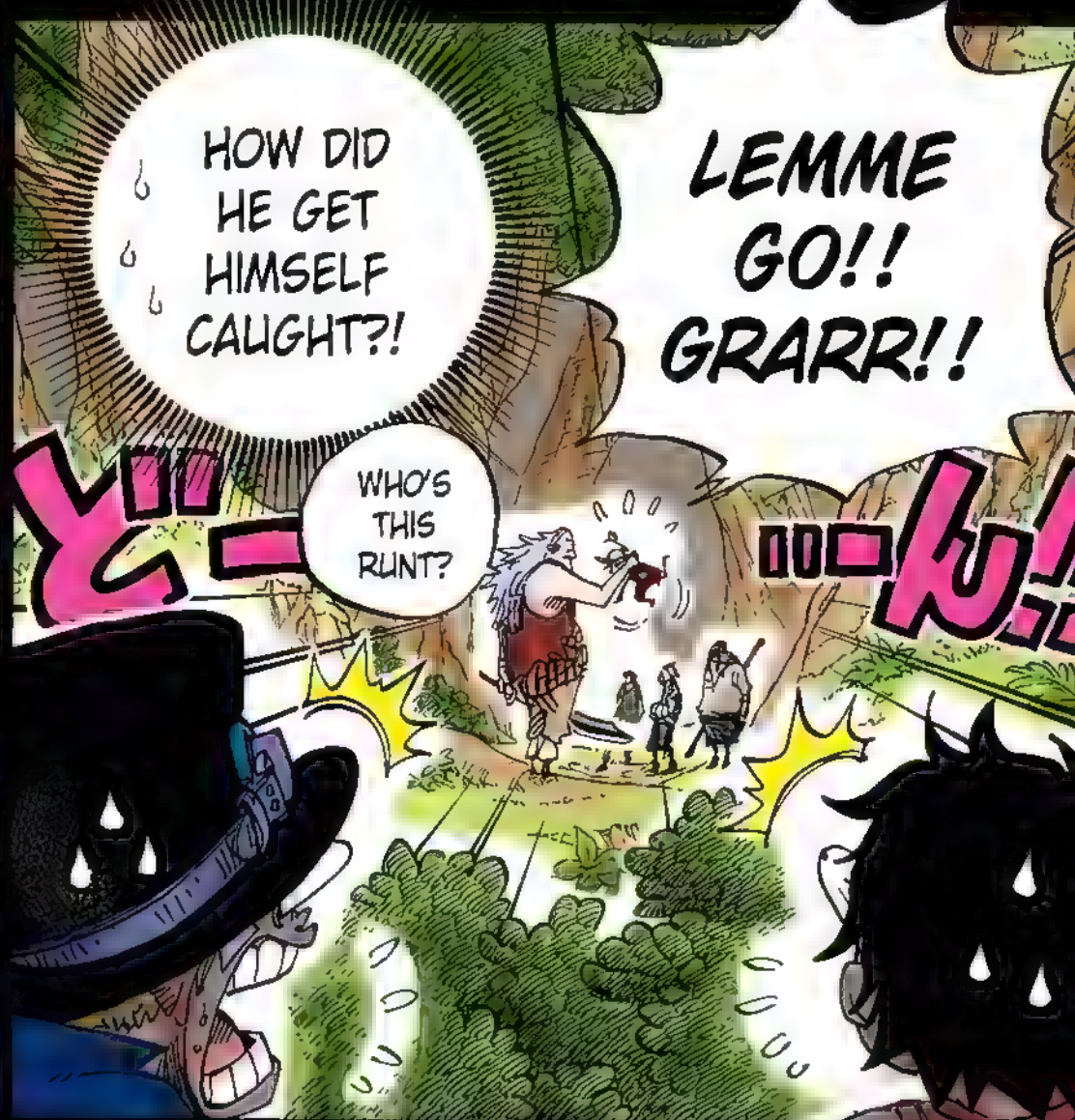
HUH?

WHERE'D
HE GO?



!!!?

HELP ME,
ACE!!



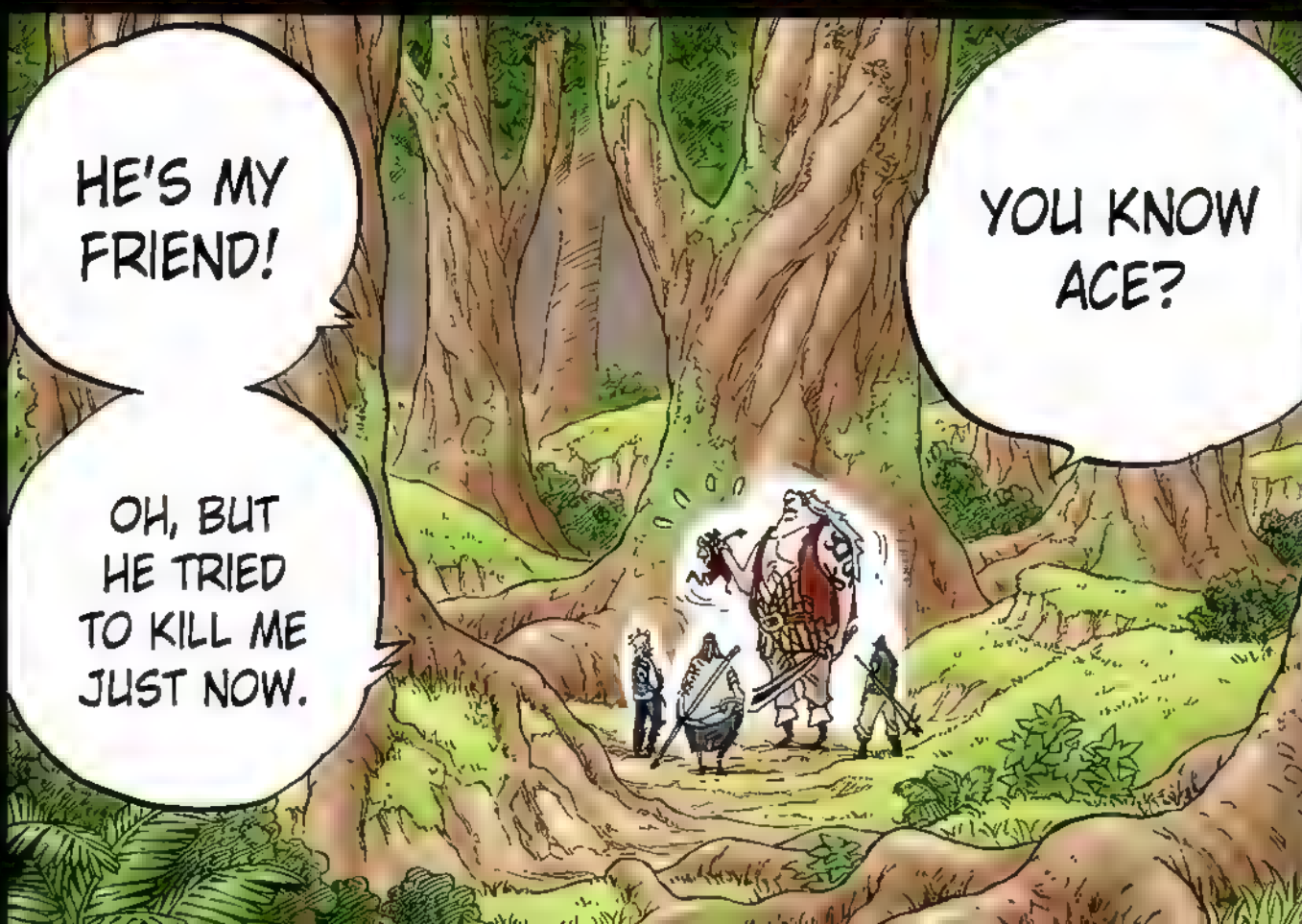
HOW DID
HE GET
HIMSELF
CAUGHT?!

LEMME
GO!!
GRARR!!

WHO'S
THIS
RUNT?



THAT IDIOT!
HE CALLED
OUT MY
NAME!



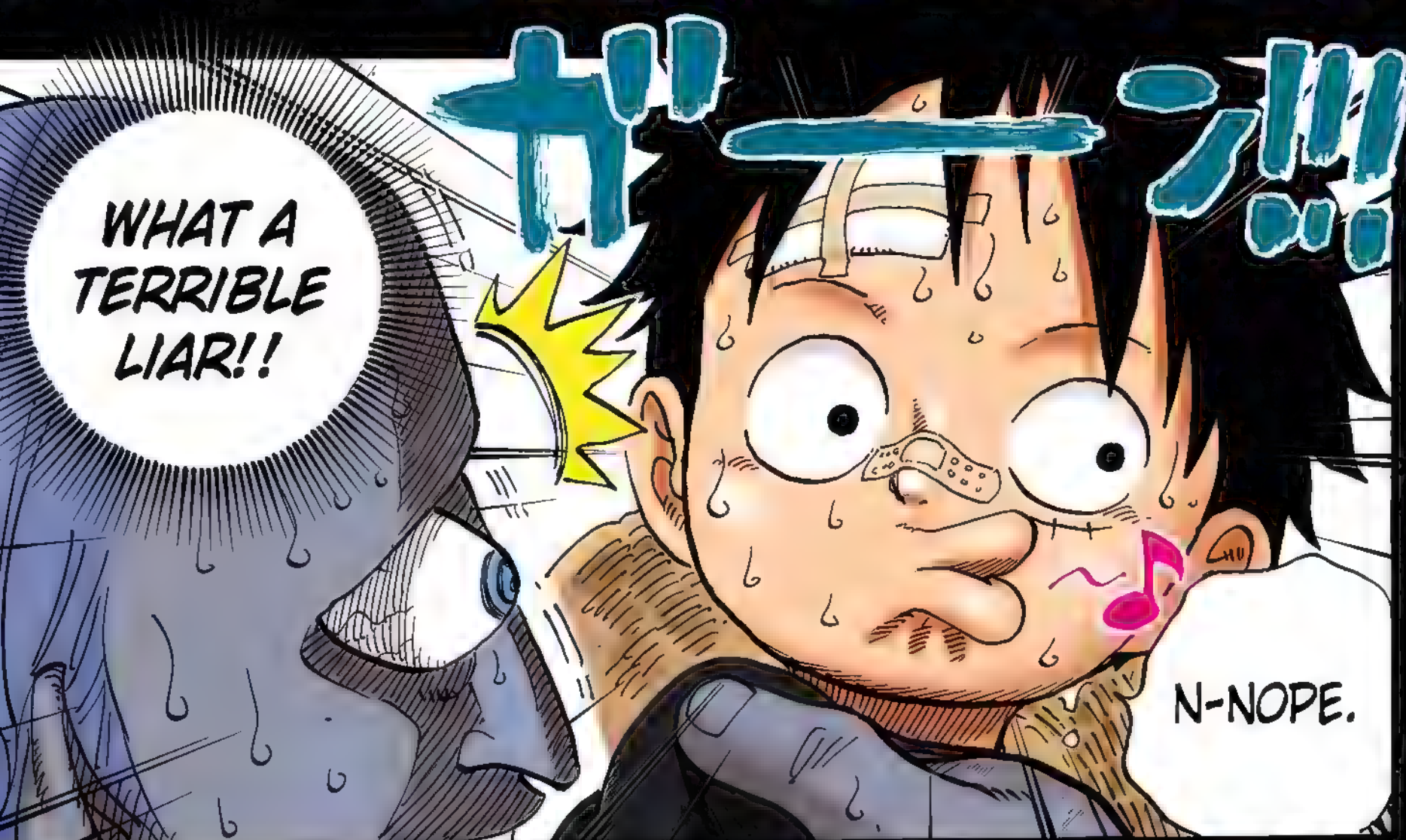
HE'S MY
FRIEND!

OH, BUT
HE TRIED
TO KILL ME
JUST NOW.

YOU KNOW
ACE?



DID YOU
SAY "ACE"?





(Mutsumi Kobayashi, Kanagawa)

Q: Odacchi! I just realized something amazing! When you convert the Japanese names of the Devil Fruit eaten by the Straw Hat crew, they can go from 1-10! Luffy → Gomu-Gomu (Go = 5, Mu = 6), Chopper → Hito-Hito (Hi = 1, To = 10), Robin → Hana-Hana (Ha = 8, Na = 7), Brook → Yomi-Yomi (Yo=4, Mi=3) There's no 2, 9 in the crew, but Bartholomew Kuma's Nikyu-Nikyu (Ni = 2, Kyu = 9) would fit! Does that mean Bartholomew Kuma is going to join the crew?! Please tell me!



--SHANKUS LOVE

A: What?! That really surprised me! Why am I surprised?! No comment! Next!

Q: You can skip my letter and go to the next.

--Tomo

A: Uh... Sure. S-Sorry. Well, if you insist... Why the heck did you send this letter anyway?! (I'm sorry, that was immature of me.)

Q: I saw on the news the other day where they announced that they succeeded in turning a male eel into female by injecting female hormones into it. Was Iva also a part of this experiment?!

Is it the "Emporio Estrogen?!"

--New Kama

A: Without a doubt, yes. That is definitely "Emporio Estrogen." I believe that science will be able to make eels really excited in the future! Woohaa! I want to eat that eel!



Okay. I'm going to end this volume's SBS here. Because of the production period, there won't be a Voice Actor SBS this time. I'm really sorry about that. That thing actually takes a lot of time to prepare. We'll definitely resume next volume! Next up, we have...



Yuriko Yamaguchi,
who plays Robin



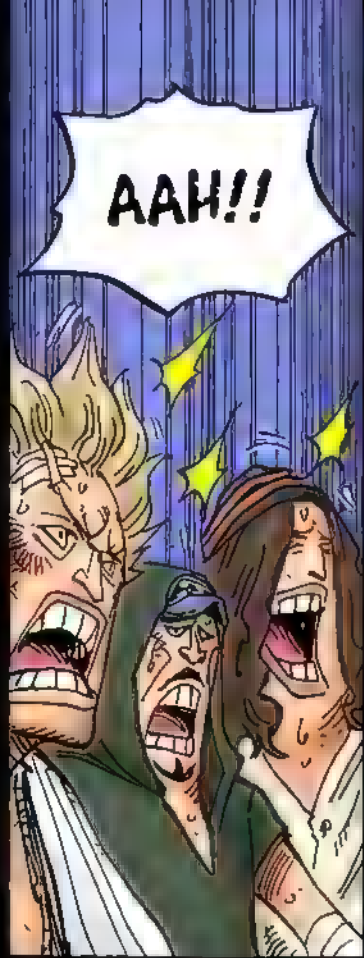
And Kazuki Yao,
who plays Franky.

Thanks for sending in your questions! See you next volume!

Chapter 584:

INCIDENT WITH PORCHEMY





AAH!!



LOUSY
BRAT!



I'M NOT
TELLING
YOU
NOTHING!!

LET
ME
GO!!



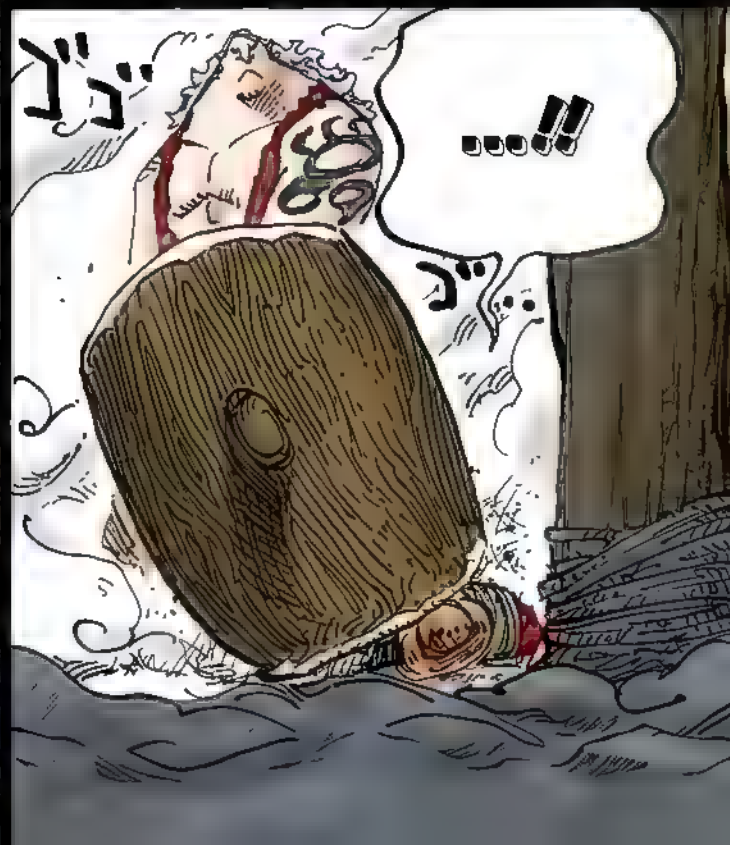
THE DEVIL
FRUIT... LOOKS
LIKE THIS ONE'S
FOR REAL.



AAAAAH
!!

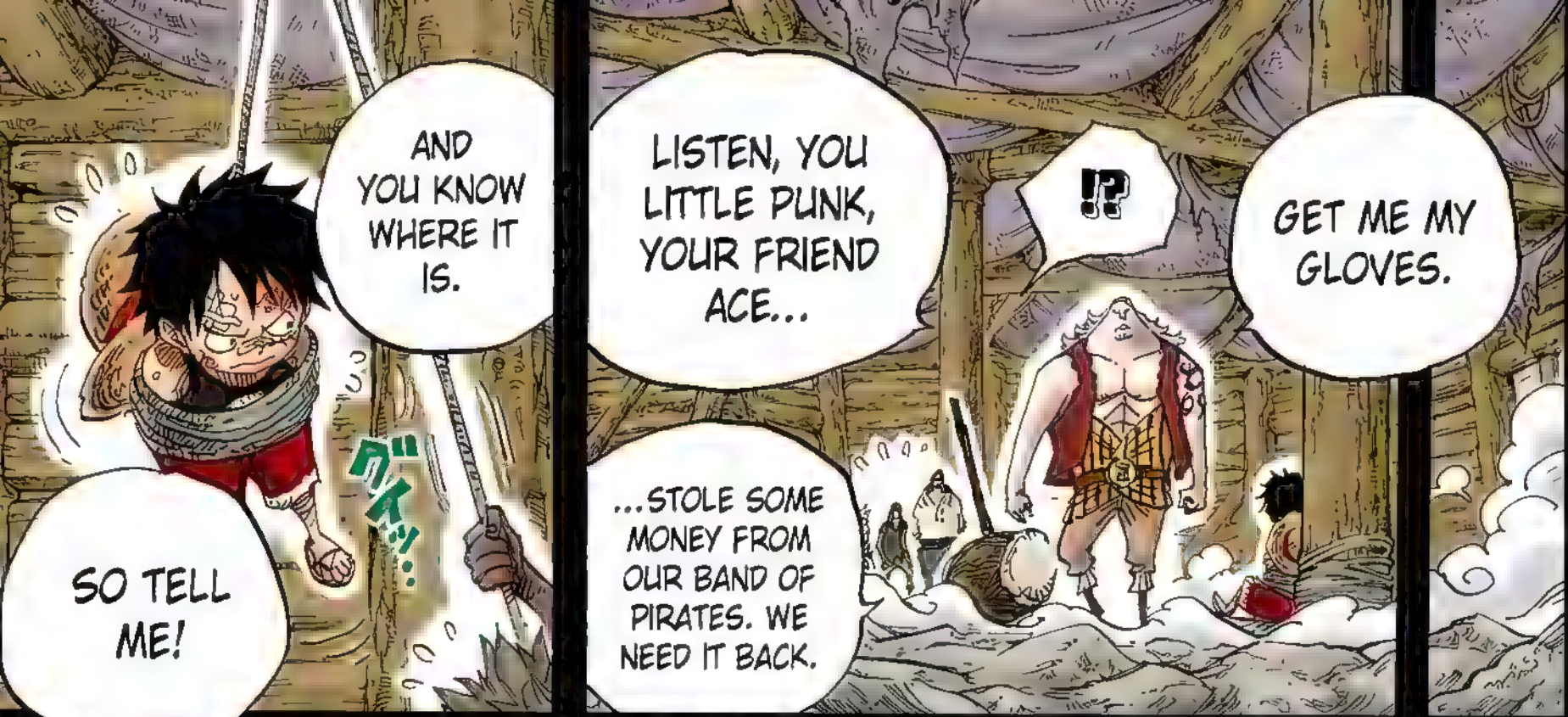
I TOLD
OU. I ATE
THE GUM-
GUM FRUIT.

PLUMP..



ドッ

...!!



AND YOU KNOW WHERE IT IS.

LISTEN, YOU LITTLE PUNK, YOUR FRIEND ACE...

!!?

GET ME MY GLOVES.

...STOLE SOME MONEY FROM OUR BAND OF PIRATES. WE NEED IT BACK.

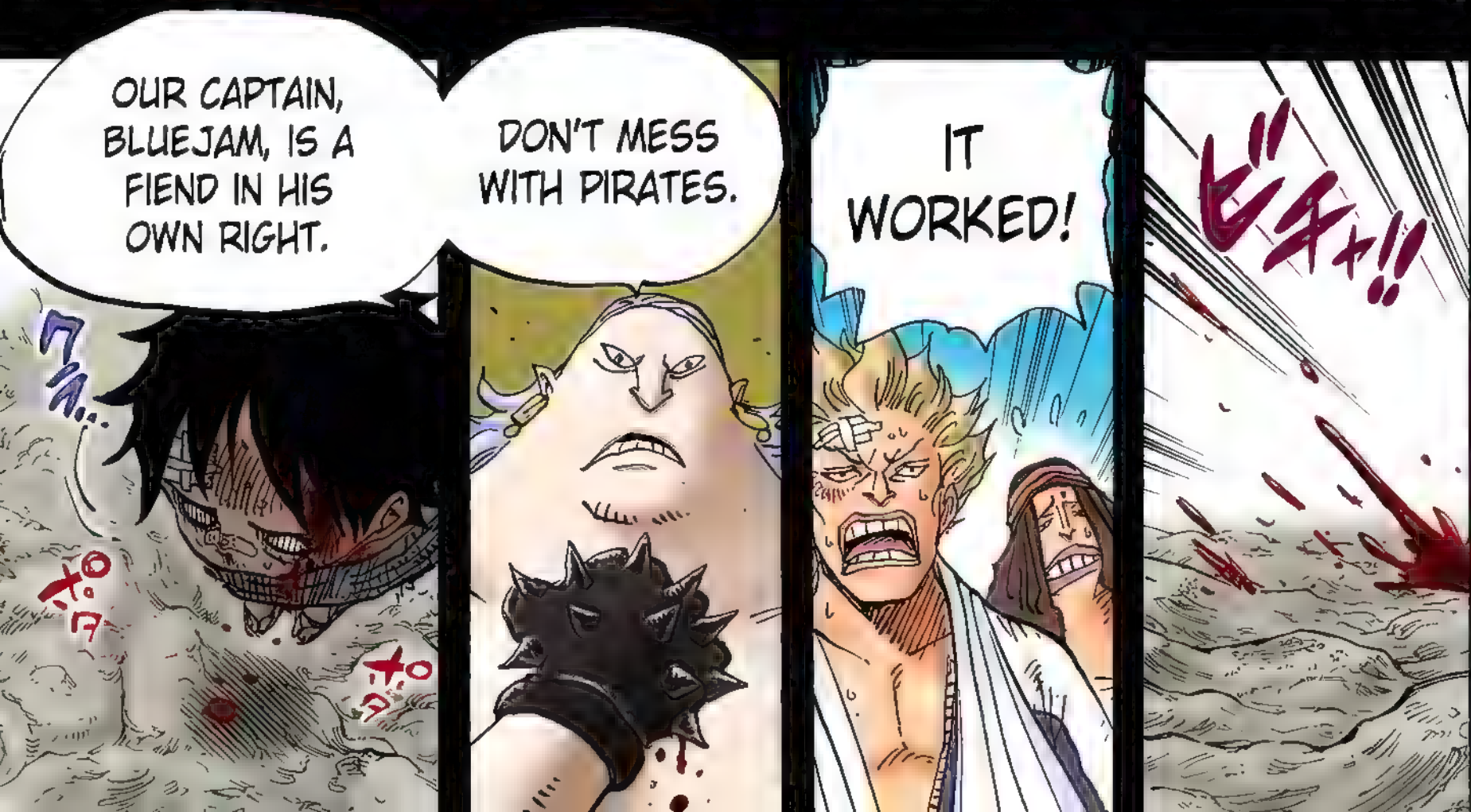
SO TELL ME!

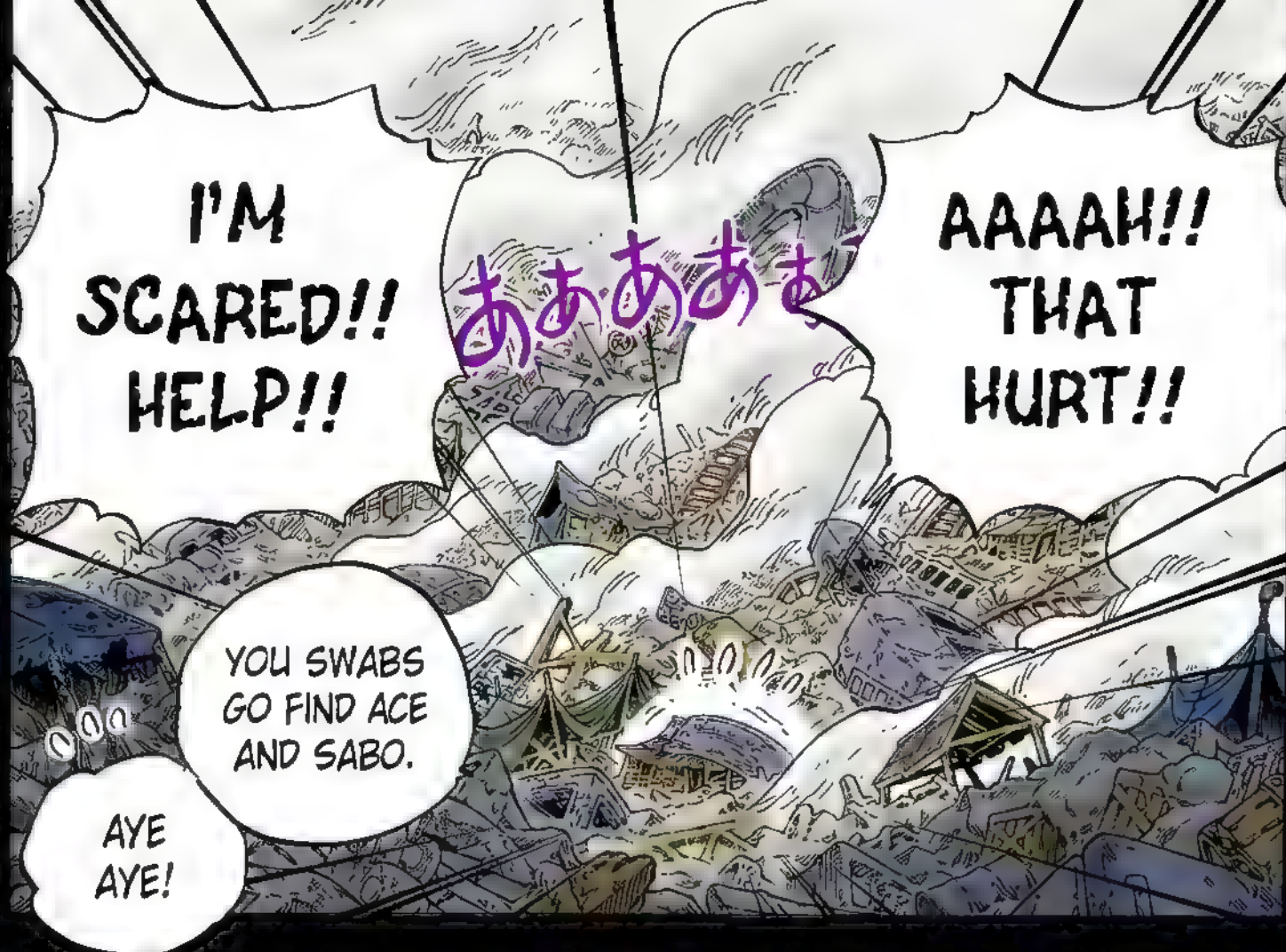


OUR CAPTAIN, BLUEJAM, IS A FIEND IN HIS OWN RIGHT.

DON'T MESS WITH PIRATES.

IT WORKED!





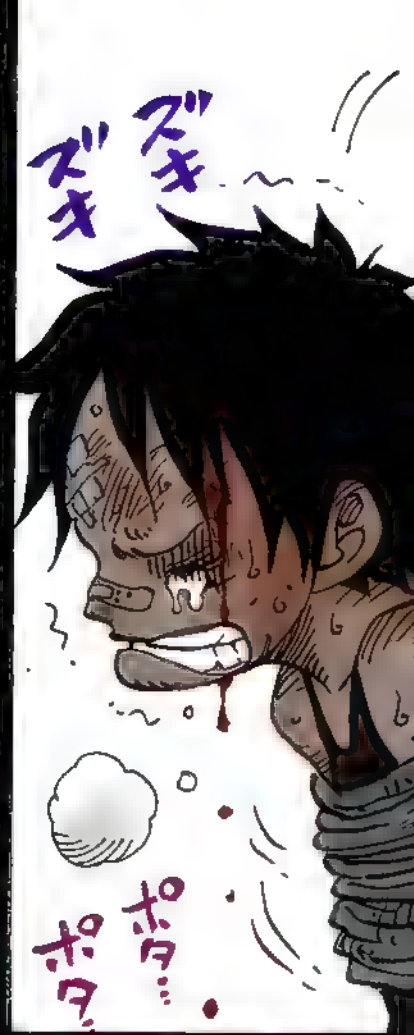
I'M
SCARED!!
HELP!!

あああああ

AAAAH!!
THAT
HURT!!

YOU SWABS
GO FIND ACE
AND SABO.

AYE
AYE!



WE'RE FINISHED
IF PORCHEMY
SHOWS UP!

HURRY!
HURRY!

IT'S ONLY A
MATTER OF TIME
BEFORE LUFFY
GIVES US AWAY!

WE HAVE
TO MOVE THE
TREASURE
SOMEWHERE
ELSE!

BACK IN THE
MIDDLE FOREST
BETWEEN MT.
CORVO AND GRAY
TERMINAL...

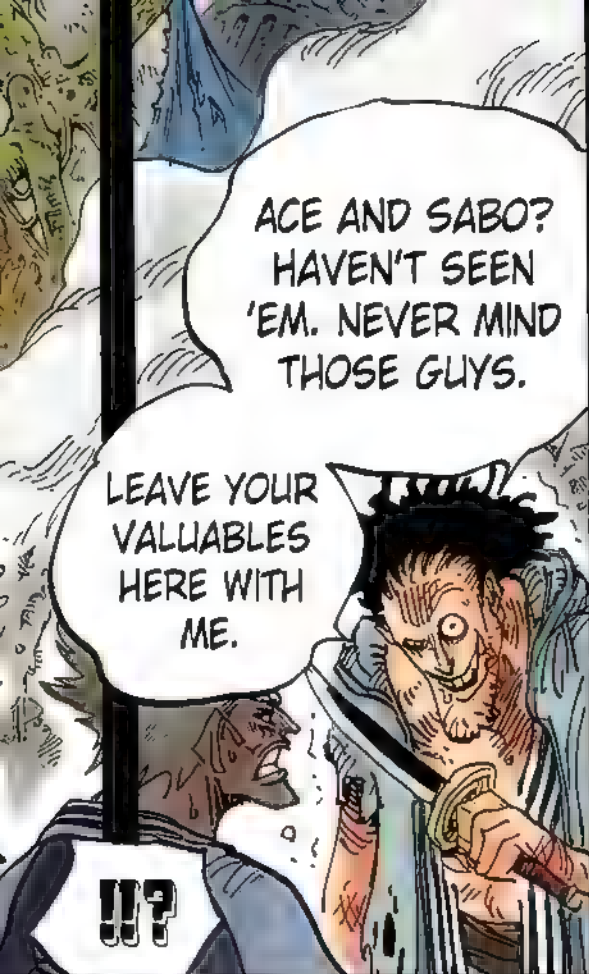


YOU WANNA
KNOW WHERE
ACE AND SABO
ARE?



IF THEY FIND
THIS PLACE, THEY
WON'T JUST TAKE
BACK WHAT WE
STOLE FROM
THEM..

...THEY'LL TAKE
EVERYTHING
WE'VE SAVED UP
TO BE PIRATES
FOR THE PAST
FIVE YEARS!



ACE AND SABO?
HAVEN'T SEEN
'EM. NEVER MIND
THOSE GUYS.

LEAVE YOUR
VALUABLES
HERE WITH
ME.

!!?

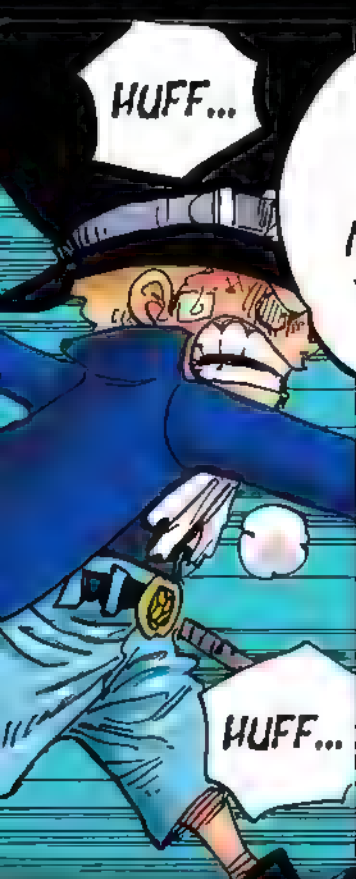


THEY'RE MAD
DOGS THAT CAN
KILL TIGERS!

DON'T UNDER-
ESTIMATE THEM
JUST BECAUSE
THEY'RE SMALL.



ARE YOU PUNKS
FROM THE CITY? YOU
SHOULD STAY AWAY
FROM THOSE TWO, FOR
YOUR OWN GOOD.



HUFF...

WE'VE
FINISHED
MOVING THE
TREASURE!

HUFF...



ばーん!

OKAY, IT'S
DONE!



IT'S
ALREADY
SUNDOWN.



HE STILL
HASN'T
TALKED!!

WHAT?!



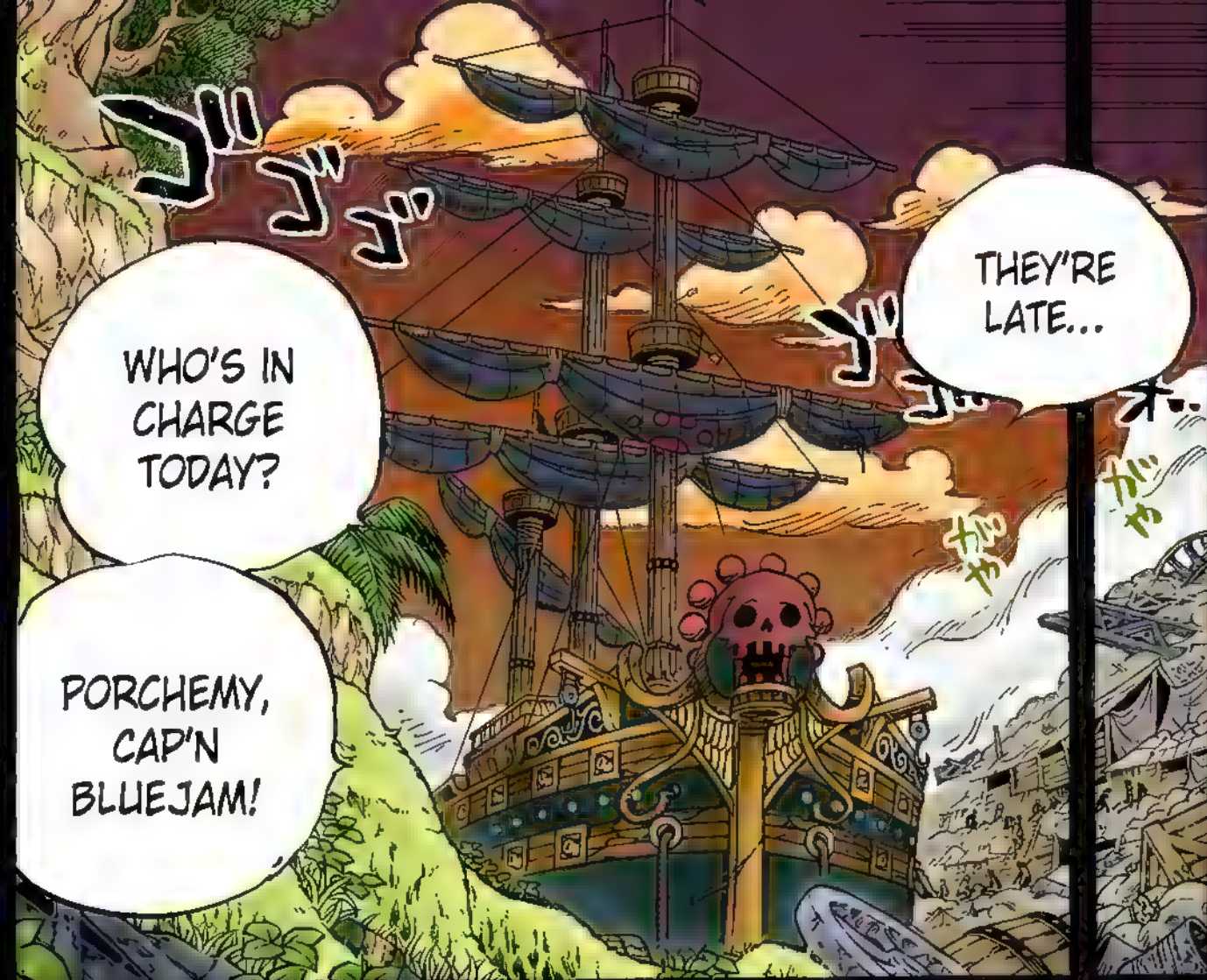
HUFF... HUFF...
NO!! THEY
NEVER DID!

THAT LUFFY!
HUFF...



ACE
!!

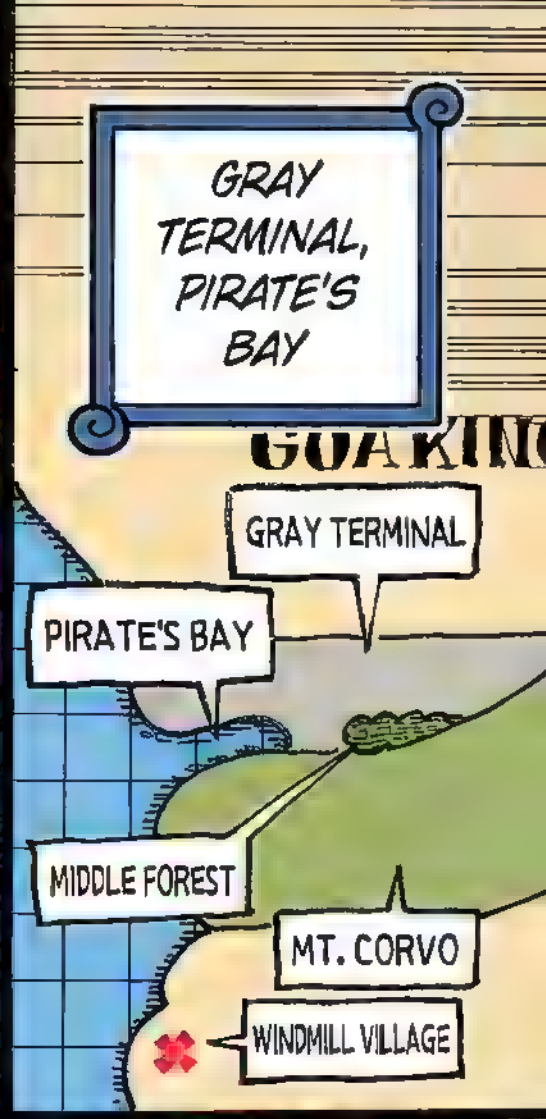
SABO! WHAT
HAPPENED?!
DID THEY COME
BACK?!



WHO'S IN
CHARGE
TODAY?

THEY'RE
LATE...

PORCHEMY,
CAP'N
BLUEJAM!



GRAY
TERMINAL,
PIRATE'S
BAY

GRAY TERMINAL

PIRATE'S BAY

MIDDLE FOREST

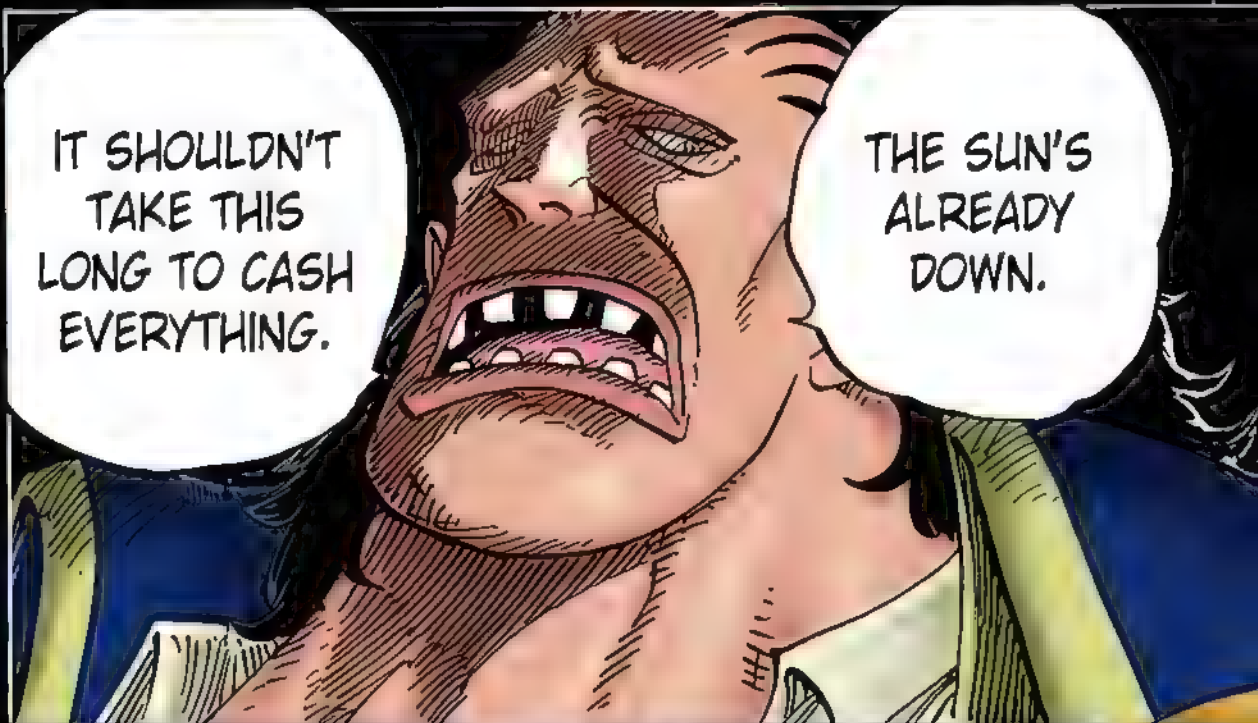
MT. CORVO

WINDMILL VILLAGE



THAT RAT BETTER
NOT HAVE TAKEN THE
MONEY AND RUN.

I DON'T
THINK HE'D
DO THAT.



IT SHOULDN'T
TAKE THIS
LONG TO CASH
EVERYTHING.

THE SUN'S
ALREADY
DOWN.



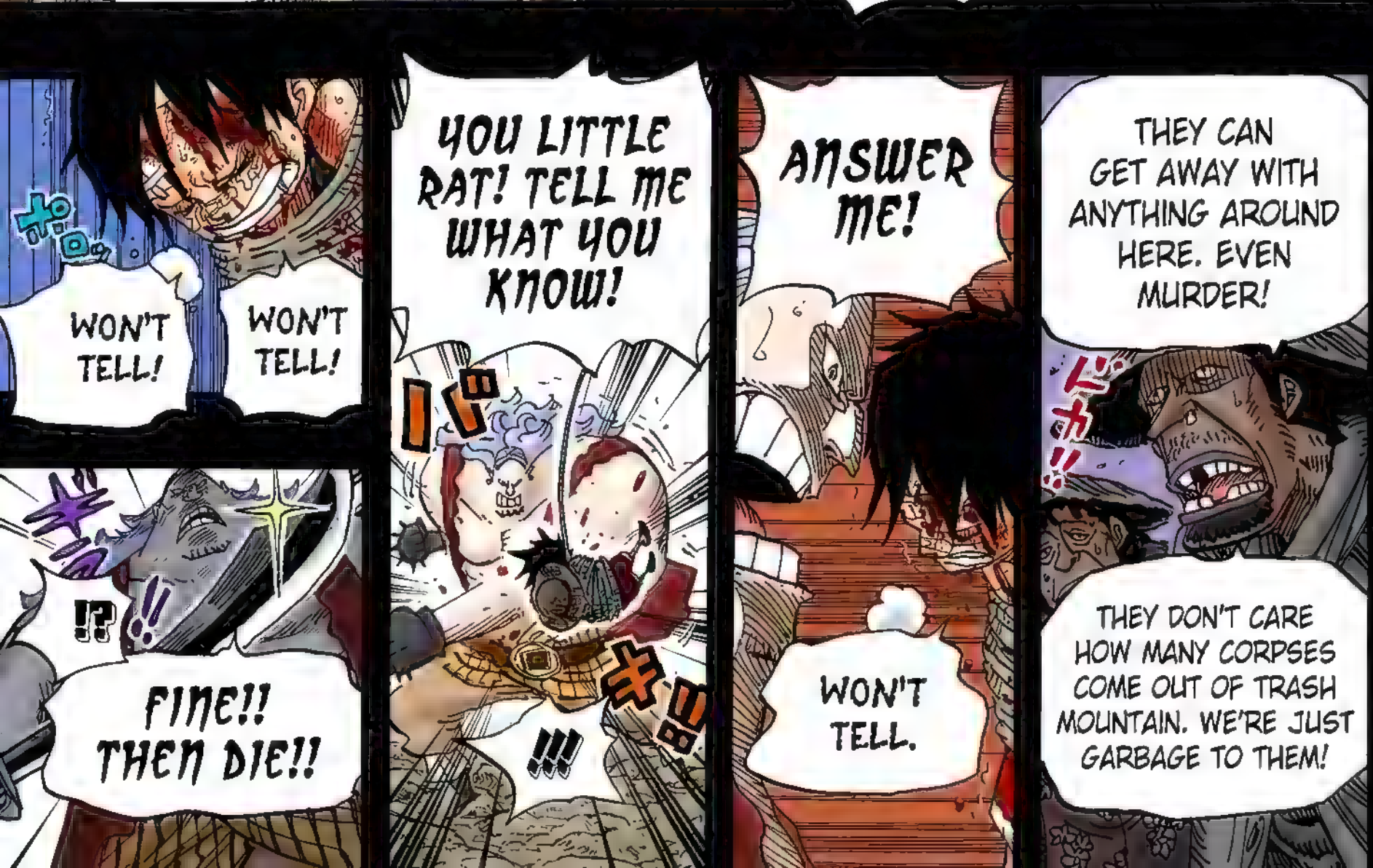
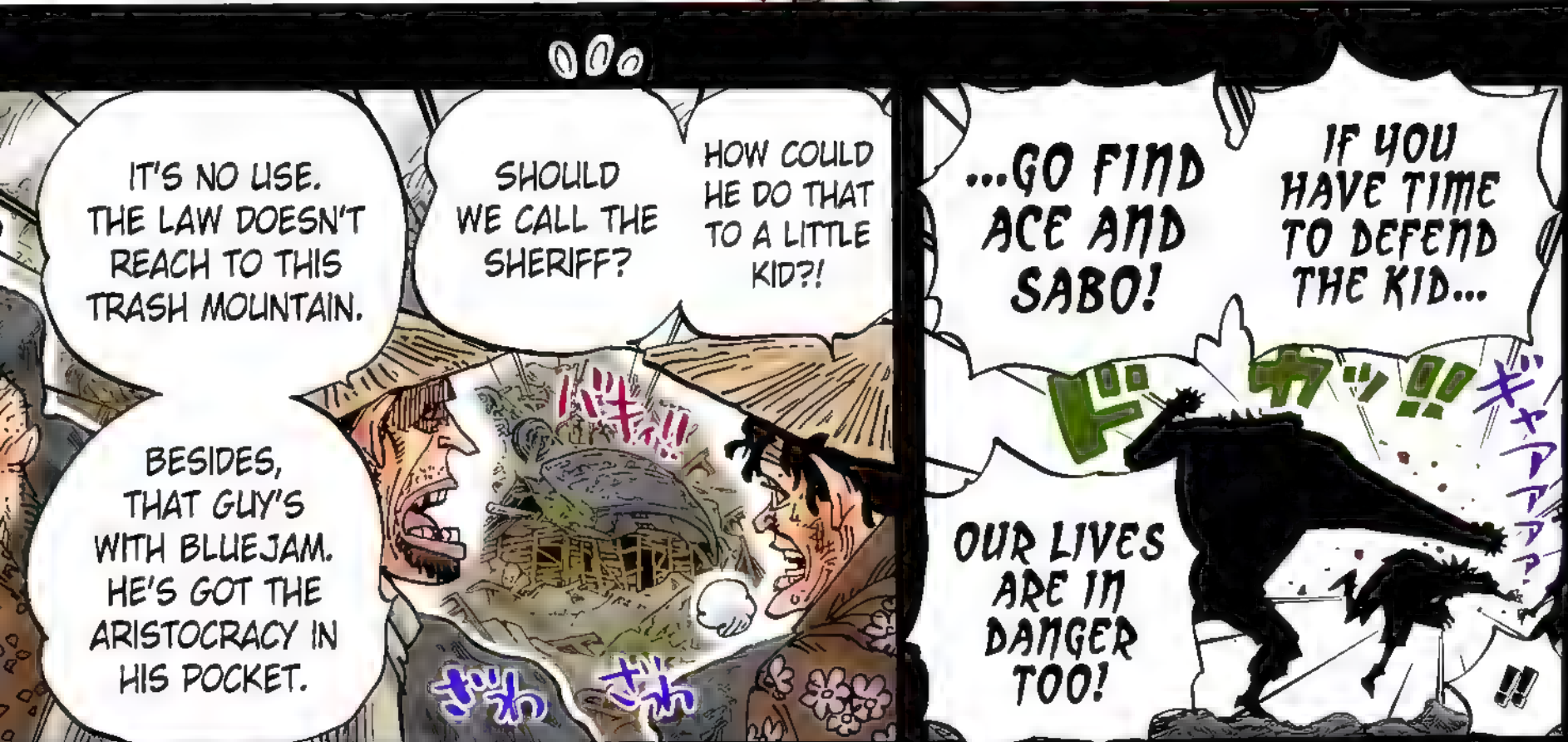
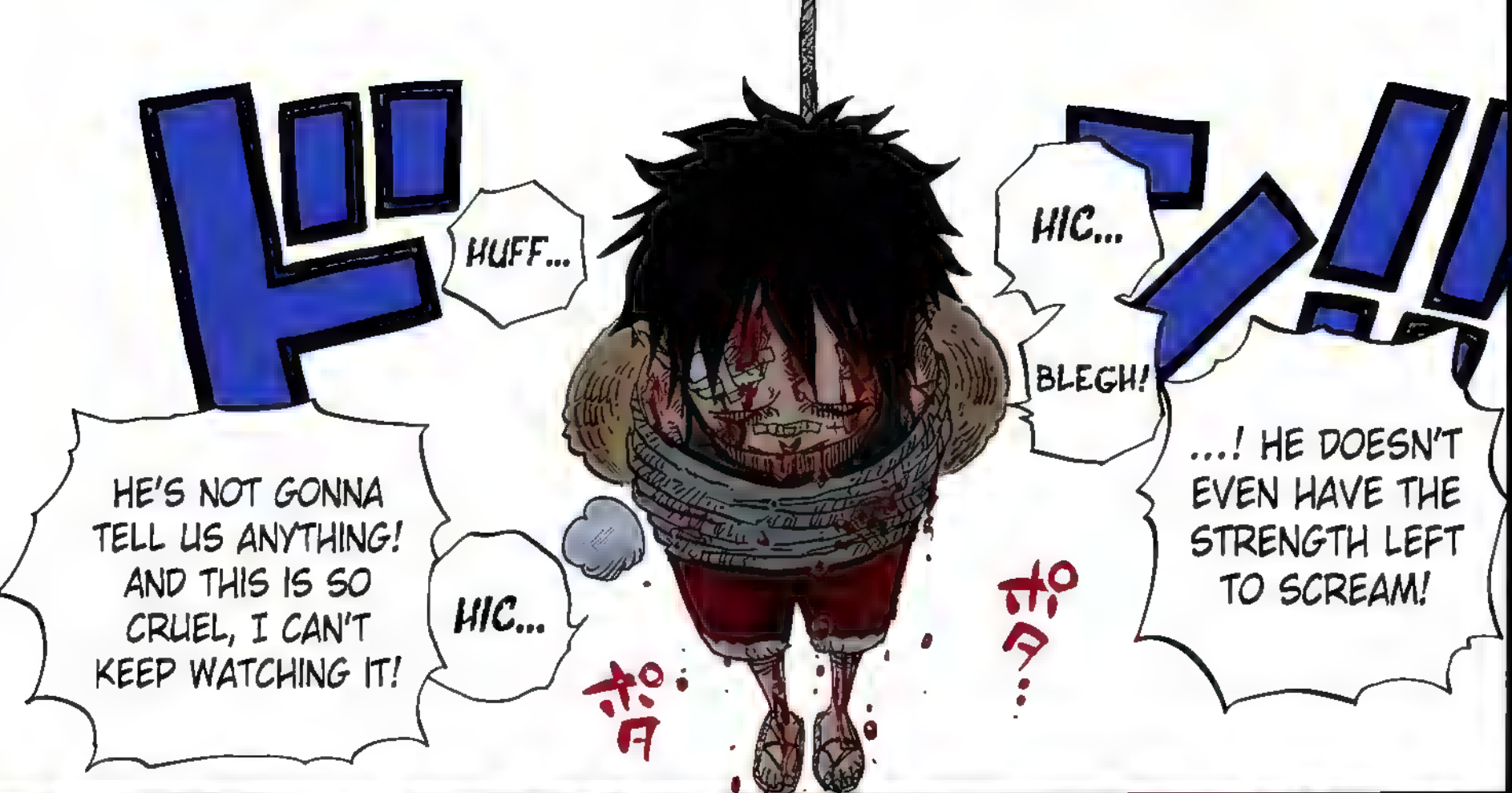
P-P-P-PORCHEMY!
THERE'S NO POINT
IN DOING THIS
ANYMORE!



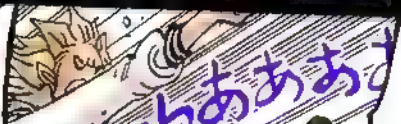
HUFF...

HUFF...

HURRY
UP!
TALK!!



THEY'RE
THE ONES
WHO STOLE
OUR MONEY!!
THE SCURVY
DOGS!!

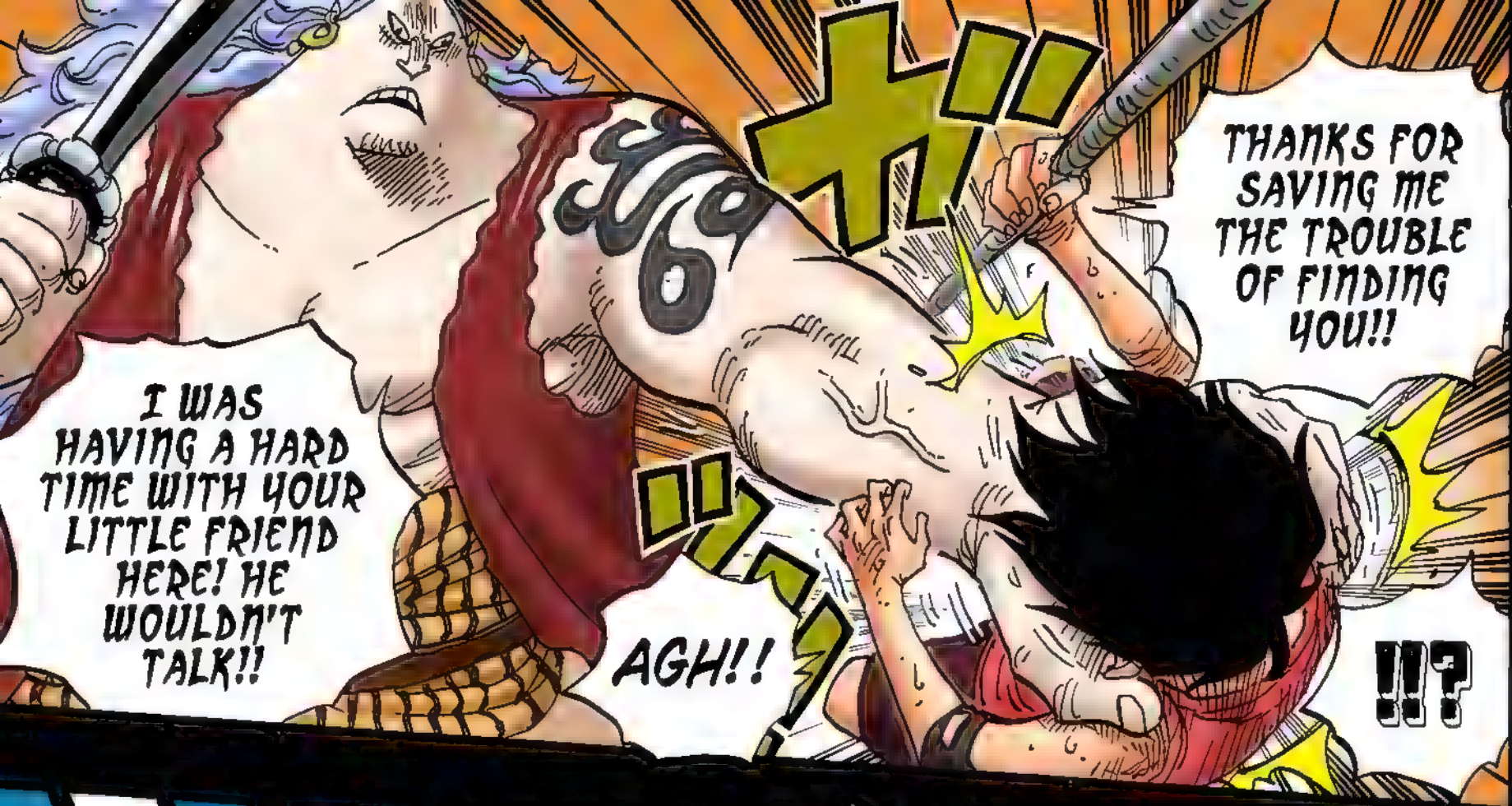


IT'S THEM,
PORCHEMY!

THEY'RE
THE ONES
WHO STOLE
OUR MONEY!!
THE SCURVY
DOGS!!



IT'S THEM,
PORCHEMY!



I WAS
HAVING A HARD
TIME WITH YOUR
LITTLE FRIEND
HERE! HE
WOULDN'T
TALK!!

THANKS FOR
SAVING ME
THE TROUBLE
OF FINDING
YOU!!

AGH!!

!!!?



HAAAGH
!!

SABO!!

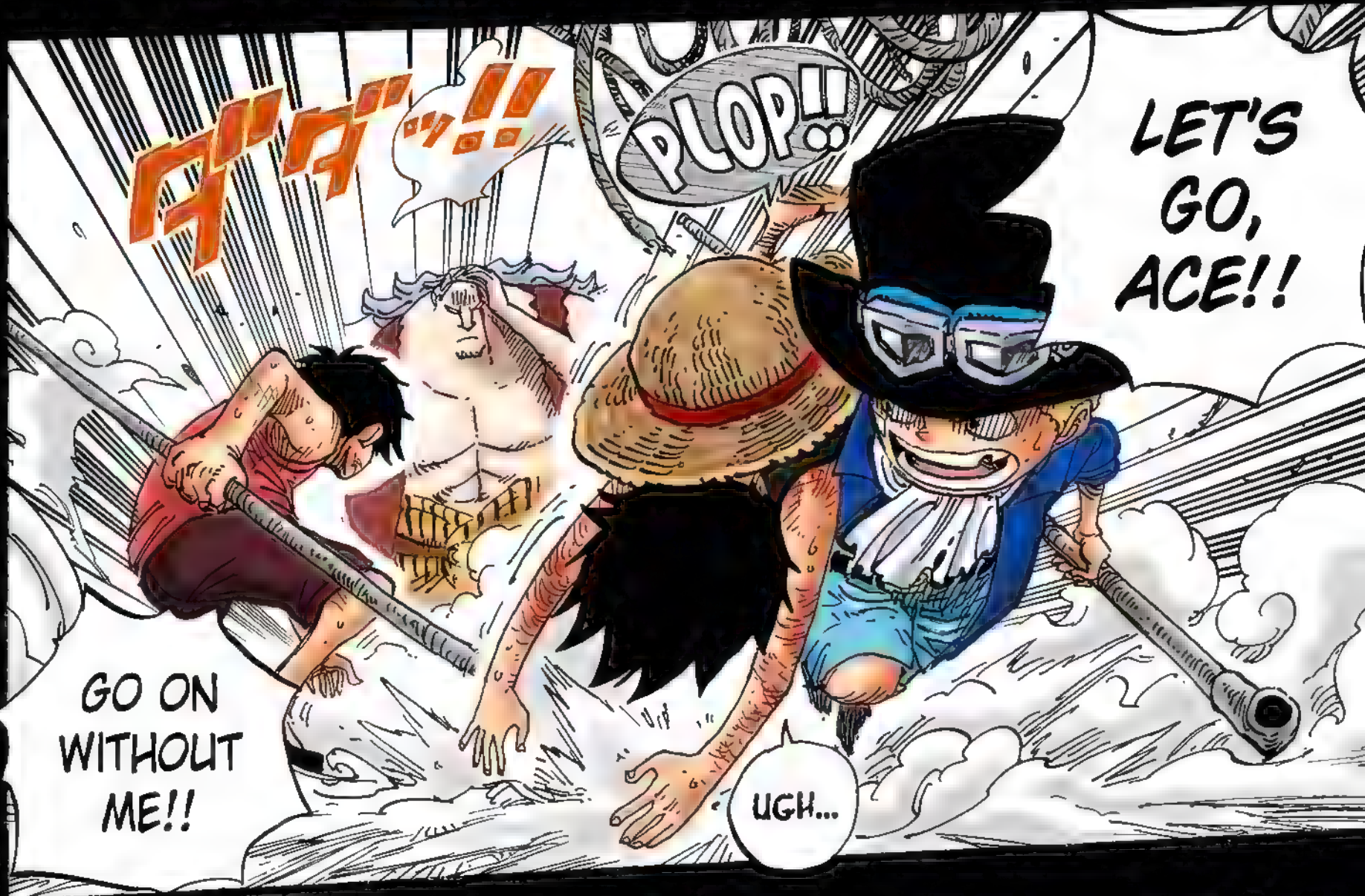
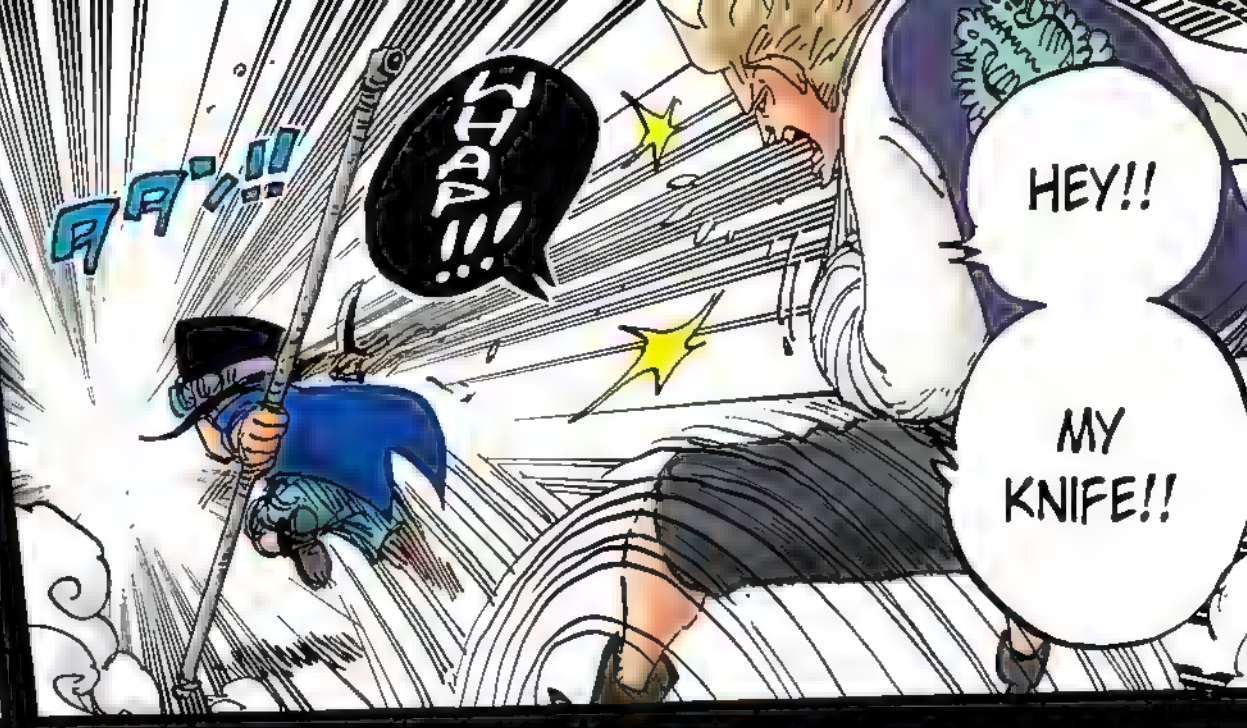
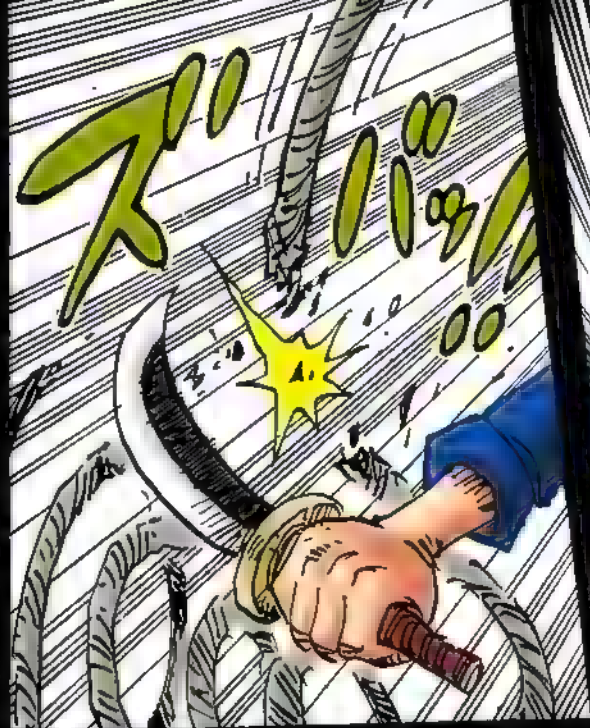
はっ!!

HUH?



PORCHEMY
!!

ああああ





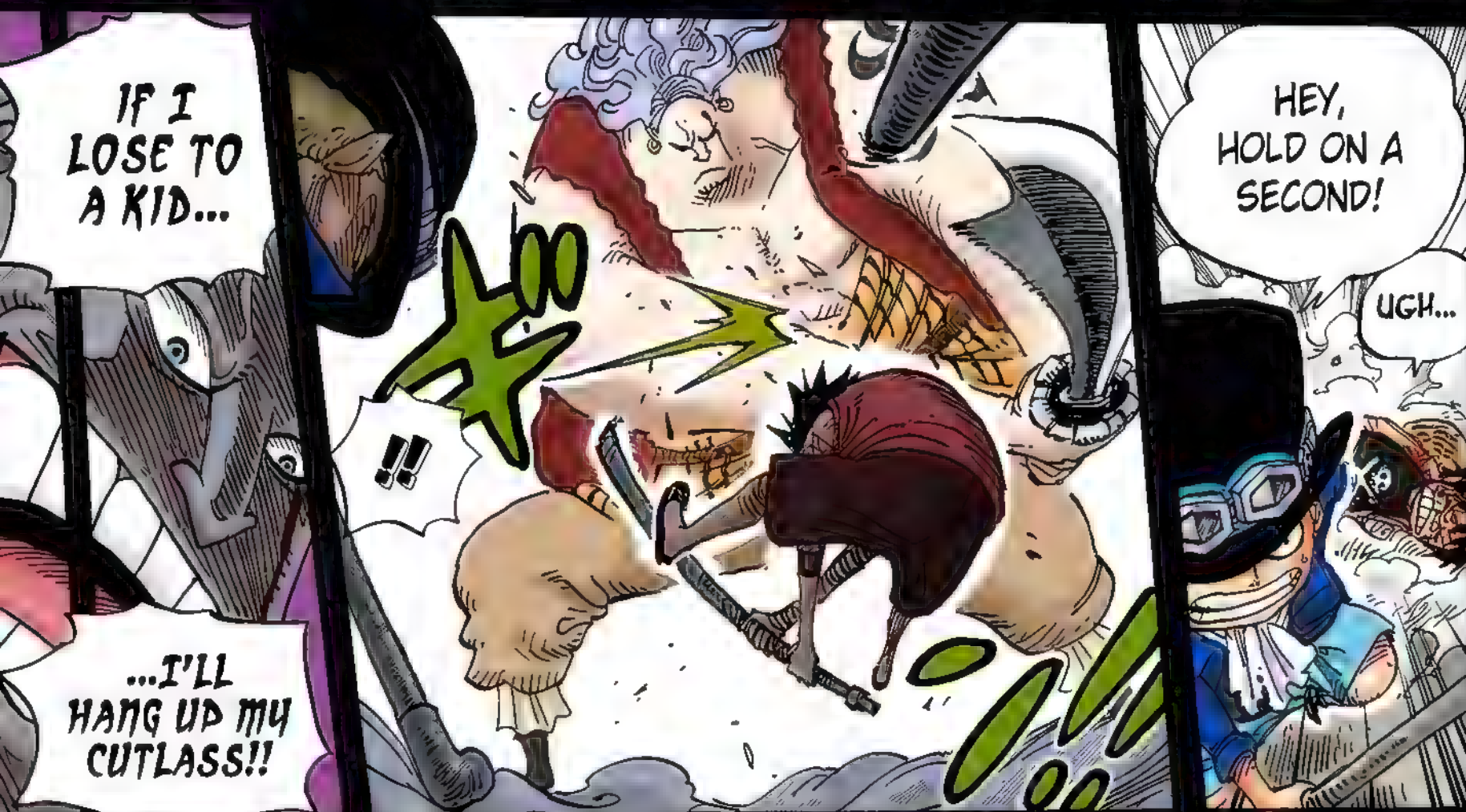
SHUT YOUR
STUPID
MOUTH!

I CAN PUT IT TO
BETTER USE THAN
YOU CAN!

JUST GIMME
BACK THE
MONEY, YOU
LITTLE RAT.

LOOK
HERE...

I KNOW
YOU DIDN'T
MEAN TO
DO IT.

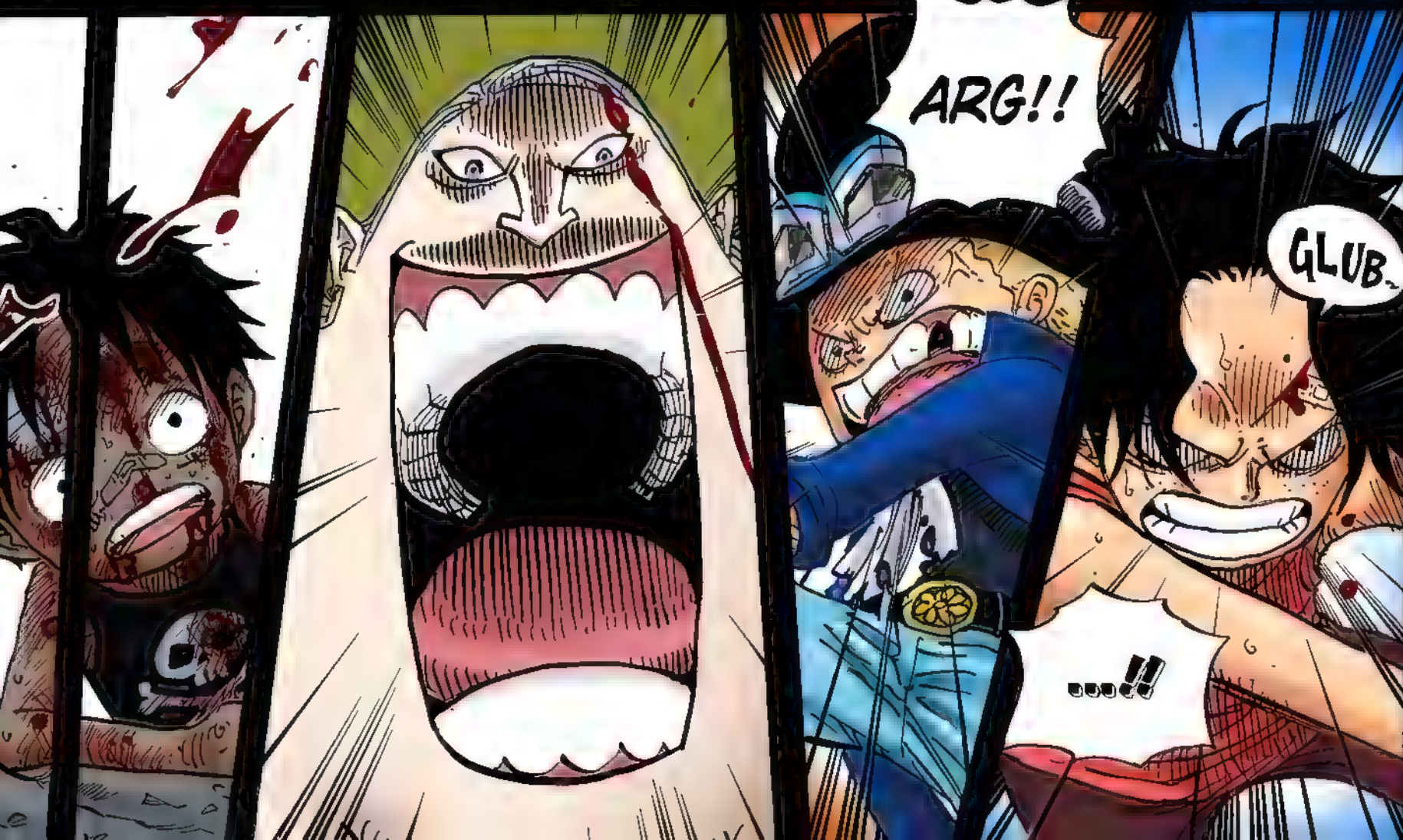


IF I
LOSE TO
A KID...

...I'LL
HANG UP MY
CUTLASS!!

HEY,
HOLD ON A
SECOND!

UGH...



ARG!!

GLUB.

...!!

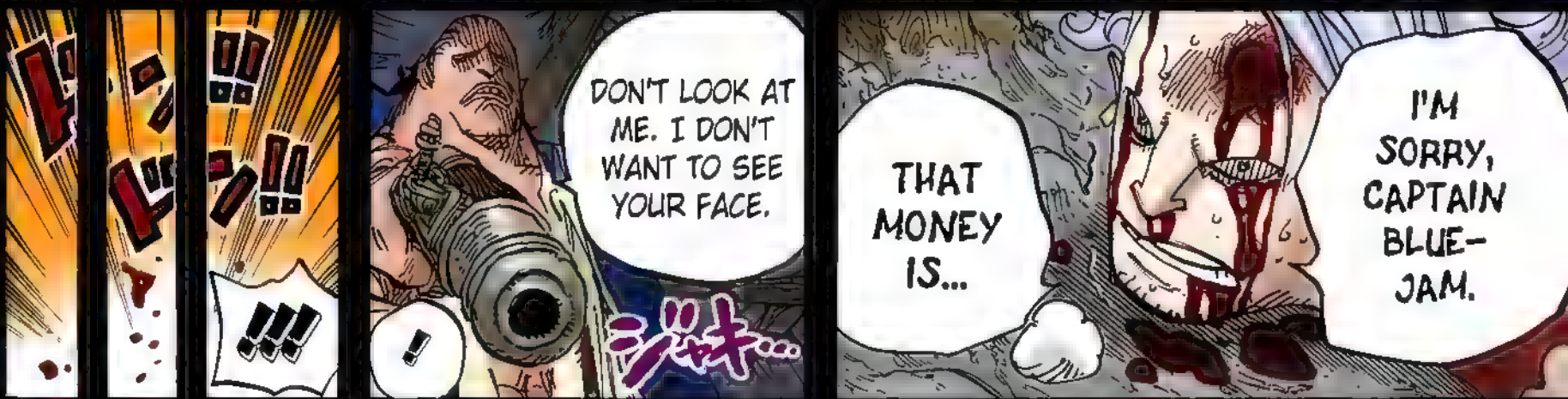


ARE YOU
SERIOUS,
MAN?!

YOU'RE
PATHETIC,
PORCHEMY.

I HEARD
WHAT
HAPPENED.

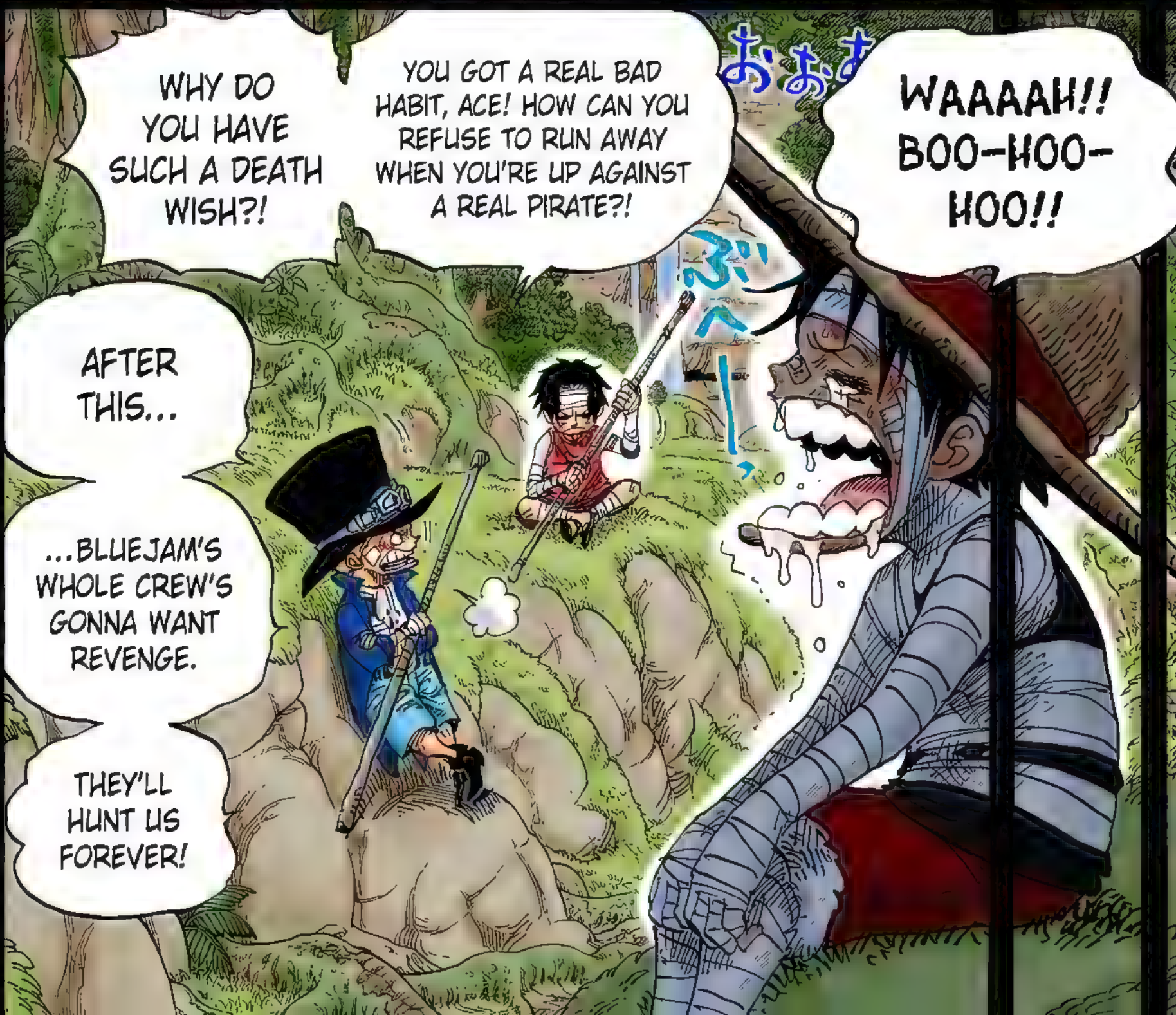
WRR



DON'T LOOK AT
ME. I DON'T
WANT TO SEE
YOUR FACE.

THAT
MONEY
IS...

I'M
SORRY,
CAPTAIN
BLUE-
JAM.



WHY DO
YOU HAVE
SUCH A DEATH
WISH?!

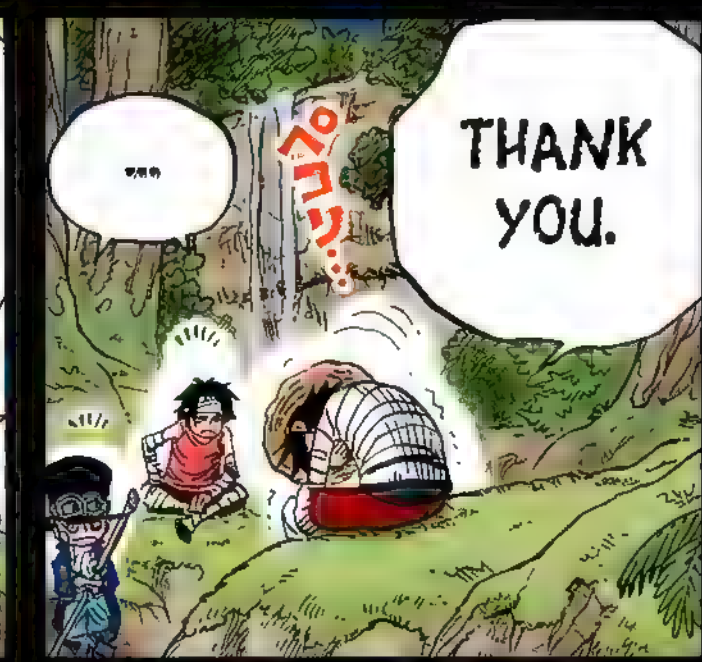
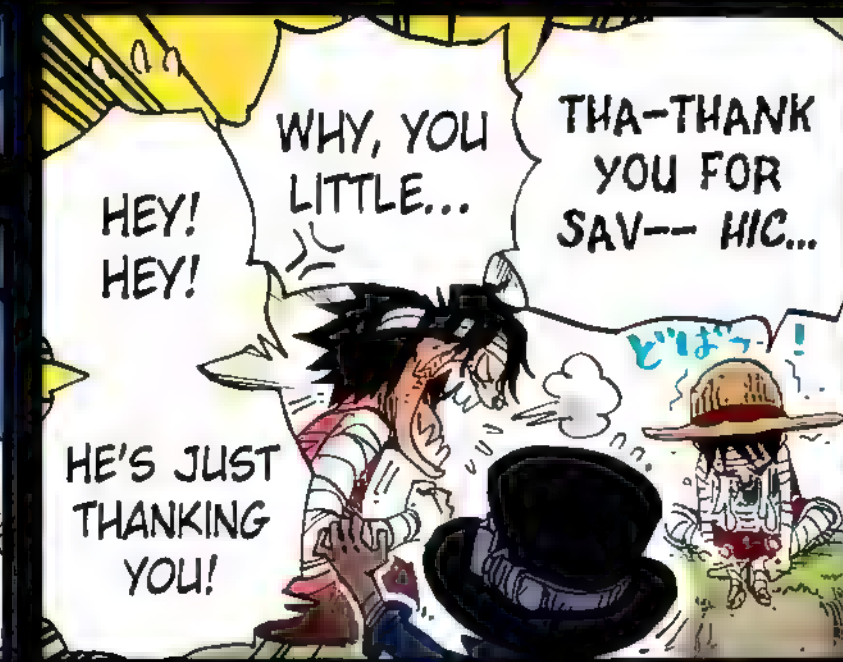
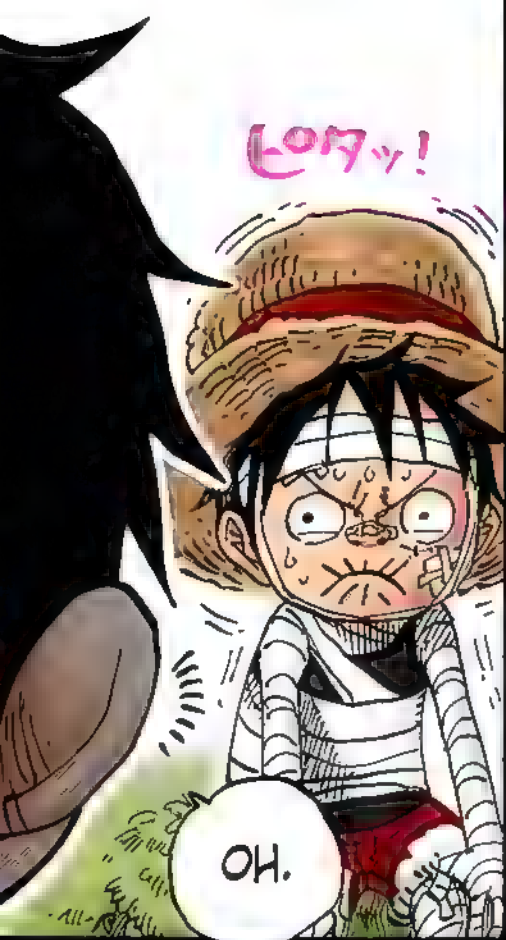
YOU GOT A REAL BAD
HABIT, ACE! HOW CAN YOU
REFUSE TO RUN AWAY
WHEN YOU'RE UP AGAINST
A REAL PIRATE?!

WAAAAH!!
BOO-HOO-
HOO!!

AFTER
THIS...

...BLUEJAM'S
WHOLE CREW'S
GONNA WANT
REVENGE.

THEY'LL
HUNT US
FOREVER!



**I GOT
NOBODY
ELSE!!**

**BE-
CAUSE
!!**

!?

I DON'T
WANT TO BE
ALONE! I
HATE IT MORE
THAN BEING
HURT!

...I'LL
BE ALL
ALONE.

....!!

AND I HATE
BANDITS! IF
I CAN'T
FOLLOW
YOU...

I CAN'T
GO BACK
TO WIND-
MILL
VILLAGE.

WHAT?
WHAT IF GOLD
ROGER HAD
A KID?

HAH HAH
HAH! WE CAN'T
HAVE SOME-
BODY LIKE THAT
AROUND!

YOU...YOU
NEED ME?

YEAH.

SO YOU
FEEL BETTER
WHEN YOU'RE
AROUND ME?

WHAT
ABOUT YOUR
PARENTS?

I DON'T HAVE
ANY FAMILY
EXCEPT
GRANDPA.

...WANT
ME TO BE
ALIVE?

DO
YOU...

THAT KID
SHOULDN'T BE
ALLOWED TO
LIVE!

?!
OF
COURSE
!!

IT'S A
DEMON
CHILD!

I'M ONLY SEVEN!
WHEN I'M YOUR
AGE, I'LL NEVER
CRY! I'LL BE
TOUGHER THAN
YOU!!

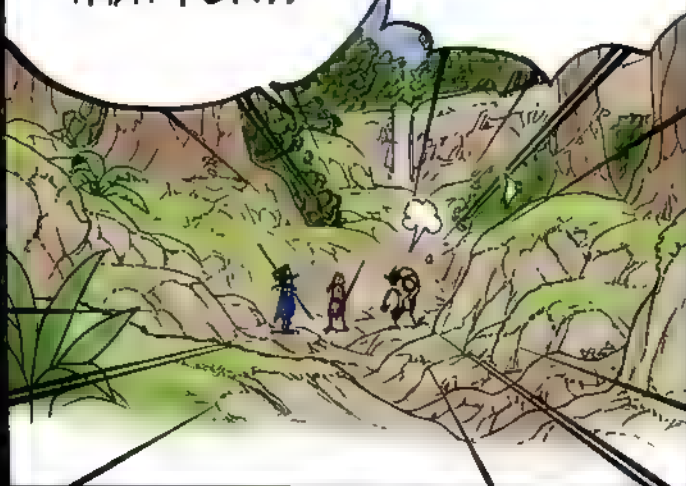
YOU
EVER GET
PUNCHED
WITH
SPIKES?!

STRONG?
THEN WHAT
ARE YOU
CRYING LIKE
THAT FOR?!

I'M NOT A
BABY! I'M
STRONG!!

OKAY.
BUT I HATE
LITTLE
BABIES
LIKE YOU.

I DIDN'T CRY
WHEN I WAS
SEVEN! STUPID!
I'M NOT LIKE
YOU!!



BUT
AFTER THIS,
ALL THREE
OF US...

...ARE GONNA
BE HUNTED
BY THOSE
PIRATES.

?

HEY, I GOT
A PROBLEM
HERE.

A PIRATE?!
YOU?!

I'VE BEEN LIVING
AT TRASH MOUNTAIN
MY WHOLE LIFE.



I'M GONNA
BE STRONGER
THAN ANY-
BODY!!

I PROMISED
SHANKS I'D
BECOME A GREAT
PIRATE!!



ACE!!
LUFFY!!
WHO IS
THAT?!

WHY
IS THERE
ANOTHER
KID HERE?!

あああああ

WHAT'S
GOING ON
HERE?!

OH, I HEARD
YOU'RE A NASTY
OLD HAG!

I HEARD YOU'RE
A DIRTY LITTLE
TROUBLEMAKER!

HEY!
YOU'RE DADAN,
RIGHT?

I'M
SABO!

がし!!

WHERE'D
YOU HEAR
THAT NON-
SENSE?!

SABO?! I
KNOW THAT
NAME!

ACE, SABO,
AND LUFFY,
THESE THREE
MISCHIEVOUS
BOYS...

LUFFY! IF YOU
CAN'T KEEP UP,
WE'LL LEAVE
YOU BEHIND!

I'M
COMING!!

FORCED TO FLEE
GRAY TERMINAL,
ACE'S BEST FRIEND,
SABO, CAME TO LIVE
WITH HIM.

HEY! I'M GIVING
YOU A PLACE TO
STAY, SO EARN
YOUR KEEP!

...AND THE
PIRATES OF
THE BAY.

...THE
GANGSTERS
IN TOWN, THE
VILLAINS OF
TRASH
MOUNTAIN...

...DAY AFTER
DAY, BATTLED
THE FIERCE
BEASTS OF THE
MOUNTAINS AND
JUNGLES...

THEIR
NOTORIETY
EVEN SPREAD
TO THE
CENTRAL CITY
OF THE
KINGDOM.



TAKE IT EASY,
BOSS! WHY ARE
YOU READING
THE NEWSPAPER
ANYWAY?

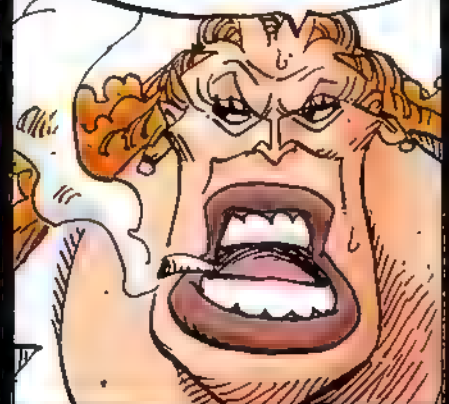
YEAH, I
THOUGHT
SO.

TECHNICALLY, MT.
CORVO, TRASH MOUNTAIN,
AND WINDMILL VILLAGE
ARE ALL PART OF THE
KINGDOM OF GOA.

I NEVER SAW
YOU DO THAT
BEFORE.



DOGURA!
MAGURA! WHERE'S
THIS...GOA?

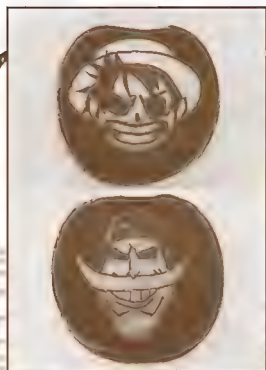


...THESE
CELESTIAL
DRAGONS?

SOME SORT
OF BIG SHOT IS
COMING TO THE
KINGDOM AND IT'S
MAKING HEADLINES.

SO WHAT'S
SO GREAT
ABOUT THESE
PEOPLE...





(滋賀県 藤井淳平さん)

なんとリンゴをむいて
絵を描いたリンゴアート!



(宮城県 岩村久恵さん)

ムギムギムギムギ〜!!



(香川県 ちみずさん)

何だかカワイくなっちゃった
ウチの船長。



(大阪府 七菱さん)

美しく人を見下し、
逆に見上げる!



(秋田県 ミケさん)

ポケまくり集団現るっ!!



(山口県 カレー(甘口)さん)

どこまで行っても兄と弟!



(石川県 I♡OPさん)

色えんぴつな麦わら一味!



(熊本県 エリさん)

そうですな一。

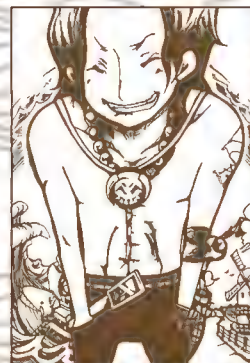


OK行くぜ!!
ウソップG
海賊団く!!!

ジャーン!
アーティスティック
ラブ!



(東京都 石塚椎菜さん)



(兵庫県 裕子さん)

色んな思い出一つの人生。



(埼玉県 田原美咲さん)

白ひげ海賊団12番隊隊長
バルタァ飛空剣士!



(青森県 オムライス伯爵さん)

いやいや...じいさん...



(伊豆 鈴木初紀さん)

再生の炎で突き進む!



(岡山県 yukarinさん)

食べるのもったいないー味!



(兵庫県 D・M'siさん)

芸・術・オヤジ〜!!



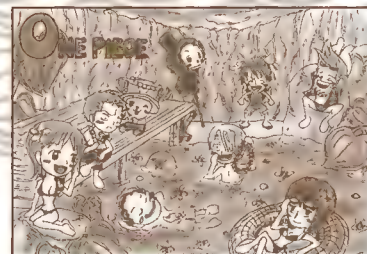
(北海道 すばるさん)

海賊らしく、こんなファッション!



(新潟県 新澤まゆみさん)

サンジと海。それ料理してくれ〜!!



(千葉県 バレさん)

こんな時間が本当の幸せ!



(東京都 帽子屋さん)

あみぐるみベボ! かわいいな。



(埼玉県 札幌らーめんさん)

蛇ヶ島ガールズ♥



(兵庫県 近藤聖一さん)

車も服も白ひげ仕様一家!!



(山梨県 鶴田雅士さん)

ですよー!
また行きで〜!



(滋賀県 中西瑠以人さん)

花剣のビスタ
華麗なる男!



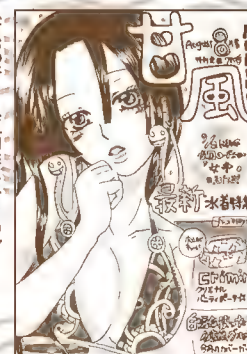
(大阪府 舟根麻美さん)

こんな日もあった日だ。



(京都府 今西孝生さん)

親戚家族で自分アート!!



(宮城県 椎名景さん)

この雑誌は売れるぜ〜♥



(熊本県 ゆー☆さん)

立ちはだがる巨大な壁!!

ONE PIECE



(大阪府 光井聖々さん)

イワさんだぜー
ウオオオ〜!!!



(東京都 ちえこさん)

世界の美女の色気♡



(広島県 ユキさん)

死の外科医の腕が鳴る。



(岩手県 とりつひい大爆発さん)

切り絵の女帝っ!
九蛇の光♡



(福岡県 ムウナさん)

切り絵でしっとり
虎とお散歩。



(鹿児島県 安藤隆司さん)

切り絵の変態!
あふれるパワー!!



(青森県 T.Mルフィさん)

兄の炎は冒険の道標!



(奈良県 藤本孝久さん)

じっとしてろよ!
只今治療中。



(福岡県 奈良みゆきさん)

ストロングワールド
冒険の断片!!



(大阪府 misakiさん)

旅立つ医者にごあいさつ。



(大阪府 古北雅之さん)

自作フィギュア、
インパルダウンの火華のエース!



(東京都 衣笠哲史さん)

来たぜ! フロア級迫力フィギュア!!



(愛知県 江村綾さん)

その風格にみな、たじろぐ。



(千葉県 松永智江さん)

すげー魂のハアアート!!



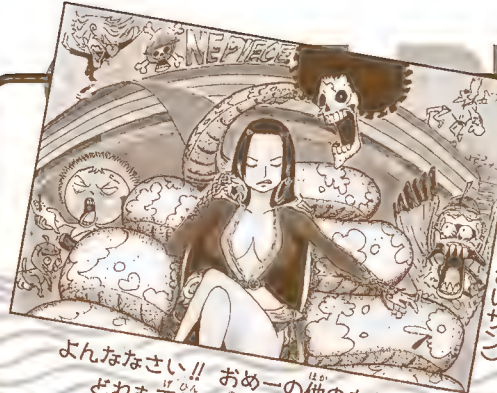
(愛知県 酒井真里さん)

LOVE
FLAME
愛の炎は消えねエ!



(北海道 ちみつこさん)

ストロングワールドより
雪のピリー!



(大分県 よんななさん)

よんななさん!! おめーの他のネタは
どれも下品で載せられねえ!



(東京都 七尾幸子さん)

悪童と人は呼ぶ!



(千葉県 つさん)

大気を割る男、
伝説となる!!



(奈良県 珈琲さん)

虎に乗って突き進む世界!



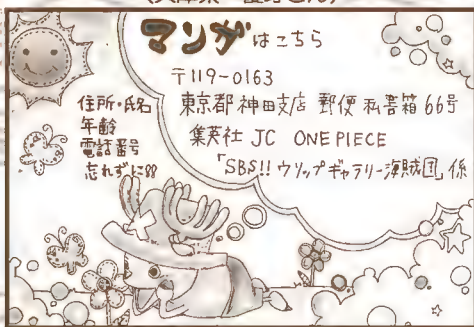
(東京都 安本洋介・加代ささん)

ハロウィンパーティーで
そけ父・母コック・
娘コック! やるなア。



(秋田県 おじやがさん)

アニメスタッフ・
声優さん達へ!



(兵庫県 優芽さん)

尾田のやつに届くぞ~!

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(佐賀県 ネギさん)

輝けるエースの命。

(富山県 末永繁弘さん)



コント集団何倶楽部だおめえら!!



(福岡県 SHIROさん)

海侠のジンバエ。海をにらむ。



(佐賀県 apple7★さん)

誰も欠けずにあの場所で!



(東京都 松本心美さん)

インパルダウンに危険な女達♡



(イタリア キアラさん)

ゾンビリューマの
自分アート!
すげーな手作り!?



デジタルカラー版

ONE PIECE

59 巻

尾田栄一郎

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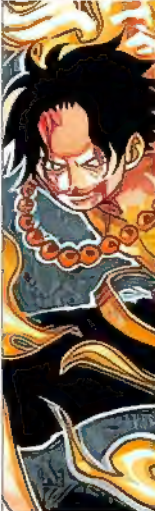
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ワンピース

巻五



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尾田栄一郎

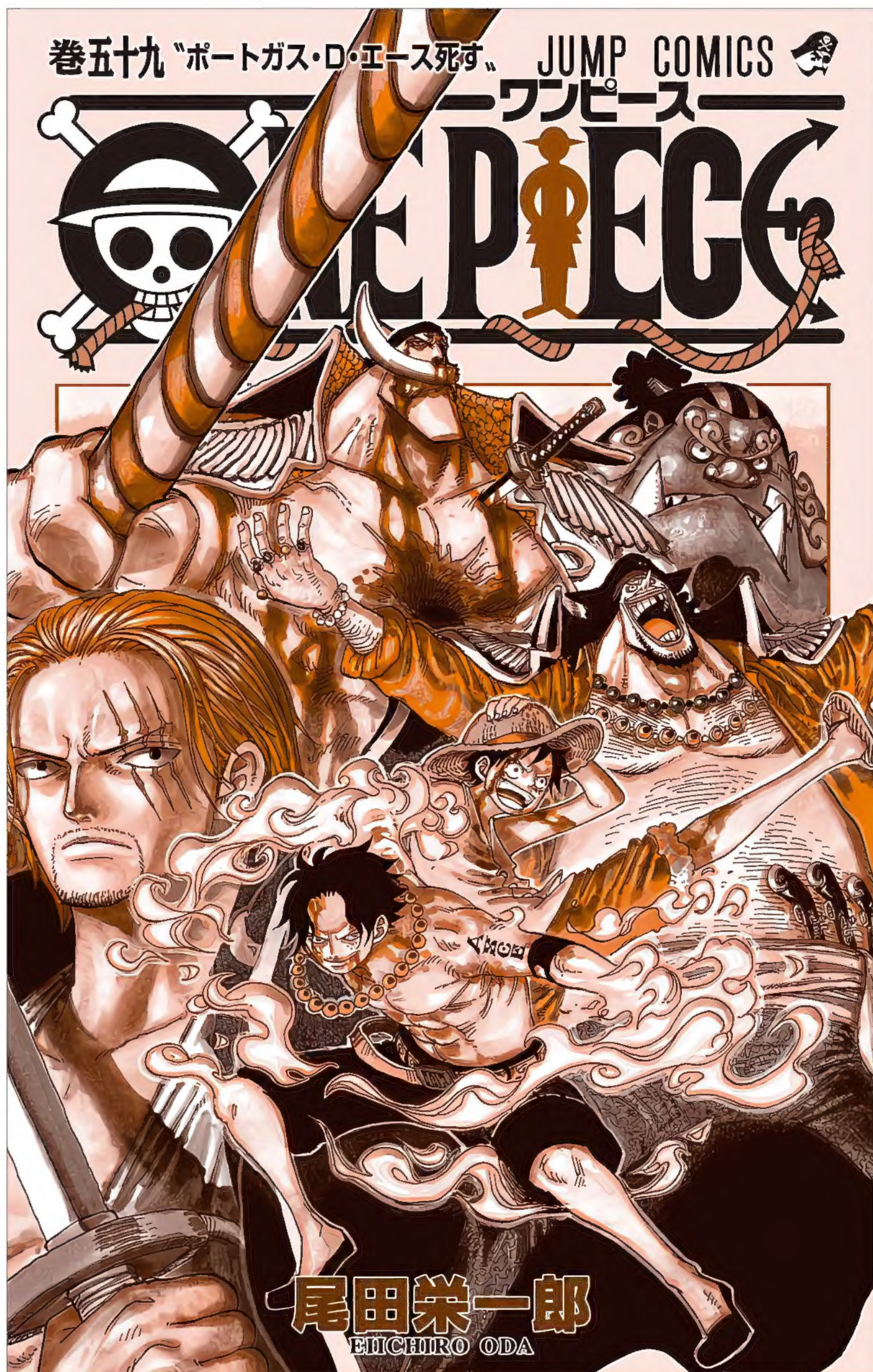
何で一人で飲んでるのかって？
平和な世界を
みんなで想像すると
少しづつ世界が平和になるって
誰かが歌ってたよね…。
キミも一杯飲まないか？
今日はジョンの命日だから。
あ、犬のジョンな。犬な。
59巻始まるよーっ!!!

●週刊少年ジャンプ・H22年11号、12号、
14号、18号、20号、24号掲載分収録



背表紙・カバー折り返し

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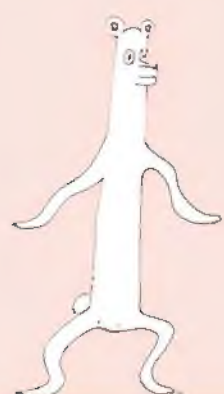
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